

SEWAGE PUMP STATION STANDARD DRAWINGS

DRAWING INDEX - SHEET 1 OF 2

DRAWING No.	DRAWING TITLE			REV No.
SEQ-SPS-INDEX	SEWAGE PUMP STATION	DRAWING INDEX	SHEET 1 OF 2	D
SEQ-SPS-INDEX	SEWAGE PUMP STATION	DRAWING INDEX	SHEET 2 OF 2	D
SEQ-SPS-1100-1	TYPICAL LOCALITY AND SITE PLAN			A
SEQ-SPS-1100-2	TYPICAL LONGITUDINAL SECTION	OF RISING MAIN		A
SEQ-SPS-1101-1	TYPICAL P & ID DIAGRAM	DUTY - ASSIST OPERATION		A
SEQ-SPS-1101-2	TYPICAL P & ID DIAGRAM	DUTY STANDBY OPERATION		B
SEQ-SPS-1101-3	PUMP AND RISING MAIN DETAILS			A
SEQ-SPS-1101-4	RISING MAIN CONCEPT DESIGN	SECTIONS AND MEAN	HEAD CALCULATIONS	A
SEQ-SPS-1102-1	TYPICAL SITE LAYOUT			B
SEQ-SPS-1102-2	TYPICAL SITE LAYOUT WITH	STORAGE AND BACK-UP POWER		B
SEQ-SPS-1102-3	ALTERNATIVE LAYOUT WITH	STORAGE AND OPTIONAL FLOW-METER		A
SEQ-SPS-1102-4	TYPICAL SITE LAYOUT WITH	PIG INSERTION/EMERGENCY PUMP POINT	AND GRIT COLLECTOR	B
SEQ-SPS-1102-5	LEVEL AND CAPACITIES			B
SEQ-SPS-1102-6	ALTERNATIVE LEVEL INTERACTION			B
SEQ-SPS-1300-1	TYPICAL 2.4 M WET WELL			C
SEQ-SPS-1300-2	2.4 M WET WELL	SECTION DETAILS		D
SEQ-SPS-1300-3	2.4 M WET WELL	PIPEWORK ARRANGEMENT		D
SEQ-SPS-1300-4	FLOWMETER & SECTION VALVE CHAMBER			C
SEQ-SPS-1300-5	2.4 M WET WELL	STRUCTURAL DETAILS		C
SEQ-SPS-1300-6	LEVEL CONTROL AND			B
SEQ-SPS-1300-7	2.4M WET WELL	`NOTES SHEET 1 OF 2`		B
SEQ-SPS-1300-8	2.4M WET WELL	NOTES SHEET 2 OF 2		A
SEQ-SPS-1300-9	TYPICAL 1800 DIA LIFT STATION			B
SEQ-SPS-1300-10	TYPICAL 1800 DIA LIFT STATION	SECTIONS		C
SEQ-SPS-1300-11	TYPICAL 1800 DIA LIFT STATION	MISCELLANEOUS DETAILS		C
SEQ-SPS-1300-12	ALTERNATIVE LIFT STATION ARRANGEMENT	INCLUDING STORAGE OPTION		B
SEQ-SPS-1301-1	PUMP WELL GENERAL ARRANGEMENT	PLAN AT TOP SLAB LEVEL		C
SEQ-SPS-1301-2	PUMP WELL GENERAL ARRANGEMENT	PLAN AT HEADER PIPE LEVEL		C
SEQ-SPS-1301-3	PUMP WELL GENERAL ARRANGEMENT	SECTIONAL ELEVATION		C
SEQ-SPS-1301-4	CHAIN SUSPENDED	SUBMERSIBLE PUMP	TYPICAL INSTALLATION	B
SEQ-SPS-1304-0	ALUMINIUM ACCESS COVERS-OPTION 1	DRAWING INDEX AND GENERAL NOTES		C
SEQ-SPS-1304-1	ALUMINIUM ACCESS COVERS-OPTION 1	GENERAL ARRANGEMENT		D
SEQ-SPS-1304-2	ALUMINIUM ACCESS COVERS-OPTION 1	TYPICAL MULTI COVER ARRANGEMENT	AND SECTION DETAILS	C
SEQ-SPS-1304-3	ALUMINIUM ACCESS COVERS-OPTION 1	SECTION AND	HINGE DETAILS	C
SEQ-SPS-1304-4	ALUMINIUM ACCESS COVERS-OPTION 1	COVER SECTION DETAILS		C
SEQ-SPS-1304-5	ALUMINIUM ACCESS COVERS-OPTION 1	LOCK BOX MECHANISM DETAIL		C
SEQ-SPS-1304-6	ALUMINIUM ACCESS COVERS-OPTION 1	GRILLE HINGE DETAILS & SECTIONS		C
SEQ-SPS-1304-7	ALUMINIUM ACCESS COVERS-OPTION 1	CENTRE GRILLE HINGE	DETAILS & SECTIONS	C
SEQ-SPS-1304-8	ALUMINIUM ACCESS COVERS-OPTION 1	MISCELLANEOUS DETAILS		C
SEQ-SPS-1304-9	ALUMINIUM ACCESS COVERS-OPTION 1	RETAINING POST DETAILS		D
SEQ-SPS-1304-10	ALUMINIUM ACCESS COVERS-OPTION 2	NOTES AND PUMP WELL COVER PLAN		C
SEQ-SPS-1304-11	ALUMINIUM ACCESS COVERS-OPTION 2	PUMP WELL FRAME, SAFETY MESH PANELS	AND COVER UNDERSIDE DETAILS	B
SEQ-SPS-1304-12	ALUMINIUM ACCESS COVERS-OPTION 2	PUMP WELL HINGE AND SEAL DETAILS		B
SEQ-SPS-1304-13	ALUMINIUM ACCESS COVERS-OPTION 2	PUMP WELL AND VALVE PIT	LATCH MECHANISM BOX GENERAL ARRANGEMENT	C
SEQ-SPS-1304-14	ALUMINIUM ACCESS COVERS-OPTION 2	PUMP WELL AND VALVE PIT	LATCH MECHANISM BOX DETAILS	B
SEQ-SPS-1304-15	ALUMINIUM ACCESS COVERS-OPTION 2	PUMP WELL AND VALVE PIT	STRIKER PLATE ON FRAME DETAILS	B
SEQ-SPS-1304-16	ALUMINIUM ACCESS COVERS-OPTION 2	VALVE PIT GENERAL ARRANGEMENT		B
SEQ-SPS-1304-17	ALUMINIUM ACCESS COVERS-OPTION 2	VALVE PIT SECTIONS AND DETAILS		B
SEQ-SPS-1304-18	ALUMINIUM ACCESS COVERS-OPTION 3	DRAWING INDEX, NOTES AND LEGEND	SHEET 1 OF 12	B
SEQ-SPS-1304-19	ALUMINIUM ACCESS COVERS-OPTION 3	WET-WELL ACCESS COVERS	OPENING OPTIONS, SHEET 2 OF 12	B
SEQ-SPS-1304-20	ALUMINIUM ACCESS COVERS-OPTION 3	VALVE CHAMBER ACCESS COVERS	OPENING OPTIONS, SHEET 3 OF 12	B
SEQ-SPS-1304-21	ALUMINIUM ACCESS COVERS-OPTION 3	WET-WELL HANDRAILS	ARRANGEMENT OPTIONS, SHEET 4 OF 12	B

REV. No.	DATE	DESCRIPTION	AUTH.	SEWAGE PUMP STATION STANDARD DRAWING					CoGC	LCC	RCC	QUU	UW	
				SEQ WATER SERVICE PROVIDERS	SEWAGE PUMP STATION DRAWING INDEX SHEET 1 OF 2					DRAWING No.				VERSION
										SEQ-SPS-INDEX				D
										NOT TO SCALE				ORG DATE:
														1/1/2013
D	01/02/20	DRAWING TITLE CHANGED, REVISION NUMBERS UPDATED												
C	03/01/17	NEW DRAWINGS ADDED, REVISION NUMBERS UPDATED.												
B	07/08/14	TITLES CHANGED, UPDATED REVISION NUMBERS												

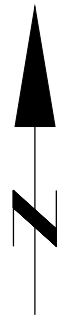
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE
OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWINGS

DRAWING INDEX - SHEET 2 OF 2

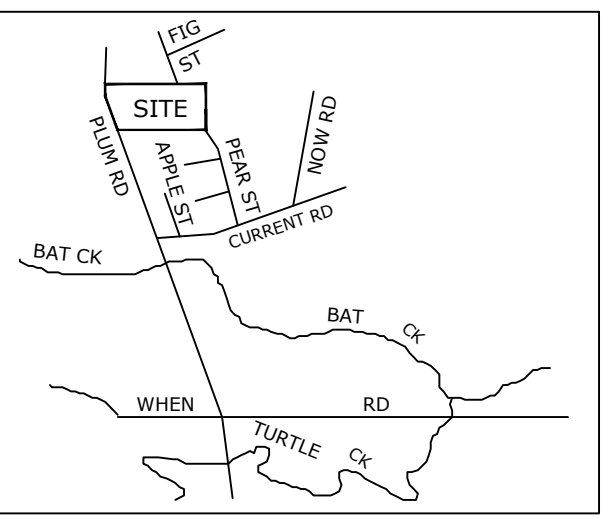
DRAWING No.	DRAWING TITLE			REV No.
SEQ-SPS-1304-22	ALUMINIUM ACCESS COVERS-OPTION 3	WET-WELL ACCESS COVERS WITH HANDRAILS	GENERAL ARRANGEMENT PLANS, SHEET 5 OF 12	B
SEQ-SPS-1304-23	ALUMINIUM ACCESS COVERS-OPTION 3	WET-WELL ACCESS COVERS WITH HANDRAILS	DETAILS, SHEET 6 OF 12	B
SEQ-SPS-1304-24	ALUMINIUM ACCESS COVERS-OPTION 3	WET WELL ACCESS COVERS	SUPPORTED BY SAFETY GRATE DETAILS, SHEET 7 OF 12	B
SEQ-SPS-1304-25	ALUMINIUM ACCESS COVERS-OPTION 3	VALVE CHAMBER ACCESS COVERS	GENERAL ARRANGEMENT PLANS, SHEET 8 OF 12	B
SEQ-SPS-1304-26	ALUMINIUM ACCESS COVERS-OPTION 3	VALVE CHAMBER ACCESS COVERS	AND SAFETY GRATE DETAILS, SHEET 9 OF 12	B
SEQ-SPS-1304-27	ALUMINIUM ACCESS COVERS-OPTION 3	HANDRAILS AND TOEBOARDS	DETAILS, SHEET 10 OF 12	B
SEQ-SPS-1304-28	ALUMINIUM ACCESS COVERS-OPTION 3	MISCELLANEOUS DETAILS 1 OF 2	SHEET 11 OF 12	B
SEQ-SPS-1304-29	ALUMINIUM ACCESS COVERS-OPTION 3	MISCELLANEOUS DETAILS 2 OF 2	SHEET 12 OF 12	B
SEQ-SPS-1305-1	ALUMINIUM LADDERS			A
SEQ-SPS-1305-2	ALUMINIUM EXTENDABLE	HANDGRIP STANCHION		B
SEQ-SPS-1305-3	ALUMINIUM HANDRAILS			A
SEQ-SPS-1305-4	FABRICATED METALWORK			B
SEQ-SPS-1308-1	RPZ DEVICE	TYPICAL LAYOUT		B
SEQ-SPS-1400-1	GRIT COLLECTOR	MAINTENANCE HOLE	GENERAL ARRANGEMENT	C
SEQ-SPS-1401-1	GRIT COLLECTOR - MAINTENANCE HOLE	BAR SCREEN INSTALLATION	GENERAL ARRANGEMENT	B
SEQ-SPS-1401-2	GRIT COLLECTOR - MAINTENANCE HOLE	INLET PIPE & VALVE	INSTALLATION & DETAILS	C
SEQ-SPS-1402-1	ADDITIONAL STORAGE CHAMBER	GENERAL REQUIREMENTS		C
SEQ-SPS-1405-2	TYPICAL VENT POLE			C
SEQ-SPS-1406-1	RISING MAIN DISCHARGE	TO GRAVITY SEWER		B
SEQ-SPS-1406-2	PREFERRED RISING MAIN DISCHARGE	MANHOLE TO GRAVITY SEWER - 900mm DIA		B
SEQ-SPS-1406-3	ALTERNATIVE RISING MAIN DISCHARGE	MANHOLE TO GRAVITY SEWER - 900mm DIA		B
SEQ-SPS-1406-4	RISING MAIN DISCHARGE MANHOLE	TO GRAVITY SEWER - 1200mm DIA		B
SEQ-SPS-1407-1	POLYETHYLENE LINING	TOP SLAB & WALL	TYPICAL DETAILS	A
SEQ-SPS-1407-2	POLYETHYLENE LINING	WALL PIPE PENETRATION	TYPICAL DETAILS	B
SEQ-SPS-1508-1	SURVEY PLATE, PUMP LABEL PLATE	VALVE SPINDLE ACCESS		B
SEQ-SPS-1508-2	RISING MAIN VALVE MARKING			D
SEQ-SPS-1509-1	GRIT COLLECTOR	MAINTENANCE HOLE	ABOVE GROUND GEARBOX	B
SEQ-SPS-1601-1	TYPICAL PIPE INSTALLATION, SUPPORT AND	TRENCH FILL - RISING MAINS <= DN300		B
SEQ-SPS-1602-1	RISING MAIN	SCOUR / DRAIN ARRANGEMENT		C
SEQ-SPS-1603-1	SCOUR MAINTENANCE HOLE FOR	RISING MAINS DN300 OR SMALLER		A
SEQ-SPS-1604-1	SCOUR MAINTENANCE HOLE FOR	RISING MAINS LARGER THAN DN300		A
SEQ-SPS-1605-1	DN32 AIR BLEED ASSEMBLY FOR OD250	RISING MAINS OR SMALLER		B
SEQ-SPS-1606-1	AUTOMATIC GAS RELEASE VALVES			B
SEQ-SPS-1607-1	CAST IRON VALVE BOX AND COVER			A
SEQ-SPS-1608-1	COMBINATION	EMERGENCY PUMP CONNECTION	AND PIG INSERTION POINT DETAILS	B

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				SEQ WATER SERVICE PROVIDERS	SEWAGE PUMP STATION DRAWING INDEX SHEET 2 OF 2	DRAWING No.						SEQ-SPS-INDEX	D
D	01/02/20	DRAWING TITLES CHANGED, REVISION NUMBERS UPDATED				VERSION							
C	03/01/17	NEW DRAWINGS ADDED, REVISION NUMBERS UPDATED.				NOT TO SCALE						<small>ORG DATE: 1/1/2013</small>	
B	07/08/14	TITLES CHANGED, UPDATED REVISION NUMBERS				<small>WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION</small>							

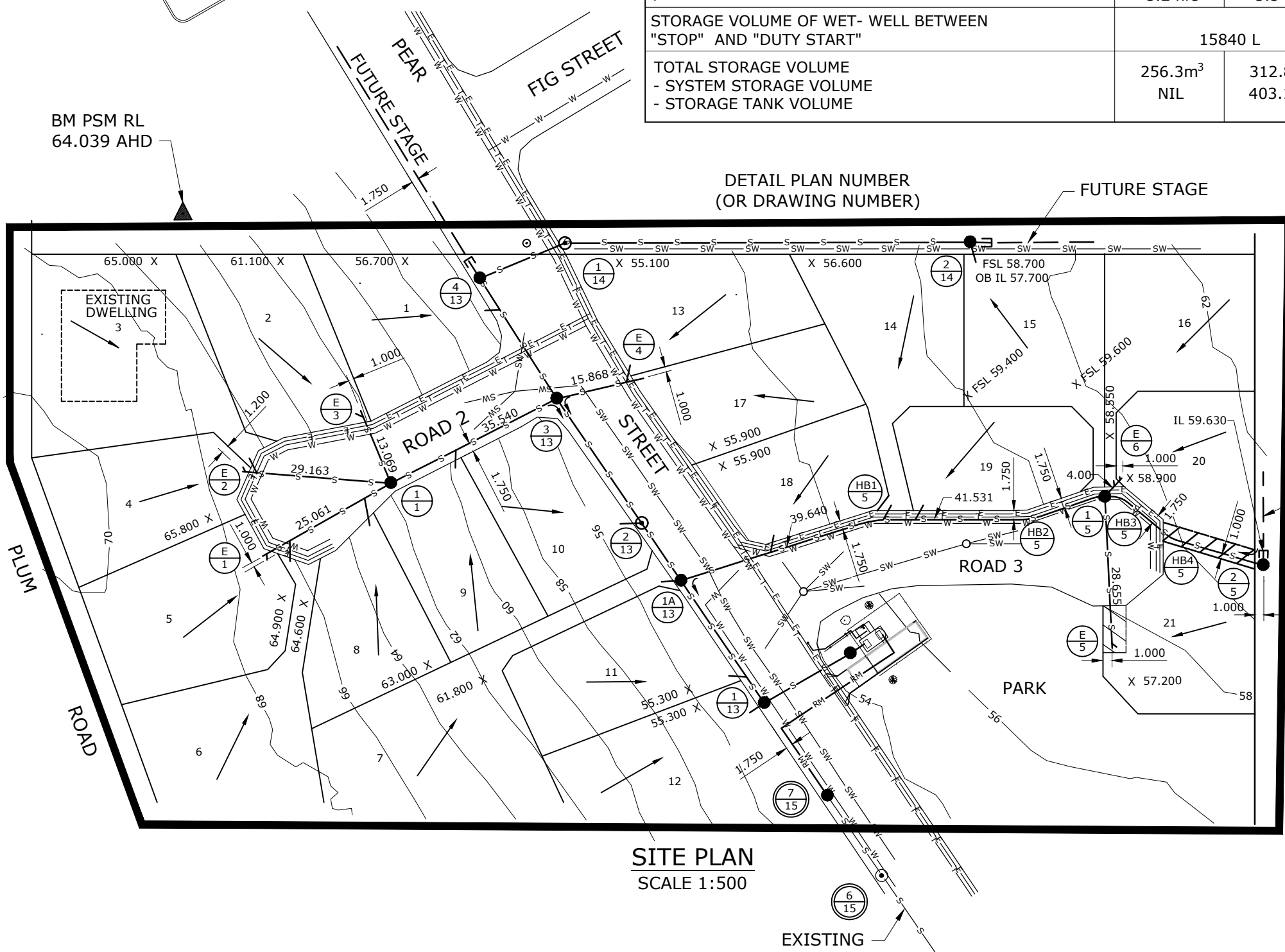


EXAMPLE ONLY

PARAMETER	INITIAL	ULTIMATE
GROSS CATCHMENT AREA:	20.38 ha	249.59 ha
NETT CATCHMENT AREA:	15.28 ha	187.19 ha
DESIGN PWWF TO PUMPING STATION:	22.46 L/s	66.29 L/s
PUMPING FLOW RATE(S):	30 L/s	88 L/s
STORAGE TIME IN SEWERAGE SYSTEM AT ADWF BETWEEN "DUTY START" AND INVERT LEVEL OF OVERFLOW PIPE. (EMERGENCY OVERFLOW TO ENVIRONMENT)	5.2 hrs	3.5 hrs
STORAGE VOLUME OF WET- WELL BETWEEN "STOP" AND "DUTY START"	15840 L	
TOTAL STORAGE VOLUME	256.3m ³	312.8m ³
- SYSTEM STORAGE VOLUME	NIL	403.1m ³
- STORAGE TANK VOLUME		



LOCALITY PLAN
SCALE 1:2500 MAP GRID NO. J10



SITE PLAN
SCALE 1:500

NOTES
1. LEGEND - SEE DRAWING SEQ-GEN-1100-1

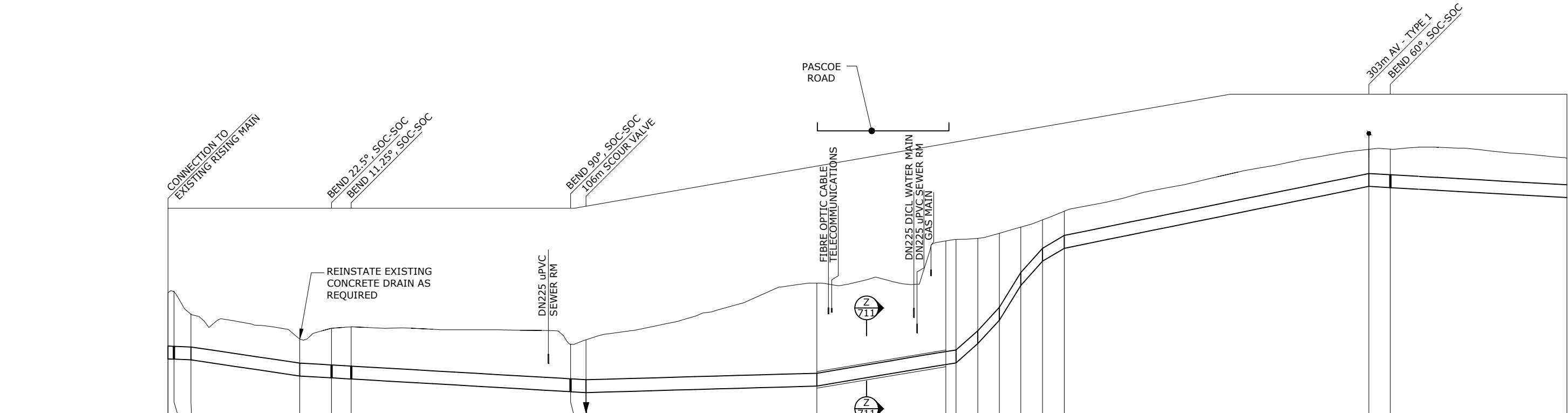
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SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
TYPICAL LOCALITY AND SITE PLAN

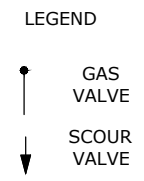
CoGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1100-1				A
NOT TO SCALE				ORG DATE: 1/1/2013



PIPE DIA AND CLASS	DN300 (MATERIAL OF CHOICE) - TRENCH TYPE 1														
PIPE GRADE (%)	-0.40	-1.48		-0.58	0.27		1.07	5.55	10.82	11.21	5.94	2.03		-0.57	

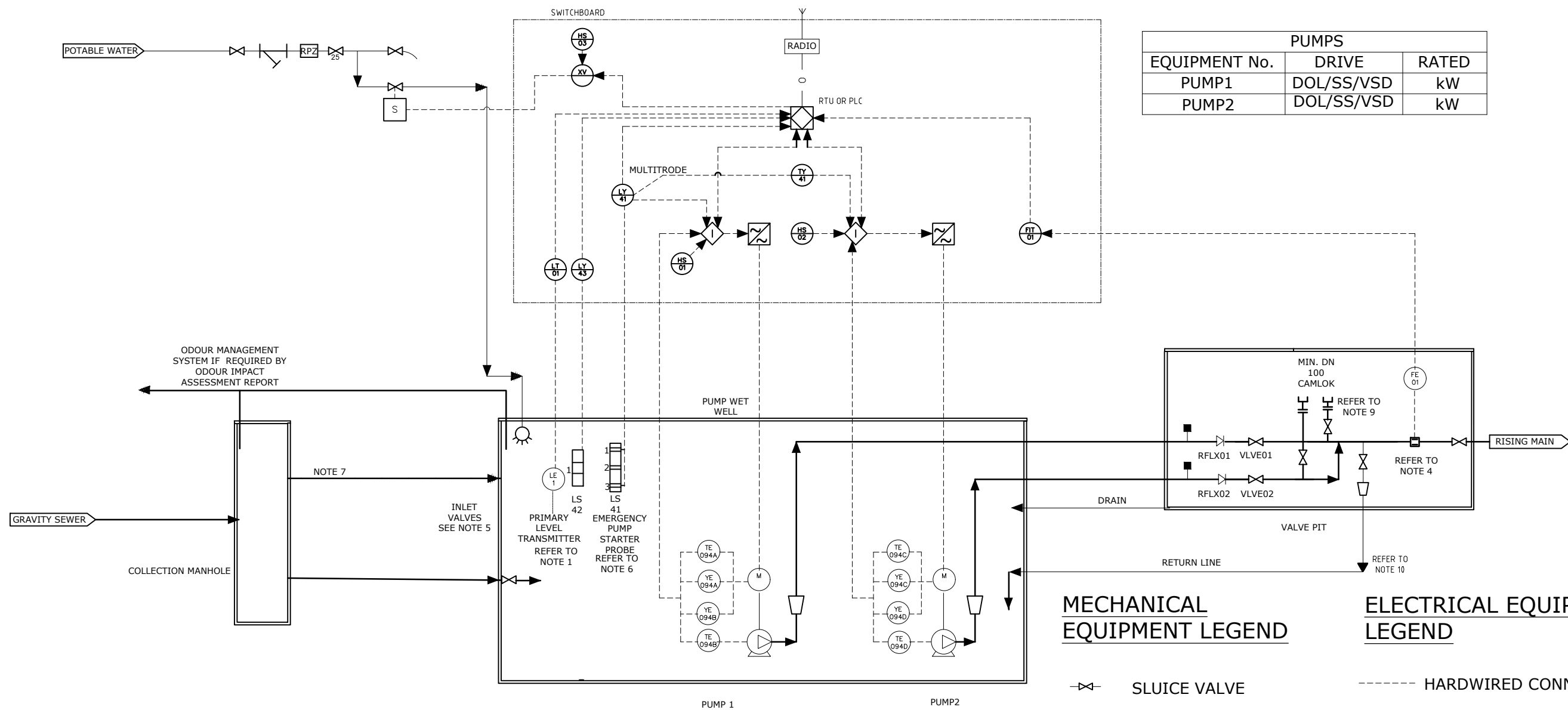
DATUM RL 1.000

DEPTH TO INVERT	INVERT LEVEL	EXISTING NATURAL SURFACE LEVEL	CHAINAGE
1.68	3.839	5.516	0.000
1.71	3.833	5.543	1.500
1.15	3.816	4.970	5.790
0.94	3.408	4.344	33.287
1.25	3.362	4.613	41.319
1.32	3.333	4.649	46.304
1.32	3.312	4.633	50.000
1.40	3.022	4.418	100.000
1.20	3.012	4.211	101.728
1.34	2.990	4.325	105.656
2.602	3.153	5.755	163.96
3.118	3.702	6.820	196.60
3.117	3.739	6.856	199.150
2.66	4.225	6.886	204.641
2.20	4.817	7.013	210.109
1.47	5.694	7.168	215.539
1.04	6.307	7.349	221.005
0.94	6.633	7.568	226.495
1.00	7.110	8.113	250.000
0.97	8.125	9.091	300.000
0.94	8.196	9.131	303.479
0.97	8.165	9.135	308.989
1.01	7.932	8.943	350.000
0.99	7.912	8.902	353.558



NOTE:
AS PER SEQ SEWER CODE, LONGITUDINAL SECTIONS SHALL BE PROVIDED AS DESIGN DRAWINGS AND SUBMITTED AS "AS CONS"

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						DRAWING No.					VERSION
						SEQ-SPS-1100-2					A
						NOT TO SCALE					ORG DATE: 1/1/2013

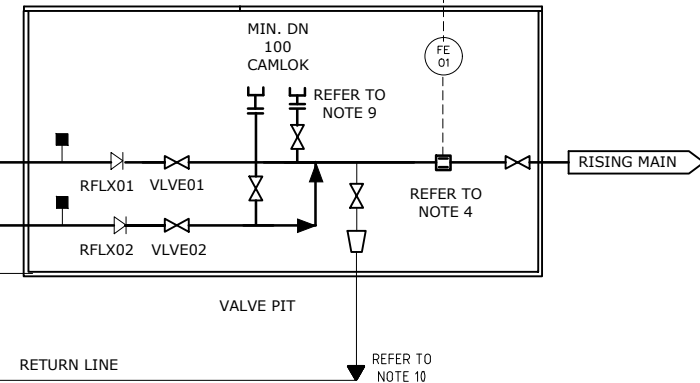
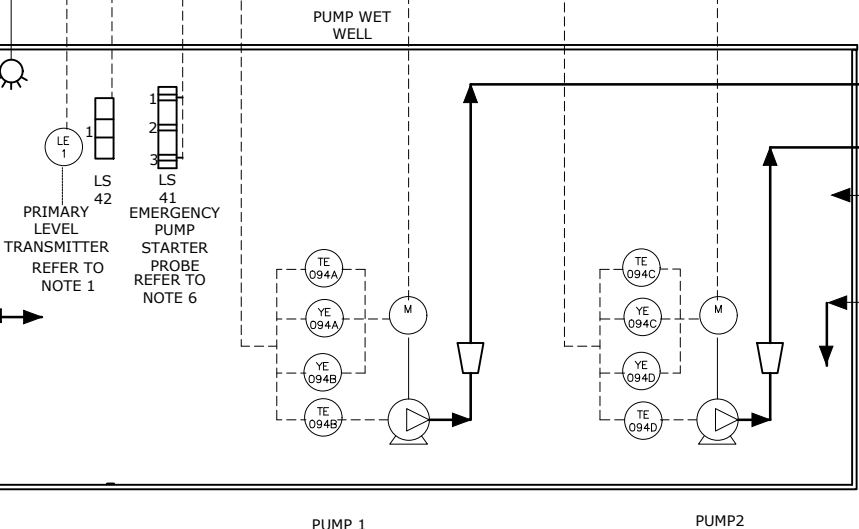


PUMPS		
EQUIPMENT No.	DRIVE	RATED
PUMP1	DOL/SS/VSD	kW
PUMP2	DOL/SS/VSD	kW

ODOUR MANAGEMENT SYSTEM IF REQUIRED BY ODOUR IMPACT ASSESSMENT REPORT

GRAVITY SEWER
COLLECTION MANHOLE

NOTE 7
INLET VALVES SEE NOTE 5



MECHANICAL EQUIPMENT LEGEND

- SLUICE VALVE
- NON-RETURN VALVE
- 'Y' TYPE STRAINER
- ELECTRIC MOTOR
- PUMP
- TAPPING POINT
- REDUCED PRESSURE ZONE BACKFLOW PREVENTION DEVICE
- WELL WASHER

ELECTRICAL EQUIPMENT LEGEND

- HARDWIRED CONNECTION
- COMMUNICATION/SOFTWARE CONNECTION
- DISCRETE INSTRUMENT - FIELD MOUNTED/OPERATOR NOT ACCESSIBLE
- DISCRETE INSTRUMENT - OPERATOR ACCESSIBLE
- RTU - OPERATOR NOT ACCESSIBLE
- LOGIC INTERLOCK (SOFTWARE OR HARDWARE)
- VARIABLE SPEED DRIVE
- SOFT STARTER
- MAGNETIC FLOWMETER

NOTES:

1. PUMP START/STOP NORMALLY CONTROLLED BY RTU USING LEVEL TRANSMITTER LT 01.
2. UPON HIGH LEVEL (LS 41-1), PUMP START/STOP AUTOMATIC CONTROL IS BYPASSED BY HARD WIRED EMERGENCY/BACK-UP PUMP STARTER CIRCUIT ON MULTITRODE LEVEL CONTROL UNIT.
3. ALL INSTRUMENTS AND ALARM RL'S SHALL BE CONFIRMED BY SEQ-SP.
4. FLOWMETER SHALL BE PROVIDED WHERE REQUIRED BY SEQ-SP, INSTALLATION REQUIREMENTS MAY REQUIRE SEPARATE PIT.
5. INLET VALVES WHERE REQUIRED BY SEQ-SPs.
6. REFER TO TYPICAL EMERGENCY/BACK-UP PUMP STARTER CIRCUIT SCHEMATIC. SEE SEQ-SP ELEC. DWG'S
7. HIGH INLET PIPE WHERE REQUIRED BY SEQ-SP.
8. WELL WASHER SHALL BE PROVIDED WHERE REQUIRED BY SEQ- SP
9. ONE OR TWO CAMLOK CONNECTIONS REQUIRED DEPENDING ON PHYSICAL LAYOUT (REFER TO SEQ-SP DRAWINGS)
10. RETURN LINE MAY BE FROM VALVE PIT OR FROM RISING MAIN. (REFER TO SEQ-SP DRAWINGS)

TAG	LEVEL	RL	COMMENTS
LT1	LSL	NOTE 3	ALL STOP
	LSM	NOTE 3	DUTY START
	LSH	NOTE 3	STANDBY START
	LSHH	NOTE 3	ALARM
LS42	1	NOTE 3	OVERFLOW ALARM
LS 41	1	NOTE 3	EMERG PUMP START/PUMP ALARM
	2	NOTE 3	
	3	NOTE 3	EMERG. PUMP STOP
PUMP 1			
094A	TE		STATOR HIGH TEMP.
094B	TE		PUMP BEARING HIGH TEMP.
094A	YE		JUNCTION BOX SEAL FAIL
094B	YE		STATOR HOUSING SEAL FAIL
PUMP 2			
094C	TE		STATOR HIGH TEMP.
094D	TE		PUMP BEARING HIGH TEMP.
094C	YE		JUNCTION BOX SEAL FAIL
094D	YE		STATOR HOUSING SEAL FAIL

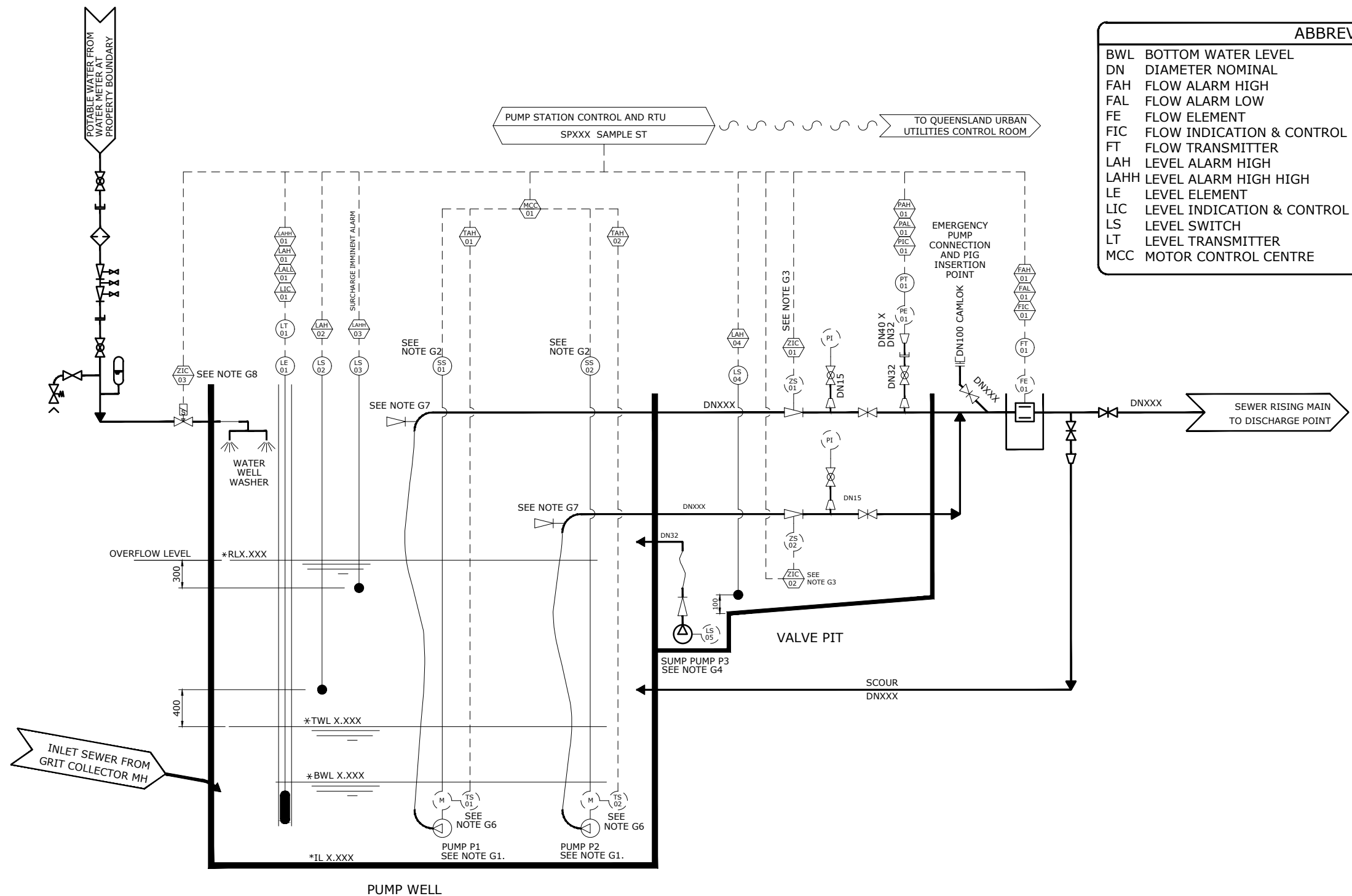
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SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
TYPICAL P & ID DIAGRAM
DUTY - ASSIST OPERATION

CoGC	LCC	RCC	QUU	UW
DRAWING No. SEQ-SPS-1101-1				VERSION A
NOT TO SCALE				ORG DATE: 1/1/2013



ABBREVIATIONS			
BWL	BOTTOM WATER LEVEL	PAH	PRESSURE ALARM HIGH
DN	DIAMETER NOMINAL	PAL	PRESSURE ALARM LOW
FAH	FLOW ALARM HIGH	PE	PRESSURE ELEMENT
FAL	FLOW ALARM LOW	PI	PRESSURE INDICATOR
FE	FLOW ELEMENT	PIC	PRESSURE INDICATION & CONTROL
FIC	FLOW INDICATION & CONTROL	PT	PRESSURE TRANSMITTER
FT	FLOW TRANSMITTER	RTU	REMOTE TELEMETRY UNIT
LAH	LEVEL ALARM HIGH	SS	SOFT STARTER
LAHH	LEVEL ALARM HIGH HIGH	TAH	TEMPERATURE ALARM HIGH
LE	LEVEL ELEMENT	TS	TEMPERATURE SWITCH
LIC	LEVEL INDICATION & CONTROL	TWL	TOP WATER LEVEL
LS	LEVEL SWITCH	ZIC	POSITION INDICATION & CONTROL
LT	LEVEL TRANSMITTER	ZS	POSITION SWITCH
MCC	MOTOR CONTROL CENTRE		

SYMBOL LEGEND	
	SLUICE VALVE
	BALL VALVE
	NON RETURN VALVE
	SOLENOID VALVE
	RPZ VALVE
	VACUUM BREAK VALVE
	HOSE COCK
	WATER HAMMER ARRESTER
	PUMP
	REDUCER
	CAMLOCK FITTING
	BARREL UNION
	ELECTRONIC FUNCTION
	PORTABLE PRESSURE GAUGE
	FLOW DIRECTION
	NEW PIPEWORK
	FLEXIBLE HOSE
	ELECTRICAL SIGNAL
	RADIO SIGNAL
	MAGNETIC FLOWMETER

NOTES

G1. THE DIAGRAM SHOWN ON THIS DRAWING IS INDICATIVE ONLY. THE DIAGRAM REFLECTS AN INSTALLATION WITH TWO CHAIN SUSPENDED PUMPS. THE PROJECT DRAWINGS MUST INCLUDE A DIAGRAM WHICH CONTAINS ALL INSTRUMENTATION AND PIPE DIAMETERS SPECIFIC TO THAT SITE. THE FULL FUNCTIONALITY OF THE CONTROL SYSTEM IS NOT INDICATED ON THIS DRAWING. TO ACHIEVE STANDARDISATION REFER TO QUEENSLAND URBAN UTILITIES FOR THE DESIGN OF THE SWITCHBOARD, CONTROL SYSTEM AND RTU. THE FUNCTIONALITY MAY VARY AND IS PROJECT DEPENDENT. THIS FUNCTIONALITY IS TO BE APPROVED BY QUEENSLAND URBAN UTILITIES DURING THE PRELIMINARY DESIGN PHASE AND BEFORE FINAL DESIGNS ARE COMPLETED. THE TWO PUMP INSTALLATION SHOWN HERE PROVIDES FOR ONE DUTY PUMP AND ONE EQUAL STANDBY PUMP. THESE PUMPS ARE TO ALTERNATE IN DUTY.

G2. THIS DRAWING SHOWS MOTORS WITH SOFT STARTERS WHICH WILL NORMALLY BE INSTALLED HOWEVER VARIABLE FREQUENCY DRIVES MAY BE INSTALLED IF DIRECTED BY QUEENSLAND URBAN UTILITIES.

G3. THE POSITION SWITCHES SHOWN ON THIS DRAWING ARE TO BE INSTALLED AS DIRECTED BY QUEENSLAND URBAN UTILITIES. THEY ARE GENERALLY NOT INSTALLED ON PUMPS SMALLER THAN 30 kW.

G4. THE SUMP PUMP IN THE VALVE PIT IS INDEPENDENT OF THE PUMP STATION CONTROL AND IS SUPPLIED WITH AN INTERNAL LEVEL SWITCH. THIS LEVEL SWITCH OPERATES OVER AN 80mm RANGE FROM TWL TO BWL. NOTE: FOR SMALL STATIONS (<30L/S CAPACITY) REFER SEQ-SPS-1102-6.

G5. LEVELS SHOWN WITH AN * ARE TO BE SHOWN ON THE PROJECT DRAWING.

G6. THIS DRAWING SHOWS PUMP MOTORS WITH THERMISTER MOTOR PROTECTION. THE PUMPS SELECTED FOR THE INDIVIDUAL PROJECT MAY INCLUDE OTHER MOTOR PROTECTION FAULTS AND THESE ARE TO BE INCLUDED AS DIRECTED BY QUEENSLAND URBAN UTILITIES.

G7. FOR PUMPING STATIONS WITH GUIDE RAIL PUMPS AN AIR BLEED BALL VALVE AND PIPEWORK ARE REQUIRED UPSTREAM OF THE PUMP NON RETURN VALVE IN THE VALVE PIT. THE DISCHARGE FOR EACH OF THE AIR BLEEDS IS TO PASS INTO THE PUMP WELL THROUGH THE WELL WALL. THE SMALL NON RETURN VALVE ON THE PUMP WELL DISCHARGE BEND AS SHOWN ON THIS DRAWING IS NOT REQUIRED FOR GUIDE RAIL PUMP INSTALLATIONS.

G8. THE POTABLE WATER WELL WASHER IS TO OPERATE ONCE A DAY FOR 10 MINUTES AND IS TO START WHEN THE FIRST PUMP STARTS AFTER MIDNIGHT. FOR PUMPING STATIONS WITH VF DRIVES THAT OPERATE CONTINUOUSLY THE WELL WASHER IS TO RUN FOR 10 MINUTES ONCE A DAY AND IS TO START WHEN THE WELL LEVEL IS AT LOWEST LEVEL.

REV. No.	DATE	DESCRIPTION	AUTH.
B	14/05/14	ADD DRAWING REFERENCE IN NOTE 4	

SEQ WATER SERVICE PROVIDERS

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SEWAGE PUMP STATION STANDARD DRAWING
TYPICAL P & ID DIAGRAM
DUTY STANDBY OPERATION

CoGC	LCC	REC	QUU	DW
DRAWING No.				VERSION
SEQ-SPS-1101-2				B
NOT TO SCALE				ORG DATE: 1/1/2013

NOTES

1. THE CURVES SHOWN ON THIS DRAWING ARE GIVEN AS A SAMPLE ONLY AND SHOW A STATION WITH ONE DUTY PUMP OPERATING AND AT A SINGLE SPEED. FOR STATIONS WITH MORE THAN ONE DUTY PUMP ADDITIONAL PUMP CURVES ARE REQUIRED FOR EACH ADDITIONAL PUMP RUNNING. FOR INSTALLATIONS WITH VARIABLE SPEED DRIVES PUMP CURVES ARE REQUIRED FOR PUMP SPEED AT 5Hz INCREMENTS FROM 30Hz TO 55Hz.
2. THE PROJECT DRAWING SHALL CONTAIN CURVES WHICH REFLECT THE PUMPS INSTALLED.
3. THE TABLES SHOWN ON THIS DRAWING SHALL BE POPULATED AND INCLUDED IN THE PROJECT DRAWINGS.
4. THE MINIMUM CABLE LENGTH FOR ANY PUMP IS 10 m (15.0m FOR QUU)
5. TWL - TOP WATER LEVEL (AT DUTY PUMP START LEVEL)
BWL - BOTTOM WATER LEVEL (AT DUTY PUMP STOP LEVEL)
MWL - MEAN WATER LEVEL (HALF WAY BETWEEN TWL & BWL)
6. MEAN STATIC AND TOTAL MEAN HEAD DEFINED ON DRAWING SEQ-SPS-1101-4.

PUMP DETAILS

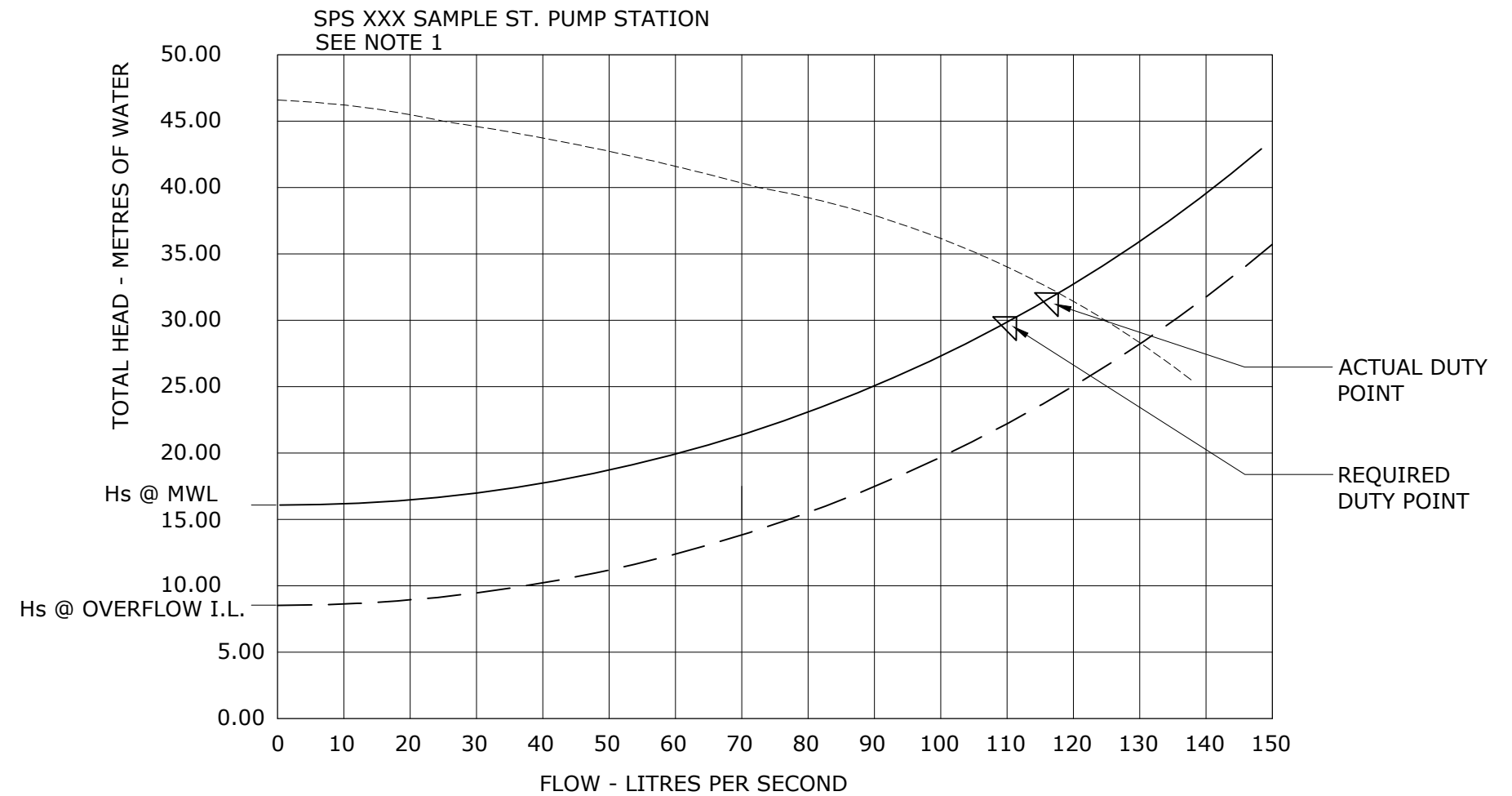
NUMBER OF DUTY PUMPS	
NUMBER OF ASSIST PUMPS	
NUMBER OF STANDBY PUMPS	
TOTAL NUMBER OF PUMPS	
PUMP MANUFACTURER	
PUMP MODEL	
PUMP IMPELLER DIAMETER	
IMPELLER TYPE (eg NON-CLOG)	
PUMP MANUFACTURER CURVE NO.	
MOTOR MANUFACTURER	
MOTOR KW RATING	
MOTOR START TYPE (dol,ss,vsd)	
MOTOR VOLTAGE	
MOTOR SPEED AT 50 Hz	
CABLE LENGTH (SEE NOTE 4.)	
DUTY POINT (FLOW & HEAD) (ACTUAL)	l/sec & m
HYDRAULIC EFFICIENCY @ DUTY POINT %	

RISING MAIN DETAILS

PIPE NOMINAL DIAMETER	
PIPE MATERIAL	
PIPE MANUFACTURER	
PIPE INTERNAL DIAMETER mm	
PIPE OUTSIDE DIAMETER mm	
PIPE PN RATING	
VELOCITY AT 50 Hz FROM TWL	
VELOCITY AT MINIMUM Hz FROM BWL	
RISING MAIN VOLUME M ³	
MEAN STATIC HEAD AT ZERO FLOW	
HYDRAULIC TEST PRESSURE kPA	

FLOW DETAILS

	FLOW RATE INTO PUMPING STATION L/S	VELOCITY IN RISING MAIN M/S	NUMBER OF PUMP STARTS PER HOUR	RISING MAIN DETENTION TIME. MINUTES
PWWF				
PDWF				
ADWF				



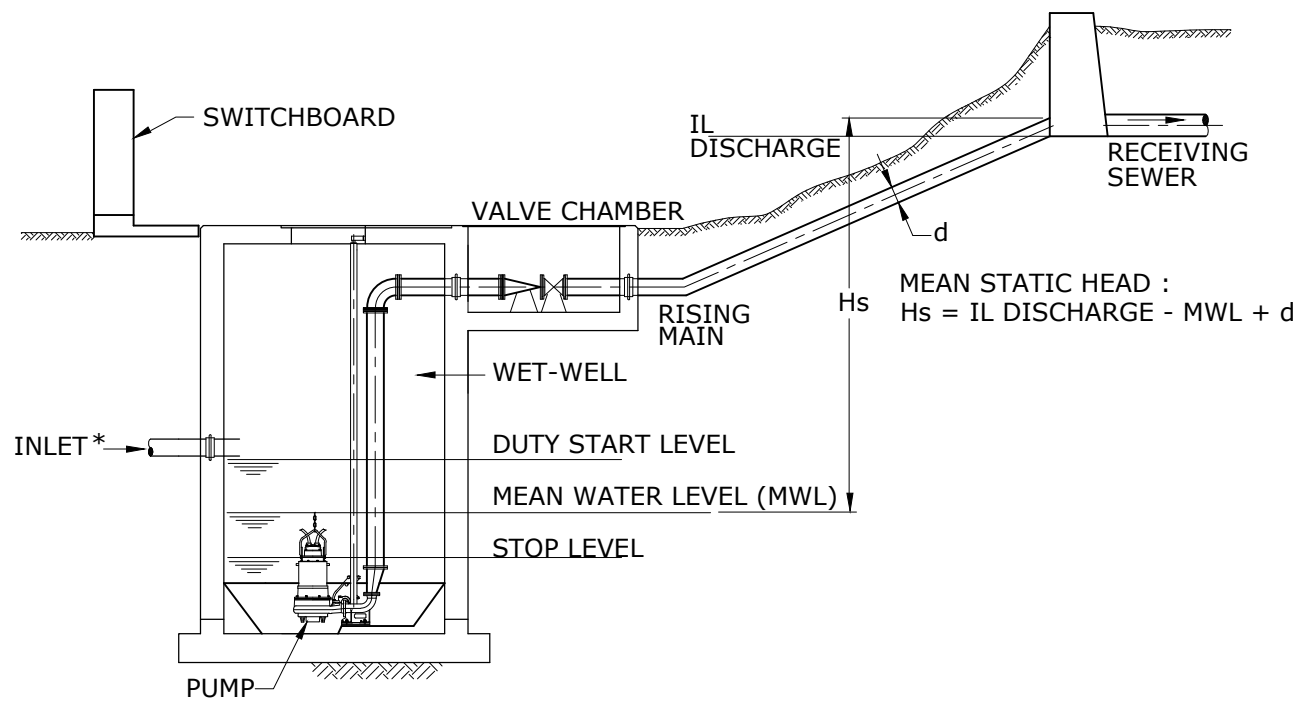
REV. No.	DATE	DESCRIPTION	AUTH.

**SEQ WATER
SERVICE PROVIDERS**

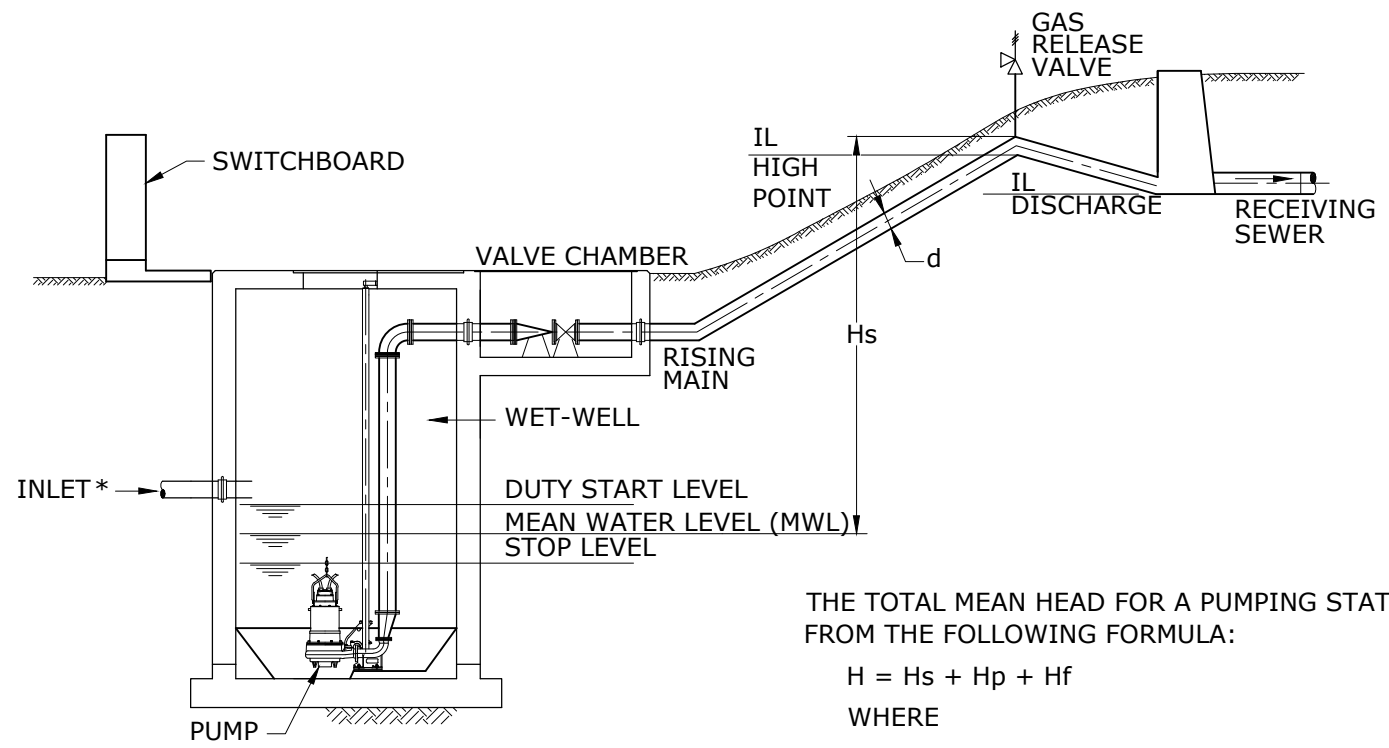
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE
OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
PUMP AND RISING MAIN DETAILS

CoGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1101-3				A
NOT TO SCALE				ORG DATE: 1/1/2013



CASE 1 - CONTINUOUS RISING MAIN



CASE 2 - RISING MAIN WITH A HIGH POINT

THE TOTAL MEAN HEAD FOR A PUMPING STATION (H) IS DERIVED FROM THE FOLLOWING FORMULA:

$$H = H_s + H_p + H_f$$

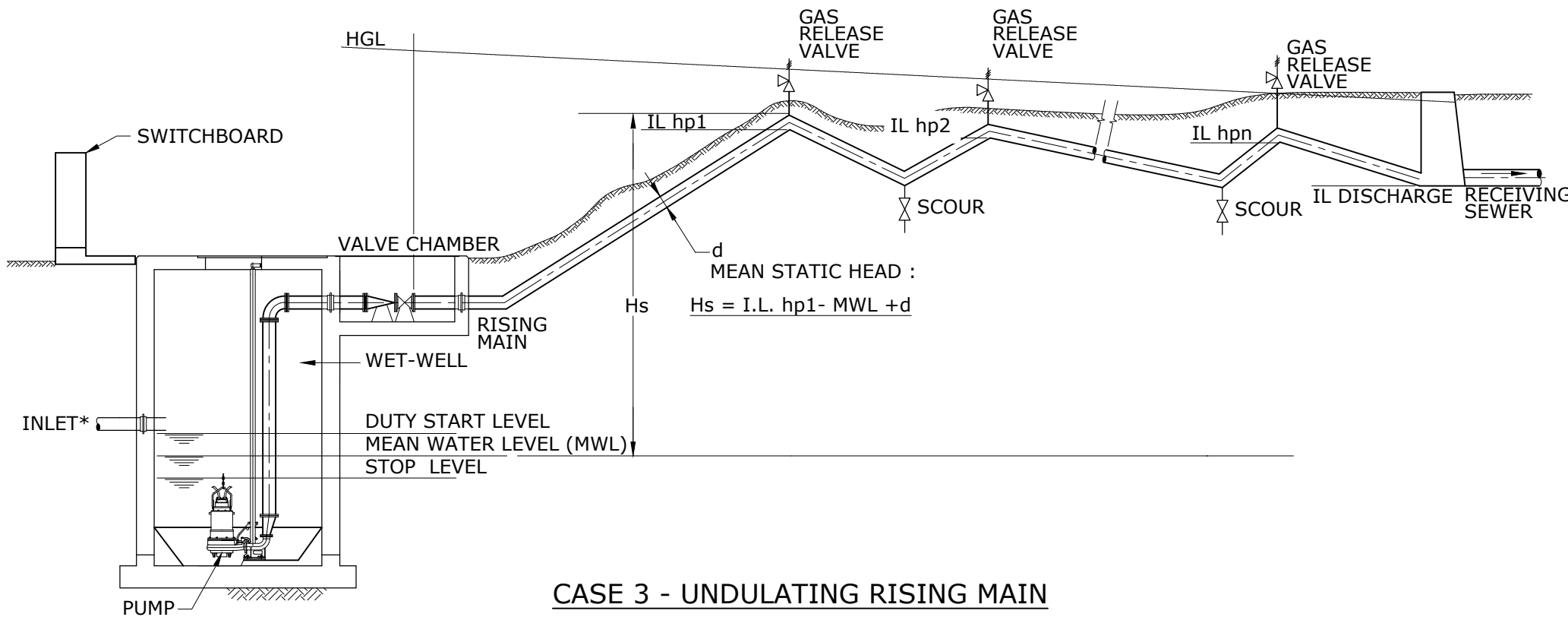
WHERE

H = TOTAL MEAN HEAD IN METRES

H_s = MEAN STATIC HEAD IN METRES

H_p = FRICTION HEAD LOSS OF THE MAIN IN METRES

H_f = TOTAL FRICTION HEAD LOSS OF FITTINGS AND VALVES USED IN PIPEWORK AND RISING MAIN IN METRES



CASE 3 - UNDULATING RISING MAIN

MEAN STATIC HEAD

MEAN STATIC HEAD, H_s = INVERT LEVEL OF THE RISING MAIN AT THE CRITICAL POINT - MEAN OPERATING LEVEL IN WET-WELL + d WHERE d = RISING MAIN INTERNAL DIAMETER IN METERS. THE CRITICAL POINT IS THE HIGHEST POINT ON THE RISING MAIN THAT IS ON (TOUCHING) THE HGL.

FOR MOST RISING MAINS, THE CRITICAL POINT IS EITHER AT THE DISCHARGE POINT OR AT THE HIGHEST PHYSICAL POINT ON THE MAIN. FOR UNDULATING MAINS, THE CRITICAL POINT MAY OCCUR AT LOCAL HIGH POINTS BETWEEN THE HIGHEST PHYSICAL POINT ON THE MAIN AND THE DISCHARGE POINT, AND MAY BE DIFFERENT FOR DIFFERENT FLOW RATES.

THE CRITICAL POINT IS DETERMINED BY CALCULATING THE TOTAL MEAN HEAD FOR EACH POTENTIAL CRITICAL POINT- THE HIGHEST VALUE OBTAINED INDICATES THE CRITICAL POINT.

FRICTION HEAD LOSSES ARE ONLY INCLUDED FOR THE SECTION OF MAIN BETWEEN THE PUMP AND THE CRITICAL POINT.

NOTES

1. "DUTY START LEVEL" ALSO KNOWN AS "CUT-IN" LEVEL AND TWL.
2. "STOP LEVEL" ALSO KNOWN AS "CUT-OUT" LEVEL AND BWL.

* A HIGH INLET PIPE MAY BE REQUIRED ON SOME SITES

REV. No.	DATE	DESCRIPTION	AUTH.

SEQ WATER SERVICE PROVIDERS

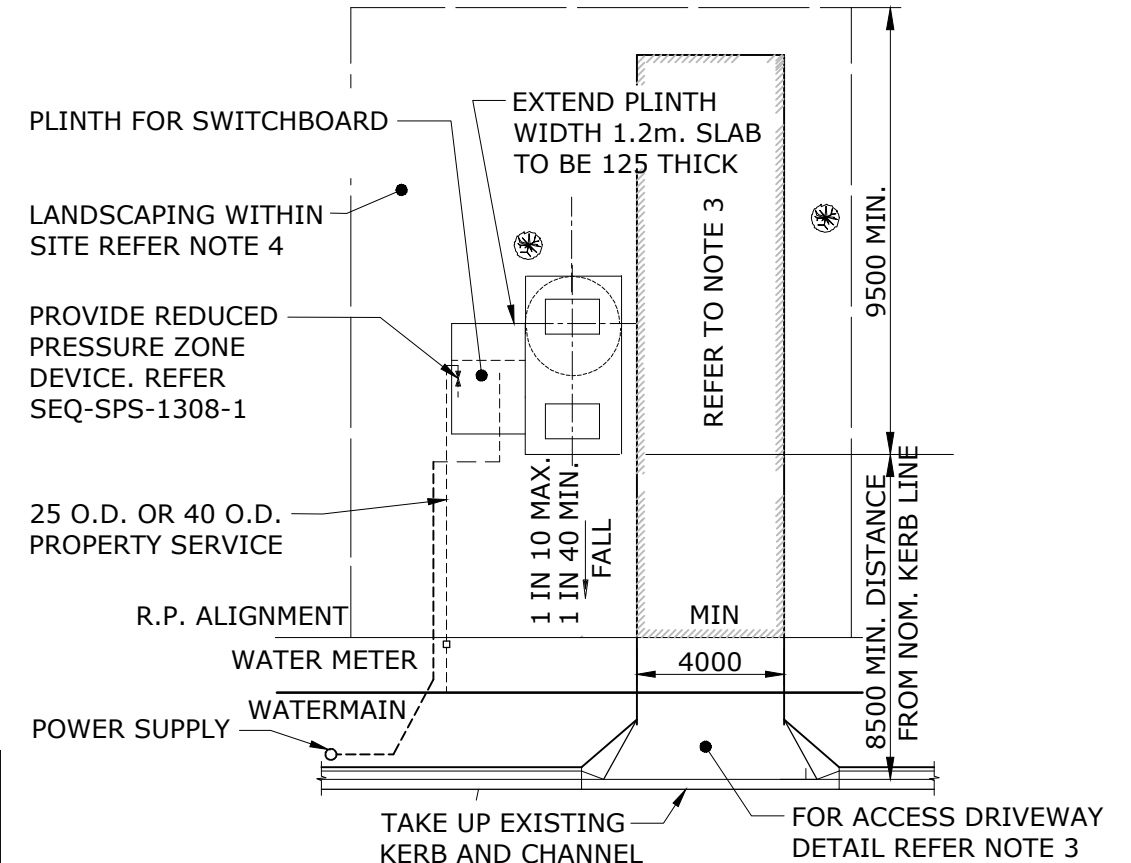
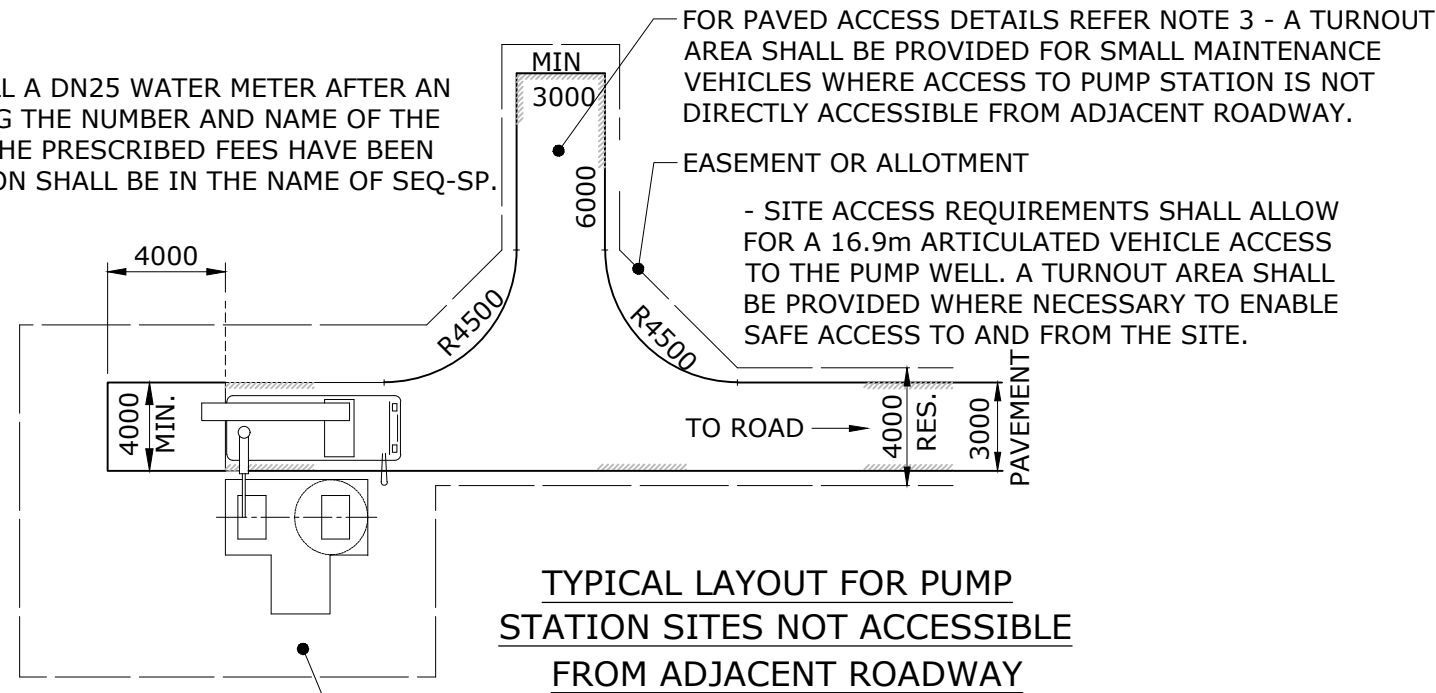
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
RISING MAIN CONCEPT DESIGN
SECTIONS AND MEAN HEAD CALCULATIONS

CoGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1101-4				A
NOT TO SCALE				ORG DATE: 1/1/2013

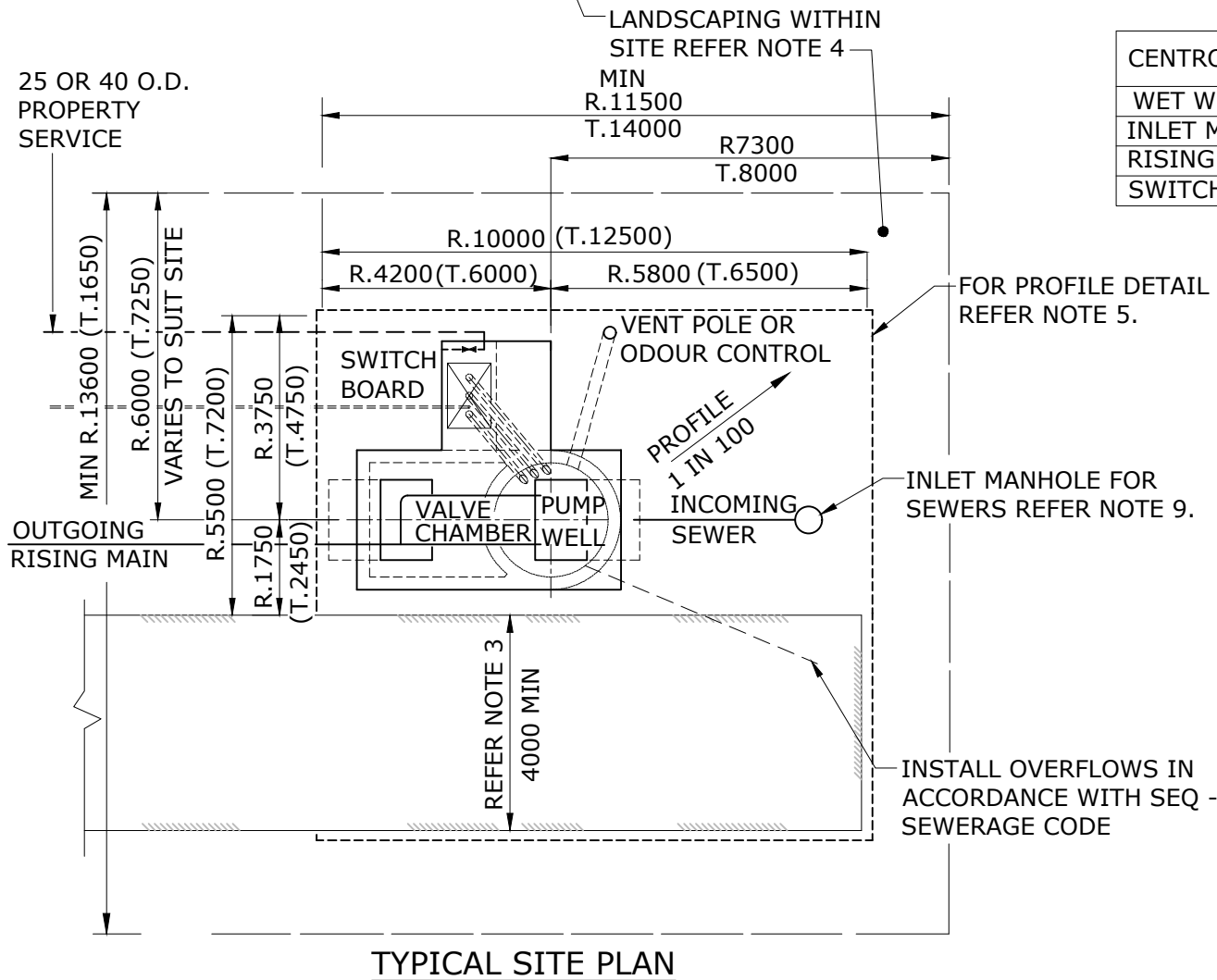
WATER METER

1. SEQ-SP SHALL INSTALL A DN25 WATER METER AFTER AN APPLICATION STATING THE NUMBER AND NAME OF THE PUMP STATION AND THE PRESCRIBED FEES HAVE BEEN PAID. THE APPLICATION SHALL BE IN THE NAME OF SEQ-SP.



MGA CO-ORDINATES

CENTROID OF	X (m)	Y (m)
WET WELL		
INLET MANHOLE		
RISING MAIN VALVE		
SWITCHBOARD		



NOTES: GENERAL

- THE DETAILS SHOWN ON THIS DRAWING ARE TYPICAL ONLY. THE LOCATION OF ALL ITEMS SHALL BE AS SHOWN ON THE APPROVED DRAWINGS. RETIC = R, TRUNK = T.
- THIS DRAWING SHALL BE READ IN CONJUNCTION WITH SEQ-SP STANDARD DRAWINGS
- DRIVEWAY ACCESS TO ALL PUMP AND LIFT STATIONS SHALL BE PROVIDED AS FOLLOWS:
 - LONGITUDINAL GRADE SHALL BE MAXIMUM 10%.
 - LOCATED SO VEHICULAR TRAFFIC WILL NOT TRAVERSE THE COVERS.
 - HEAVY VEHICLE ACCESS DRIVEWAYS AS PER COUNCIL SPECIFICATIONS SHALL BE REQUIRED.
 - IN ACCORDANCE WITH ROAD SAFETY AUDIT PER RELEVANT ROAD AUTHORITY.
- THE PUMP AND LIFT STATION SITE AREA SHALL BE A MINIMUM OF 250m² OR AS DIRECTED BY THE SEQ-SP. THE SURROUNDS SHALL BE LANDSCAPED WITH SHRUBS AND MULCH. INTERNAL LANDSCAPING -WEED MAT AND MULCH.
- PUMP STATION PLATFORM SHALL BE PROFILED TO SLOPE 1 IN 100 AWAY FROM OPENINGS AND SWITCHBOARD PLINTH & THEN BATTER AT 1 IN 6 (MAX.) TO NATURAL SURFACE.
- IN RURAL OR ISOLATED AREAS, OR WHERE REQUIRED BY SEQ-SP, PROVIDE A 1.8m HIGH SECURITY FENCE FITTED WITH A DOUBLE LEAF LOCKABLE GATE PROVIDING A 4.0m WIDE CLEAR OPENING. IN URBAN AREAS PROVIDE A GATE AND BOLLARDS TO COUNCIL'S STANDARD FORMAT.
- DIMENSIONS ARE IN MILLIMETRES UNLESS SHOWN OTHERWISE.
- ACCESS ROAD SHALL THE SAME FLOOD IMMUNITY CRITERIA AS REQUIRED FOR CONNECTING ROADS.
- A KNIFE GATE VALVE ARE NOT REQUIRED ON THE DOWNSTREAM OUTLET. FOR INLET MH WITH LARGE SEWER, SEE SEQ-SPs FOR REQUIREMENT.
- A MINIMUM 1.0m OFFSET DISTANCE FOR BATTERS TO THE SPS OR ACCESS DRIVEWAY.

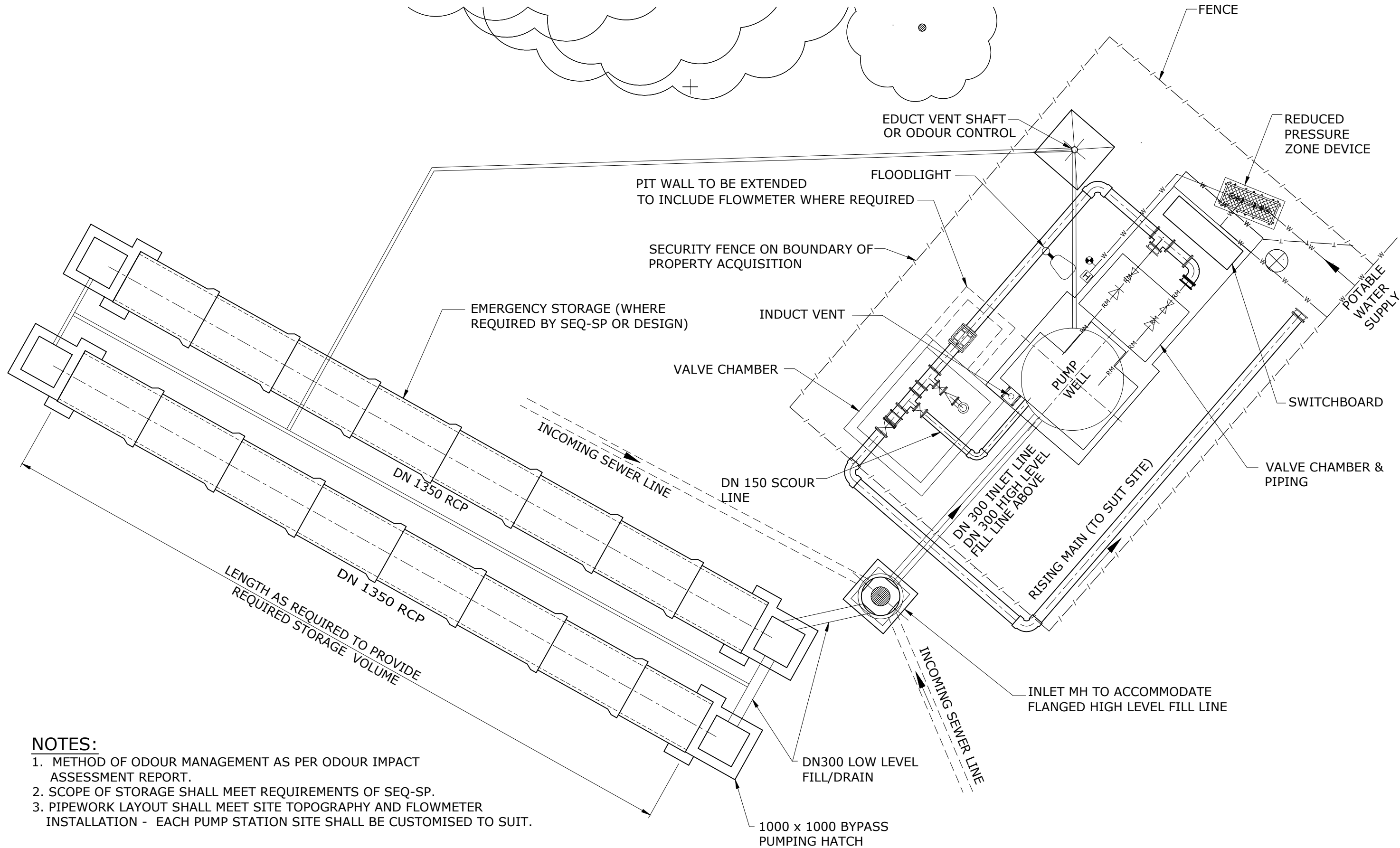
REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	NOTE 3(c), 6, 9 AMENDED, NEW NOTE 10. TERM OF INLET MH USED.	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING TYPICAL SITE LAYOUT

CoGC	LCC	RCC	QUJ	UW
DRAWING No.				VERSION
SEQ-SPS-1102-1				B
NOT TO SCALE				ORG DATE: 1/1/2013



NOTES:

1. METHOD OF ODOUR MANAGEMENT AS PER ODOUR IMPACT ASSESSMENT REPORT.
2. SCOPE OF STORAGE SHALL MEET REQUIREMENTS OF SEQ-SP.
3. PIPEWORK LAYOUT SHALL MEET SITE TOPOGRAPHY AND FLOWMETER INSTALLATION - EACH PUMP STATION SITE SHALL BE CUSTOMISED TO SUIT.

REV. No.	DATE	DESCRIPTION	AUTH.

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

**SEWAGE PUMP STATION STANDARD DRAWING
ALTERNATIVE SITE LAYOUT WITH
STORAGE AND OPTIONAL FLOW-METER**

CoGC	LCC	RCC	QUU	LW
DRAWING No.				VERSION
SEQ-SPS-1102-3				A
NOT TO SCALE				ORG DATE: 1/1/2013

INCOMING ELECTRICAL SUPPLY TO BE UNDERGROUND

CHAIN WIRE SECURITY FENCE WITH TRUCK ACCESS GATES TO BE INSTALLED ON SITES AS DIRECTED BY SEQ-SPS.

PROPERTY BOUNDARIES TO BE INDICATED ON PROJECT DRAWINGS. THE SEWERAGE PUMPING STATION IS TO BE LOCATED ON FREEHOLD PROPERTY OWNED BY SEQ-SPS. THE PROPERTY DESCRIPTIONS ARE TO BE SHOWN ON THE PROJECT DRAWINGS.

VENT POLE NO. 2 FOR VENTILATION OF EMERGENCY STORAGE CHAMBER.

EMERGENCY STORAGE CHAMBER VOLUME AND SHAPE TO SUIT PROJECT

ACCESS MAINTENANCE HOLES ON EMERGENCY STORAGE CHAMBER. THE NUMBER AND LOCATION TO SUIT PROJECT

CONCRETE BOX CULVERT OVERFLOW

LOCATION AND LEVEL OF OVERFLOW DISCHARGE POINT MUST COMPLY WITH ALL LAWS AND REGULATIONS AND MUST BE ABOVE MAXIMUM HIGH TIDE LEVEL AND ABOVE NORMAL CREEK WATER LEVEL

OVERFLOW OUTLET. TO BE FULLY DETAILED ON PROJECT DRAWINGS

OVERFLOW FLAP VALVE CHAMBER TYPE TO BE INDICATED ON PROJECT DRAWINGS

PROJECT SPECIFIC LANDSCAPING

SEWER RISING MAIN FROM PUMPING STATION. TO BE DETAILED ON PROJECT DRAWINGS

ELECTRICAL SWITCHBOARD TO BE MINIMUM OF 2000mm FROM EDGE OF ANY OPENING. NOTE: A FIELD DISCONNECT BOX IS REQUIRED BETWEEN SWITCHBOARD AND PUMPS FOR PUMPS GREATER THAN 30 kW.

THE PUMPING STATION NAME IS TO BE TAKEN FROM THE FRONTING STREET AND THE SEWERAGE PUMPING STATION SP. NUMBER IS TO BE OBTAINED FROM SEQ-SP.

LOCATION OF ALL EXISTING SERVICES ARE TO BE SHOWN ON THE PROJECT DRAWINGS

CONCRETE ACCESS ROAD WITH 300mm HIGH VERTICAL KERB ADJACENT TO PUMP WELL AND GRIT COLLECTOR MAINTENANCE HOLE. FOR SMALL STATIONS (<30L/S CAPACITY) ALTERNATIVE CONSTRUCTION MAY BE CONSIDERED REFER SEQ-SPS-1102-6.

POTABLE WATER SERVICE FROM WATER METER AT PROPERTY ALIGNMENT

MAINTENANCE FREE SURFACE TREATMENT

COMBINATION EMERGENCY PUMP AND PIG INSERTION POINT. NOTE: TO BE THE SAME DIAMETER AS THE RISING MAIN

VALVE PIT INTEGRAL WITH PUMP WELL. FOR SMALL STATIONS (<30L/S CAPACITY) REFER SEQ-SPS-1102-6.

PUMP WELL WITH VECTOR PIPE COUPLING ADJACENT TO ACCESS ROAD. NOTE: TOP SLAB LEVEL MUST BE 300mm ABOVE ACCESS ROAD LEVEL

MAGNETIC FLOWMETER AND PIT WHERE REQUIRED. NOTE: THE DIAMETER OF THE FLOWMETER TO BE THE SAME AS THE RISING MAIN. NOTE: FLOWMETER PIT IS TO DRAIN TO THE VALVE PIT. NOTE: FOR SMALL STATIONS (<30L/S CAPACITY) REFER SEQ-SPS-1102-6.

BORE HOLE DETAILS AND LOCATIONS ARE TO BE SHOWN ON THE PROJECT DRAWINGS

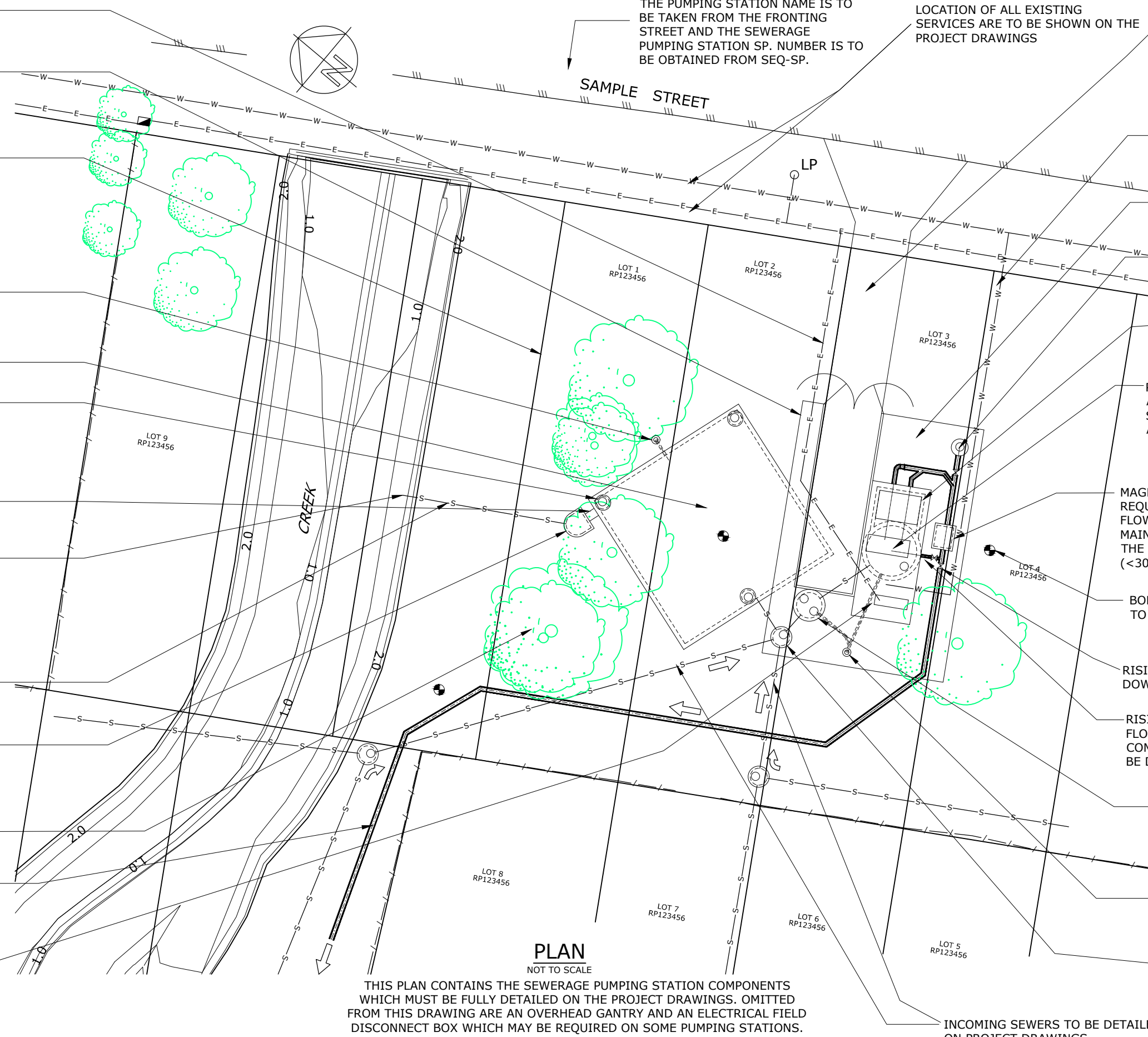
RISING MAIN ISOLATING VALVE TO BE DOWNSTREAM OF SCOUR

RISING MAIN SCOUR TO BE DOWNSTREAM OF FLOWMETER AND TO BE UTILISED DURING COMMISSIONING. MINIMUM DIAMETER TO BE DN100

GRIT COLLECTOR MAINTENANCE HOLE WITH VECTOR COUPLING ADJACENT TO ACCESS ROAD. NOTE: FOR SMALL STATIONS (<30L/S CAPACITY) REFER SEQ-SPS-1102-6.

VENT POLE NO. 1 FOR VENTILATION OF PUMP WELL AND GRIT COLLECTOR MAINTENANCE HOLE.

DIVERSION MAINTENANCE HOLE. NOTE: MAINTENANCE HOLE TO BE UPSTREAM OF GRIT COLLECTOR ISOLATING VALVE. THIS MAINTENANCE HOLE TO BE Ø 1200 F TYPE OR X TYPE.



PLAN
NOT TO SCALE

THIS PLAN CONTAINS THE SEWERAGE PUMPING STATION COMPONENTS WHICH MUST BE FULLY DETAILED ON THE PROJECT DRAWINGS. OMITTED FROM THIS DRAWING ARE AN OVERHEAD GANTRY AND AN ELECTRICAL FIELD DISCONNECT BOX WHICH MAY BE REQUIRED ON SOME PUMPING STATIONS.

REV. No.	DATE	DESCRIPTION	AUTH.
B	06/05/14	REARRANGE SMALL STATION REFERENCE	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
TYPICAL SITE LAYOUT WITH PIG INSERTION/EMERGENCY PUMP POINT AND GRIT COLLECTOR

CoGC	LCC	RCC	QUU	DW
DRAWING No.				VERSION
SEQ-SPS-1102-4				B
NOT TO SCALE				ORG DATE: 1/1/2013

TABULATION OF PUMP STATION LEVELS

REF.	DESCRIPTION	LEVEL
LEVEL 1	SURFACE LEVEL (ACCESS ROAD)	X.XXX
LEVEL 2	INVERT OF INLET AND OUTLET OF GRIT COLLECTOR MAINTENANCE HOLE	X.XXX
LEVEL 3	INVERT LEVEL OF BASE OF VALVE PIT	X.XXX
LEVEL 4	INVERT LEVEL OF INLET SEWER AT PUMP WELL	X.XXX
LEVEL 5	TOP WATER LEVEL OF PUMP WELL	X.XXX
LEVEL 6	BOTTOM WATER LEVEL OF PUMP WELL	X.XXX
LEVEL 7	INVERT OF PUMP WELL	X.XXX
LEVEL 8	BOTTOM OF BASE SLAB OF PUMP WELL	X.XXX
LEVEL 9	TOP OF ROOF SLAB OF PUMP WELL	X.XXX
LEVEL 10	INVERT LEVEL OF RISING MAIN THROUGH PIT WALL	X.XXX
LEVEL 11	INVERT LEVEL OF GRIT COLLECTOR MAINTENANCE HOLE	X.XXX
LEVEL 12	INVERT LEVEL OF OVERFLOW	X.XXX

NOTE. THIS TABLE IS TO BE COMPLETED AND INCLUDED ON THE PROJECT DRAWING FOR THE LEVEL INTERACTION DIAGRAM

EMERGENCY STORAGE CAPACITIES

CHAMBER	VOLUME m3
PUMP WELL	XX.X
GRIT COLLECTOR MAINTENANCE HOLE	XX.X
DIVERSION MAINTENANCE HOLE	XX.X
EMERGENCY STORAGE CHAMBER	XX.X
RETICULATION SYSTEM	XX.X
TOTAL	XXX.X

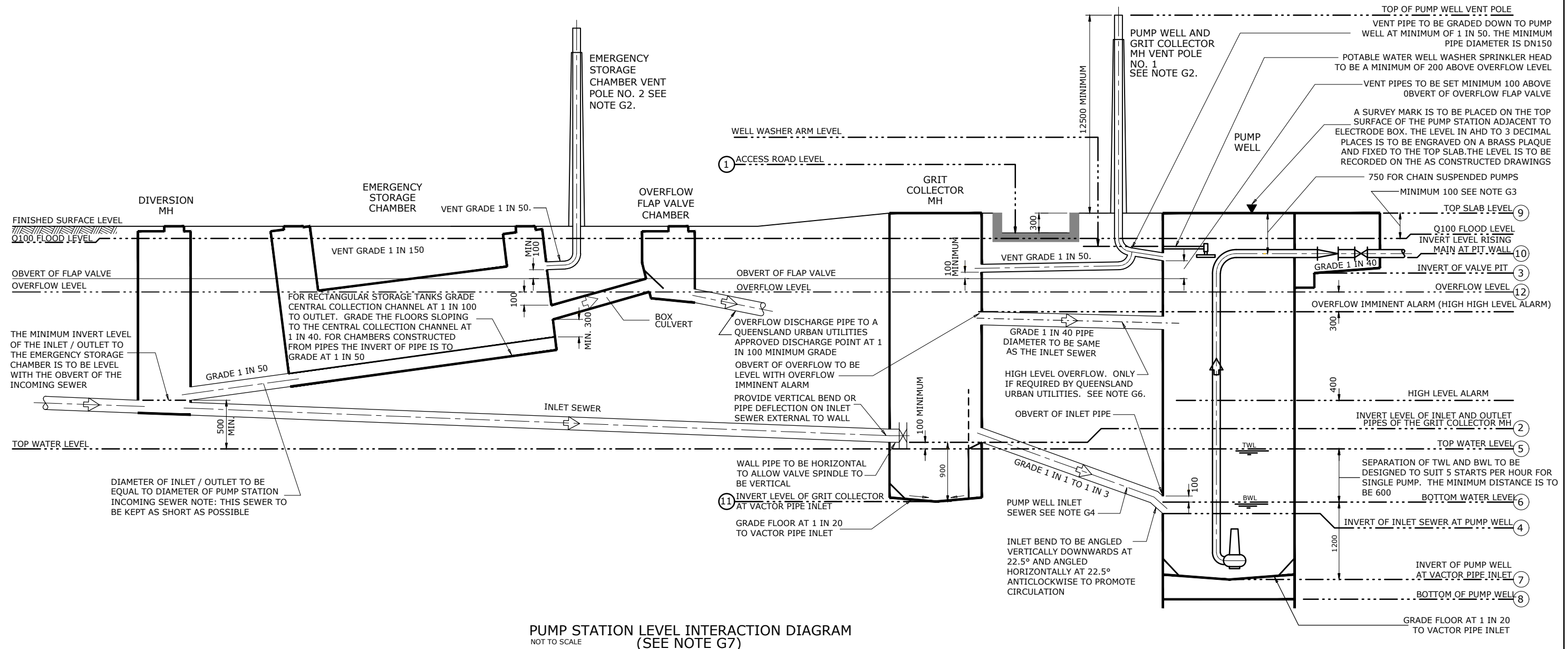
PEAK DRY WEATHER FLOW = XX.X L/S TOTAL

EMERGENCY STORAGE TIME AT PEAK DRY WEATHER FLOW = X HRS. X MIN. SEE NOTE G5.

NOTE. THIS TABLE IS TO BE POPULATED AND INCLUDED ON THE PROJECT DRAWING FOR THE LEVEL INTERACTION DIAGRAM

NOTES:

- G1. THIS DRAWING IS PROVIDED TO DESIGNERS TO SHOW THE LEVEL RELATIONSHIPS BETWEEN THE VARIOUS COMPONENTS OF A SEWERAGE PUMPING STATION. THE PROJECT DRAWINGS MUST CONTAIN A LEVEL INTERACTION DIAGRAM. THE PROJECT DRAWING MUST CONTAIN ALL THE INVERT LEVELS AND GRADES OF ALL THE PIPES. ALSO TO BE INCLUDED ARE ALL THE LEVELS OF THE STRUCTURES AND ALL THE WATER LEVELS AS INDICATED ON THIS DRAWING. THE PROJECT DRAWING IS TO CONTAIN THE TABLES SHOWN ON THIS DRAWING.
- G2. ALL PUMPING STATIONS REQUIRE TWO VENT POLES. VENT POLE NO. 1 IS A COMBINED VENT WHICH VENTS THE PUMP WELL AND THE GRIT COLLECTOR MAINTENANCE HOLE. VENT POLE NO. 2 VENTS THE EMERGENCY STORAGE CHAMBER.
- G3. THE LEVELS OF THE TOP SLABS OF THE PUMP WELL, GRIT COLLECTOR, VALVE PIT, FLOWMETER PIT AND SWITCHBOARD FOUNDATION ARE TO BE ABOVE THE Q100 FLOOD LEVEL.
- G4. THE INTERNAL DIAMETER OF THE INLET SEWER TO THE PUMP WELL FROM THE GRIT COLLECTOR MAINTENANCE HOLE IS TO BE A MINIMUM OF ID225 AND IS TO BE NO LESS THAN THE INLET SEWER INTO THE GRIT COLLECTOR MAINTENANCE HOLE.
- G5. THE MINIMUM TOTAL EMERGENCY STORAGE CAPACITY IS TO BE 3 HOURS AT PEAK DRY WEATHER FLOW. THE EMERGENCY STORAGE VOLUMES IN THE PUMP WELL AND THE GRIT COLLECTOR MAINTENANCE HOLE ARE TO BE MEASURED FROM THE TOP WATER LEVEL TO THE OVERFLOW LEVEL.
- G6. IF DIRECTED BY SEQ-SPs PUMPING STATIONS MAY REQUIRE A HIGH LEVEL OVERFLOW BETWEEN THE GRIT COLLECTOR AND THE PUMP WELL. THIS OVERFLOW MAY BE REQUIRED IN NEW DEVELOPMENT AREAS WHERE INITIAL FLOWS ARE EXPECTED TO BE LOW.
- G7. FOR SMALL STATIONS (<30L/S CAPACITY) ALTERNATIVE ARRANGEMENTS MAY BE USED AT SEQ-SP DISCRETION. SEE SEQ-SPS-1102-6 FOR ALTERNATIVE ARRANGEMENT DETAILS.



REV. No.	DATE	DESCRIPTION	AUTH.
B	06/05/14	ADD REFERENCE TO NOTE G7	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
LEVEL AND CAPACITIES INTERACTION DIAGRAM

CoGC	LCC	RCC	QUU	DW
DRAWING No. SEQ-SPS-1102-5				VERSION B
NOT TO SCALE				ORG DATE: 1/1/2013

TABULATION OF PUMP STATION LEVELS

REF.	DESCRIPTION	LEVEL
LEVEL 1	SURFACE LEVEL (ACCESS ROAD)	X.XXX
LEVEL 2	INVERT LEVEL OF OVERFLOW	X.XXX
LEVEL 3	INVERT LEVEL OF BASE OF VALVE PIT	X.XXX
LEVEL 4	INVERT LEVEL OF INLET SEWER AT PUMP WELL	X.XXX
LEVEL 5	TOP WATER LEVEL OF PUMP WELL	X.XXX
LEVEL 6	BOTTOM WATER LEVEL OF PUMP WELL	X.XXX
LEVEL 7	INVERT OF PUMP WELL	X.XXX
LEVEL 8	BOTTOM OF BASE SLAB OF PUMP WELL	X.XXX
LEVEL 9	TOP OF ROOF SLAB OF PUMP WELL	X.XXX
LEVEL 10	INVERT LEVEL OF RISING MAIN THROUGH PIT WALL	X.XXX

NOTE. THIS TABLE IS TO BE COMPLETED AND INCLUDED ON THE PROJECT DRAWING FOR THE LEVEL INTERACTION DIAGRAM

EMERGENCY STORAGE CAPACITIES

CHAMBER	VOLUME m3
PUMP WELL	XX.X
DIVERSION MAINTENANCE HOLE	XX.X
EMERGENCY STORAGE CHAMBER	XX.X
RETICULATION SYSTEM	XX.X
TOTAL	XXX.X

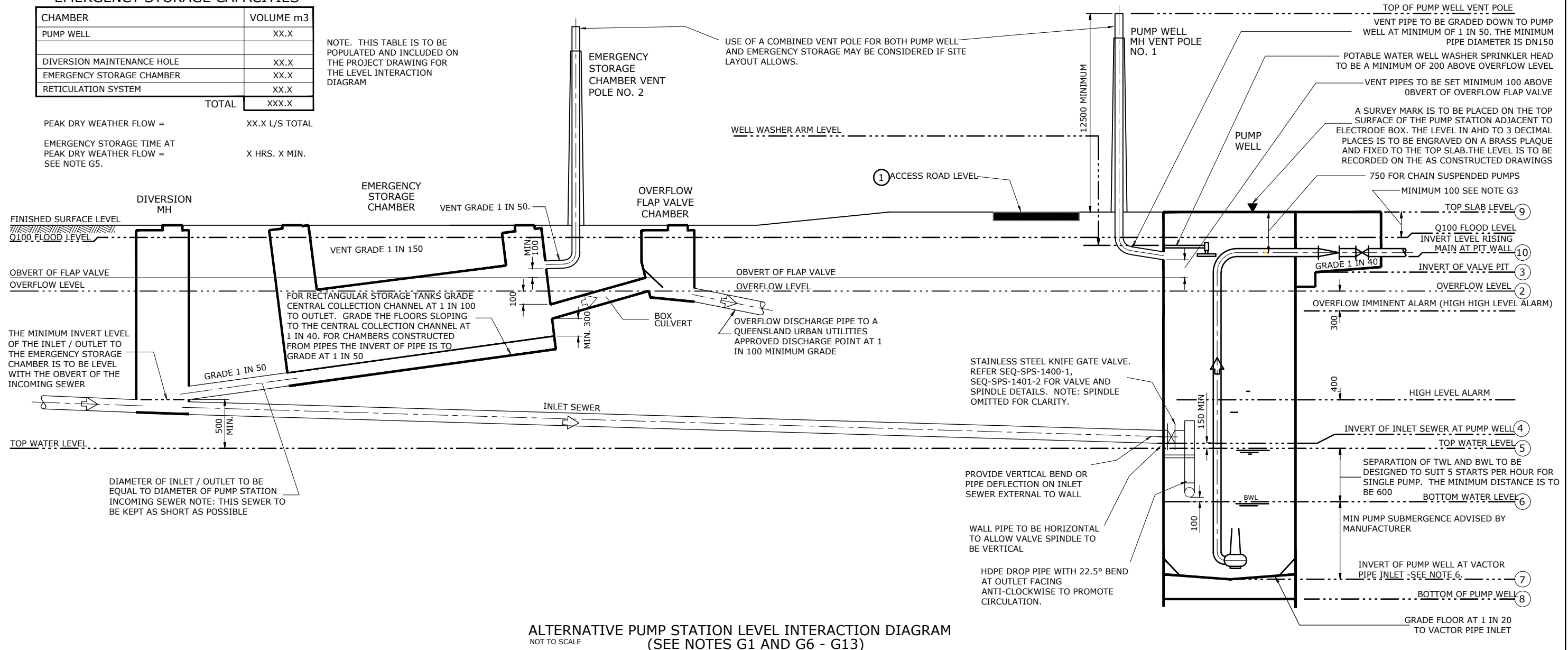
NOTE. THIS TABLE IS TO BE POPULATED AND INCLUDED ON THE PROJECT DRAWING FOR THE LEVEL INTERACTION DIAGRAM

PEAK DRY WEATHER FLOW = XX.X L/S TOTAL

EMERGENCY STORAGE TIME AT PEAK DRY WEATHER FLOW = X HRS. X MIN. SEE NOTE G5.

NOTES:

- G1. THIS DRAWING MAY BE USED AS AN ALTERNATIVE TO DRAWING SEQ-SPS-1102-5 FOR SMALL STATIONS (<30L/S CAPACITY) ONLY. **USE OF THIS ALTERNATIVE IS SUBJECT TO SEQ-SP APPROVAL.**
- G2. THIS DRAWING IS PROVIDED TO DESIGNERS TO SHOW THE LEVEL RELATIONSHIPS BETWEEN THE VARIOUS COMPONENTS OF A SEWERAGE PUMPING STATION. THE PROJECT DRAWINGS MUST CONTAIN A LEVEL INTERACTION DIAGRAM. THE PROJECT DRAWING MUST CONTAIN ALL THE INVERT LEVELS AND GRADES OF ALL THE PIPES. ALSO TO BE INCLUDED ARE ALL THE LEVELS OF THE STRUCTURES AND ALL THE WATER LEVELS AS INDICATED ON THIS DRAWING. THE PROJECT DRAWING IS TO CONTAIN THE TABLES SHOWN ON THIS DRAWING.
- G3. THE LEVELS OF THE TOP SLABS OF THE PUMP WELL, VALVE PIT, FLOWMETER PIT (WHERE REQUIRED) AND SWITCHBOARD FOUNDATION ARE TO BE ABOVE THE Q100 FLOOD LEVEL.
- G4. THE INTERNAL DIAMETER OF THE INLET SEWER TO THE PUMP WELL IS TO BE A MINIMUM OF ID225.
- G5. THE MINIMUM TOTAL EMERGENCY STORAGE CAPACITY IS TO BE 3 HOURS AT PEAK DRY WEATHER FLOW. THE EMERGENCY STORAGE VOLUMES IN THE PUMP WELL AND THE GRIT COLLECTOR MAINTENANCE HOLE ARE TO BE MEASURED FROM THE TOP WATER LEVEL TO THE OVERFLOW LEVEL.
- G6. VACTOR PIPE MAY NOT BE REQUIRED IN WET WELLS <3 M IN DEPTH SUBJECT TO SEQ-SP APPROVAL. SEPARATE WET WELL AND VALVE PIT MAY BE CONSIDERED FOR SMALL STATIONS PROVIDED DIFFERENTIAL SETTLEMENT CAN BE ADEQUATELY ADDRESSED.
- G7. SUMP PUMPS MAY BE OMITTED AND A GRAVITY DRAIN TO WET WELL MAY BE USED AS AN ALTERNATIVE. THE GRAVITY DRAIN MUST HAVE SEALS INCLUDING WATER TRAPS AND FLAP VALVES.
- G8. FLOWMETERS ARE GENERALLY NOT REQUIRED FOR SMALL STATIONS WHICH DO NOT PUMP DIRECTLY TO A WWTP OR INTO A COMMON RISING MAIN SYSTEM UNLESS DIRECTED BY SEQ-SP.
- G9. PRECAST UNITS MAY BE CONSIDERED FOR THE CONCRETE WET WELL WALLS FOR SMALL STATIONS. WHERE PRECAST UNITS ARE APPROVED, INDIVIDUAL SECTIONS MUST BE POSITIVELY FIXED TOGETHER WITH STAINLESS STEEL ANCHORS AND JOINTS MUST BE SEALED WITH AN APPROVED SEALANT. PE LINING MUST BE WELDED AT JOINTS TO PROVIDE A CONTINUOUS BARRIER.
- G10. WHERE APPROVED EPOXY COATING MAY BE CONSIDERED AS AN ALTERNATIVE TO PE LINING FOR SMALL STATIONS.
- G11. ALTERNATIVE ACCESS ROAD CONSTRUCTION MAY BE CONSIDERED FOR SMALL STATIONS PROVIDED IT IS SUITABLY DURABLE FOR THE SITE CONDITIONS AND IS ABLE TO WITHSTAND THE LOADING & TURNING CIRCLE OF FULL MAINTENANCE TRUCKS WITH 24/7 ALL WEATHER ACCESS.
- G12. WHERE APPROVED GRIT COLLECTOR MAINTENANCE HOLE MAY BE OMITTED FOR SMALL STATIONS.



ALTERNATIVE PUMP STATION LEVEL INTERACTION DIAGRAM (SEE NOTES G1 AND G6 - G13) NOT TO SCALE

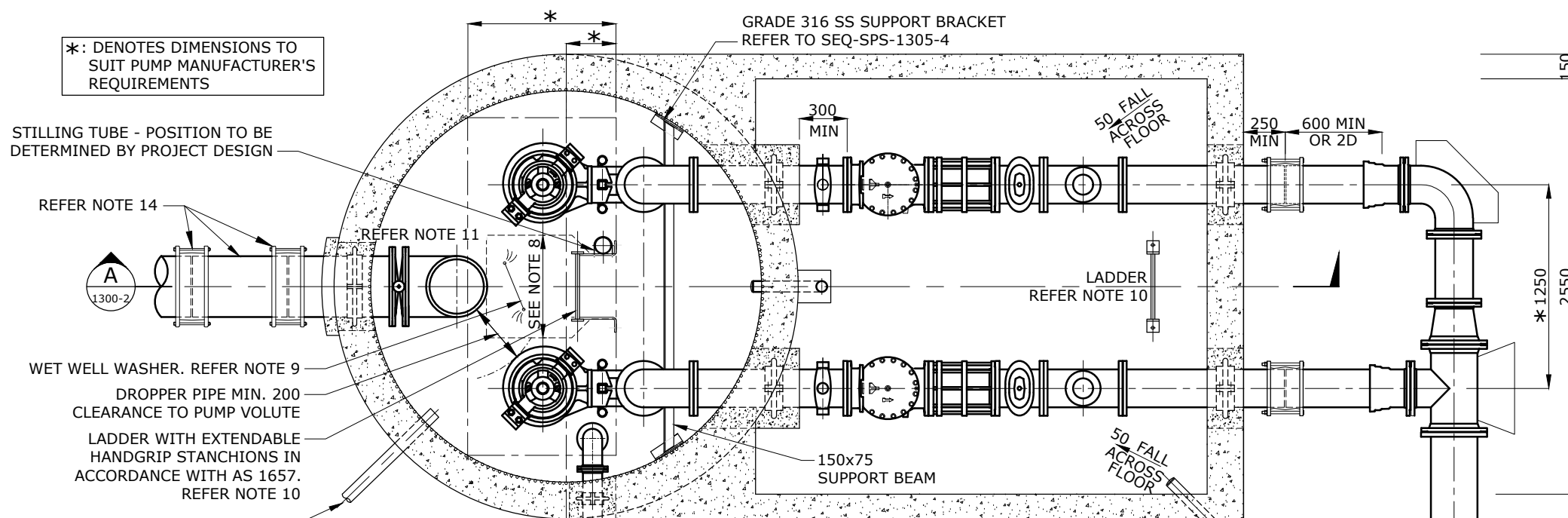
REV. No.	DATE	DESCRIPTION	AUTH.
B	14/05/14	ADD NOTES G7-G13 FOR SMALL STATION	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALTERNATIVE LEVEL INTERACTION DIAGRAM FOR SMALL STATIONS

CoGC	LCC	RCC	QUU	DW
DRAWING No. SEQ-SPS-1102-6				VERSION B
NOT TO SCALE				ORG DATE: 1/1/2013



TYPICAL PLAN (WITH ROOF REMOVED)



POLYPROPYLENE SIGN TO BE PLACED ON UNDERSIDE OF HINGED ACCESS COVERS TO PUMP STATION AND VALVE PITS. SIGN SHALL BE IN ACCORDANCE WITH AS 1319

SAFETY SIGN

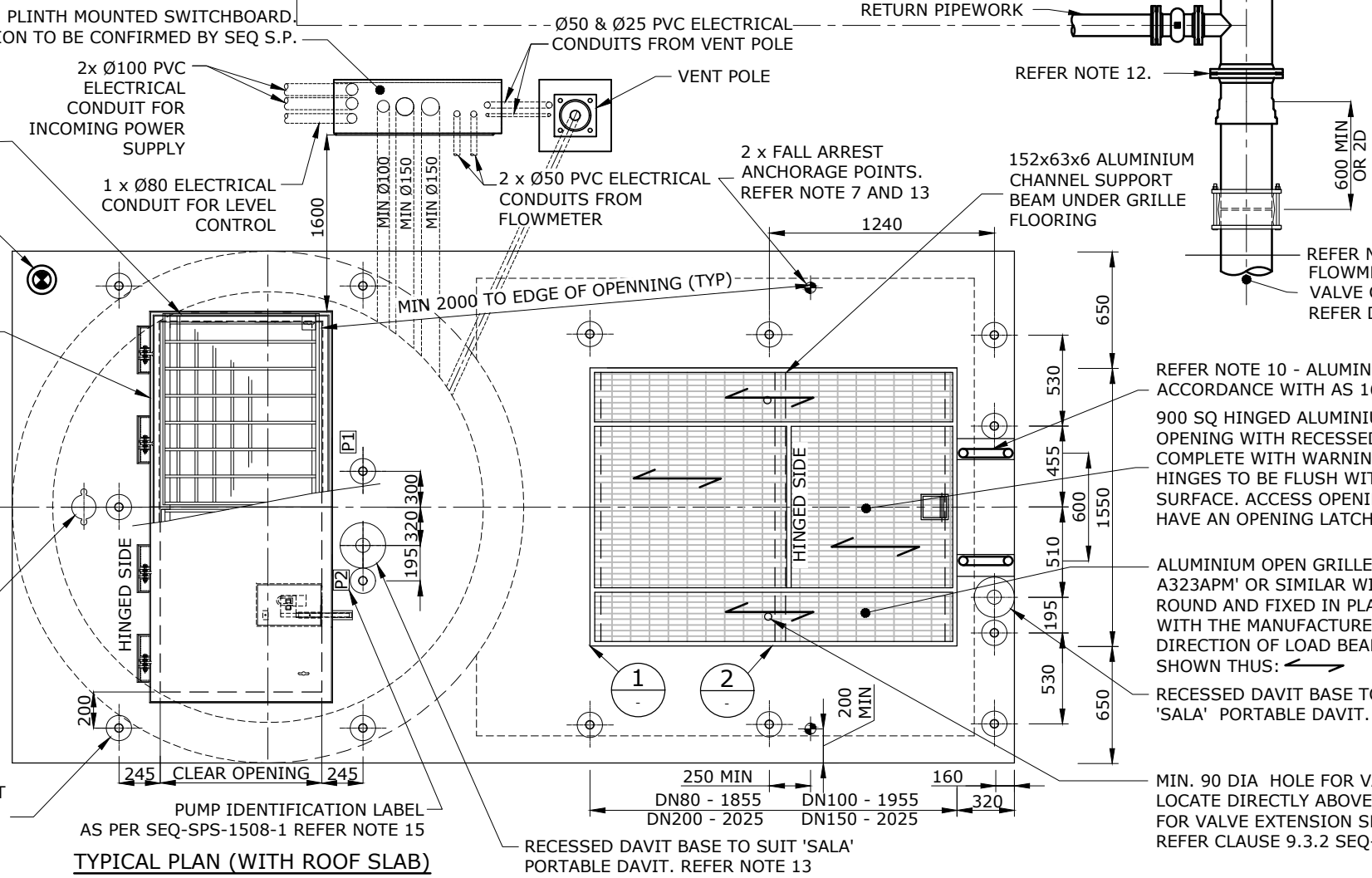
NOT TO SCALE

BRASS PSM CAST INTO ROOF SLAB. PSM SHALL BE LEVELLED AND REGISTERED WITH "DEWS" (QLD GOV)

HEAVY DUTY ALUMINIUM ACCESS COVERS CAST INTO TOP SLAB FINISHED FLUSH WITH SLAB LEVEL. NOMINAL 2200x1050 CLEAR OPENING TO SUIT PUMPS. REFER TO DWG SEQ-SPS-1304-1. COMPLETE WITH WARNING SIGNS. REFER NOTE 15.

CAST IRON GAS-TIGHT INSPECTION OPENING FOR KNIFE GATE VALVE SPINDLE

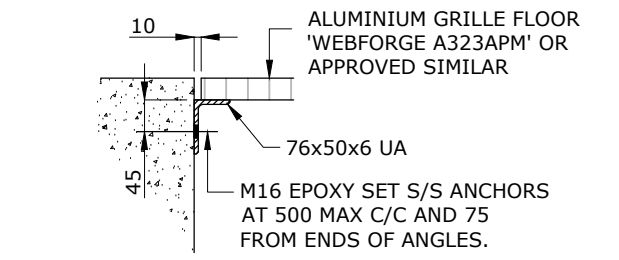
RAILSAFE ALUMINIUM POST INSERT C/W REMOVABLE PLUGS AT LOCATIONS SHOWN FOR TEMPORARY GUARDRAILING



TYPICAL PLAN (WITH ROOF SLAB)

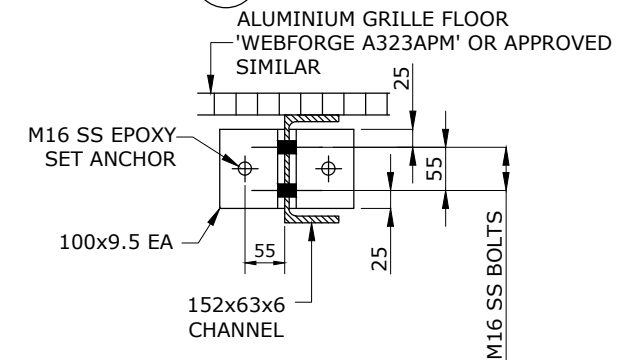
NOTES

- THIS DRAWING SHALL BE READ IN CONJUNCTION WITH SEQ-SP-1300-7 AND 1300-8.
- DIMENSIONS ARE IN MILLIMETRES UNLESS SHOWN OTHERWISE.
- PUMP BASEPLATES AND GUIDE RAILS SHALL BE FIXED TO THE FLOOR AND TOP OF SLAB WITH GRADE 316 STAINLESS STEEL DROP FLUSH ANCHOR MASONRY FASTENERS IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATION.
- PROVIDE STAINLESS STEEL RISER PIPE SUPPORT BRACKETS AT 2500 MAX. CENTRES FIXED TO WALL WITH GRADE 316 S/S MASONRY FASTENERS. REFER NOTE 6.
- ALL INTERNAL VERTICAL, SOFFIT & COVER OPENING WET WELL SURFACES SHALL HAVE AN APPROVED POLYETHYLENE LINER (MIN 2.5mm THICK) MECHANICALLY BONDED TO WALL VIA ANCHORS CAST INTO CONCRETE IN ACCORDANCE WITH THE MANUFACTURERS RECOMMENDATIONS. POLYETHYLENE LINING SHALL BE AS PER SEQ-SP ACCEPTED PRODUCTS AND MATERIALS LIST. **BENCHING SHALL NOT BE PE LINED.**
- ALL ENTRIES THROUGH THE CONCRETE STRUCTURE AND ALL FITMENT HOLES THROUGH THE POLYETHYLENE LINER SHALL BE SEALED WITH AN APPROVED SEALANT IN ACCORDANCE WITH DWGS SEQ-SPS-1407-1 AND SEQ-SPS-1407-2.
- FALL ARREST FLUSH MOUNT ANCHORAGE POINT. REFER SEQ-SP ACCEPTED PRODUCTS AND MATERIALS LIST.
- MINIMUM CIRCULATION CLEARANCES TO RUNG TYPE LADDER AS PER AS1657 CLAUSE 5.1.
- CoGC/LCC/RCC - NO WELL WASHER UNLESS SPECIFICALLY REQUESTED.
- CoGC/LCC/RCC - NO LADDER UNLESS SPECIFICALLY REQUESTED.
- CoGC/LCC - NO INLET VALVE UNLESS SPECIFICALLY REQUESTED.
- CoGC/LCC/RCC - FLOWMETER NOT REQUIRED UNLESS SPECIFICALLY REQUESTED. IN THIS CASE A RESILIENT SEATED GATE VALVE SHALL BE INSTALLED IMMEDIATELY ADJACENT TO AND DOWNSTREAM OF THE SCOUR TEE.
- CoGC - NO DAVIT BASE OR FALL ARREST ANCHORAGE POINT.
- CoGC - PE100 PIPE BETWEEN INLET MAINTENANCE HOLE AND WET WELL, NO ROCKER PIPE ARRANGEMENT.
- UW - PUMP NUMBER LABELS OPPOSITE HANDED.



SUPPORT AT CONCRETE FACE

DETAIL 1 SCALE



SUPPORT AT CONCRETE FACE

DETAIL 2 SCALE

REV. No.	DATE	DESCRIPTION	AUTH.
C	01/02/20	ADDED NOTE 13, 14, 15, RENAMED GCCC to CoGC, ROOF SLAB REVISED, DAVIT & RAILS SAFE LOCATION REVISED, CLEARANCE TO VOLUTE ADDED	
B	01/06/14	NOTE 4 AMENDED, NOTE 7 AMENDED VALVE EXTENSION NOTE ADDED	

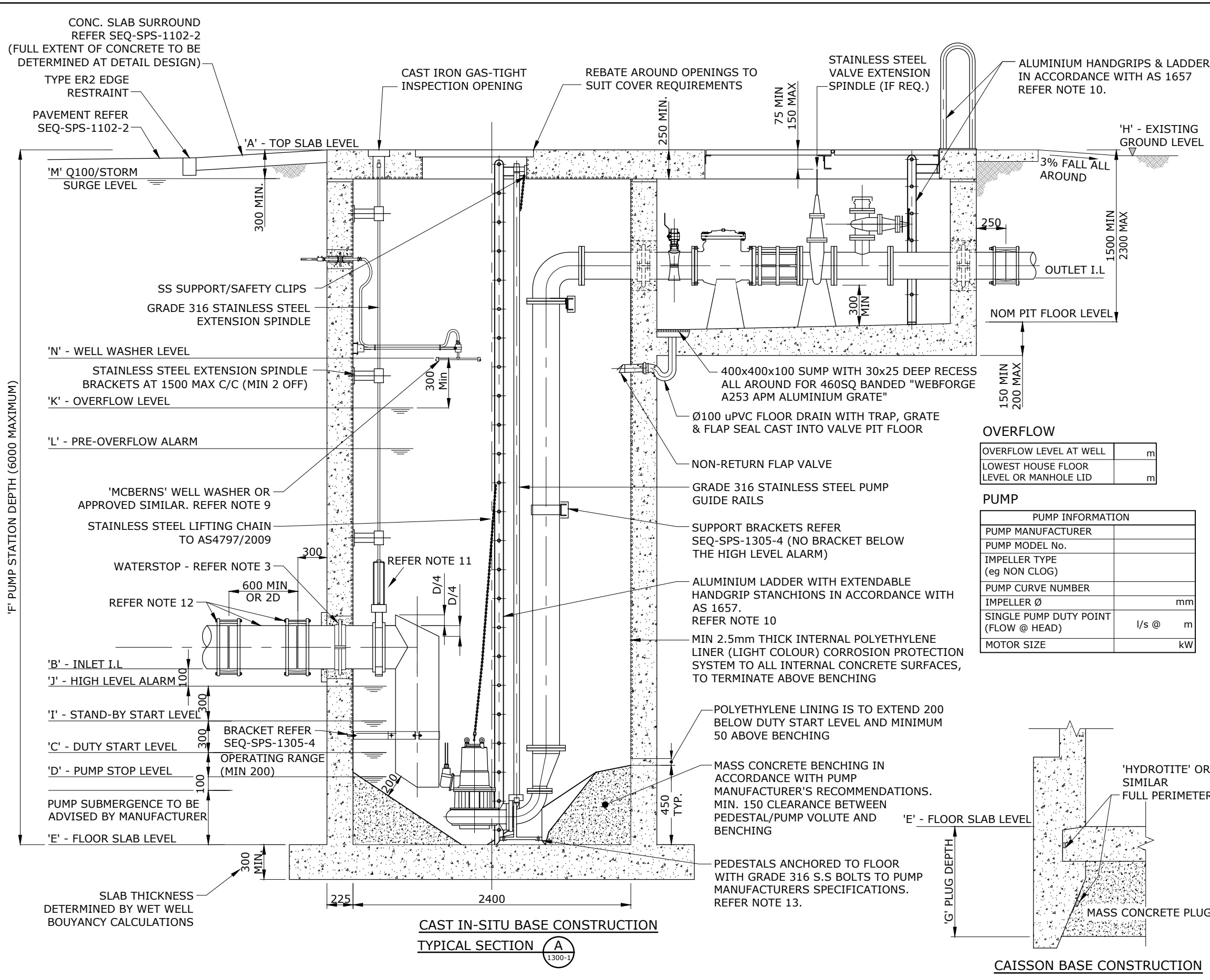
SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING

TYPICAL 2.4 M WET WELL GENERAL ARRANGEMENT

CoGC	LCC	RCC	UW
DRAWING No.			VERSION
SEQ-SPS-1300-1			C
NOT TO SCALE			ORG DATE: 1/1/2013



- NOTES:**
- ALL CRITICAL LEVELS AND DIMENSIONS SHALL BE CONFIRMED ON SITE PRIOR TO COMMENCING CONSTRUCTION.
 - PUMP STATION LID THICKNESS SHALL ALLOW FOR RECESSED DAVIT BASE - MIN 250.
 - PROVIDE 'HYDROTITE' OR SIMILAR APPROVED HYDROPHILIC WATERSTOP ON INSIDE & OUTSIDE FACE OF ALL PUDDLE FLANGES.
 - ALL WALL PENETRATIONS SHALL BE VIA CONCRETE BLOCKOUT WITH WATER PROOFING AS PER NOTE 3.
 - WHERE CONSTRUCTION JOINTS ARE REQUIRED, PROVIDE 'HYDROTITE' OR SIMILAR APPROVED HYDROPHILIC WATERSTOP.
 - SPACING BETWEEN PUMPS AND CLEARANCE BETWEEN PUMP & FINISHED FLOOR SHALL BE IN ACCORDANCE WITH PUMP MANUFACTURER'S RECOMMENDATIONS.
 - BENCHING SHALL BE CLEAR OF PIPEWORK & BOLTS AS PER PUMP MANUFACTURER RECOMMENDATIONS.
 - FOR DETAILS OF LEVEL SENSORS AND OTHER ELECTRICAL EQUIPMENT, REFER TO APPROPRIATE SEQ-SP ELECTRICAL SPECIFICATIONS.
 - CoGC/LCC/RCC - NO WELL WASHER UNLESS SPECIFICALLY REQUESTED.
 - CoGC/LCC/RCC - NO LADDER UNLESS SPECIFICALLY REQUESTED
 - CoGC/LCC - NO INLET VALVE UNLESS SPECIFICALLY REQUESTED
 - CoGC - PE100 PIPE BETWEEN INLET MAINTENANCE HOLE AND WET WELL, NO ROCKER PIPE ARRANGEMENT.
 - PUMP PEDESTAL SHALL COMPLY WITH WSA 101 SPECIFICATION. UNITYWATER REQUIRES "FORRERS" TYPE PEDESTAL AND "FORRERS" LOCKING PLATE FITTED TO PUMP. WHERE THE PUMP OPERATING HEAD IS MORE THAT 45 m AND/OR THE PUMP DISCHARGE SIZE IS LESS THAN THE LOCKING PLATE SIZE, THEN THE PUMP VENDOR'S STANDARD PEDESTAL/ LOCKING PLATE MAY BE USED.
 - DI (DUCTILE IRON) COATING SHALL BE TBP (THERMAL BONDED POLYMERIC) IN ACCORDANCE WITH AS 4158. TPB COATINGS INCLUDE FBE (FUSION BONDED EPOXY) (THERMOSETTING COATING) AND POLYAMIDE (THERMOPLASTIC) COATINGS.

OVERFLOW

OVERFLOW LEVEL AT WELL	m
LOWEST HOUSE FLOOR LEVEL OR MANHOLE LID	m

PUMP

PUMP INFORMATION	
PUMP MANUFACTURER	
PUMP MODEL No.	
IMPELLER TYPE (eg NON CLOG)	
PUMP CURVE NUMBER	
IMPELLER Ø	mm
SINGLE PUMP DUTY POINT (FLOW @ HEAD)	l/s @ m
MOTOR SIZE	kW

PUMP STATION CONTROL LEVELS

ITEM	LEVEL (A.H.D)	HEIGHT FROM BASE (m)
A	TOP OF SLAB	m
B	INLET	m
C	DUTY START	m
D	PUMP STOP	m
E	FLOOR SLAB	m
F	PUMP STATION DEPTH	N.A.
G	PLUG DEPTH	m
H	EXISTING GROUND LEVEL	m
I	STAND-BY START	m
J	HIGH LEVEL ALARM	m
K	OVERFLOW LEVEL	m
L	PRE-OVERFLOW ALARM	m
M	Q100/STORM SURGE LEVEL	m
N	WELL WASHER LEVEL	m

PUMP OPERATING LEVELS AND DEFAULT SETTINGS SHALL BE AS PER THE SEQ-SP FUNCTIONAL DESCRIPTION.

REV. No.	DATE	DESCRIPTION	AUTH.
D	01/02/20	NOTE 11,12 UPDATE, WELL WASHER LVL, BENCH HT ADD, H/WHEEL REMOVE	
C	30/01/17	ADDED CONCRETE SLAB DETAILS, MOVED WELL WASHER ABOVE OVERFLOW	
B	01/06/14	NOTE 12 AMENDED, LOWER BRACKET REMOVED	

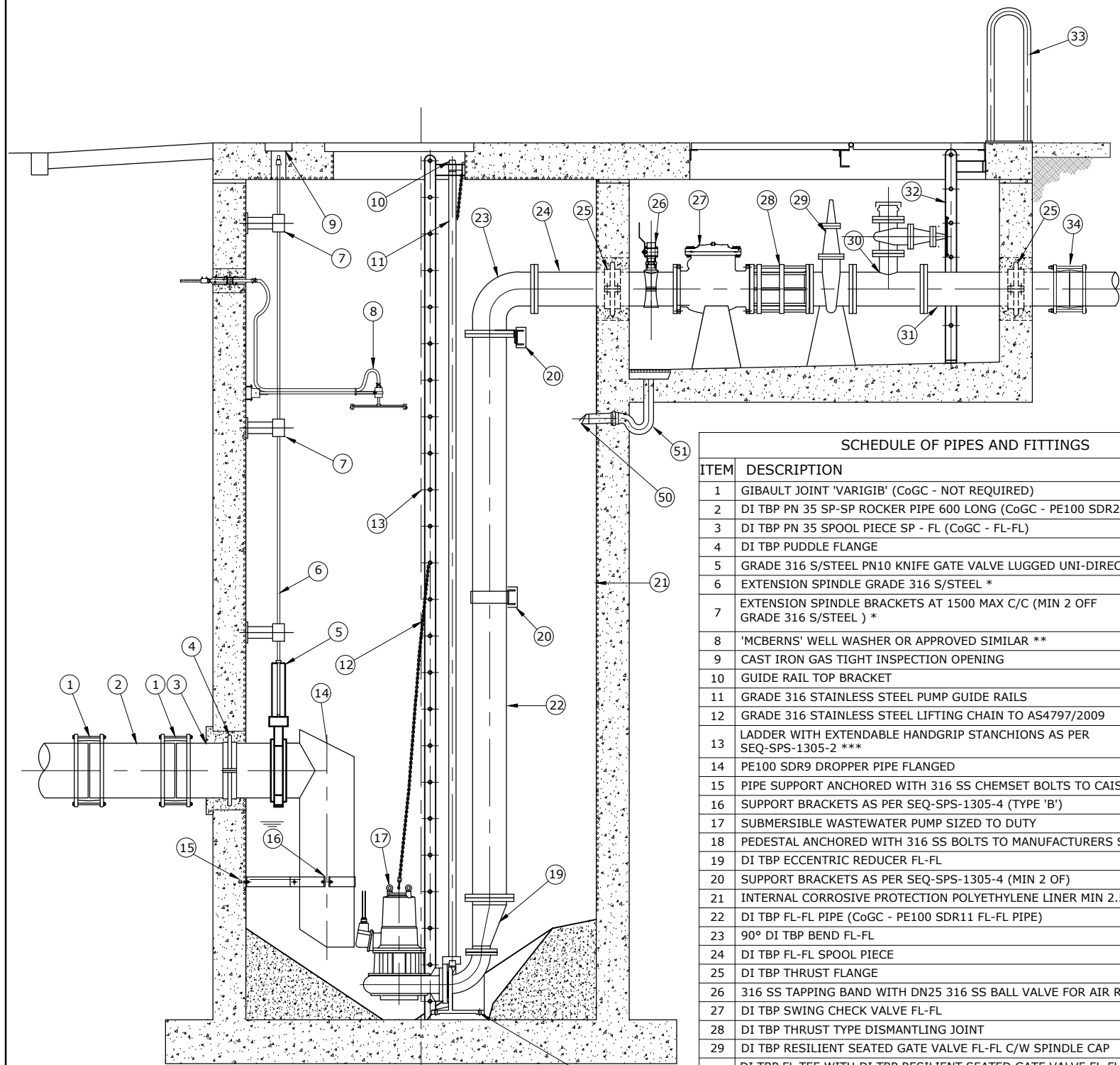
SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING

2.4 m WET WELL SECTION DETAILS

CoGC	LCC	RCC	QU	UW
DRAWING No.				VERSION
SEQ-SPS-1300-2				D
NOT TO SCALE				ORG DATE: 1/1/2013



TYPICAL SECTION A
CAST IN-SITU BASE CONSTRUCTION

NOTE:
DI (DUCTILE IRON) COATING SHALL BE TBP (THERMAL BONDED POLYMERIC) IN ACCORDANCE WITH AS 4158.
TBP COATINGS INCLUDE FBE (FUSION BONDED EPOXY) (THERMOSETTING COATING) AND POLYAMIDE (THERMOPLASTIC) COATINGS.

SCHEDULE OF PIPES AND FITTINGS		
ITEM	DESCRIPTION	QTY
41	DI TBP FL-FL SPOOL PIECE	1
42	DI TBP SCOUR TEE FL TEE	1
43	DI TBP SP-SP SPOOL PIECE MIN 600mm LONG	1
44	GIBAULT JOINT 'VARIGIB'	1
45	DI TBP RESILIENT SEATED GATE VALVE FL-FL C/W SPINDLE EXTN & VALVE BOX	1
46	PE100 SDR11 FL-FL PIPE	1
47	DI TBP FL-FL SPOOL PIECE	1
48	DI TBP THRUST FLANGE	1
49	DI TBP FL-FL 90° BEND WITH 1500 LONG DI TBP DROPPER PIPE	1
50	DN100 NON-RETURN FLAP VALVE "HARDIE KING" OR EQUIVALENT APPROVED	2
51	DN100 uPVC FLOOR DRAIN WITH TRAP, GRATE & FLAP SEAL CAST INTO PIT	2

SCHEDULE OF PIPES AND FITTINGS		
ITEM	DESCRIPTION	QTY
1	GIBAULT JOINT 'VARIGIB' (CoGC - NOT REQUIRED)	2
2	DI TBP PN 35 SP-SP ROCKER PIPE 600 LONG (CoGC - PE100 SDR21 PIPE)	1
3	DI TBP PN 35 SPOOL PIECE SP - FL (CoGC - FL-FL)	1
4	DI TBP PUDDLE FLANGE	1
5	GRADE 316 S/STEEL PN10 KNIFE GATE VALVE LUGGED UNI-DIRECTIONAL *	1
6	EXTENSION SPINDLE GRADE 316 S/STEEL *	1
7	EXTENSION SPINDLE BRACKETS AT 1500 MAX C/C (MIN 2 OFF GRADE 316 S/STEEL) *	2
8	'MCBERNS' WELL WASHER OR APPROVED SIMILAR **	1
9	CAST IRON GAS TIGHT INSPECTION OPENING	1
10	GUIDE RAIL TOP BRACKET	2
11	GRADE 316 STAINLESS STEEL PUMP GUIDE RAILS	2
12	GRADE 316 STAINLESS STEEL LIFTING CHAIN TO AS4797/2009	2
13	LADDER WITH EXTENDABLE HANDGRIP STANCHIONS AS PER SEQ-SPS-1305-2 ***	1
14	PE100 SDR9 DROPPER PIPE FLANGED	1
15	PIPE SUPPORT ANCHORED WITH 316 SS CHEMSET BOLTS TO CAISSON WALL	1
16	SUPPORT BRACKETS AS PER SEQ-SPS-1305-4 (TYPE 'B')	1
17	SUBMERSIBLE WASTEWATER PUMP SIZED TO DUTY	2
18	PEDESTAL ANCHORED WITH 316 SS BOLTS TO MANUFACTURERS SPECIFICATIONS	2
19	DI TBP ECCENTRIC REDUCER FL-FL	2
20	SUPPORT BRACKETS AS PER SEQ-SPS-1305-4 (MIN 2 OF)	6
21	INTERNAL CORROSIVE PROTECTION POLYETHYLENE LINER MIN 2.5mm THICK	
22	DI TBP FL-FL PIPE (CoGC - PE100 SDR11 FL-FL PIPE)	2
23	90° DI TBP BEND FL-FL	3
24	DI TBP FL-FL SPOOL PIECE	2
25	DI TBP THRUST FLANGE	5
26	316 SS TAPPING BAND WITH DN25 316 SS BALL VALVE FOR AIR RELEASE GAUGE	2
27	DI TBP SWING CHECK VALVE FL-FL	2
28	DI TBP THRUST TYPE DISMANTLING JOINT	2
29	DI TBP RESILIENT SEATED GATE VALVE FL-FL C/W SPINDLE CAP	2
30	DI TBP FL TEE WITH DI TBP RESILIENT SEATED GATE VALVE FL-FL C/W HANDWHEEL AND 316 SS MALE CAMLOCK FITTING	2
31	DI TBP FL-SP SPOOL PIECE	2
32	LADDER AS PER SEQ-SPS-1305-2 ***	1
33	HANDGRIP STANCHIONS AS PER SEQ-SPS-1305-1 ***	1
34	GIBAULT JOINT	2
35	DI TBP SP-SP SPOOL PIECE MIN 600mm LONG	2
36	DI TBP FL-SO CONNECTOR	2
37	DI TBP FL-FL SPOOL PIECE	1
38	DI TBP CONCENTRIC REDUCER FL-FL	1
39	DI TBP REDUCING FL TEE	1
40	DI TBE FL-SO CONNECTOR	1

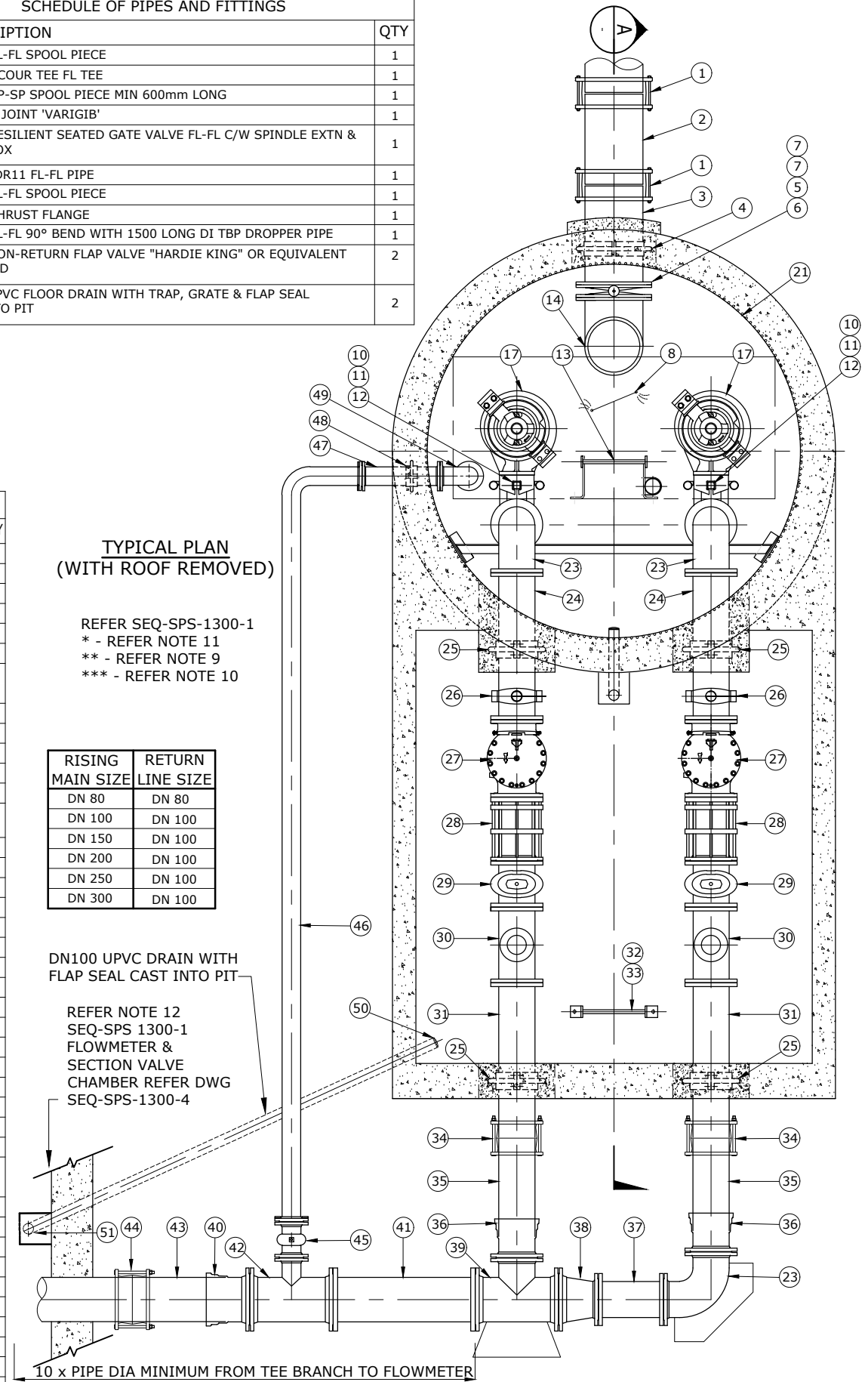
TYPICAL PLAN (WITH ROOF REMOVED)

REFER SEQ-SPS-1300-1
* - REFER NOTE 11
** - REFER NOTE 9
*** - REFER NOTE 10

RISING MAIN SIZE	RETURN LINE SIZE
DN 80	DN 80
DN 100	DN 100
DN 150	DN 100
DN 200	DN 100
DN 250	DN 100
DN 300	DN 100

DN100 UPVC DRAIN WITH FLAP SEAL CAST INTO PIT

REFER NOTE 12
SEQ-SPS 1300-1
FLOWMETER & SECTION VALVE CHAMBER REFER DWG SEQ-SPS-1300-4



10 x PIPE DIA MINIMUM FROM TEE BRANCH TO FLOWMETER

REV. No.	DATE	DESCRIPTION	AUTH.
D	01/02/20	ITEMS 9, 10, 18, 29, 30 ON SCHEDULE UPDATED. ADDED CONCRETE SLAB SURROUND, CHANGED FBE COATING TO TBP	
C	30/01/17	UPDATED CONCRETE SLAB, MOVED WELL WASHER ABOVE OVERFLOW LEVEL	
B	01/06/14	LOWER BRACKET REMOVED ITEM 20 DESCRIPTION AMENDED	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
2.4 m WET WELL
PIPEWORK ARRANGEMENT

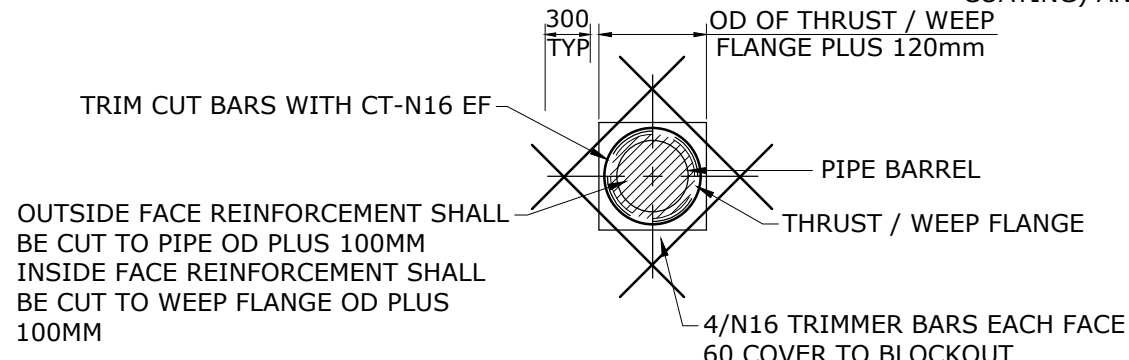
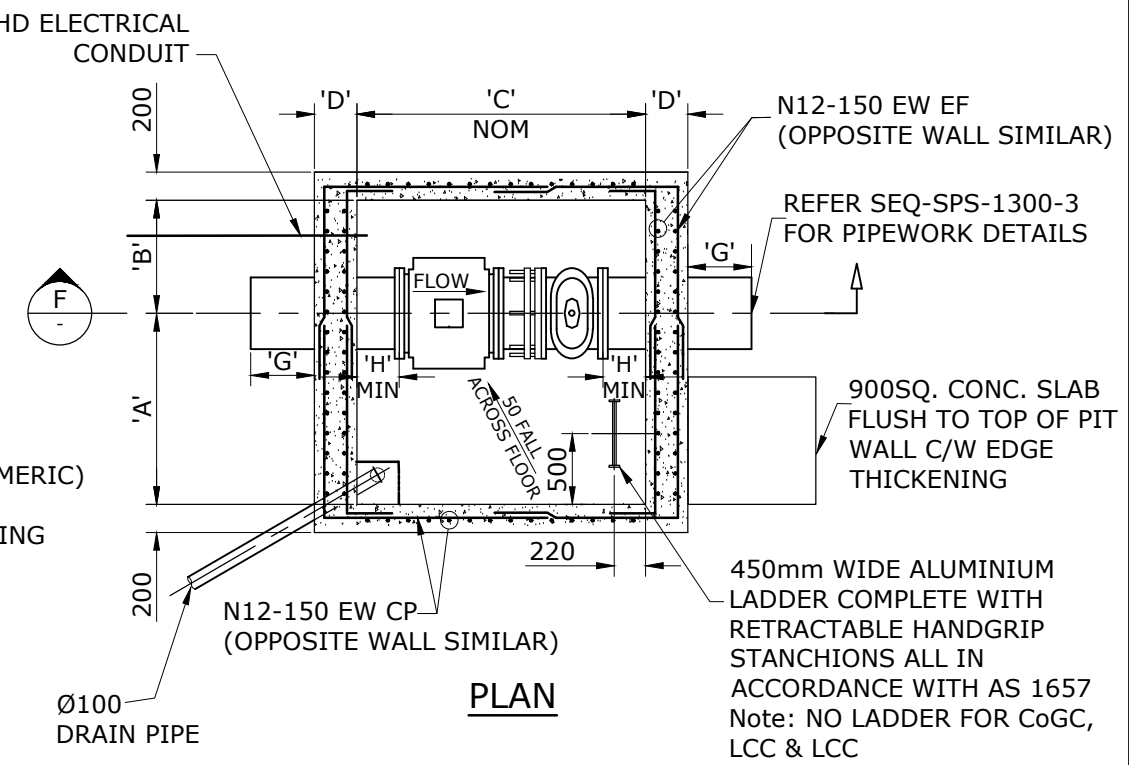
CoGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1300-3				D
NOT TO SCALE				ORG DATE: 1/1/2013

TABLE OF PIT DIMENSIONS

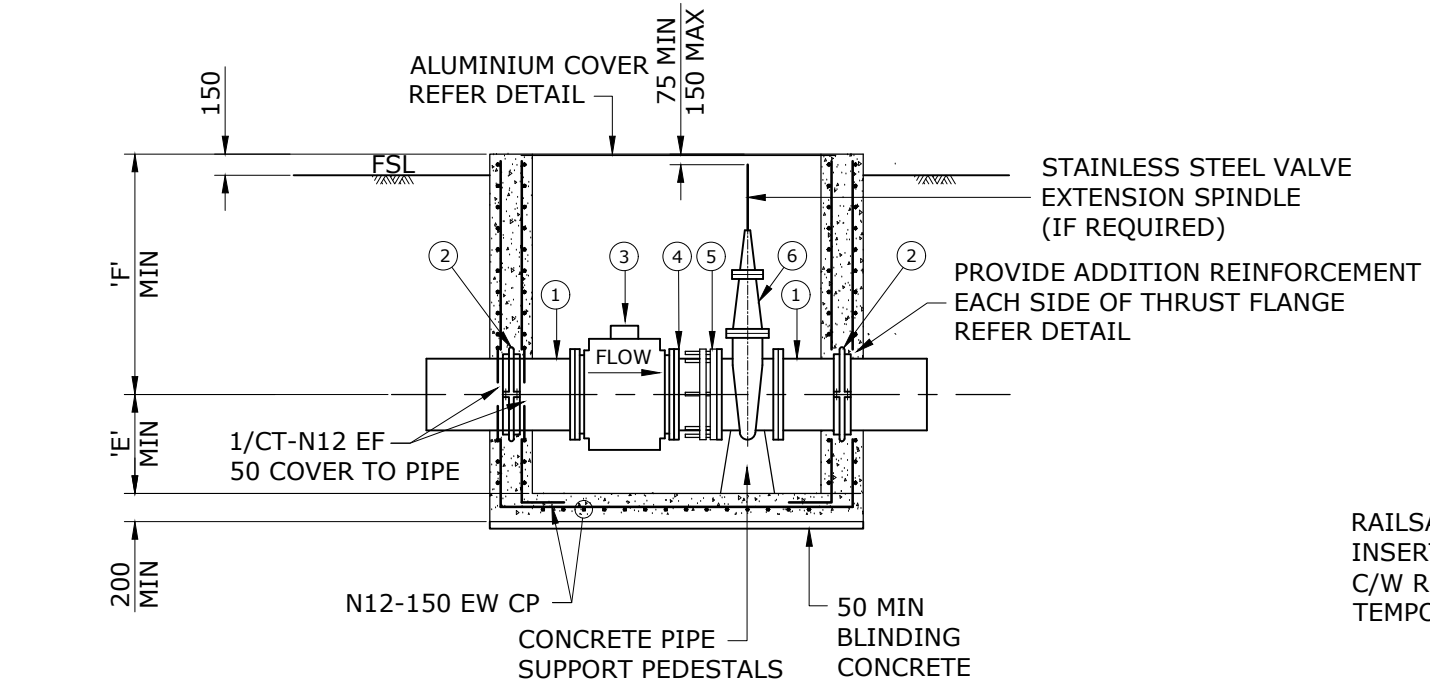
PIPE DN (mm)	'A'	'B'	'C'	'D'	'E'	'F'	'G'	'H'
100	1100	600	1250	300	450	500	250	200
150	1100	600	1350	300	450	600	250	200
200	1150	650	1500	300	500	700	250	200
250	1150	650	1650	300	500	800	300	200
300	1200	700	2000	300	550	900	400	300
375	1250	750	2100	300	600	1060	400	300
450	1300	800	2300	300	650	1220	400	300
500	1300	800	2450	300	650	1375	400	300
600	1350	850	2600	350	700	1635	400	300
750	1450	950	3100	400	800	1975	400	300

SCHEDULE OF PIPES AND FITTINGS		
ITEM	DESCRIPTION	QTY
1	DI TBP FL-SP SPOOL PIECE	2
2	DI TBP THRUST FLANGE	2
3	ELECTROMAGNETIC BIDIRECTIONAL FLOWMETER FL-FL	1
4	DI TBP FL-SP CONNECTOR	1
5	DI TBP NON-THRUST TYPE DISMANTLING JOINT	1
6	DI TBP RESILIENT SEATED GATE VALVE FL-FL C/W SPINDLE CAP	1

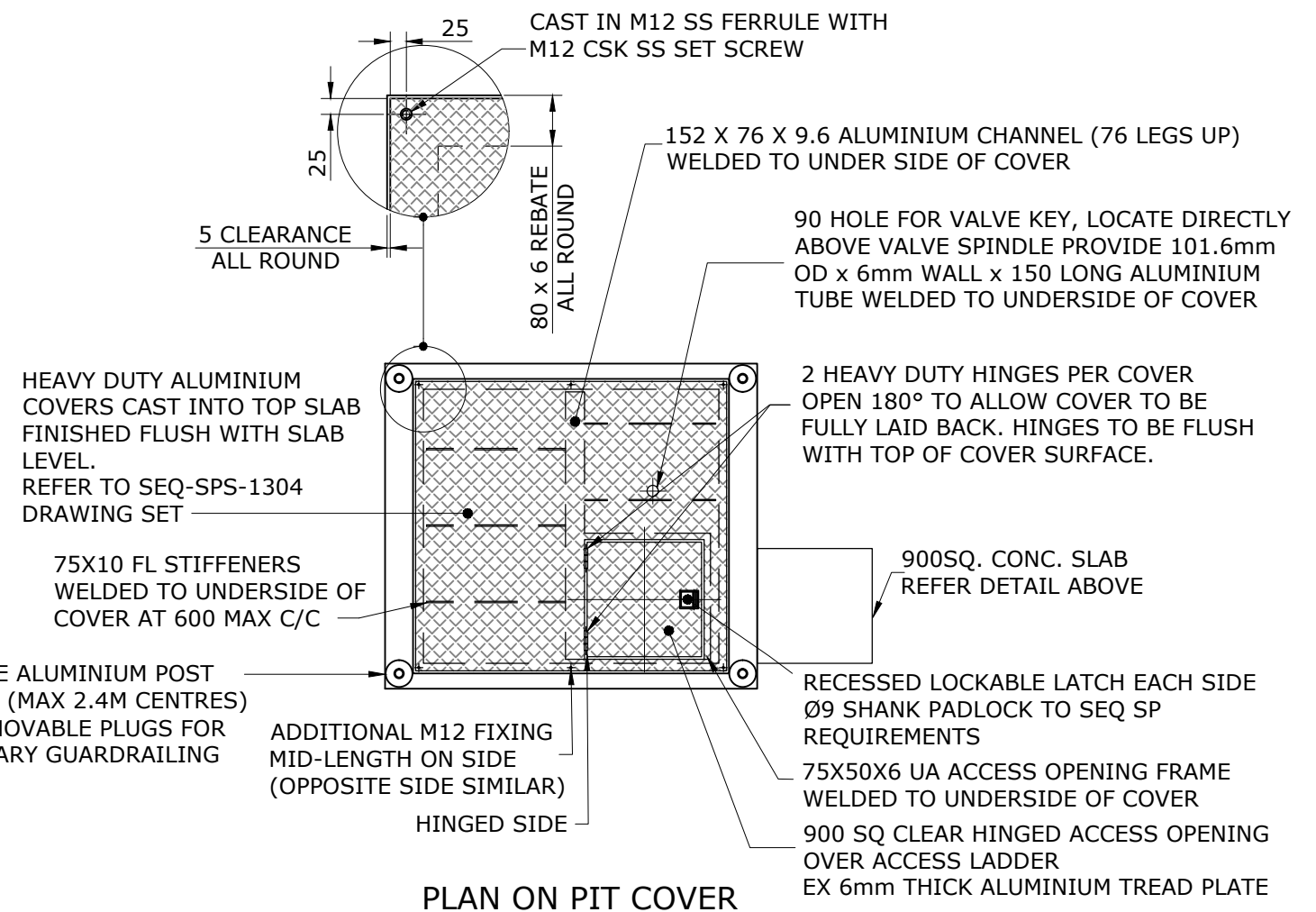
NOTE:
DI (DUCTILE IRON) COATING SHALL BE TBP (THERMAL BONDED POLYMERIC) IN ACCORDANCE WITH AS 4158.
TBP COATINGS INCLUDE FBE (FUSION BONDED EPOXY) (THERMOSETTING COATING) AND POLYAMIDE (THERMOPLASTIC) COATINGS.



TYPICAL DETAIL OF ADDITIONAL REINFORCEMENT AT PIPE PENETRATIONS
NOT TO SCALE



SECTION
NOT TO SCALE



PLAN ON PIT COVER

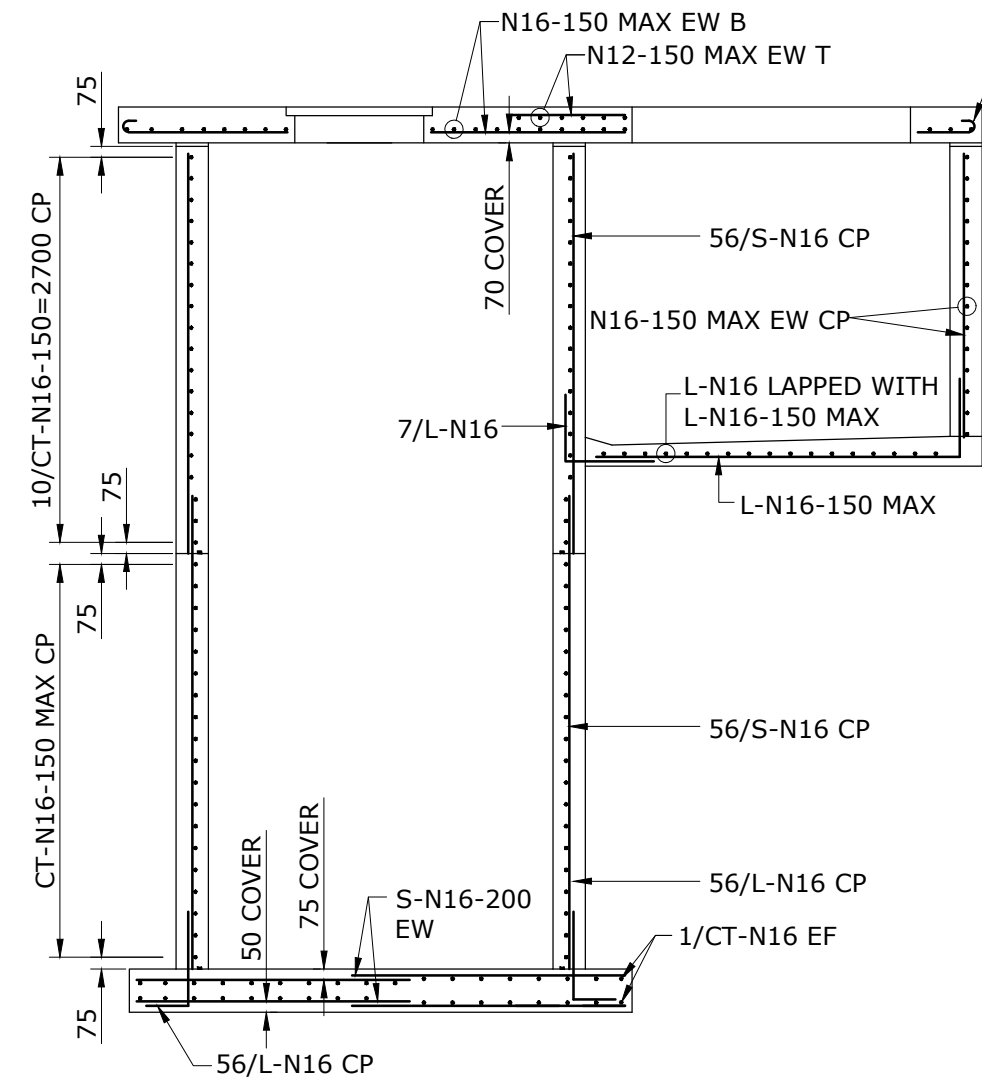
REV. No.	DATE	DESCRIPTION	AUTH.
C	01/02/20	ITEM 6 OF THE TABLE UPDATED, PIT COVER REVISED. 'SALA' WALL MOUNT INFO REMOVED AND CHANGED FBE COATING TO TBP	
B	07/08/14	900sq SLAB, ANCHOR SPEC & SALA SLEEVE ADDED, DAVIT POINT MOVED	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

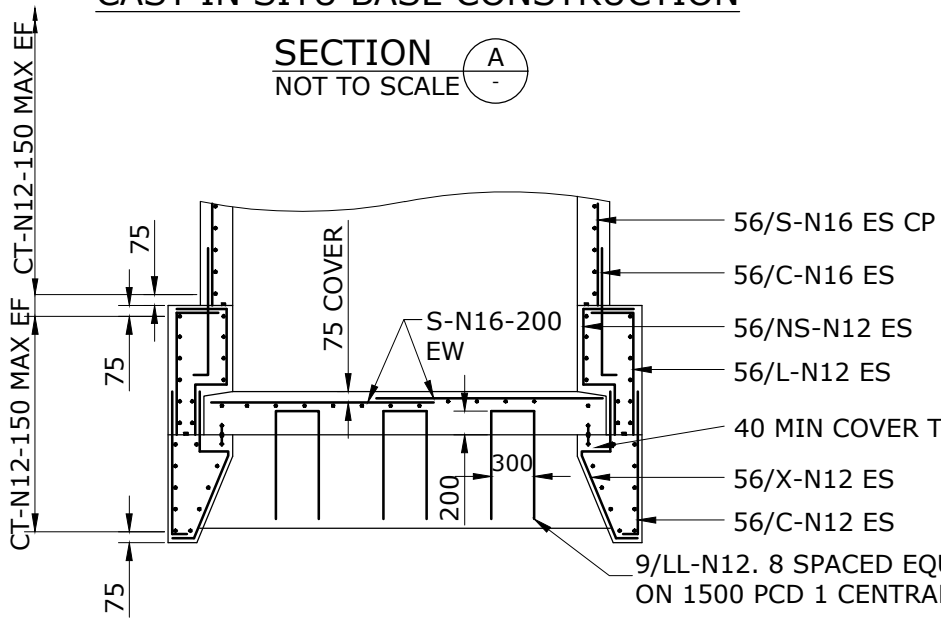
SEWAGE PUMP STATION STANDARD DRAWING
FLOWMETER & SECTION VALVE CHAMBER

CoGC	LCC	RCC	QU	UW
DRAWING No.				VERSION
SEQ-SPS-1300-4				C
NOT TO SCALE				ORG DATE: 1/1/2013



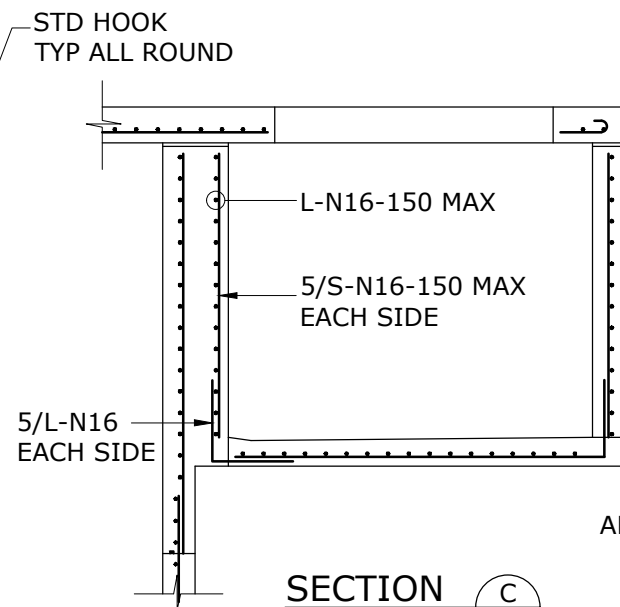
CAST IN SITU BASE CONSTRUCTION

SECTION A
NOT TO SCALE

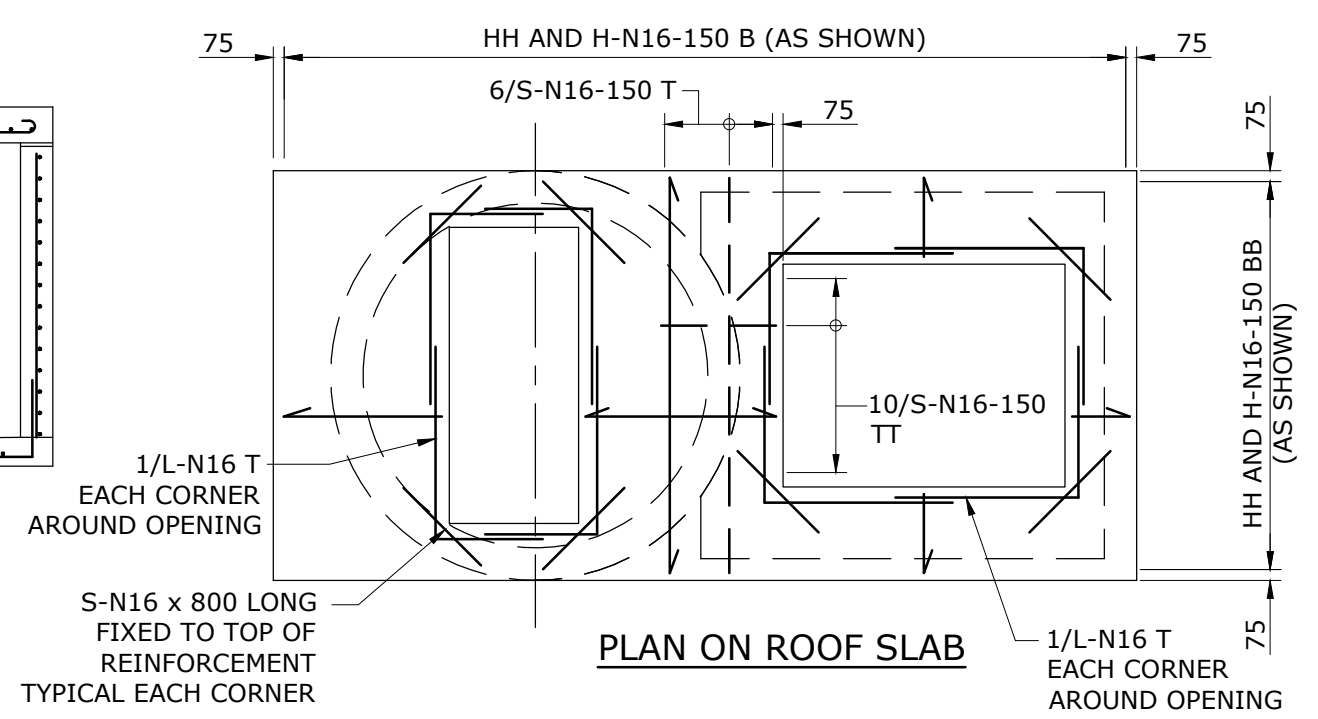


CAISSON BASE CONSTRUCTION

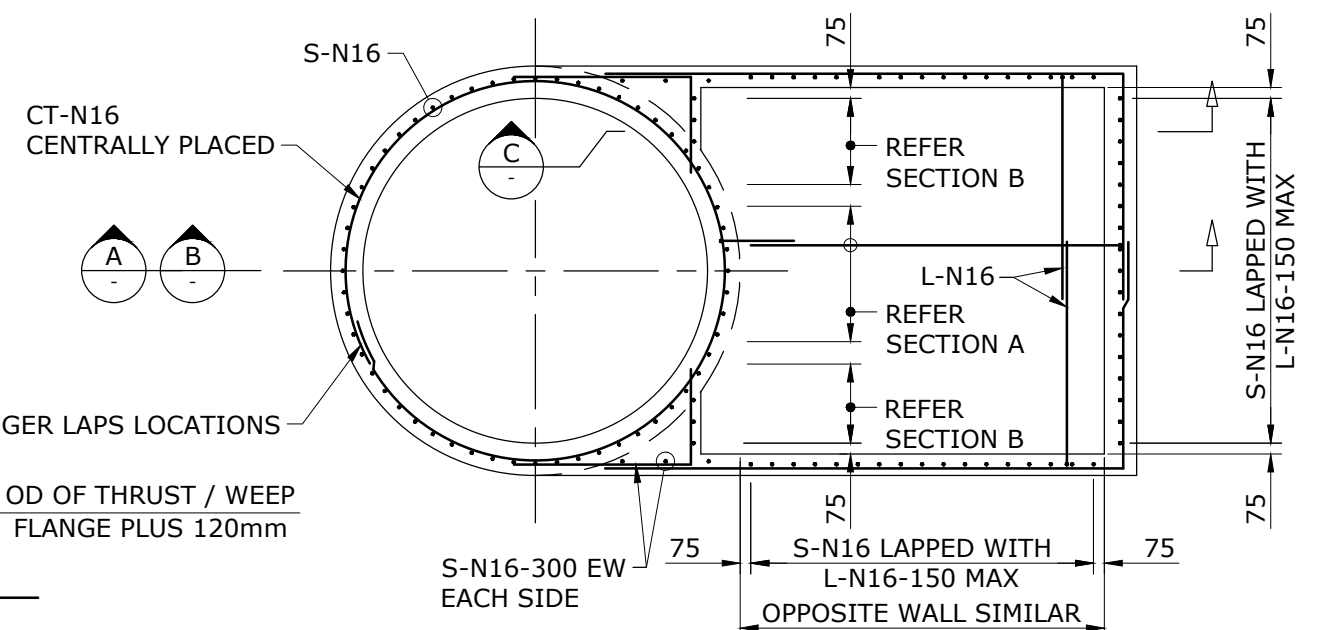
SECTION B
NOT TO SCALE



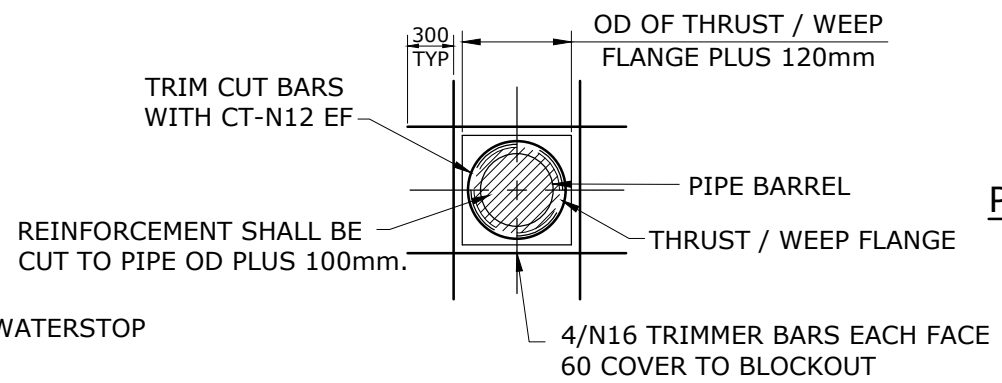
SECTION C
NOT TO SCALE



PLAN ON ROOF SLAB



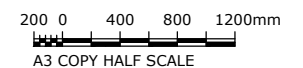
PLAN OF PUMP WELL AND VALVE CHAMBER



FULL WALL REINFORCEMENT AT BLOCKOUTS SHALL REMAIN IN PLACE DURING CONSTRUCTION OF PUMP WELL. REINFORCEMENT CUTTING SHALL ONLY OCCUR AFTER COMPLETION OF WALL CONSTRUCTION.

TYPICAL DETAIL OF ADDITIONAL REINFORCEMENT AT PIPE PENETRATIONS

NOTE - DESIGN OF PUMP STATION IS FOR 2.4m DIA AND DEPTH NO GREATER THAN 6.0m. THIS DRAWING SHOULD ALWAYS BE READ IN RELATION TO PROJECT SPECIFIC DESIGN DRAWINGS AND RELEVANT STANDARD DRAWINGS.



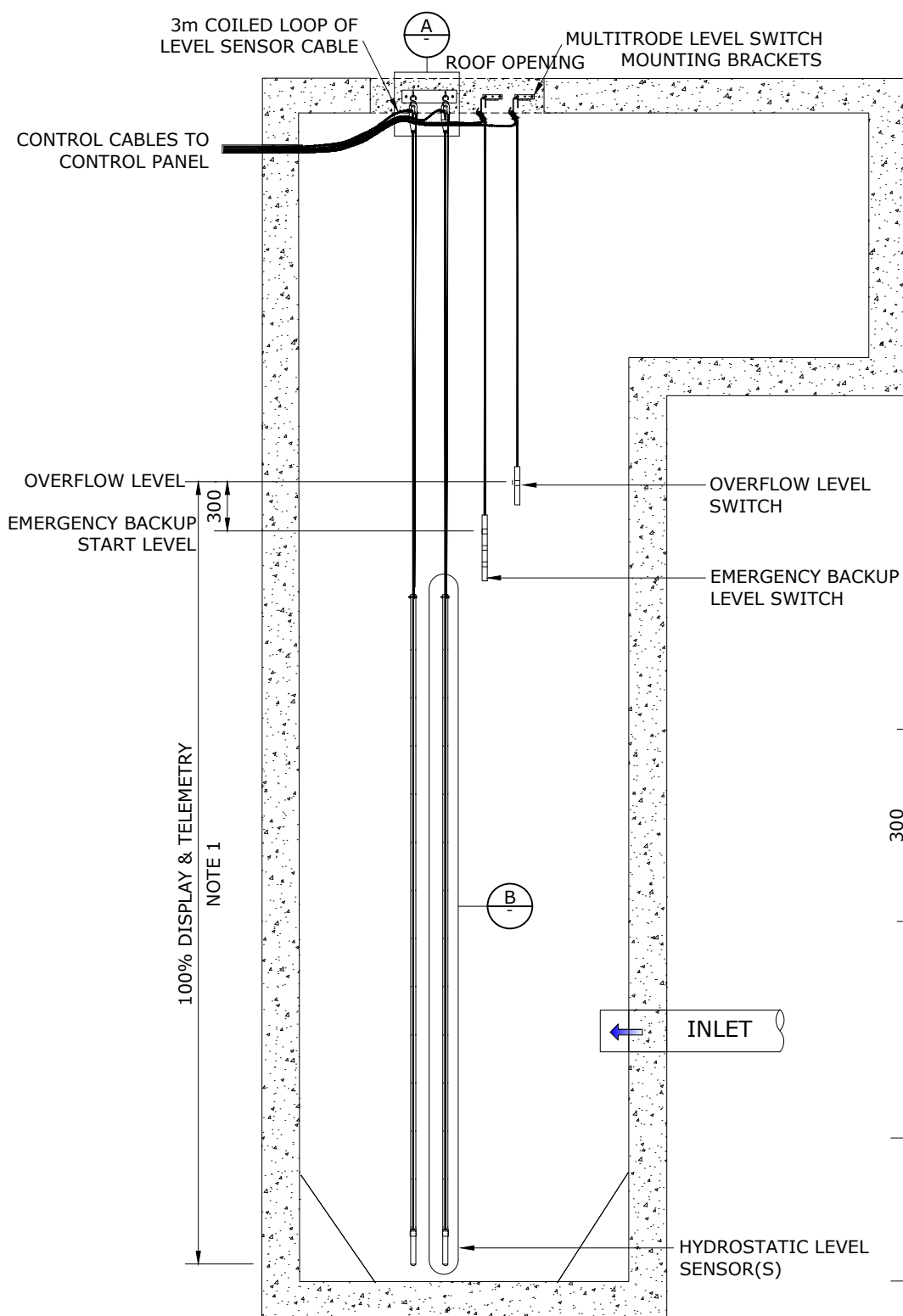
REV. No.	DATE	DESCRIPTION	AUTH.
C	01/02/20	PLAN OF PUMP WELL AND VALVE CHAMBER UPDATED	
B	30/01/17	UPDATED CONCRETE SLAB DETAILS	

SEQ WATER SERVICE PROVIDERS

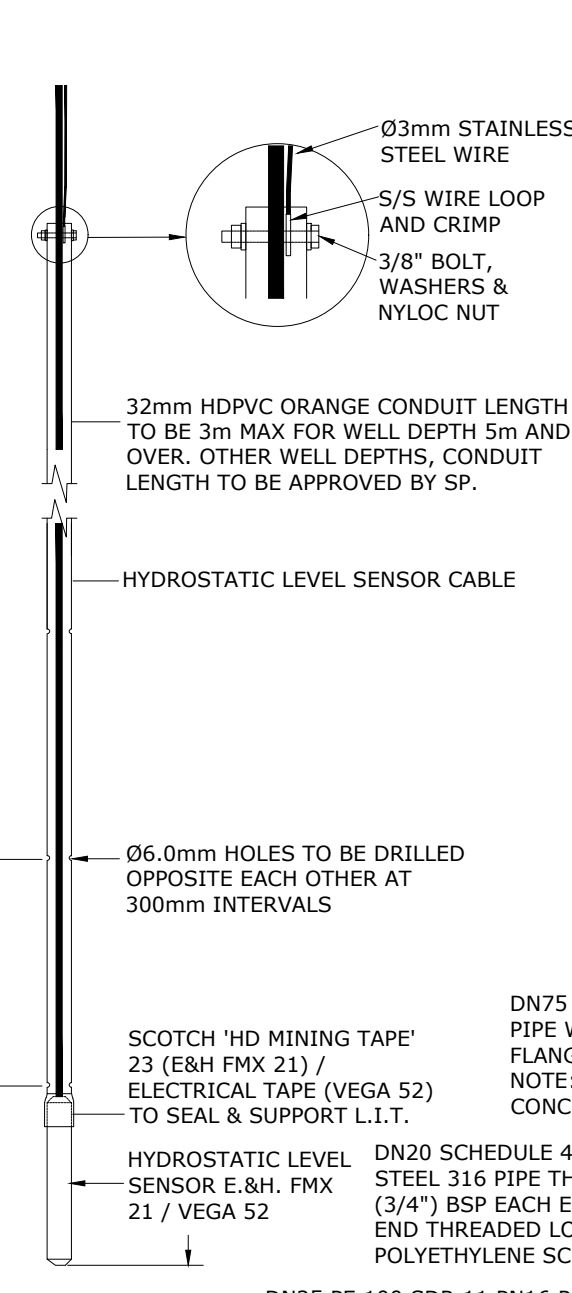
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
2.4 m WET WELL STRUCTURAL DETAILS

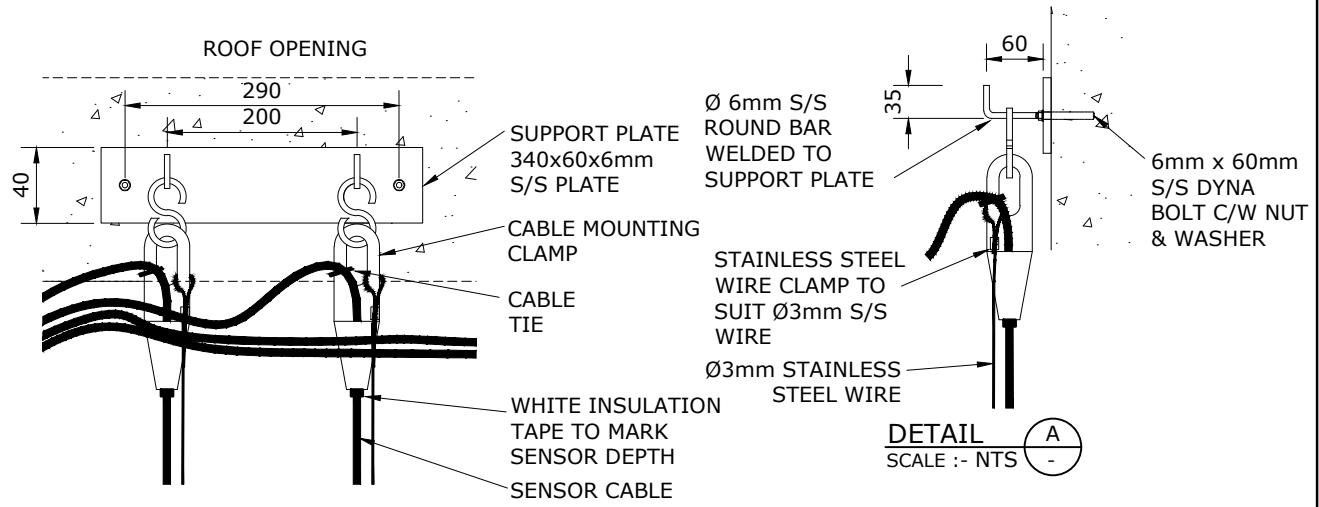
CoGC	LCC	RCC	QU	UW
DRAWING No.				VERSION
SEQ-SPS-1300-5				C
NOT TO SCALE				ORG DATE: 1/1/2013



SECTION ELEVATION OF PUMP WELL



DETAIL B SCALE :- NTS
LEVEL SENSOR & CONDUIT DETAILS

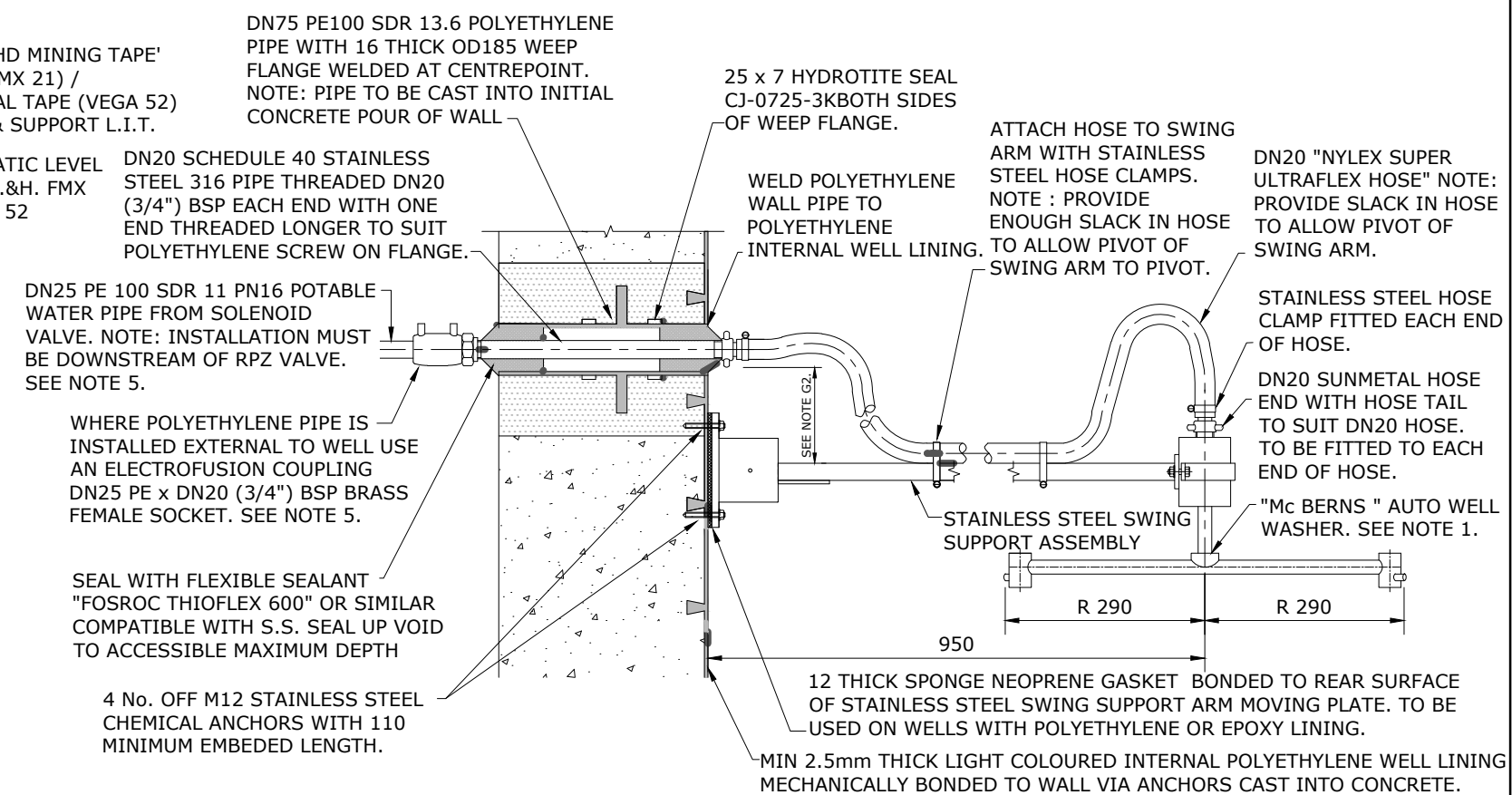


HYDROSTATIC CLAMP MOUNTING AND SUPPORT BRACKET DETAIL - FRONT VIEW

HYDROSTATIC CLAMP MOUNTING AND SUPPORT BRACKET DETAIL - SIDE VIEW

GENERAL NOTES

1. THE HEIGHT OF THE WELL WASHER IS SET AS PER SP STD DRG'S. THE LOCATION OF THE WELL WASHER IN PLAN POSITION IS TO BE SUCH THAT THE WASHER IS ACCESSIBLE FOR MAINTENANCE FROM THE ACCESS LADDER. THE WELL WASHER MAY BE ROTATED ON THE SWING ARM TO OBTAIN THIS ACCESS. THE ROTATING ARM MUST BE CLEAR OF ALL CABLES, CHAINS, PIPES AND ELECTRODES. THE WELL WASHER IS TO BE LOCATED AS CLOSE AS POSSIBLE TO THE CENTRE OF THE WELL AND IS TO ALLOW A MINIMUM 75 CLEARANCE OF THE PUMPS.
2. CLEARANCE MUST BE GIVEN TO ALLOW REMOVAL OF THE SWING ARM FROM THE WALL BRACKET.
3. THE WELL WASHER IS TO BE CONTROLLED BY THE SOLENOID VALVE ON THE POTABLE WATER SYSTEM DOWNSTREAM OF THE RPZ VALVE. THE WASHER IS TO OPERATE FOR THE FIRST MINUTE AFTER ANY PUMP STARTS.
4. ALL STAINLESS STEEL IS TO BE GRADE 316.
5. ALL STAINLESS STEEL BOLTS AND NUTS ARE TO BE INSTALLED WITH ANTI GALLING COMPOUND. THIS IS TO INCLUDE THE BOLTS IN THE LINK SEAL.



SECTIONAL ELEVATION OF WELL WASHER INSTALLATION

- NOTES:
1. HYDROSTATIC LEVEL SENSOR TO BE SPANNED 0-120% (4-20mA)

REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	DRAWING NOT APPLICABLE TO CoGC	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING	CoGC	LCC	RCC	QU	UW
LEVEL CONTROL AND WELL WASHER DETAILS	DRAWING No.				VERSION
	SEQ-SPS-1300-6				B
	NOT TO SCALE				ORG DATE: 1/1/2013

INFORMATION ON THIS DRAWING SHALL APPLY UNLESS NOTED OTHERWISE ON THE DRAWINGS

DESIGN

D1. THE PUMP STATION HAS BEEN DESIGNED IN ACCORDANCE WITH CURRENT RELEVANT AUSTRALIAN STANDARDS INCLUDING THE FOLLOWING:-

- AS 1170: 2002 PARTS 1, 2 & 4 SAA LOADING CODE
- AS 1657: 1992 FIXED PLATFORMS, WALKWAYS, STAIRWAYS AND LADDERS
- AS/NZS 1664: 1997 SAA ALUMINIUM STRUCTURES CODE
- AS 3600: 2001 CONCRETE STRUCTURES
- AS 3735: 1991 CONCRETE STRUCTURES FOR RETAINING LIQUID

D2. THE STRUCTURE(S) HAVE BEEN DESIGNED TO CARRY THE FOLLOWING LOADS:-

(A) SELF WEIGHT

(B) WIND LOAD BASIC WIND SPEEDS Vu : 55 M/S
Vp : 46 M/S
Vs : 37 M/S

REGION B
TERRAIN CATEGORY 2
SHIELDING MULTIPLIER 1.0
TOPOGRAPHIC MULTIPLIER 1.0
IMPORTANCE MULTIPLIER 1.0

(C) LIVE LOADS ALUMINIUM ACCESS COVERS 2.5 kPA
CONCRETE ROOF SLAB W7 WHEEL LOAD

(D) OTHER LOADS EXTERNAL EARTH LOADS KO = 0.5
SOIL DENSITY = 20 kN/m³

EXTERNAL GROUND WATER FULL DEPTH

MAXIMUM PIPELINE TEST PRESSURE 900 kPa

FOUNDATIONS

F1. ALL TOPSOIL AND VEGETATION SHALL BE REMOVED BEFORE EXCAVATION.

F2. FOUNDATIONS HAVE BEEN DESIGNED FOR THE FOLLOWING SAFE ALLOWABLE GROUND BEARING CAPACITIES:-

ELEMENT ALLOWABLE BEARING CAPACITY (kPa)

VALVE PIT	100
PUMP WELL	200

F3. THE SEQ-SP SHALL APPROVE FOUNDATION MATERIAL PRIOR TO PLACING REINFORCEMENT OR CONCRETE.

F4. ANY OVER-EXCAVATIONS OR CAVITIES OF FOUNDATIONS SHALL BE FILLED WITH BLINDING CONCRETE.

GENERAL

G1. NO DIMENSION SHALL BE OBTAINED BY SCALING.

G2. ALL DIMENSIONS ARE IN MILLIMETRES UNO.

G3. ALL LEVELS ARE IN METRES UNO.

G4. ALL DIMENSIONS ARE TO BE VERIFIED ON SITE BY THE CONTRACTOR BEFORE FABRICATION AND CONSTRUCTION.

G5. REFER ALL DISCREPANCIES TO THE SEQ-SP BEFORE PROCEEDING WITH THE WORKS.

G6. THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING THE STRUCTURE AND NEIGHBOURING STRUCTURES IN A SAFE AND STABLE CONDITION DURING CONSTRUCTION. NO PART SHALL BE OVERSTRESSED.

G7. THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROTECTING STRUCTURES AGAINST FLOATATION DURING CONSTRUCTION.

G8. ALL WORKMANSHIP AND MATERIALS SHALL BE IN ACCORDANCE WITH THE SPECIFICATIONS, THE REQUIREMENTS OF RELEVANT SAA CODES, BCA AND THE LOCAL LAWS AND ORDINANCES OF THE RELEVANT GOVERNMENT AUTHORITY.

G9. NO PENETRATIONS, CHASES OR TEMPORARY FIXTURES ARE PERMITTED WITHOUT PRIOR APPROVAL FROM THE SEQ-SP. ALL DRAWINGS SHALL BE CHECKED AGAINST ARCHITECTURAL AND SERVICES DRAWINGS FOR PENETRATIONS, CONDUITS AND PIPES ETC.

G10. NOMINATION OF PROPRIETARY ITEMS DOES NOT INDICATE EXCLUSIVE PREFERENCE BUT INDICATES THE REQUIRED PROPERTIES OF THE ITEM. SIMILAR ALTERNATIVES WITH THE REQUIRED PROPERTIES MAY BE OFFERED FOR WRITTEN APPROVAL.

G11. PUMPS MUST BE ABLE TO BE REMOVED FROM, AND REINSTALLED INTO THE WET WELL, WITHOUT DISMANTLING ANY EQUIPMENT, PIPEWORK, BRACKETS OR COVERS.

G12. FOR REFERENCED DOCUMENTS USE THE LATEST EDITIONS WITH AMENDMENTS, EXCEPT WHERE OTHER EDITIONS OR AMENDMENTS ARE REQUIRED BY STATUTORY AUTHORITIES.

ALUMINIUM

A1. ALL WORKMANSHIP SHALL BE IN ACCORDANCE WITH AS/NZS 1664.

A2. ALL MATERIALS SHALL BE IN ACCORDANCE WITH AS/NZS 1734, AS/NZS 1865, AS/NZS 1866 OR AS/NZS 1867.

A3. THE CONTRACTOR SHALL SUBMIT SHOP DRAWINGS TO THE SEQ-SP FOR APPROVAL PRIOR TO FABRICATION.

A4. ALUMINIUM MEMBERS SHALL HAVE THE FOLLOWING ALLOY GRADES UNO:-

ALL EXTRUSIONS SHALL BE ALLOY 6061-T6.
PLATE 3MM AND THICKER SHALL BE ALLOY 5083-H321.
TREAD PLATE SHALL BE ALLOY 5251-0.

A5. ALL METALWORK CONNECTIONS NOT SHOWN BOLTED, SHALL BE WELDED AS FOLLOWS:-

- (a) ALL WELDING SHALL BE WELD QUALITY B IN ACCORDANCE WITH AS 1665.
- (b) WELDS SHALL BE CONTINUOUS 6MM FILLET OR FULL PENETRATION BUTT WELDS ALL ROUND USING FILLER ALLOY 5556.
- (c) ALL JOINTS SHALL BE FULLY SEAL WELDED UNLESS SHOWN OTHERWISE.
- (d) GRIND WELDS FLUSH ONLY AT CONTACT POINTS WITH OTHER MEMBERS AND CONCRETE SURFACES.

A6. ALL FASTENERS SHALL BE GRADE 316 STAINLESS STEEL.

A7. NYLON OR POLYETHYLENE WASHERS, TOP HAT SECTIONS AND SPACERS SHALL BE USED TO SEPARATE STAINLESS STEEL FASTENERS FROM ALUMINIUM. HOLE SIZES SHALL BE DRILLED ONLY SUFFICIENTLY LARGE ENOUGH TO ACCOMMODATE THE FASTENER AND ISOLATOR CHOSEN. OVERSIZED HOLES WILL NOT BE ACCEPTED.

A8. ALL ALUMINIUM SURFACES PLACED IN CONTACT WITH CONCRETE SHALL BE PAINTED WITH TWO HEAVY COATS OF ALKALI-RESISTANT BITUMINOUS PAINT OR OTHER COATING PROVIDING EQUIVALENT PROTECTION BEFORE INSTALLATION.

STAINLESS STEEL

SS1. ALL STAINLESS STEEL SHALL BE GRADE 316 IN ACCORDANCE WITH AS 1769 OR AS 2837 UNLESS SHOWN OTHERWISE.

SS2. ALL WELDS SHALL BE 6MM CONTINUOUS FILLET OR FULL PENETRATION BUTT WELDS ALL ROUND IN ACCORDANCE WITH AS 1554.6 UNLESS SHOWN OTHERWISE.

SS3. STAINLESS STEEL SURFACES SHALL HAVE THE SCALE REMOVED BY PICKLING AND SHALL BE PASSIVATED OR SURFACE TREATED TO PLACE THE ALLOY NEAR THE CATHODIC END OF THE GALVANIC SERIES. ALL AREAS OF STAINLESS STEEL WHICH ARE SUBSEQUENTLY MACHINED, GROUND OR WORKED IN ANY MANNER WHICH TENDS TO DESTROY THE ORIGINAL PASSIVATED CONDITION SHALL AGAIN BE PASSIVATED AS A FINAL CLEANING OPERATION. AFTER PASSIVATING, THE SURFACES SHALL BE FREE FROM PITTING OR SURFACE DEFECTS.

SS4. FABRICATED HANDRAILS, LADDERS, STAIRWAYS, PLATFORMS AND WALKWAYS SHALL COMPLY WITH AS1657.

SS5. LADDERS SHALL BE 450MM WIDE, FIXED IN PLACE WITH M20 FIXINGS.

CONCRETE

C1. ALL WORKMANSHIP AND MATERIALS SHALL BE IN ACCORDANCE WITH AS 3600 UNLESS SHOWN OTHERWISE.

C2. QUALITY OF CONCRETE ELEMENTS SHALL BE:-

ELEMENT	EXPOSURE CLASSIFICATION	MINIMUM COVER TO REINFORCEMENT (mm)	CONCRETE GRADE (MPa) **
WET WELL - INTERNAL	B2	70	SCC40
WET WELL - EXTERNAL	B2	50	SCC40
VALVE PITS	B2	50	SCC40
ROOF SLAB	B2	50	SCC40
CAISSON PLUG	B1	65	SCC40
PUMP WELL BENCHING	-	-	SCC40
BLINDING	-	- *	N15
SLABS ON GROUND	B1	45	N25

* COVER FOR SLAB CAST ON BLINDING CONCRETE. WHERE CONCRETE IS CAST ON OR AGAINST GROUND, THE COVER SHALL BE INCREASED BY 10MM IF THE CONCRETE IS PROTECTED BY A WATERPROOF MEMBRANE OR 20MM OTHERWISE.

** CONCRETE CLASS SCC40 TO WATER INDUSTRY STANDARDS WSA114.

C3. THE DRYING SHRINKAGE AT 56 DAYS, FOR CONCRETE USED IN WATER RETAINING STRUCTURES, SHALL NOT EXCEED 700 MICROSTRAIN AS DETERMINED IN ACCORDANCE WITH AS 1012.13.

C4. NOMINAL MAXIMUM AGGREGATE SIZE SHALL BE 20MM UNO.

C5. ADMIXTURES SHALL NOT BE USED WITHOUT WRITTEN APPROVAL.

C6. ALL CONCRETE SHALL BE READY MIXED CONCRETE COMPLYING WITH AS 1379.

C7. THE TYPE OF CEMENT TO BE USED SHALL BE TYPE GP - GENERAL PURPOSE PORTLAND CEMENT UNLESS SPECIFIED OTHERWISE.

C8. PROVIDE ALL EXPOSED EDGES AND CORNERS WITH A 20MM X 20MM CHAMFER OR FILLET.

C9. CONCRETE SHALL BE COMPACTED BY MECHANICAL VIBRATION.

C10. ALL CONCRETE SURFACES SHALL BE CURED BY APPROVED MEANS FOR A MINIMUM CONTINUOUS DURATION OF 7 DAYS COMMENCING IMMEDIATELY AFTER THE INITIAL SET OF THE CONCRETE.

C11. CONCRETE FACES AT CONSTRUCTION JOINTS SHALL BE THOROUGHLY SCABBLED, FREE OF LAITANCE, CLEANED AND WETTED THOROUGHLY PRIOR TO THE PLACEMENT OF ABUTTING CONCRETE.

C12. NO HOLES OR CHASES OTHER THAN THOSE SHOWN ON THE DRAWINGS SHALL BE MADE IN CONCRETE MEMBERS WITHOUT THE PRIOR APPROVAL OF THE SEQ-SP.

C13. PROVIDE A FINE NON-SLIP SURFACE WITH A WOOD FLOAT TO THE TOPS OF ALL WALLS AND FLOORS.

C14. CONSTRUCTION JOINTS WHERE NOT SHOWN ON THE DRAWINGS SHALL BE LOCATED TO THE APPROVAL OF THE SEQ-SP.

C15. ALL INTERNAL CONCRETE SURFACES OF THE PUMP WELL, COLLECTOR MANHOLE AND EMERGENCY STORAGE SHALL BE PAINTED WITH "APPROVED SEALANT" IN STRICT ACCORDANCE WITH THE MANUFACTURERS WRITTEN INSTRUCTIONS.

REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	CHANGED WET WELL CONCRETE CLASS TO SCC40	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING		CoGC	LCC	RCC	QU	UW
2.4M WET WELL NOTES SHEET 1 OF 2		DRAWING No.				VERSION
		SEQ-SPS-1300-7				B
		NOT TO SCALE				ORG DATE: 1/1/2013

**INFORMATION ON THIS DRAWING SHALL APPLY UNLESS
NOTED OTHERWISE ON THE DRAWINGS**

REINFORCEMENT

R1. REINFORCEMENT SYMBOL - 23/S-N16-200 EW

23 NUMBER OF BARS IN GROUP (IF SHOWN)
S BAR SHAPE CODE, REFER AS1100.501 (IF SHOWN)
N16 BAR GRADE/TYPE AND DIAMETER
200 SPACING BETWEEN BARS IN MILLIMETRES
EW LOCATION CODE (IF SHOWN)

REINFORCEMENT SYMBOL, STANDARD AND GRADE DESIGNATIONS ARE AS FOLLOWS:-

N GRADE 500N DEFORMED BAR TO AS/NZS 4671.
SL SQUARE REINFORCING FABRIC TO AS/NZS 4671.

LOCATION CODES (IF SHOWN) :-

B	BOTTOM FACE	HORIZ	HORIZONTAL
BB	BOTTOM BOTTOM (LAID FIRST)	IL	INNER LAYER
CP	CENTRALLY PLACED	INTF	INTERNAL FACE
EF	EACH FACE	NF	NEAR FACE
ES	EQUALLY SPACED	OL	OUTER LAYER
EW	EACH WAY	T	TOP FACE
EXTF	EXTERNAL FACE	TT	TOP TOP (LAID LAST)
FF	FAR FACE	VERT	VERTICAL

R2. REINFORCEMENT IS REPRESENTED ON THE DRAWINGS DIAGRAMMATICALLY, AND IS NOT NECESSARILY SHOWN IN TRUE PROJECTION.

R3. REINFORCEMENT SHALL BE CUT OR DISPLACED TO PROVIDE 50MM COVER TO PIPES OR OPENINGS AS DIRECTED BY THE SEQ-SP.

R4. REINFORCEMENT SHALL BE KEPT 40MM CLEAR OF WATERSTOPS.

R5. MINIMUM DEVELOPMENT/LAP LENGTHS FOR MINIMUM 25 MPA CONCRETE UNO SHALL BE:-

BAR DIAMETER	VERTICAL BARS AND HORIZONTAL BARS WITH LESS THAN 300mm OF CONCRETE CAST BELOW	HORIZONTAL BARS WITH MORE THAN 300mm OF CONCRETE CAST BELOW
N10	250	325
N12	300	375
N16	400	600

R6. MINIMUM LAP LENGTH FOR SLAB REINFORCING FABRICS SHALL BE ONE FULL MESH PLUS 25MM.
MINIMUM LAP LENGTH FOR FABRIC MESH AND BARS SHALL BE 300MM.

R7. LAPS IN REINFORCEMENT SHALL BE MADE ONLY IN THE LOCATIONS SHOWN ON THE DRAWINGS OR AS OTHERWISE APPROVED BY THE SEQ-SP.

R8. WELDING OF REINFORCEMENT IS ONLY PERMITTED WHERE SHOWN ON THE DRAWINGS OR IF APPROVED BY THE SEQ-SP.

PIPEWORK

P1. WHERE CONNECTING TO EXISTING PIPEWORK, THE LEVEL AND DIAMETER OF THE EXISTING PIPEWORK, SHALL BE CONFIRMED BY THE CONTRACTOR, PRIOR TO CONNECTION.

P2. ALL FLANGES SHALL BE IN ACCORDANCE WITH AS 4087, CLASS 14 FOR CAST IRON AND, CLASS 16 FOR DUCTILE IRON AND STEEL, UNO.

P3. ALL FLANGE BOLT HOLE ORIENTATIONS SHALL BE OFF-CENTRE UNO.

P4. ALL FLANGE BOLT SETS SHALL BE GRADE 316 STAINLESS STEEL. REFER AS 4087 - TABLE C1 FOR CLASS.

P5. FLANGE GASKET MATERIAL AND THICKNESS SHALL BE IN ACCORDANCE WITH AS 4087 - TABLE C1.

P6. THRUST AND PUDDLE FLANGES SHALL BE CAST CENTRALLY WITHIN WALLS UNLESS SHOWN OTHERWISE.

P7. ALL SPIGOT AND SOCKET DICL PIPEWORK SHALL BE CLASS PN35.

P8. ALL GATE AND REFLUX VALVES SHALL BE INTERNALLY AND EXTERNALLY COATED WITH A POLYMERIC COATING. ALL GATE VALVES SHALL BE RESILIENT SEATED. ALL REFLUX VALVES SHALL BE RESILIENT SEATED SWING FLEX CHECK VALVE OR SIMILAR APPROVED TOP OPENING VALVE.

ELECTRICAL

EL1. THE LOCATION OF ALL CONDUITS SHALL BE CONFIRMED BY THE SEQ-SP PRIOR TO CONSTRUCTION OF THE SWITCHBOARD SLAB.

EL2. ALL CABLES AND CONDUITS SHALL COMPLY WITH AS/NZS 3000 AND AUSTEL REQUIREMENTS.

EL3. UNDERGROUND CONDUITS SHALL BE HEAVY DUTY RIGID PVC WITH 600MM MINIMUM COVER.

EL4. POLYMERIC CABLE COVER STRIPS COMPLYING WITH AS 4702 SHALL BE USED AS ADDITIONAL MECHANICAL PROTECTION OF ALL UNDERGROUND WIRING ENCLOSURES.

EL5. ALL EXTERNAL ABOVEGROUND CONDUITS SHALL BE GALVANISED STEEL UNO.

EL6. ALL INTERNAL ABOVE GROUND ELECTRICAL CONDUITS SHALL BE MEDIUM DUTY RIGID PVC UNO.

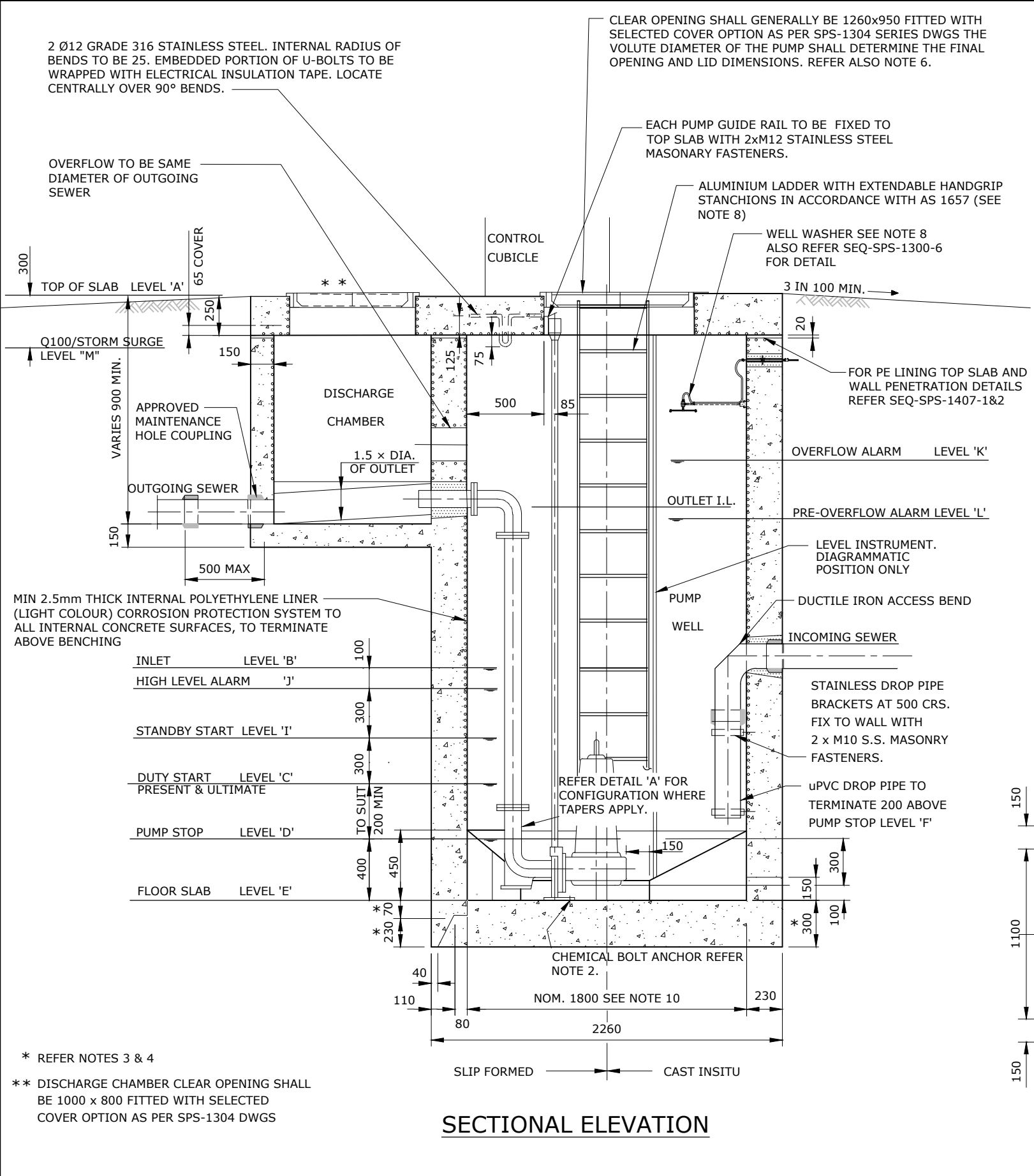
EL7. ALL CONDUITS SHALL HAVE LONG RADIUS BENDS.

ABBREVIATIONS

1. ABBREVIATIONS SHALL BE IN ACCORDANCE WITH STANDARDS AUSTRALIA PUBLICATION "SYMBOLS AND ABBREVIATIONS FOR BUILDING AND CONSTRUCTION" EXCEPT AS FOLLOWS:-

ECDP	ELECTRICAL CONDUIT DRAW PIT
FL	FLANGE
FSL	FINISHED SURFACE LEVEL
GJ	GIBALT JOINT
RRJ	RUBBER RING JOINT
SP	SPIGOT
SC	SOCKET
SS	STAINLESS STEEL
STD DRG	STANDARD DRAWING
TWL	TOP WATER LEVEL
UNO	UNLESS NOTED OTHERWISE

REV. No.	DATE	DESCRIPTION	AUTH.	SEWAGE PUMP STATION STANDARD DRAWING				CoGC	LCC	RCC	QUU	UW
				SEQ WATER SERVICE PROVIDERS				DRAWING No.				VERSION
								2.4M WET WELL NOTES SHEET 2 OF 2				SEQ-SPS-1300-8
				WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION				NOT TO SCALE				ORG DATE: 1/1/2013



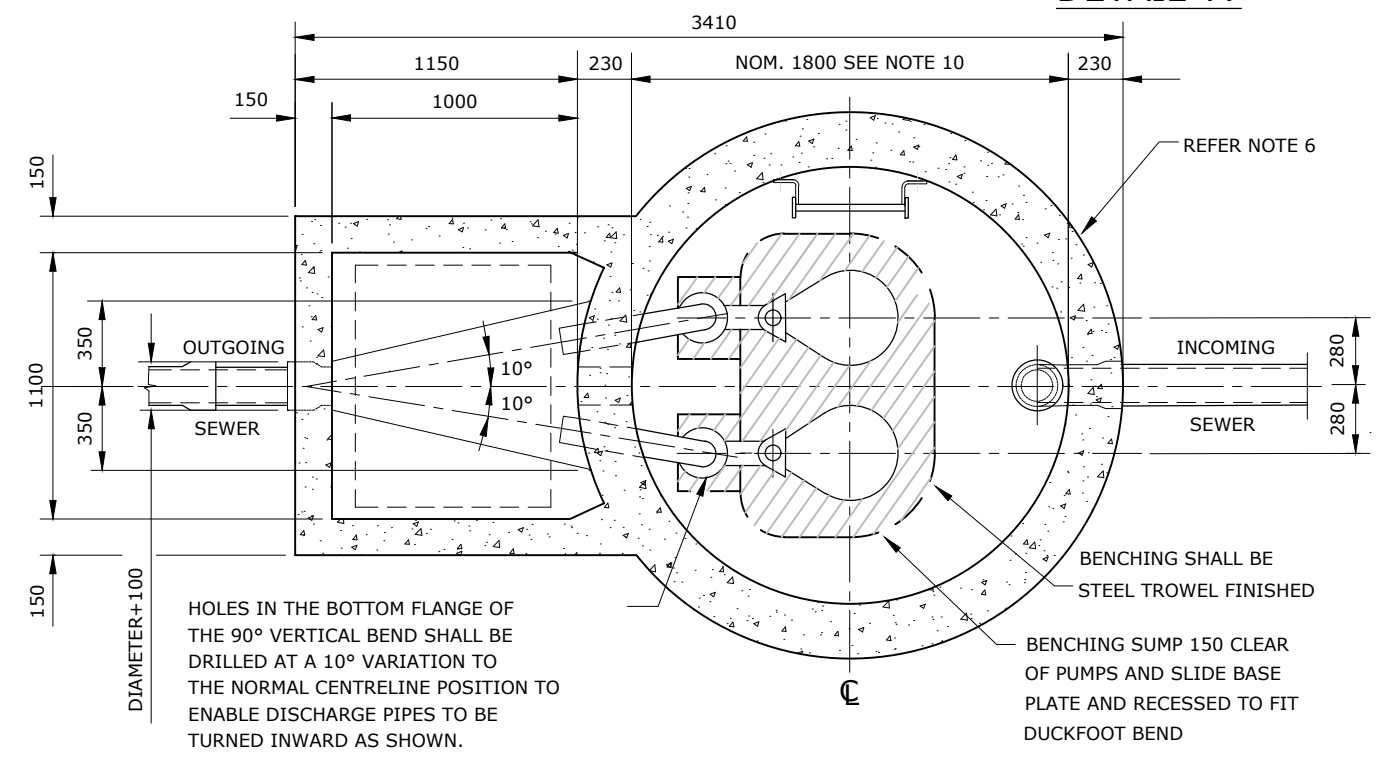
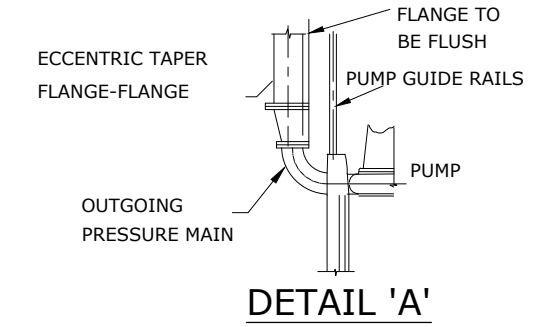
NOTES

- THIS DRAWING SHOULD BE READ IN CONJUNCTION SEQ-SPS-1300 SERIES DRAWINGS
- PUMP BASEPLATES AND SLIDE SUPPORTS SHALL BE FIXED TO FLOOR AND TOP OF SLAB WITH STAINLESS STEEL DROP IN FLUSH ANCHOR MASONRY FASTENERS IN ACCORDANCE WITH THE MANUFACTURERS RECOMMENDATION.
- THE THICKNESS OF THE BASE SHOWN IS FOR LIFT STATIONS TO A MAX. DEPTH OF 4.0m.
- FOR DEPTHS OF LIFT STATIONS GREATER THAN 4.0m THE BASE THICKNESS SHALL BE INCREASED TO COVER FLOATATION OF THE STRUCTURE WHEN EMPTY OF PUMPS, PIPEWORK, FITTINGS AND LIQUID AND SHALL BE AS DETAILED ON THE DRAWINGS.
- RCC - OUTGOING PRESSURE MAINS TO BE ABS PN 16 (WITH 316SS STAINLESS STEEL BOLTS, NUTS AND WASHERS) UNLESS SPECIFIED OTHERWISE. WALL PENETRATIONS OF THE PRESSURE MAIN TO BE STAINLESS STEEL - 316SS SCH40.
- RCC - ACCESS COVER(S) TO BE MCBERNS FLUSH MOUNT 4-SIDED VOID PROTECTION ACCESS COVER(S) OR APPROVED SIMILAR UNLESS SPECIFIED OTHERWISE.
- DIMENSIONS ARE IN MILLIMETRES UNLESS SHOWN OTHERWISE.
- GCCC/LCC/RCC - NO LADDER, NO WELL WASHER UNLESS SPECIFICALLY REQUESTED.
- FALL PREVENTION INSERTS TO BE IN ACCORDANCE WITH SELECTED OPTION FOR COVERS SEE SEQ-SPS-1304 SERIES DRAWINGS.
- MINIMUM CIRCULATION CLEARANCE FOR RUNG TYPE LADDERS AS PER AS1657 CLAUSE 5.1 WITH EXCEPTION THAT SEQ-SP ACCEPTS NO LEVEL LANDING AREA AT THE BASE OF WET WELL IS PROVIDED.

PUMP STATION CONTROL LEVELS

ITEM	LEVEL (A.H.D)	HEIGHT FROM BASE (m)
A	TOP OF SLAB	m
B	INLET	m
C	DUTY START	m
D	PUMP STOP	m
E	FLOOR SLAB	m
F	PUMP STATION DEPTH	N.A.
G	PLUG DEPTH	m
H	EXISTING GROUND LEVEL	m
I	STAND-BY START	m
J	HIGH LEVEL ALARM	m
K	OVERFLOW LEVEL	m
L	PRE-OVERFLOW ALARM	m
M	Q100/STORM SURGE LEVEL	m

PUMP OPERATING LEVELS AND DEFAULT SETTINGS SHALL BE AS PER THE SEQ-SP FUNCTIONAL DESCRIPTION.



* REFER NOTES 3 & 4

** DISCHARGE CHAMBER CLEAR OPENING SHALL BE 1000 x 800 FITTED WITH SELECTED COVER OPTION AS PER SPS-1304 DWGS

SECTIONAL ELEVATION

TYPICAL SECTIONAL PLAN

REV. No.	DATE	DESCRIPTION	AUTH.
B	25/01/17	ADDED PE LINING, UPDATED CONTROL LEVELS, REFERENCES AND NOTES	

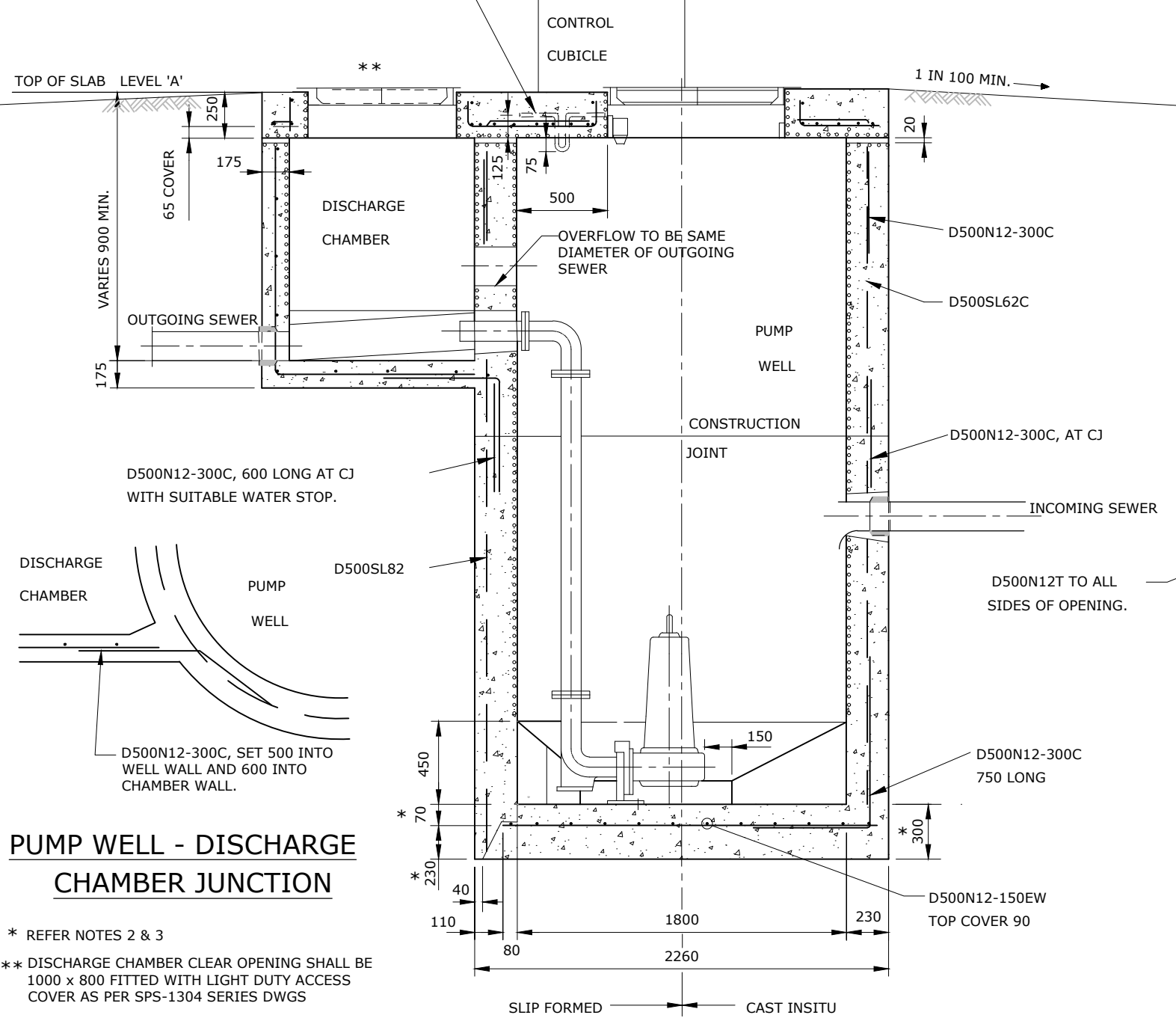
SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
TYPICAL 1.8m DIA LIFT STATION
GENERAL ARRANGEMENT

CoGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1300-9				B
NOT TO SCALE				ORG DATE: 1/1/2013

2 Ø12 GRADE 316 STAINLESS STEEL. INTERNAL RADIUS OF BENDS TO BE 25. EMBEDDED PORTION OF U-BOLTS TO BE WRAPPED WITH ELECTRICAL INSULATION TAPE. LOCATE CENTRALLY OVER 90° BENDS.



SECTIONAL ELEVATION

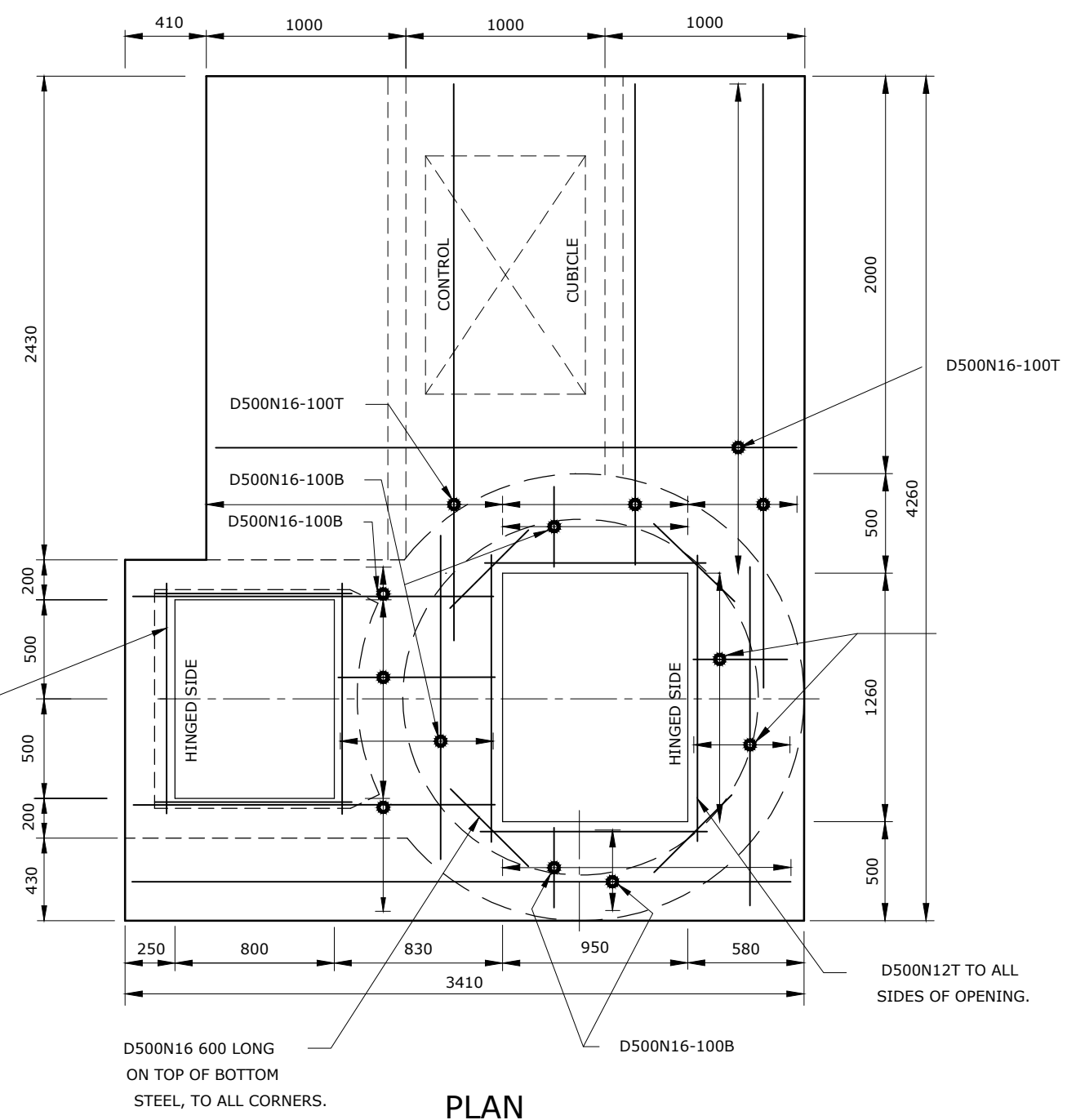
PUMP WELL - DISCHARGE CHAMBER JUNCTION

- * REFER NOTES 2 & 3
- ** DISCHARGE CHAMBER CLEAR OPENING SHALL BE 1000 x 800 FITTED WITH LIGHT DUTY ACCESS COVER AS PER SPS-1304 SERIES DWGS

NOTES:

1. THIS DRAWING SHOULD BE READ IN CONJUNCTION WITH SEQ-SPS-1300 SERIES DRAWINGS.
2. THE THICKNESS OF THE BASE SHOWN IS FOR LIFT STATIONS TO A MAX. DEPTH OF 4.0m.
3. FOR DEPTHS OF LIFT STATIONS GREATER THAN 4.0m THE BASE THICKNESS SHALL BE INCREASED TO COVER FLOTATION OF THE STRUCTURE WHEN EMPTY OF PUMPS, PIPEWORK, FITTINGS AND LIQUID AND SHALL BE AS DETAILED ON THE DRAWINGS.

4. ALL CONCRETE SHALL:
 - (a) BE GRADE SCC40 TO WATER INDUSTRY STANDARD WSA114
 - (b) COMPLY WITH THE REQUIREMENTS OF SEQ-SP STANDARD SPECIFICATIONS
5. ALL CORED HOLES IN LIFT WELL WALLS SHALL BE TAPERED TO BE Ø25 LARGER IN DIAMETER ON THE OUTSIDE FACE THAN THE INSIDE FACE. PACK HOLES WITH 3:1 CEMENT MORTAR UNLESS OTHERWISE DIRECTED.



PLAN

6. ALL REINFORCING TO AS/NZS 4671:2001.
7. LAPS IN REINFORCING SHALL BE 600 MINIMUM FOR BARS AND ONE (1) MESH SPACING FOR FABRIC.
8. CONCRETE COVER TO REINFORCEMENT SHALL BE A MINIMUM 65 UNLESS OTHERWISE DIRECTED.
9. DIMENSIONS ARE IN MILLIMETRES UNLESS SHOWN OTHERWISE.

REV. No.	DATE	DESCRIPTION	AUTH.
C	01/02/20	AMENDED NOTE 4(a) WITH MORE DETAILS	
B	27/01/17	ADDED PE LINGING, IMPROVED DRAFTING QUALITY	

SEQ WATER SERVICE PROVIDERS

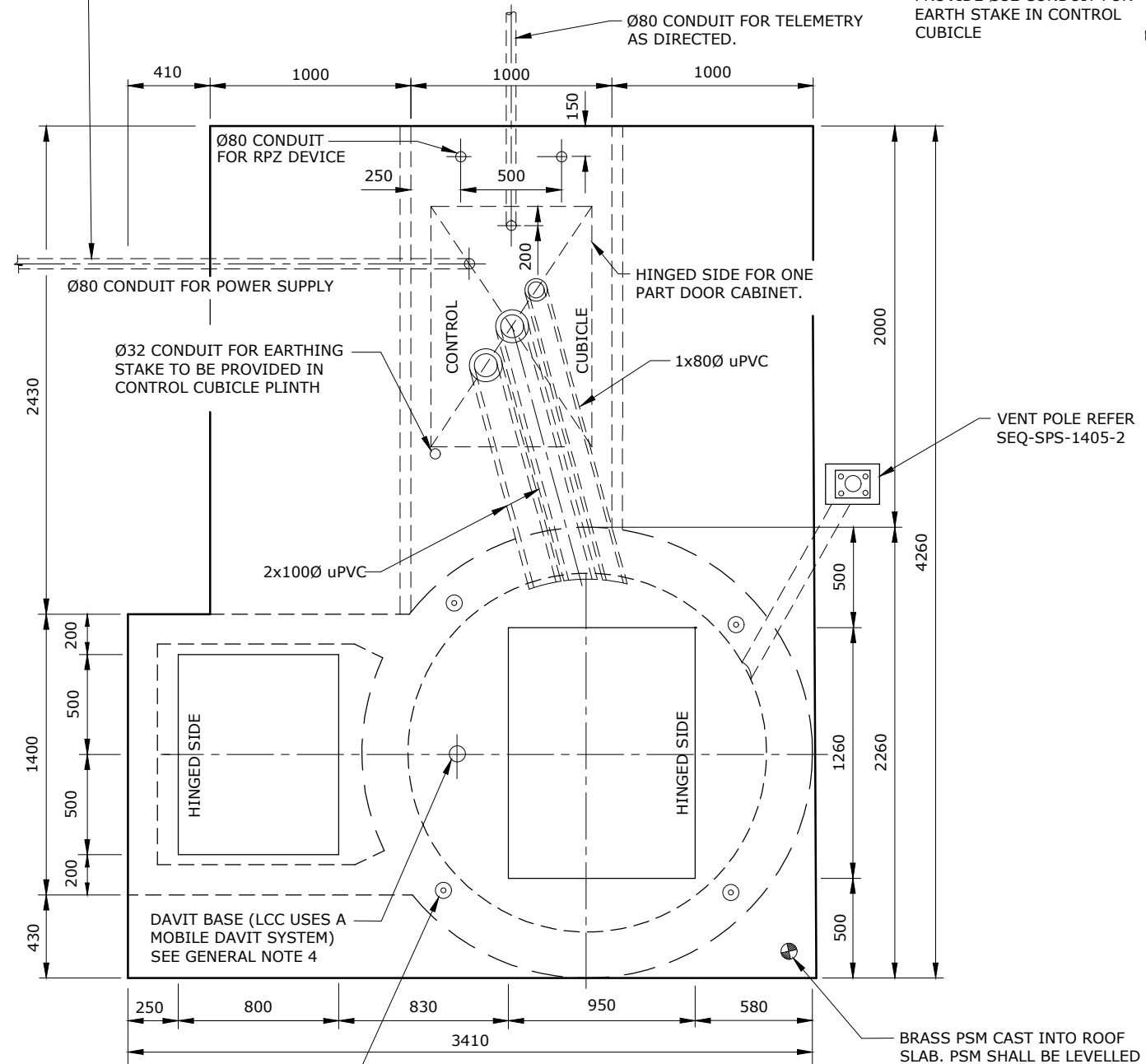
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
TYPICAL 1.8m DIA LIFT STATION SECTIONS

CoGC	LCC	RCC	QU	UW
DRAWING No.				VERSION
SEQ-SPS-1300-10				C
NOT TO SCALE				ORG DATE: 1/1/2013

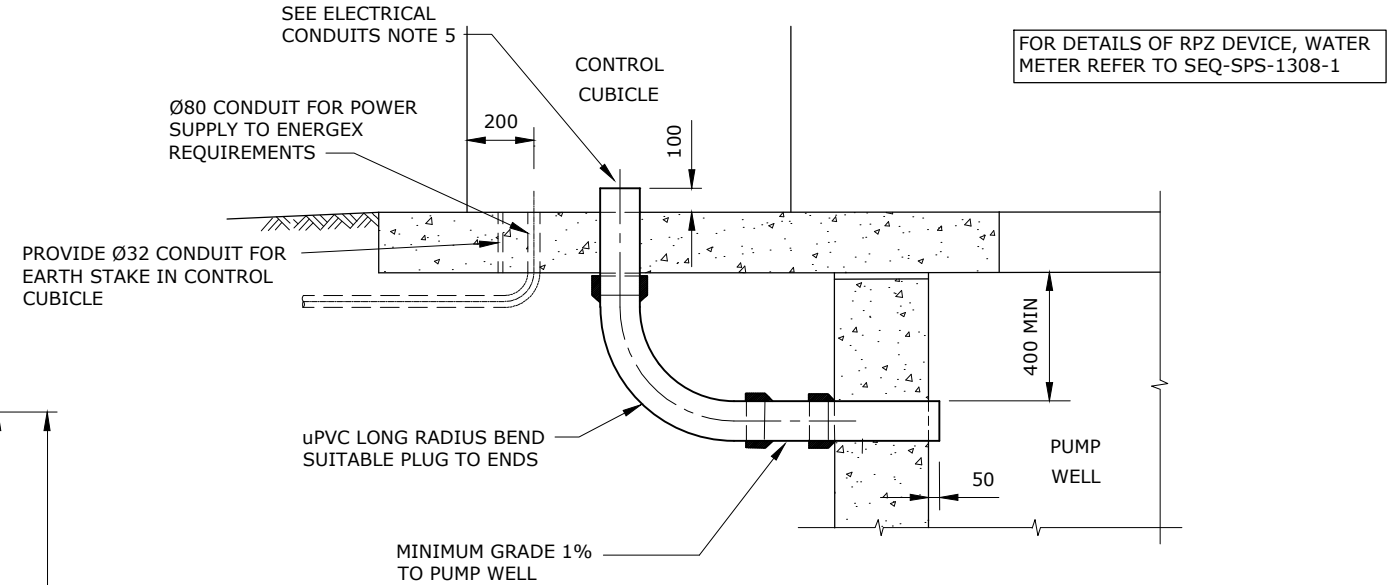
PROVIDE Ø50 CONDUIT 125 BELOW SLAB LEVEL. (POSITION TO BE DIRECTED ON SITE)

DIMENSIONS OF SWITCHBOARD APRON SLAB MAY VARY TO SUIT SPECIFIC SWITCHBOARD SIZE



'RAIL SAFE' ALUMINUM POST INSERTS AT LOCATIONS SHOWN FOR TEMP. BARRICADE C/W REMOVEABLE PLUGS SEE GENERAL NOTE 4

PLAN



SECTION A-A TYPICAL CONDUIT DETAIL

NOTES GENERAL

1. THIS DRAWING SHOULD BE READ IN CONJUNCTION WITH SEQ-SPS-1300 SERIES DRAWINGS .
2. THE LOCATION OF THE LIFT STATION SHALL BE AS SHOWN ON THE APPROVED DRAWINGS.
3. DIMENSIONS ARE IN MILLIMETRES UNLESS SHOWN OTHERWISE.
4. FALL PREVENTION INSERTS TO BE IN ACCORDANCE WITH SELECTED OPTION FOR COVERS SEE SEQ-SPS-1304 SERIES DRAWINGS.

ELECTRICAL CONDUITS

1. CONDUITS TO BE MINIMUM 100 NOMINAL DIAMETER FOR EACH PUMP AND MINIMUM 80 NOMINAL DIAMETER FOR CONTROL CABLES OR TWICE THE OUTSIDE DIAMETER OF THE INSTALLED CABLE WHICHEVER IS THE GREATER.
2. PUMP CONDUITS AND CONTROL CONDUIT SHALL BE SEPARATED BY A MINIMUM 300. PUMP CONDUITS SHALL BE SEPARATED BY 30.
3. CONDUITS SHALL BE INSTALLED IN ACCORDANCE WITH AS/NZS3000.
4. CONDUITS SHALL BE IN ACCORDANCE WITH AS.2053.
5. ELECTRICAL CONDUITS SHALL BE SEALED WITH APPROVED SEALING COMPOUND AT BOTH ENDS TO PREVENT ODOUR EMISSIONS.

COMPONENTS

1. ALL PIPES, FITTINGS, ASSOCIATED COMPONENTS AND PROTECTION SYSTEMS SHALL COMPLY WITH SEQ-SP STANDARD SPECIFICATIONS.

LEVELS

1. THE FINISHED LEVEL OF THE ACCESS COVERS AND CONTROL CUBICLE SHALL BE 300 ABOVE THE HIGHEST RECORDED FLOOD LEVEL (OR Q100 FLOOD LEVEL WHICH EVER IS HIGHER) AND A 1 IN 6 GRADE EXTENDED TO NATURAL LEVEL.

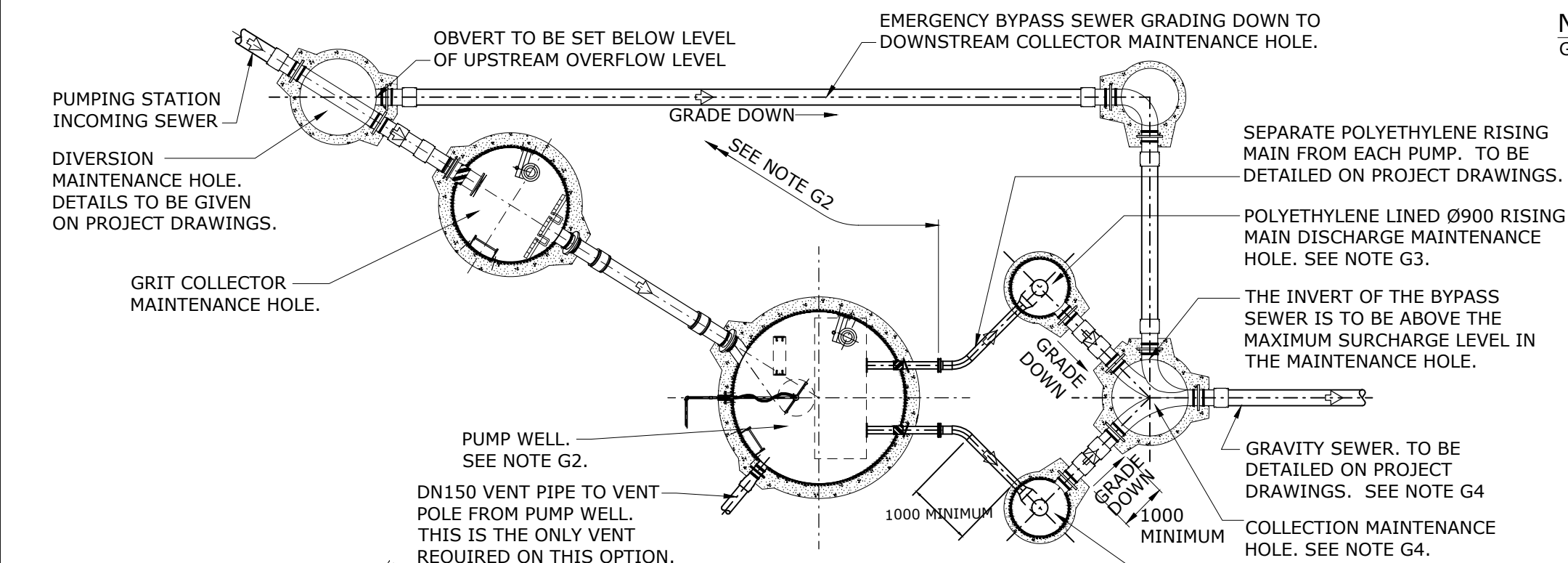
REV. No.	DATE	DESCRIPTION	AUTH.
C	01/02/20	NEW ELECTRICAL CONDUITS NOTE 5 & DRAWING REFERENCES	
B	27/01/17	ADDED FALL PREVENTION INSERTS, VENT POLE, CHANGED CONDUIT SIZES AND NOTES	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

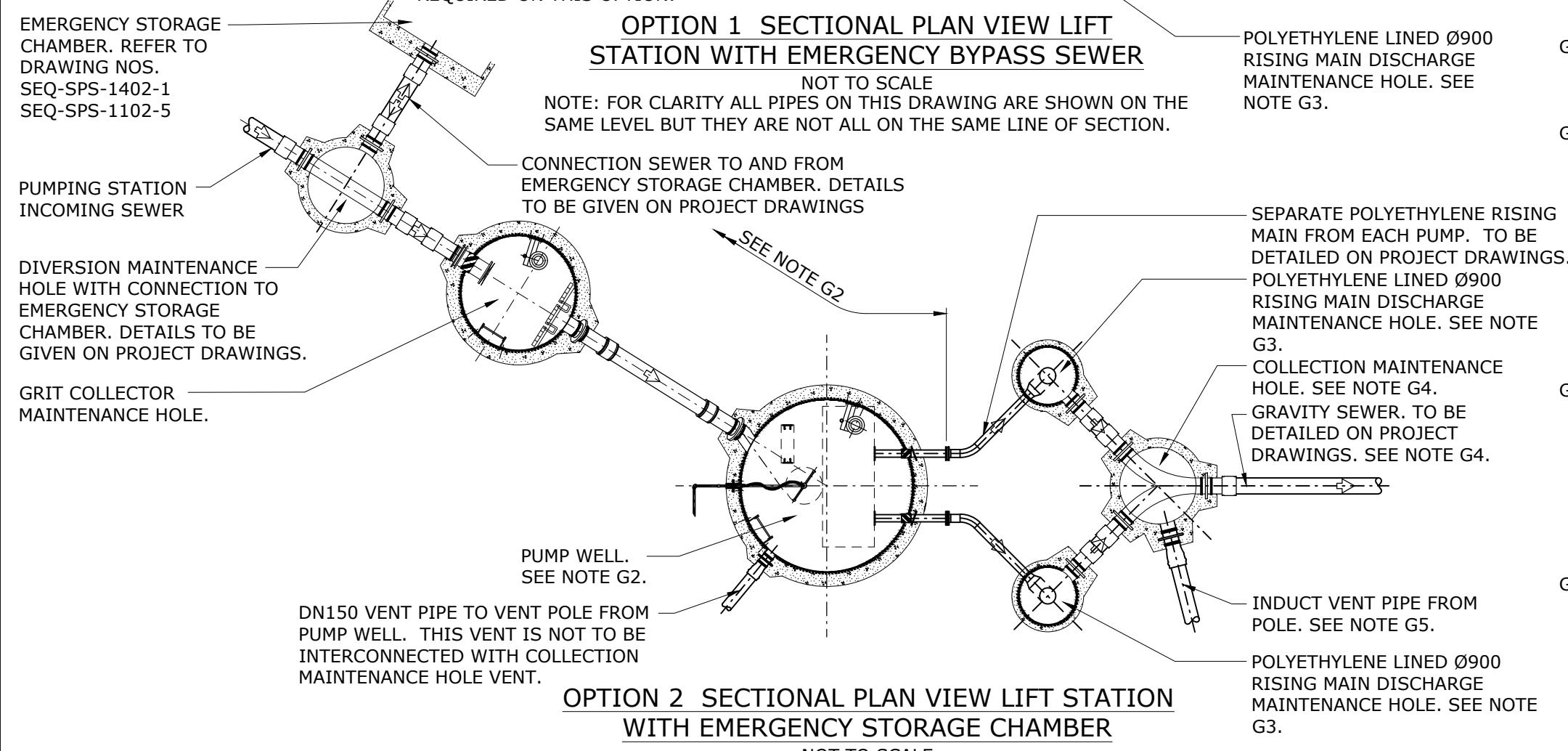
SEWAGE PUMP STATION STANDARD DRAWING
TYPICAL 1.8m DIA LIFT STATION
MISCELLANEOUS DETAILS

CoGC	LCC	RCC	QU	UW
DRAWING No.				VERSION
SEQ-SPS-1300-11				C
NOT TO SCALE				ORG DATE: 1/1/2013



OPTION 1 SECTIONAL PLAN VIEW LIFT STATION WITH EMERGENCY BYPASS SEWER

NOT TO SCALE
NOTE: FOR CLARITY ALL PIPES ON THIS DRAWING ARE SHOWN ON THE SAME LEVEL BUT THEY ARE NOT ALL ON THE SAME LINE OF SECTION.



OPTION 2 SECTIONAL PLAN VIEW LIFT STATION WITH EMERGENCY STORAGE CHAMBER

NOT TO SCALE
NOTE: FOR CLARITY ALL PIPES ON THIS DRAWING ARE SHOWN ON THE SAME LEVEL BUT THEY ARE NOT ALL ON THE SAME LINE OF SECTION.

NOTES

- G1. THIS DRAWING SETS OUT THE REQUIREMENTS FOR A LIFT PUMPING STATION. LIFT PUMPING STATIONS ARE TO BE USED WHERE IT IS POSSIBLE TO DISCHARGE INTO A GRAVITY SEWER ADJACENT TO THE PUMPING STATION. THERE ARE TWO OPTIONS AVAILABLE.

OPTION 1 UTILISES A HIGH LEVEL BYPASS SEWER WHICH WILL ALLOW THE SEWERAGE TO BYPASS THE PUMPING STATION IN AN EMERGENCY SITUATION. THIS HIGH LEVEL BYPASS MUST BE ABLE TO CARRY PEAK WET WEATHER FLOW. THE OBVERT OF THE BYPASS PIPE AT THE UPSTREAM END DIVERSION MAINTENANCE HOLE MUST BE BELOW THE LEVEL OF THE OVERFLOW. THE INVERT OF THE UPSTREAM END MUST ALSO BE ABOVE THE OVERFLOW IMMINENT ALARM (HIGH HIGH LEVEL ALARM) LEVEL AND ALSO BE ABOVE THE CROWN OF THE INCOMING SEWER.

OPTION 2 IS TO BE USED WHEN A SITE DOES NOT ALLOW A BYPASS TO BE INSTALLED. THIS OPTION REQUIRES AN EMERGENCY STORAGE CHAMBER TO BE INSTALLED. THE LEVEL INTERACTIONS FOR THIS OPTION ARE TO BE AS SHOW ON DRAWING SEQ-SPS-1102-5.
- G2. THE PUMPING STATION PUMP WELL IS TO BE AS SHOWN ON DRAWINGS NOS. SEQ-SPS-1301-1 TO 4 BUT WITH THE OMISSION OF THE VALVE PIT AND RISING MAIN.
- G3. A SEPARATE POLYETHYLENE LINED Ø900 RISING MAIN DISCHARGE MAINTENANCE HOLE IS REQUIRED FOR EACH PUMP. THE DISCHARGE MAINTENANCE HOLE IS TO BE THE ALTERNATE OPTION DESIGN WHERE THE OUTLET PIPE GRADES DOWN FROM THE DISCHARGE MAINTENANCE HOLE. THE DETAILS OF THIS OPTION ARE TO BE FOUND ON STANDARD DRAWING NO. SEQ-SPS-1406-3.

THE INVERT OF THE OUTLET SEWER FROM THE DISCHARGE MAINTENANCE HOLE IS TO BE ABOVE THE OBVERT OF THE SEWER ENTERING THE COLLECTION MAINTENANCE HOLE.
- G4. THE DETAILS OF THE COLLECTION MAINTENANCE HOLE ARE TO BE INCLUDED ON THE PROJECT DRAWINGS. THIS COLLECTION MAINTENANCE HOLE AND THE DOWNSTREAM SEWER IS TO BE DESIGNED SUCH THAT THE MAINTENANCE HOLE WILL NOT SURCHARGE AT MAXIMUM PUMP FLOW CAUSING FLOW BACK INTO THE NON OPERATING DISCHARGE MANHOLE OR INTO THE EMERGENCY BYPASS SEWER IF IT IS INSTALLED.
- G5. A VENT PIPE TO A VENT POLE IS REQUIRED IN OPTION 2 WHERE THE DOWNSTREAM SEWER IS AN END OF A GRAVITY SEWER LINE. THE MAIN FUNCTION OF THIS VENT IS TO ACT AS AN INDUCT VENT. THE SIZE OF THIS VENT IS DESIGNED TO SUIT THE PROJECT. THE VENT IS NOT TO BE CONNECTED TO THE PUMP WELL VENT.

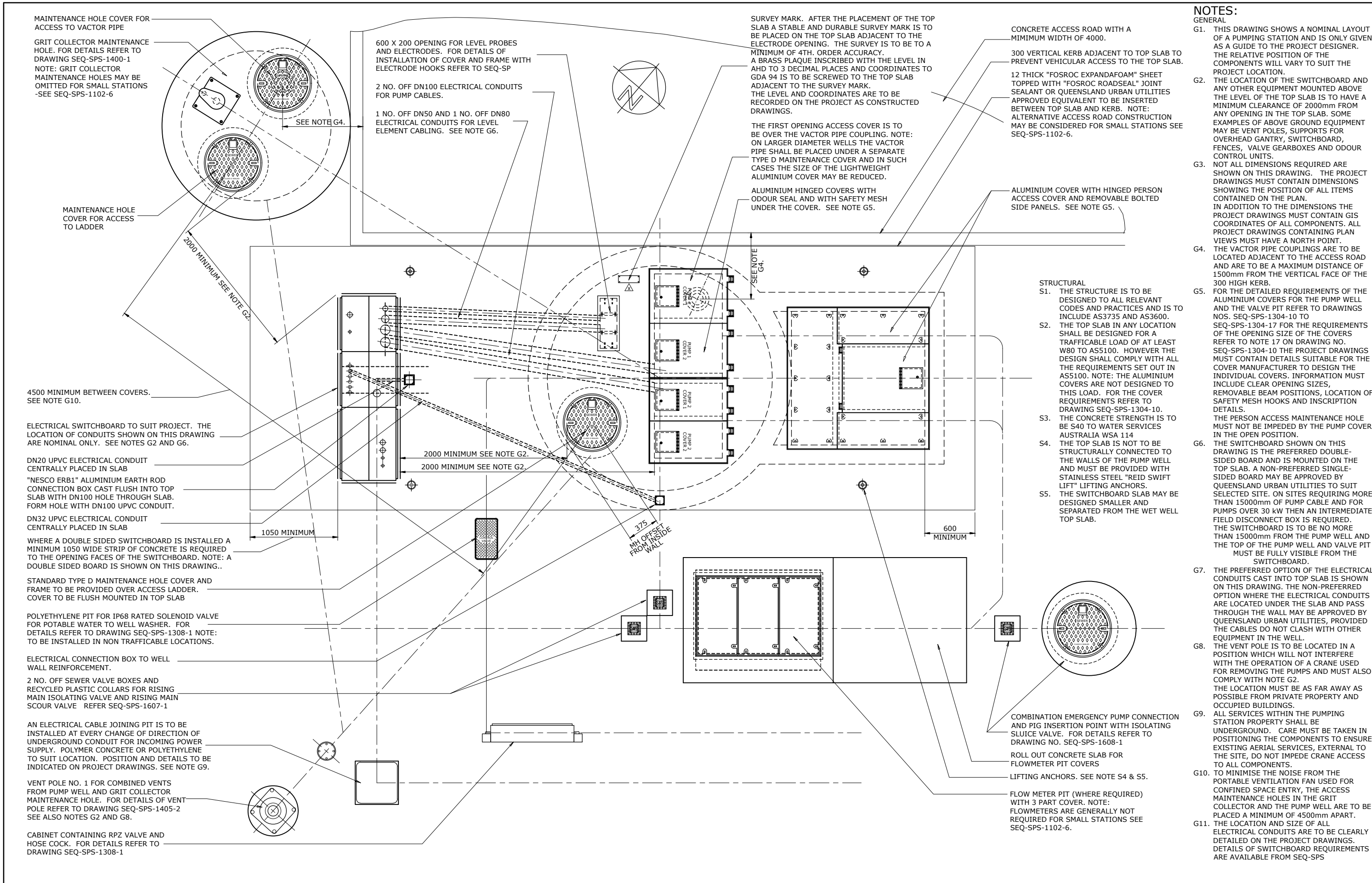
REV. No.	DATE	DESCRIPTION	AUTH.
B	07/05/14	CORRECT DRAWING NUMBER IN NOTE G2	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALTERNATIVE LIFT STATION ARRANGEMENT INCLUDING STORAGE OPTION

C	L	R	Q	U	W
DRAWING No.					VERSION
SEQ-SPS-1300-12					B
NOT TO SCALE					ORG DATE: 1/1/2013



REV. No.	DATE	DESCRIPTION	AUTH.
C	1/02/20	CORRECTED VENT POLE DRAWING REFERENCE	
B	28/05/14	CORRECT DRAWING NO. IN LEVEL PROBES REFERENCE	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING

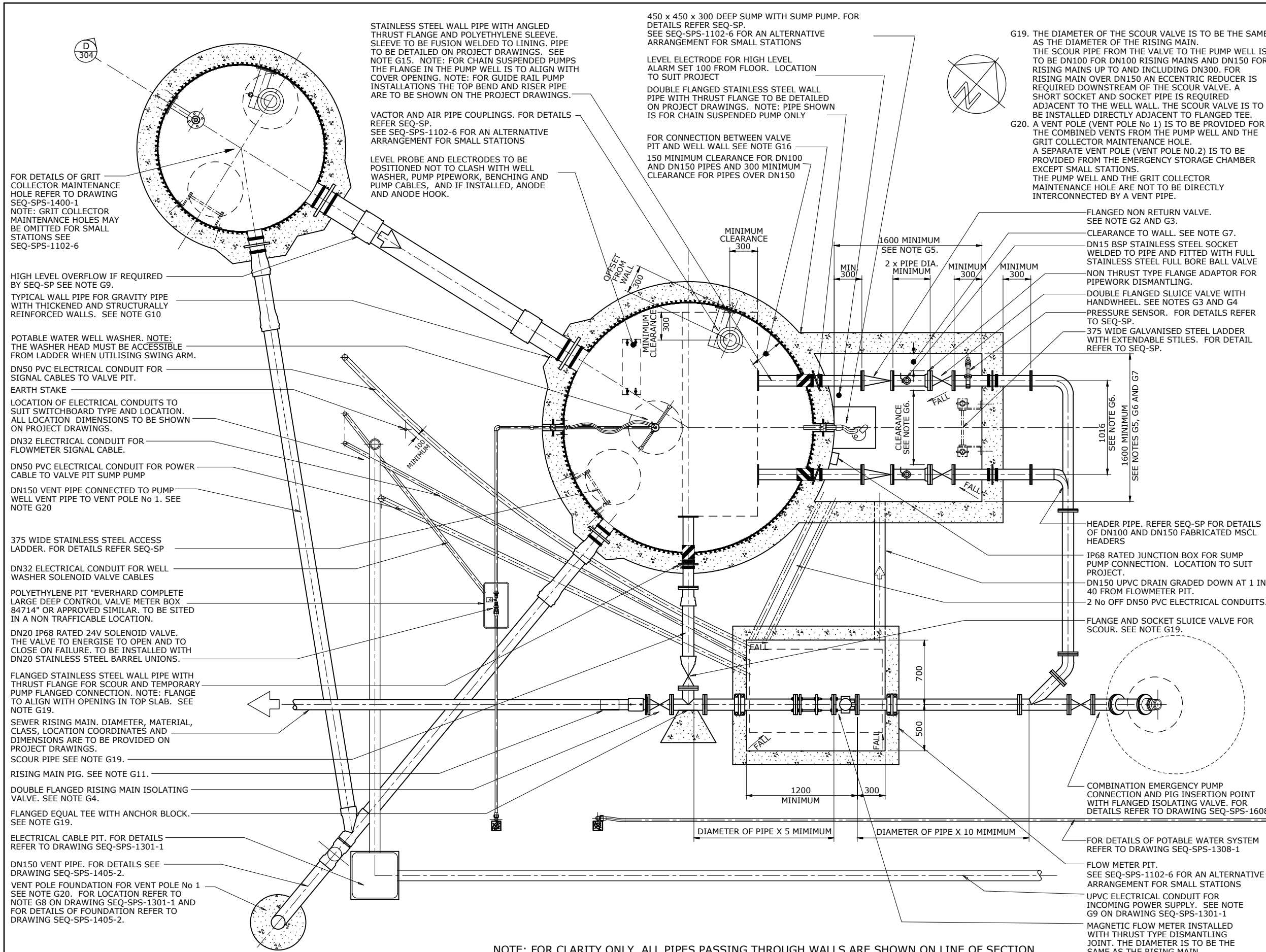
PUMP WELL GENERAL ARRANGEMENT PLAN AT TOP SLAB LEVEL

COC	LEC	REC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1301-1				C
NOT TO SCALE				ORG DATE: 1/1/2013

NOTES

- GENERAL**
- G1. THIS DRAWING SHOWS A NOMINAL LAYOUT OF A PUMPING STATION AND IS ONLY GIVEN AS A GUIDE TO THE PROJECT DESIGNER. THE RELATIVE POSITION OF THE COMPONENTS WILL VARY TO SUIT THE PROJECT LOCATION.
- G2. THE NON RETURN VALVE FOR DIAMETERS DN100 TO DN200 AND FOR PUMPS UNDER 30 KW. IS TO BE A FLANGED "VALMATIC SWING FLEX CHECK VALVE". FOR DIAMETERS LARGER THAN DN200 AND FOR PUMPS OVER 30KW A SWING CHECK VALVE WITH EXTENDED SPINDLE SHAFT AND ADJUSTABLE COUNTER WEIGHT IS REQUIRED. THE O RING SEALS ON THE SPINDLE SHAFT ARE TO BE EPDM. ON PROJECTS WITH PUMPS ABOVE 30 KW SEQ-SP MAY REQUIRE THE INSTALLATION OF A POSITION SWITCH. INDEPENDENT OF THE VALVE CHOSEN THE DESIGN MUST ALLOW FOR THE FLANGE TO FLANGE DIMENSION SET OUT IN AS4794 FIGURE 3.1. IT IS THEREFORE EXPECTED THAT THE REMOVABLE PIPE BETWEEN THE NON RETURN VALVE AND THE ISOLATING VALVE IS TO BE LONGER THAN THE MINIMUM SPECIFIED ON THIS DRAWING IF A SHORTER VALVE IS APPROVED.
- G3. ALL VALVES AND FITTINGS ARE TO BE DRILLED TO AS4087 SUITABLE FOR PN16 PRESSURE RATING.
- G4. ALL SLUICE VALVES IN PUMPING STATION AND RISING MAIN ARE TO BE RESILIENT SEATED VALVES TO AS 2638.2
- G5. THE DIMENSION OF THE VALVE PIT WILL VARY TO SUIT THE PROJECT AND THE MINIMUM DIMENSIONS SHOWN ARE FOR DN100 AND DN150 PIPEWORK ONLY. ALL DIMENSIONS AND CLEARANCES MUST BE SHOWN ON THE PROJECT DRAWINGS.
- G6. THE 1016 DIMENSION BETWEEN CENTRE LINE OF OUTLET PIPES IS FOR DN100 AND DN150 PIPES ONLY. FOR LARGER DIAMETER PIPES THE MINIMUM CLEARANCE REQUIRED BETWEEN THE OUTSIDE OF THE FLANGES OR EXTERNAL SWING ARMS ON NON RETURN VALVES IF INSTALLED IS TO BE 800.
- G7. THE MINIMUM CLEARANCE BETWEEN THE WALL AND THE OUTSIDE OF THE FLANGE IS TO BE 300 FOR PIPES LARGER THAN DN150 AND UP TO DN300 INCLUSIVE.
- G8. THE STAINLESS STEEL ANODE HOOK IS NOT SHOWN ON THIS DRAWING BUT MUST BE INSTALLED ON THE UNDERSIDE OF THE ROOF SLAB FOR PUMPING STATIONS WITH MOTORS 30KW AND ABOVE. FOR DETAILS REFER TO SEQ-SP.
- G9. IF DIRECTED BY SEQ-SP A HIGH LEVEL OVERFLOW PIPE MAY BE REQUIRED ON NEW PUMPING STATIONS LOCATED IN NEWLY DEVELOPED AREAS WHERE THE INITIAL INFLOW IS BELOW THE DESIGNED AVERAGE DRY WEATHER FLOW.
- G10. TYPICAL WALL THICKENING FOR ALL WALL PIPES TO PROVIDE 150 MINIMUM CONCRETE COVER TO BACK FACE OF FLANGES. TYPICAL WALL PIPE TO BE POLYETHYLENE PIPE WITH THRUST FLANGE AND "HYDROTITE" SEALS AND TO BE FUSION WELDED TO INTERNAL WALL LINING. THE MINIMUM CLEARANCE TO THE BACK FACE OF THE FLANGE IS TO BE 150.
- G11. DURING CONSTRUCTION OF THE RISING MAIN A FOAM PIG IS TO BE INSERTED IN THE RISING MAIN DIRECTLY DOWNSTREAM OF THE RISING MAIN ISOLATING VALVE. THE PIG IS TO BE MADE FROM URETHANE FOAM AND IS TO BE 1.5 x PIPE DIAMETER IN DIAMETER AND 2 x PIPE DIAMETER IN LENGTH.
- G12. ON PROJECT DRAWINGS A DETAILED PIPE AND FITTINGS LIST IS TO BE PROVIDED ALONG WITH DETAILED DRAWINGS OF PIPE SPECIALS.
- G13. ALL FLANGES ARE TO BE INSTALLED WITH 316 STAINLESS STEEL BOLTS. BOLTS ARE TO BE ASSEMBLED WITH ANTI GALLING COMPOUND "DURALAC" OR SEQ-SP APPROVED EQUIVALENT. ALL BURIED FLANGES ARE TO BE WRAPPED WITH PETROLATUM TAPE "DENSO" TO MANUFACTURER'S REQUIREMENTS.
- G14. WHERE NOT SPECIFIED THE MATERIAL OF THE PIPEWORK FROM THE HEADER PIPE TO THE START OF THE RISING MAIN MAY BE FLANGED CLASS D1CL (DUCTILE IRON CEMENT LINED) OR MSCL (MILD STEEL CEMENT LINED WITH MEDIUM DENSITY POLYETHYLENE EXTERNAL COATING).
- G15. THE DELIVERY WALL PIPES SHOWN ON THIS DRAWING ARE FOR CHAIN SUSPENDED PUMPS WITH THE PUMP WELL FLANGE ALIGNED WITH THE COVER OPENING. FOR GUIDE RAIL PUMP INSTALLATIONS AN AIR BLEED PIPE IS REQUIRED FROM THE DELIVERY PIPE IN VALVE PIT BACK INTO WET WELL.
- G16. THE VALVE PIT IS TO BE STRUCTURALLY INTEGRAL WITH THE PUMP WELL WALL. SEE SEQ-SPS-1102-6 FOR AN ALTERNATIVE ARRANGEMENT FOR SMALL STATIONS
- G17. ALL ELECTRICAL CONDUITS ARE TO BE INSTALLED IN ACCORDANCE WITH AS/NZS3000. ALL CONDUITS ARE TO BE INSTALLED WITH MARKER TAPE.
- G18. ALL SERVICES INCLUDING TELEPHONE, WATER, SIGNAL AND POWER CONDUITS ARE TO BE DETAILED ON PROJECT CIVIL AND MECHANICAL GENERAL DRAWINGS.

- G19. THE DIAMETER OF THE SCOUR VALVE IS TO BE THE SAME AS THE DIAMETER OF THE RISING MAIN. THE SCOUR PIPE FROM THE VALVE TO THE PUMP WELL IS TO BE DN100 FOR DN100 RISING MAINS AND DN150 FOR RISING MAINS UP TO AND INCLUDING DN300. FOR RISING MAIN OVER DN150 AN ECCENTRIC REDUCER IS REQUIRED DOWNSTREAM OF THE SCOUR VALVE. A SHORT SOCKET AND SOCKET PIPE IS REQUIRED ADJACENT TO THE WELL WALL. THE SCOUR VALVE IS TO BE INSTALLED DIRECTLY ADJACENT TO FLANGED TEE.
- G20. A VENT POLE (VENT POLE No 1) IS TO BE PROVIDED FOR THE COMBINED VENTS FROM THE PUMP WELL AND THE GRIT COLLECTOR MAINTENANCE HOLE. A SEPARATE VENT POLE (VENT POLE No.2) IS TO BE PROVIDED FROM THE EMERGENCY STORAGE CHAMBER EXCEPT SMALL STATIONS. THE PUMP WELL AND THE GRIT COLLECTOR MAINTENANCE HOLE ARE NOT TO BE DIRECTLY INTERCONNECTED BY A VENT PIPE.



STAINLESS STEEL WALL PIPE WITH ANGLED THRUST FLANGE AND POLYETHYLENE SLEEVE. SLEEVE TO BE FUSION WELDED TO LINING. PIPE TO BE DETAILED ON PROJECT DRAWINGS. SEE NOTE G15. NOTE: FOR CHAIN SUSPENDED PUMPS THE FLANGE IN THE PUMP WELL IS TO ALIGN WITH COVER OPENING. NOTE: FOR GUIDE RAIL PUMP INSTALLATIONS THE TOP BEND AND RISER PIPE ARE TO BE SHOWN ON THE PROJECT DRAWINGS.

VECTOR AND AIR PIPE COUPLINGS. FOR DETAILS REFER SEQ-SP. SEE SEQ-SPS-1102-6 FOR AN ALTERNATIVE ARRANGEMENT FOR SMALL STATIONS

LEVEL PROBE AND ELECTRODES TO BE POSITIONED NOT TO CLASH WITH WELL WASHER, PUMP PIPEWORK, BENCHING AND PUMP CABLES, AND IF INSTALLED, ANODE AND ANODE HOOK.

450 x 450 x 300 DEEP SUMP WITH SUMP PUMP. FOR DETAILS REFER SEQ-SP. SEE SEQ-SPS-1102-6 FOR AN ALTERNATIVE ARRANGEMENT FOR SMALL STATIONS

LEVEL ELECTRODE FOR HIGH LEVEL ALARM SET 100 FROM FLOOR. LOCATION TO SUIT PROJECT

DOUBLE FLANGED STAINLESS STEEL WALL PIPE WITH THRUST FLANGE TO BE DETAILED ON PROJECT DRAWINGS. NOTE: PIPE SHOWN IS FOR CHAIN SUSPENDED PUMP ONLY

FOR CONNECTION BETWEEN VALVE PIT AND WELL WALL SEE NOTE G16

150 MINIMUM CLEARANCE FOR DN100 AND DN150 PIPES AND 300 MINIMUM CLEARANCE FOR PIPES OVER DN150

FOR DETAILS OF GRIT COLLECTOR MAINTENANCE HOLE REFER TO DRAWING SEQ-SPS-1400-1
NOTE: GRIT COLLECTOR MAINTENANCE HOLES MAY BE OMITTED FOR SMALL STATIONS SEE SEQ-SPS-1102-6

HIGH LEVEL OVERFLOW IF REQUIRED BY SEQ-SP SEE NOTE G9.

TYPICAL WALL PIPE FOR GRAVITY PIPE WITH THICKENED AND STRUCTURALLY REINFORCED WALLS. SEE NOTE G10

POTABLE WATER WELL WASHER. NOTE: THE WASHER HEAD MUST BE ACCESSIBLE FROM LADDER WHEN UTILISING SWING ARM.

DN50 PVC ELECTRICAL CONDUIT FOR SIGNAL CABLES TO VALVE PIT.

EARTH STAKE

LOCATION OF ELECTRICAL CONDUITS TO SUIT SWITCHBOARD TYPE AND LOCATION. ALL LOCATION DIMENSIONS TO BE SHOWN ON PROJECT DRAWINGS.

DN32 ELECTRICAL CONDUIT FOR FLOWMETER SIGNAL CABLE.

DN50 PVC ELECTRICAL CONDUIT FOR POWER CABLE TO VALVE PIT SUMP PUMP

DN150 VENT PIPE CONNECTED TO PUMP WELL VENT PIPE TO VENT POLE No 1. SEE NOTE G20

375 WIDE STAINLESS STEEL ACCESS LADDER. FOR DETAILS REFER SEQ-SP

DN32 ELECTRICAL CONDUIT FOR WELL WASHER SOLENOID VALVE CABLES

POLYETHYLENE PIT "EVERHARD COMPLETE LARGE DEEP CONTROL VALVE METER BOX 84714" OR APPROVED SIMILAR. TO BE SITED IN A NON TRAFFICABLE LOCATION.

DN20 IP68 RATED 24V SOLENOID VALVE. THE VALVE TO ENERGISE TO OPEN AND TO CLOSE ON FAILURE. TO BE INSTALLED WITH DN20 STAINLESS STEEL BARREL UNIONS.

FLANGED STAINLESS STEEL WALL PIPE WITH THRUST FLANGE FOR SCOUR AND TEMPORARY PUMP FLANGED CONNECTION. NOTE: FLANGE TO ALIGN WITH OPENING IN TOP SLAB. SEE NOTE G19.

SEWER RISING MAIN. DIAMETER, MATERIAL, CLASS, LOCATION COORDINATES AND DIMENSIONS ARE TO BE PROVIDED ON PROJECT DRAWINGS.

SCOUR PIPE SEE NOTE G19.

RISING MAIN PIG. SEE NOTE G11.

DOUBLE FLANGED RISING MAIN ISOLATING VALVE. SEE NOTE G4.

FLANGED EQUAL TEE WITH ANCHOR BLOCK. SEE NOTE G19.

ELECTRICAL CABLE PIT. FOR DETAILS REFER TO DRAWING SEQ-SPS-1301-1

DN150 VENT PIPE. FOR DETAILS SEE DRAWING SEQ-SPS-1405-2.

VENT POLE FOUNDATION FOR VENT POLE No 1 SEE NOTE G20. FOR LOCATION REFER TO NOTE G8 ON DRAWING SEQ-SPS-1301-1 AND FOR DETAILS OF FOUNDATION REFER TO DRAWING SEQ-SPS-1405-2.

NOTE: FOR CLARITY ONLY, ALL PIPES PASSING THROUGH WALLS ARE SHOWN ON LINE OF SECTION

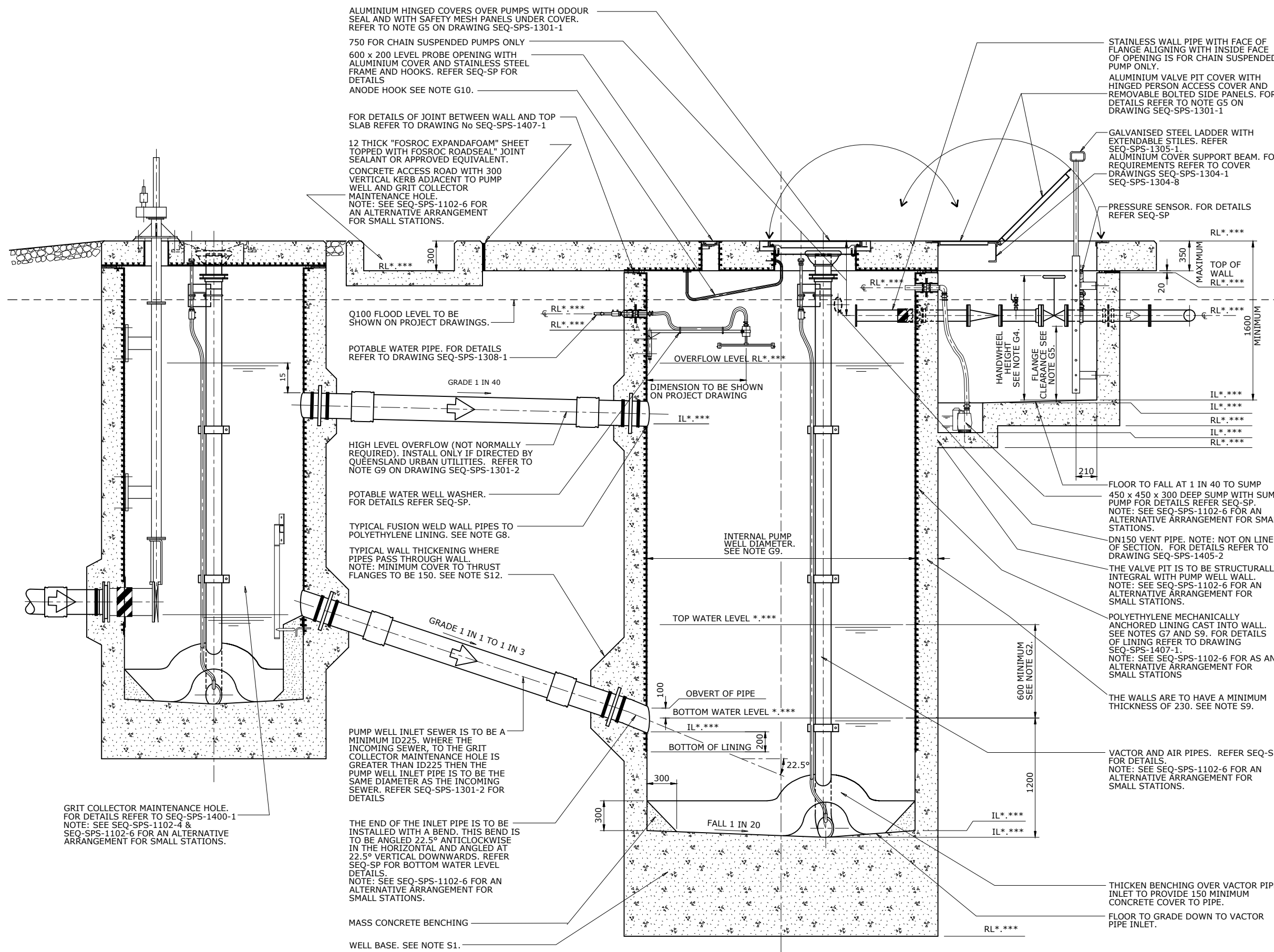
REV. No.	DATE	DESCRIPTION	AUTH.
C	1/02/20	CORRECTED VENT POLE DRAWING REFERENCE	
B	07/05/14	MINOR CORRECTIONS TO DRAWING REFERENCE	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
PUMP WELL GENERAL ARRANGEMENT
PLAN AT HEADER PIPE LEVEL

CoGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1301-2				C
NOT TO SCALE				ORG DATE: 1/1/2013



NOTES

GENERAL

- G1. THE DIMENSIONS AND LEVELS SHOWN ON THIS DRAWING ARE INDICATIVE ONLY. THE LEVELS SHOWN AS *... ON THIS DRAWING AND ALL DIMENSIONS MUST BE INCLUDED ON THE PROJECT DRAWINGS.
- G2. FOR THE RELATIONSHIP BETWEEN THE LEVELS REFER TO THE LEVEL INTERACTION DIAGRAM ON DRAWING SEQ-SPS-1102-5 & SEQ-SPS-1102-6.
- G3. FOR DETAILS OF VALVE PIT PIPE FITTING REQUIREMENTS SEE SEQ-SPS-1301-1.
- G4. THE MAXIMUM HEIGHT FROM THE FLOOR TO THE HAND WHEEL ON THE RESILIENT SEATED SLUICE VALVE IS TO BE 1400.
- G5. THE MINIMUM CLEARANCE UNDER THE FLANGES IN THE VALVE PIT IS TO BE 300 FOR PIPE DIAMETERS UP TO AND INCLUDING DN300.
- G6. FOR DETAILS OF PIPES AND FITTINGS SEE DRAWING SEQ-SPS-1301-2.
- G7. THE POLYETHYLENE INTERNAL LINING MAY BE OMITTED IF PRIOR APPROVAL IS GIVEN BY SEQ-SP.
- G8. THE PIPES THAT PASS THROUGH THE WELL WALL ARE TO BE EITHER POLYETHYLENE OR STAINLESS STEEL WITH A HEAT SHRUNK POLYETHYLENE SLEEVE. THE PIPES ARE TO BE FULLY SEALED FUSION WELDED TO THE LINING. FOR EXCEPTION SEE NOTE G7.
- G9. THE INTERNAL PUMP WELL DIAMETER IS TO SUIT PROJECT REQUIREMENTS AND WILL VARY ACCORDING TO THE PUMP SIZE, NUMBER OF PUMPS AND LAYOUT. THE PUMP WELL INTERNAL DIMENSION IS TO BE CHOSEN FROM ONE OF THE FOLLOWING STANDARD SIZES:
 (1800) 2700 4000
 (2100) 3000 3600
 1800 & 2100 MAY BE CONSIDERED FOR SMALL STATION ONLY, SUBJECT TO SEQ-SP APPROVAL.
- G10. A STAINLESS STEEL ANODE HOOK IS TO BE PROVIDED ON PUMPING STATION WITH PUMP MOTORS GREATER THAN 30kW. DETAILS OF THE HOOK ARE TO BE FOUND FROM SEQ-SP. THE LOCATION OF THE ANODE HOOK IS TO BE SHOWN ON THE PROJECT DRAWINGS. CARE MUST BE TAKEN WHEN LOCATING THE HOOK SO THAT THE SUPPORTING CABLE AND ANODE HANGING FROM THE HOOK DO NOT FOUL WITH ANY OTHER EQUIPMENT AND INCLUDING PROVISION FOR PUMP REMOVAL AND LADDER ACCESS.

STRUCTURAL

- S1. THE BASE OF THE PUMP WELL SHOWN ON THIS DRAWING IS INDICATIVE ONLY. THE PROJECT GENERAL ARRANGEMENT DRAWINGS MUST REFLECT THE ACTUAL STRUCTURE TO BE CONSTRUCTED (EG. CAISSON).
- S2. THE STRUCTURE IS TO BE DESIGNED TO ALL RELEVANT CODES AND PRACTICES AND IS TO INCLUDE AS3735 AND AS3600.
- S3. THE TOP SLAB IN ANY LOCATION SHALL BE DESIGNED FOR A TRAFFICABLE LOAD. FOR DETAILS REFER TO NOTE S2. ON DRAWING SEQ-SPS-1301-1.
- S4. THE TOP SLAB IS NOT TO BE STRUCTURALLY CONNECTED TO THE WALLS OF THE PUMP WELL AND MUST BE PROVIDED WITH STAINLESS STEEL "RED SWIFT LIFT" LIFTING ANCHORS. PRECAST UNITS ARE NOT GENERALLY ACCEPTABLE FOR THE WALLS OF THE STRUCTURE.
- S5. NOTE: SEE SEQ-SPS-1102-6 FOR AN ALTERNATIVE ARRANGEMENT OF THE CONCRETE WALL FOR SMALL STATIONS. DETAILS ARE TO BE PROVIDED ON THE PROJECT DRAWINGS FOR THE SEAL BETWEEN THE WALL AND THE FLOOR.
- S6. THE ACCESS ROAD MUST HAVE A 300 HIGH VERTICAL KERB ADJACENT TO THE PUMP WELL AND GRIT COLLECTOR MAINTENANCE HOLE TO PREVENT VEHICLE ACCESS TO TOP SLAB.
- S7. THE CONCRETE STRENGTH IS TO BE S40 TO WATER SERVICES ASSOCIATION CONCRETE SPECIAL CLASS WSA 114.
- S8. THE MINIMUM EXPOSURE CLASS OF THE INTERNAL CONCRETE SURFACE IS TO BE B2 TO AS3735. THE COVER TO THE REINFORCEMENT IS TO BE MEASURED FROM THE REINFORCEMENT STEEL TO THE EMBEDMENT LUGS OF THE POLYETHYLENE LINING AND NOT TO THE EXPOSED OUTER SURFACE.
- S9. THE STRUCTURE IS TO BE TESTED IN ACCORDANCE WITH AS3735.
- S10. ALL EXPOSED EXTERNAL ANGLES IN THE CONCRETE ARE TO BE FINISHED WITH 25 ARRISES.
- S11. WHERE THE WALLS ARE THICKENED TO SUIT PIPE PENETRATIONS THE WALLS ARE TO BE STRUCTURALLY REINFORCED. THE REINFORCEMENT IS NOT TO BE IN CONTACT WITH THE PIPES AND IS TO BE PROVIDED WITH COVER AS NOTED IN S9.
- S12. ALL EXTERNAL CONCRETE SURFACES IN CONTACT WITH AGGRESSIVE SOILS (AS DETERMINED BY GEOTECHNICAL INVESTIGATION) SHALL BE COATED WITH "OXYDUR PTB" OR AN APPROVED EQUIVALENT.

REV. No.	DATE	DESCRIPTION	AUTH.
C	1/02/20	UPDATED NOTE S13 AND CORRECTED VENT POLE DRAWING REFERENCE	
B	12/05/14	MINOR REFERENCE CHANGES FOR SMALL STATIONS	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING PUMP WELL GENERAL ARRANGEMENT SECTIONAL ELEVATION	<table border="1"> <tr> <td>C&C</td> <td>L&C</td> <td>R&C</td> <td>QUU</td> <td>UW</td> </tr> </table>	C&C	L&C	R&C	QUU	UW
C&C	L&C	R&C	QUU	UW		
DRAWING No.	VERSION					
SEQ-SPS-1301-3	C					
NOT TO SCALE	ORG DATE: 1/1/2013					

LIGHTWEIGHT ALUMINIUM HINGED COVER WITH REMOVABLE SAFETY MESH BELOW. REFER TO DRAWINGS SEQ-SPS-1304-10 TO 17 FOR DETAILS.

TOP SHACKLE TO BE TESTED SS316 BOW SHACKLE AND DESIGN TO AS2741 WITH Ø19 PIN.

PROJECT DRAWINGS TO DETAIL METHOD AND LOCATION OF CABLE ENTRY. CARE MUST BE TAKEN IN LOCATING PUMPS TO ENSURE MAXIMUM CLEARANCE WHEN REMOVING PUMPS.

DN25 BRONZE SWING CHECK VALVE TO AS1628 OR QUEENSLAND URBAN UTILITIES APPROVED EQUIVALENT. VALVE TO BE INSTALLED AT 30° SLANT TO THE VERTICAL.

150 MINIMUM CLEARANCE SEE NOTE G4.

DN25 STAINLESS STEEL NIPPLE TO BE INSTALLED WITH THREAD TAPE OR ANTI-GALLING COMPOUND.

ELECTRICAL CABLES SEE NOTE G10.

FLEXIBLE RUBBER DELIVERY HOSE "GOODYEAR PLICORD WATER DISCHARGE 150" WITH DIAMETER AND LENGTH TO SUIT PROJECT.

16 WIDE 316 STAINLESS STEEL "BAND-IT" STRAP AND BUCKLES TO SECURE HOSE. TYPICAL BOTH ENDS.

THE PUMP CLEARANCE IS TO BE SET AS LOW AS POSSIBLE AND IS TO BE AT THE PUMP MANUFACTURER'S MINIMUM REQUIREMENTS. THE DIMENSION IS TO BE SHOWN ON THE PROJECT DRAWINGS.

90° PUMP DISCHARGE BEND. SEE NOTE G8.

FLOOR TO GRADE TO VACTOR PIPE INLET

75 MINIMUM CLEARANCE TO FITTINGS IN COVER OPENING

TOTAL PUMP LENGTH

75 MINIMUM CLEARANCE TO FITTINGS IN COVER OPENING

CLEAR OPENING IN TOP SLAB COVER SEE COVER OPENING ABOVE SEE NOTE G4

OPENING IN CONCRETE TO BE DETAILED ON PROJECT DRAWINGS

CLEAR OPENING. SEE NOTE G4

NON-METALLIC CABLE SOCKS

SS316 WALL PIPE BRACKET. BRACKET AVAILABLE FROM QUEENSLAND URBAN UTILITIES. DIAMETER TO BE INDICATED ON PROJECT DRAWINGS

LIGHTWEIGHT ALUMINIUM HINGED COVER AND REMOVABLE BOLTED PANELS OVER VALVE PIT. FOR DETAILS REFER TO DRAWING SEQ-SPS-1304-10 TO SEQ-SPS-1304-17

VALVE PIT

750 MAXIMUM SEE NOTE G7

FOR DETAILS OF THE DN100 AND DN150 HOSE CONNECTION BEND ASSEMBLIES REFER SEQ-SP

STAINLESS STEEL PUMP DISCHARGE WALL PIPE TO BE DETAILED ON PROJECT DRAWINGS.

3 THICK INSERTION RUBBER GASKET

SS316 HOSE CONNECTION BEND QUICK COUPLING WITH RUBBER O RING. THE QUICK COUPLING IS AVAILABLE FROM QUEENSLAND URBAN UTILITIES. DIAMETER TO BE DETAILED ON PROJECT DRAWINGS.

3 THICK INSERTION RUBBER GASKET

SHACKLE LOCATIONS ARE TO BE DETERMINED BY QUEENSLAND URBAN UTILITIES. SEE ALSO NOTE G6.

SS316 HOSE CONNECTION BEND. THIS BEND IS AVAILABLE FROM QUEENSLAND URBAN UTILITIES. DIAMETER AND MODEL TO BE DETAILED ON PROJECT DRAWINGS.

SS316 CHAIN. REFER NOTE G5.

TOP WATER LEVEL

600 MINIMUM. FOR DETAILS REFER LEVEL INTERACTION DIAGRAM ON DRAWING SEQ-SPS-1102-5 & SEQ-SPS-1102-6

BOTTOM WATER LEVEL

TYPICAL SUBMERSIBLE PUMP SUPPLIED WITH 90° HOSE TAIL DELIVERY BEND. DETAILS ARE TO BE SHOWN ON PROJECT DRAWINGS. SEE NOTES G3 AND G8.

1200

MASS CONCRETE BENCHING. TO BE DETAILED ON PROJECT DRAWINGS

SECTION ELEVATION
NOT TO SCALE

NOTES

- G1. THIS DRAWING SHOWS THE INSTALLATION FOR A CHAIN-SUSPENDED PUMP. THE PIPEWORK IN THIS DRAWING REPRESENTS DN100 PIPES. AN INSTALLATION WITH DN150 PIPEWORK IS SIMILAR.
- G2. CHAIN-SUSPENDED PUMPS ARE TO BE USED IN PUMPING STATIONS WHERE:
 - A. THE PUMP MOTOR IS LESS THAN 30kW
 - B. THE DEPTH OF THE PUMP WELL IS SUCH THAT THE MAXIMUM HEIGHT OF THE PUMP ASSEMBLY IS LESS THAN 6000
 - C. THE PUMP DISCHARGE PIPE THROUGH THE PUMP WELL WALL INTO THE VALVE PIT IS DN100 OR DN150.
- G3. THE PUMPS ARE TO BE SELECTED FROM SEQ-SP LIST FOR ZONES 1 TO 6. FOR PUMPS OUTSIDE THE STANDARD RANGE APPROVAL MUST BE GIVEN PRIOR TO FINAL DESIGN BY SEQ-SP.
- G4. WHERE THE TOP SLAB SIZE AND LAYOUT ALLOW, THE MINIMUM CLEAR OPENING WIDTH IN THE TOP SLAB IS TO BE THE TOTAL OF THE WIDTH OF THE PUMP INCLUDING THE 90° DISCHARGE BEND PLUS A 75 CLEARANCE ALL ROUND. THE OPENING HOWEVER CANNOT BE LESS THAN THE LENGTH OF THE HOSE CONNECTION BEND PLUS THE SWING-CHECK VALVE PLUS 150 CLEARANCE. THE MINIMUM OPENING FOR DN100 PIPEWORK IS 815 AND FOR DN150 PIPEWORK IS 940. THE HOSE CONNECTION BEND MUST BE ABLE TO BE REMOVED VERTICALLY WITHOUT ROTATING HORIZONTALLY. IF THE BEND DIMENSION IS LESS THAN THE PUMP DIMENSION THEN THE DESIGNER MUST ENSURE THAT THE PUMP CAN BE REMOVED BY ROTATING THE PUMP ASSEMBLY AFTER THE HOSE CONNECTION BEND HAS CLEARED THE TOP SLAB. IN A ROTATED POSITION A MINIMUM CLEARANCE OF 75 AROUND THE PUMP AND BEND IS TO BE MAINTAINED. THE PROJECT DESIGNER MUST POSITION ALL FITTINGS SUCH AS SAFETY MESH HOOKS AND CABLE ACCESS TO GIVE THE MAXIMUM ROOM TO REMOVE THE PUMPS. BY POSITIONING THE ABOVE ITEMS WITH CARE, THE CLEAR OPENING MAY BE THE SAME AS THE CONCRETE OPENING SIZE.
- G5. FOR PUMP ASSEMBLIES LESS THAN 350kg TOTAL WEIGHT, USE 10mm LONG LINK SS316 CHAIN WITH A MAXIMUM WORKING LOAD OF 0.75 TONNES. FOR PUMP ASSEMBLIES 350kg. OR GREATER TOTAL WEIGHT, USE SS316 SHORT LINK CHAIN COMPLYING TO AS 2321. THIS SHORT LINK CHAIN IS TO BE FITTED WITH MASTER LINK LIFTING RINGS AT 1500 CENTRES ALONG THE CHAIN. THE MINIMUM SIZE OF THIS TESTED CHAIN IS TO BE 10mm. THE WORKING LOAD LIMIT OF THE CHAIN SHOULD BE SET TO A MINIMUM OF TWICE THE TOTAL WEIGHT OF THE PUMP ASSEMBLY. THE CHAIN SHOULD BE PROOF TESTED.
- G6. ALL SHACKLES ATTACHED TO THE CHAIN ARE TO BE PROOF TESTED SS316 SHACKLES WITH A WORKING LOAD LIMIT OF A MINIMUM OF TWICE THE TOTAL WEIGHT OF THE PUMP ASSEMBLY. THE MINIMUM SHACKLE SIZE IS TO BE 10mm.
- G7. FOR CHAIN SUSPENDED PUMPS THE MAXIMUM DEPTH FROM TOP SLAB LEVEL TO THE CENTRELINE OF THE DISCHARGE PIPE IS TO BE 750. WHERE POSSIBLE THIS DISTANCE SHOULD BE REDUCED TO PROVIDE EASIER ACCESS TO THE BOW SHACKLE ON TOP OF THE HOSE CONNECTION BEND. NOTE: CARE IS TO BE TAKEN TO ENSURE CLEARANCE FOR THE OPERATION OF THE HANDWHEEL ON THE METAL WEDGE SLUICE VALVE ON THE DISCHARGE PIPE IN THE VALVE PIT.
- G8. THE 90° PUMP DISCHARGE BEND IS NORMALLY SUPPLIED WITH THE PUMP. THE DESIGNER IS TO CONFIRM THE FLUID VELOCITY IN THE DELIVERY HOSE. IF HIGH HEAD LOSSES ARE INDICATED A FABRICATED SS316 ENLARGING BEND IS REQUIRED AND IS TO BE DETAILED ON THE PROJECT DRAWINGS.
- G9. ALL BOLTS AND NUTS ARE TO BE GRADE 316 STAINLESS STEEL AND ARE TO BE INSTALLED WITH ANTI-GALLING COMPOUND.
- G10. ALL PUMPS ARE TO BE SUPPLIED WITH CABLES 15.000m LONG. THE CABLE MUST BE OF SUFFICIENT LENGTH TO ALLOW THE PUMP TO BE REMOVED TO A POSITION 2.500m FROM THE TOP SLAB OPENING WITHOUT ELECTRICALLY DISCONNECTING IT. THE CABLES ARE TO BE CABLE-TIED TO THE CHAIN AND THESE TIES CAN BE REMOVED AS THE PUMP IS EXTRACTED. EXCESS CABLE IS TO BE SUSPENDED FROM THE CABLE HOOK ON THE WALL PIPE BRACKET. IF THE PUMPS REQUIRE MORE THAN 15.000m OF CABLE TO REACH THE SWITCHBOARD THEN AN INTERMEDIATE ELECTRICAL DISCONNECT BOX IS REQUIRED.

REV. No.	DATE	DESCRIPTION	AUTH.
B	12/05/14	UPDATE MATERIAL TO SS316	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING

CHAIN SUSPENDED SUBMERSIBLE PUMP TYPICAL INSTALLATION

CUGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1301-4				B
NOT TO SCALE				ORG DATE: 1/1/2013

DRAWING INDEX

DRAWING No.	DRAWING TITLE
SEQ-SPS-1304-1	ALUMINIUM ACCESS COVERS OPTION 1 - GENERAL ARRANGEMENT
SEQ-SPS-1304-2	ALUMINIUM ACCESS COVERS OPTION 1 - TYPICAL MULTI-COVER ARRANGEMENT AND SECTION DETAILS
SEQ-SPS-1304-3	ALUMINIUM ACCESS COVERS OPTION 1 - SECTIONS AND HINGE DETAILS
SEQ-SPS-1304-4	ALUMINIUM ACCESS COVERS OPTION 1 - COVER SECTION DETAILS
SEQ-SPS-1304-5	ALUMINIUM ACCESS COVERS OPTION 1 - LOCK BOX MECHANISM DETAILS
SEQ-SPS-1304-6	ALUMINIUM ACCESS COVERS OPTION 1 - GRILL HINGE DETAILS & SECTIONS
SEQ-SPS-1304-7	ALUMINIUM ACCESS COVERS OPTION 1 - CENTRE GRILLE HINGE DETAILS & SECTIONS
SEQ-SPS-1304-8	ALUMINIUM ACCESS COVERS OPTION 1 - MISCELLANEOUS DETAILS
SEQ-SPS-1304-9	ALUMINIUM ACCESS COVERS OPTION 1 - RETAINING POST DETAILS

NOTES

1. THIS SET OF STANDARD ALUMINIUM ACCESS COVER DRAWINGS ARE TO BE USED AS A GUIDE ONLY FOR THE MANUFACTURE AND FABRICATION OF ALUMINIUM LIDS AND FRAMES OVER WET-WELLS AND VALVE CHAMBERS WHERE APPLICABLE. THESE DRAWINGS SHALL COMMUNICATE INTENT AND FUNCTION AND ARE NOT FABRICATION OR CONSTRUCTION DRAWINGS. ALL MEASUREMENTS ARE INDICATIVE ONLY. LID MANUFACTURER RESPONSIBLE FOR FULL STRUCTURAL DESIGN OF ALL LID COMPONENTS AS PER NOTE 17 WITH FULL RPEQ SIGNOFF.
2. TEMPORARY BARRICADE SYSTEM MUST BE INSTALLED PRIOR TO THE OPENING/REMOVAL OF SAFETY GRILLES. SAFETY GRILLES ARE TO BE EITHER REMOVED OR SECURED WITH A PORTABLE LANYARD WHEN RAISED. TEMPORARY BARRICADE SYSTEM AND RECESSED BASES TO BE "RAILSAFE" OR EQUAL APPROVED, COMPLYING WITH AS 1657. RECESSED BASES FOR BARRICADE POSTS ARE TO BE CAST INTO THE PUMP STATION SLAB, SUITABLY POSITIONED TO CLEAR COVERS. COVERS ARE TO BE SECURED IN THE OPEN POSITION BY AN APPROVED LATCHING SYSTEM.
3. ALL MEASUREMENTS IN MILLIMETRES UNLESS STATED OTHERWISE.
4. EACH COVER AND FRAME IS TO BE DESIGNED TO SUIT INDIVIDUAL SITE CONDITIONS AND STRUCTURAL COMPONENTS. LOCKING AND SEAL ARRANGEMENTS MAY VARY TO SUIT DESIGN OF THE LID MANUFACTURER/ FABRICATOR HOWEVER THE GENERAL PRINCIPLES AND FUNCTION ARE TO BE AS PER THESE DRAWINGS.
5. THE MAXIMUM WEIGHT OF EACH LID IS TO BE 32 kg WITH THE LIFTING WEIGHT AT THE HANDLE NO GREATER THAN 16 kg.
6. **MATERIALS:**
 - A.) COVER AND FRAME: THE COVER AND FRAME IS TO BE ALUMINIUM GRADE T6061 T6 AND/ OR GRADE 5083 H116 TO AS 1734.
 - B.) THE SAFETY GRILLES ARE TO BE ALUMINIUM GRADE T6061 T6 AND/ OR GRADE 5083 H116 TO AS 1734.
 - C.) ALL ALUMINIUM USED SHALL BE GRADE T6061 T6 AND/ OR GRADE 5083 H116 TO AS 1734.
 - D.) ALL STAINLESS STEEL USED SHALL BE GRADE 316.
 - E.) ALL STAINLESS STEEL NUTS AND BOLTS TO BE ASSEMBLED WITH ANTI-GALLING COMPOUND "DURALAC" OR APPROVED SIMILAR.
7. INSULATION: ALUMINIUM AND STAINLESS STEEL SHALL NOT BE ALLOWED TO COME IN CONTACT WITH EACH OTHER UNLESS ADEQUATELY INSULATED WITH APPROVED SEALANTS, GASKETS, WASHERS AND SLEEVES.
8. **COATINGS:**
 - A.) COVER LIDS: THE COVER LIDS SHALL HAVE THEIR TOP SURFACES PAINTED WITH AN APPROVED ANTI-SLIP COATING. COLOUR TO BE CONFIRMED BY SEQ-SP BASED ON SITE LOCATION.
 - B.) ALUMINIUM FRAME: WHERE ALUMINIUM IS IN CONTACT WITH CONCRETE, THE ALUMINIUM SHALL BE PAINTED WITH MINIMUM 2 COATS OF BITUMINOUS PAINT OR APPROVED EQUIVALENT.
9. SEALING: PROVIDE REPLACEABLE NEOPRENE ODOUR SEAL ON THE UNDERSIDE OF THE LID/ COVER. TO ENSURE FULL ODOUR SEAL, PROVIDE SEAL WELDS BETWEEN THE COVER AND FRAME.
10. CLEAR OPENING: THE CLEAR OPENING POSITION AND DIMENSIONS ARE TO BE INDICATED IN THE PROJECT DRAWINGS. THE CLEAR OPENING IS TO ALLOW FOR THE SAFE REMOVAL OF PUMPS AND COMPONENTS WITHIN THE WET-WELL AS PER MANUFACTURER'S RECOMMENDATIONS AND HEALTH AND SAFETY GUIDELINES.
11. THE MAXIMUM WIDTH OF THE COVER LID IS TO BE NO GREATER THAN 1500.
12. COVER STIFFENERS: STIFFENERS MAY BE REQUIRED ON THE UNDERSIDE OF COVERS AND THE SIZE, LOCATION AND DIRECTION SHALL BE DESIGNED FOR EACH COVER.
13. REMOVABLE SUPPORT BEAMS: IF MULTI-PART COVERS ARE REQUIRED, PROVIDE REMOVABLE SUPPORT BEAMS STRATEGICALLY LOCATED TO AVOID OBSTRUCTION OF NORMAL MAINTENANCE PROCEDURES SUCH AS OPERATION OF VALVES. THE SUPPORT BEAMS ARE TO BE BOLTED IN PLACE OR SEATED SECURELY IN A MANNER APPROVED BY SEQ-SP.
14. HINGES: ALL HINGES TO ALLOW COVERS TO ROTATE 85° AND SHALL BE RECESS MOUNTED TO AVOID BEING A TRIPPING HAZARD.

NOTES CONT.

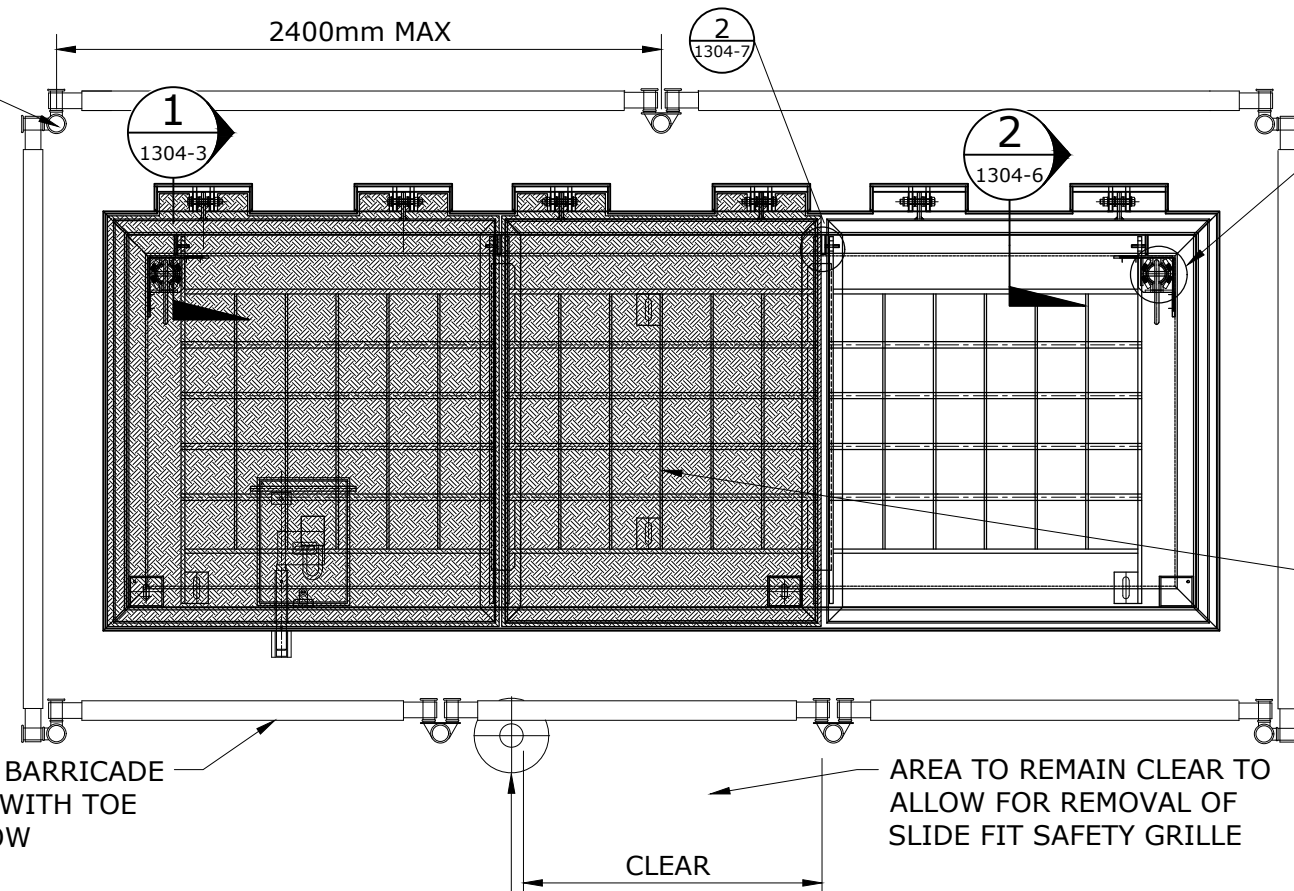
15. THE LATCH IS TO BE LOCKABLE WITH SEQ-SP PADLOCK. THE LATCH IS TO HAVE A COVER FLAP WITH SCREW DRIVER OPERATED 90° TURN CATCH.
16. SAFETY GRILLE: PROVIDE ALUMINIUM SAFETY GRILLE BELOW ALUMINIUM LIDS TO PREVENT PERSONNEL FROM FALLING THROUGH AN OPEN LID. MAXIMUM OPENING ON THE GRILLE ON A HORIZONTAL PLANE TO BE 84 mm IN ONE DIRECTION AND 130 mm IN THE PERPENDICULAR DIRECTION.
17. LOADING: COVERS TO BE DESIGNED TO AS 3996 FOR CLASS A NON-TRAFFICABLE LOCATIONS AND PEDESTRIAN LOADS ONLY. PROVIDE MEASURES APPROVED BY SEQ-SP TO PREVENT ANY POSSIBLE VEHICLE LOADING. SAFETY GRILLES TO BE DESIGNED TO ACHIEVE A MAXIMUM DEFLECTION OF 20 mm WHEN EITHER A 120 kg POINT WORKING LOAD, OR A DISTRIBUTED WORKING LOAD OF 1.5 kPa IS APPLIED.
18. WELDING: ALL ALUMINIUM WELDING TO COMPLY WITH AS/NZS 1665 AND ISO 18273. ALL WELDS TO BE FULLY SEAL WELDED UNLESS OTHERWISE NOTED.
19. PROVIDE RECESSED LID CLOSURE PREVENTION POST OD50 AL T6 6106 TUBE 5 mm THICK ON HINGE SIDE OF OPENING AS SHOWN TO HOLD LIDS IN OPEN POSITION. LOCATION OF THE RETRACTABLE POSTS SHALL ALLOW OPENING OF THE VOID PROTECTION GRILLE WHILE IN THE "UP " POSITION .
20. PROVIDE KEYWAY FOR TELSTRA TYPE MANHOLE LIFTER IN LID AND SAFETY GRILLE.

REV. No.	DATE	DESCRIPTION	AUTH.	SEQ WATER SERVICE PROVIDERS		SEWAGE PUMP STATION STANDARD DRAWING		CGC	LCC	RCC	QU	UW	
C	23/12/16	NOT APPLICABLE TO GCCC											
B	14/05/14	TITLE CHANGED											
				WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION		ALUMINIUM ACCESS COVERS-OPTION 1 DRAWING INDEX AND GENERAL NOTES		DRAWING No. SEQ-SPS-1304-0		VERSION C		NOT TO SCALE	ORG DATE: 1/1/2013

TEMPORARY BARRICADE POST WITH RECESSED BASE

2400mm MAX

TYPICAL MULTI-COVER ARRANGEMENT



COVER RETAINING POST REFER TO DWG 1304-9

CENTRE GRILLE REMOVED BY SLIDING GRILLE AWAY FROM COVER HINGE SIDE OF PIT

TEMPORARY BARRICADE GUARDRAIL WITH TOE BOARD BELOW

AREA TO REMAIN CLEAR TO ALLOW FOR REMOVAL OF SLIDE FIT SAFETY GRILLE

CLEAR

DAVIT BASE FOR "SALA" PORTABLE DAVIT. LOCATION CLEAR OF BARRICADE RAILS

TEMPORARY BARRICADE DOUBLE CONNECTING POST

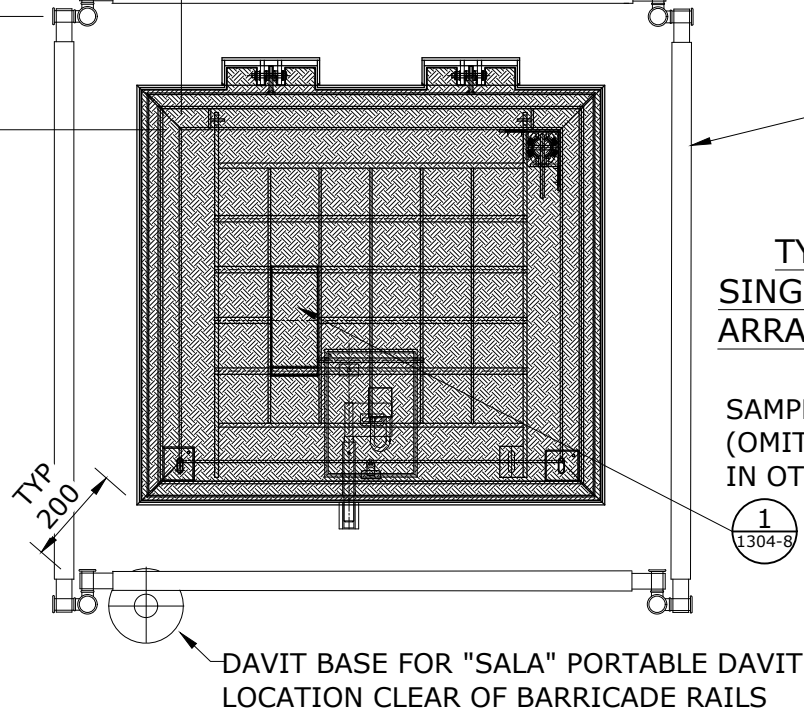
530 MIN.

200

530mm MIN

TYP HINGE SIDE 245

Typ 200

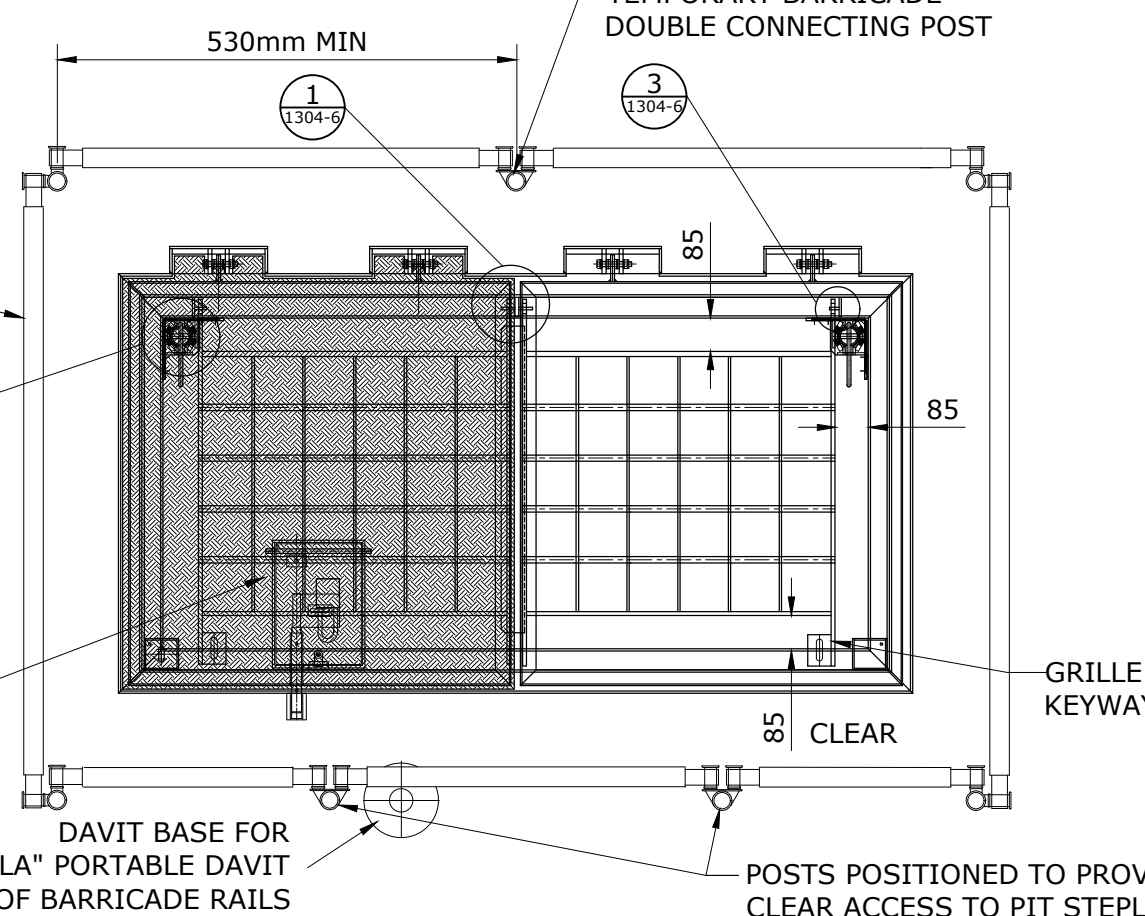


TYPICAL SINGLE COVER ARRANGEMENT

SAMPLING FLAP (OMITTED FOR CLARITY IN OTHER VIEWS)

TYPICAL DOUBLE COVER ARRANGEMENT

LOCK BOX REFER TO DWG 1304-5



TEMPORARY BARRICADE GUARDRAIL WITH TOE BOARD BELOW

1 1304-8

2 1304-9

1 1304-6

3 1304-6

85

85

85 CLEAR

GRILLE KEYWAY

DAVIT BASE FOR "SALA" PORTABLE DAVIT LOCATION CLEAR OF BARRICADE RAILS

POSTS POSITIONED TO PROVIDE CLEAR ACCESS TO PIT STEPLADDER

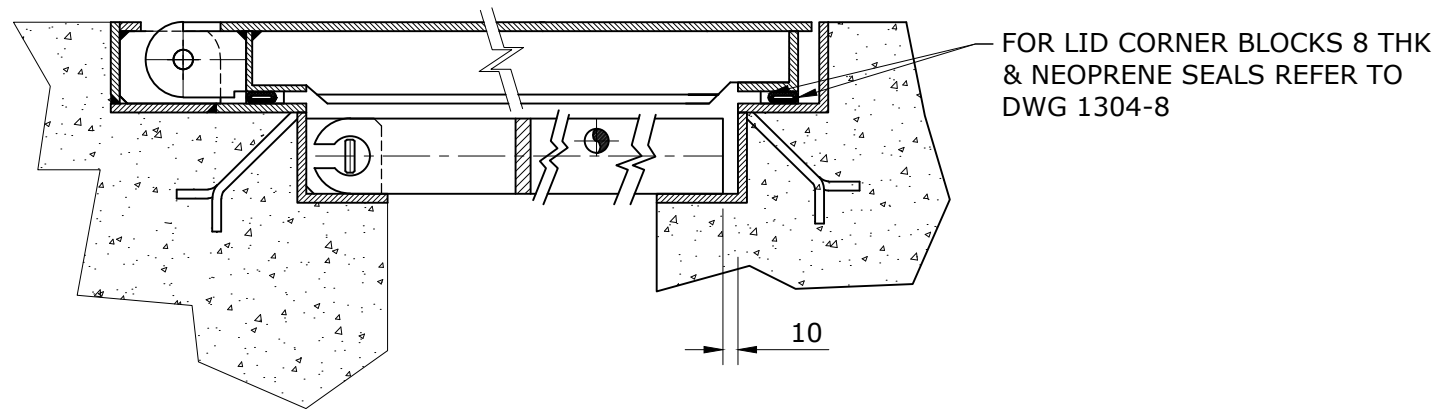
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D	01/02/20	ROTATED ORIENTATION OF POST BRACKETS	SS
C	23/12/16	NOT APPLICABLE TO GCCC	
B	14/05/14	TITLE CHANGED	

SEQ WATER SERVICE PROVIDERS

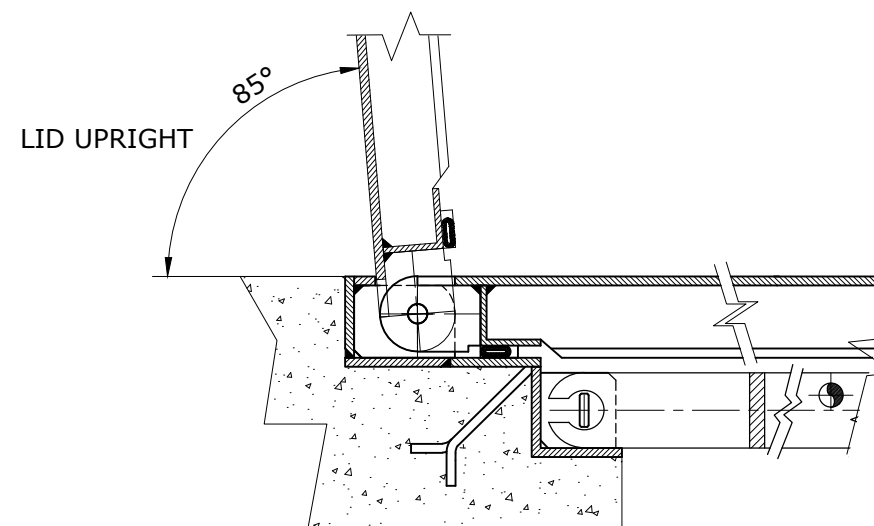
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SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS - OPTION 1
GENERAL ARRANGEMENT

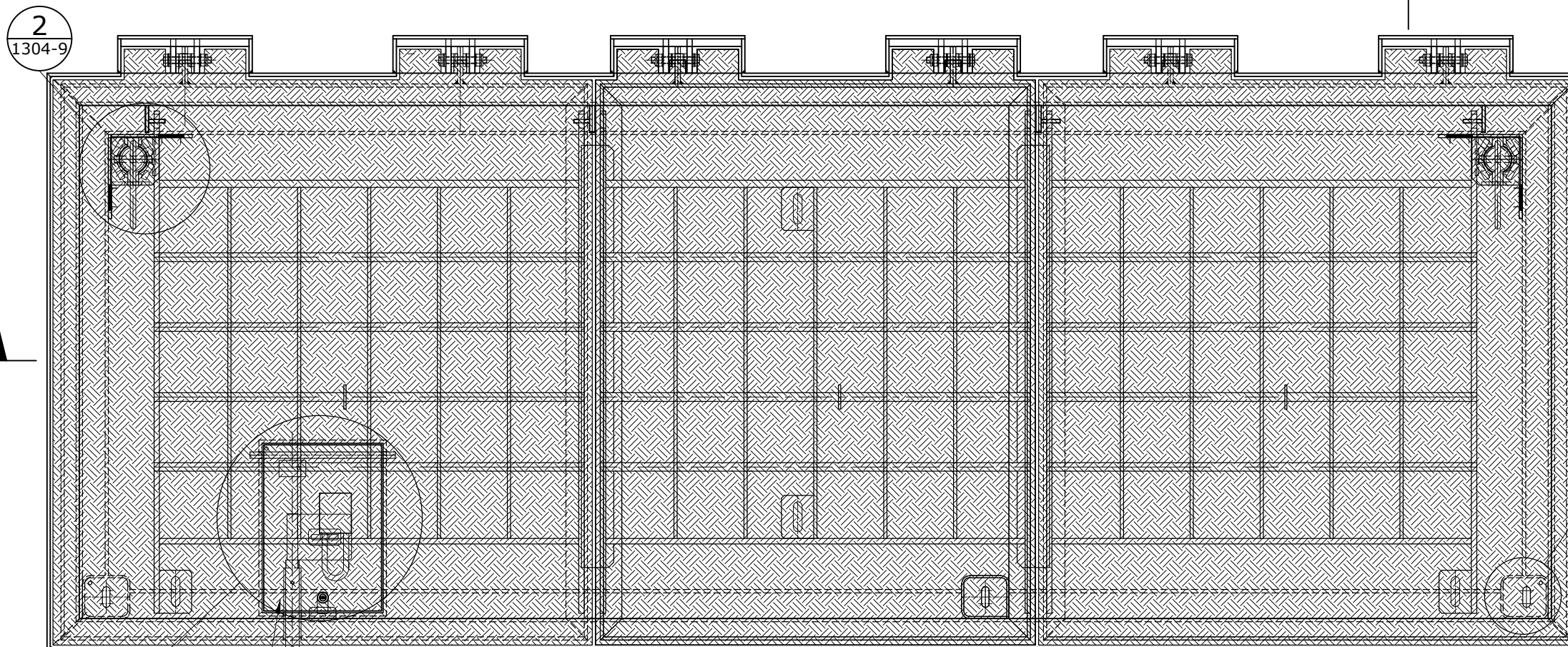
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DRAWING No.				VERSION
SEQ-SPS-1304-1				D
NOT TO SCALE				ORG DATE: 1/1/2013



SECTION A
SCALE NTS

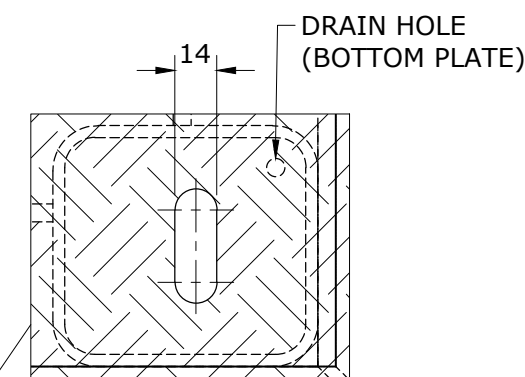


HINGE OPEN DETAIL
NTS

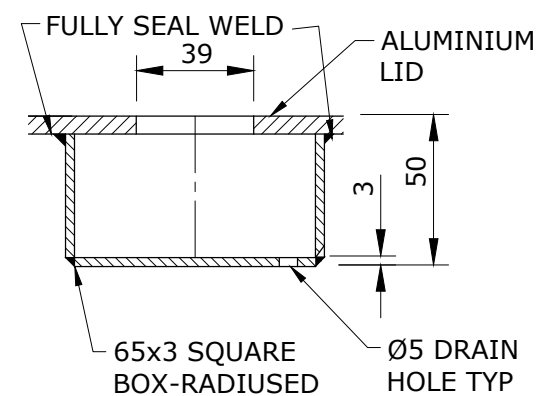


ALUMINIUM TOP COVER
NTS

FOR LATCH & LID COVER REFER TO DWG 1304-5



KEYWAY BOX DETAIL



SECTIONAL DETAIL OF KEYWAY FOR LID LIFTER
NOT TO SCALE

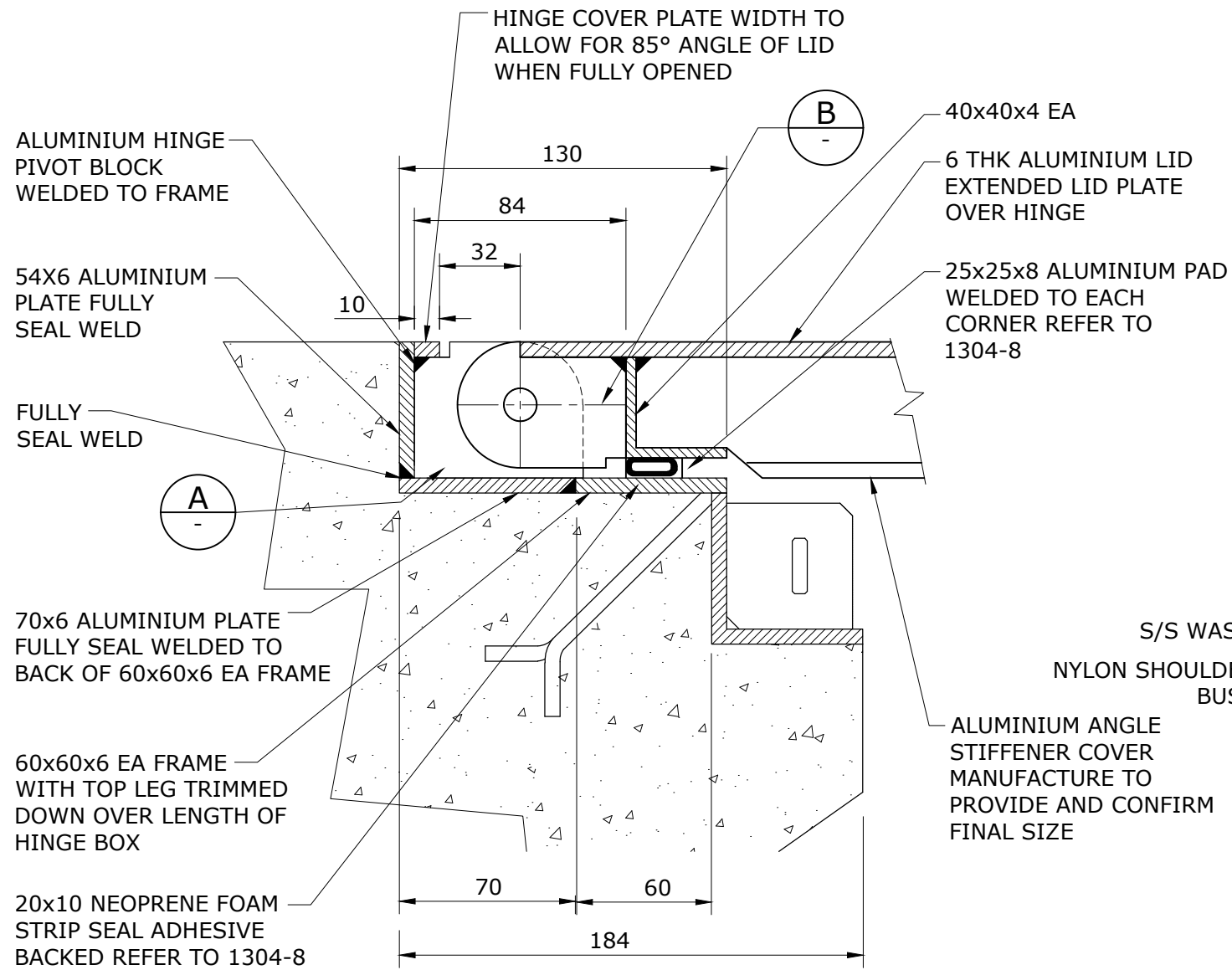
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B	14/05/14	TITLE CHANGED	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS - OPTION 1
TYPICAL MULTI COVER ARRANGEMENT
AND SECTION DETAILS

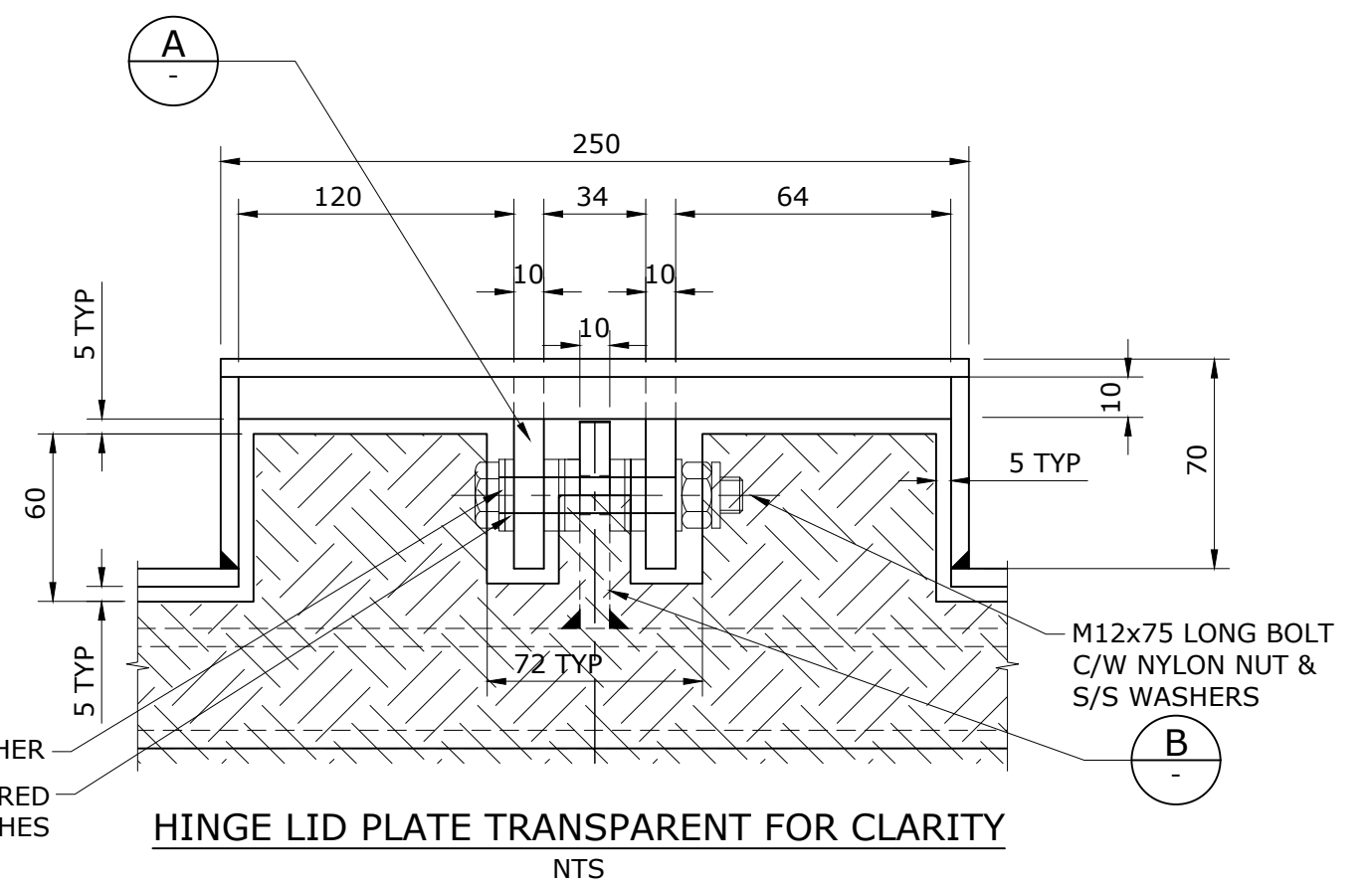
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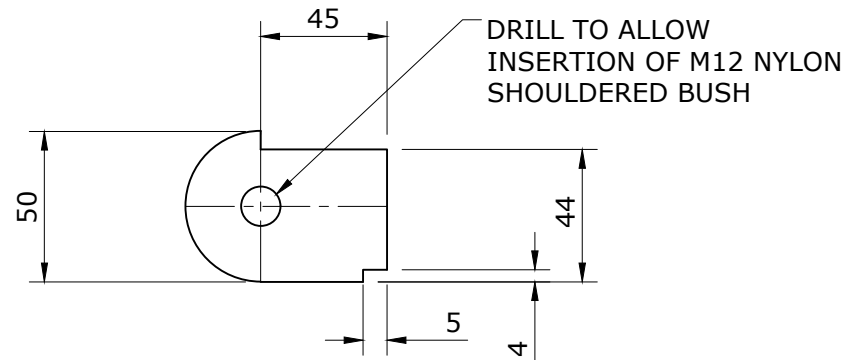
SECTION 1
NTS

NOTES

1. ALL MEASUREMENTS ARE INDICATIVE ONLY AND ARE SOLELY FOR THE PURPOSE OF COMMUNICATING INTENT AND FUNCTION OF THE DESIGN.
2. COVER LID WHEN FULLY OPEN SHOULD HAVE 85° TOP SIDE OF LID HORIZONTAL.
3. THE LID MANUFACTURE IS RESPONSIBLE FOR THE FULL STRUCTURAL DESIGN OF ALL LID COMPONENTS AS PER NOTE 17 IN DWG 1304-0 WITH FULL RPEQ SIGN OFF.

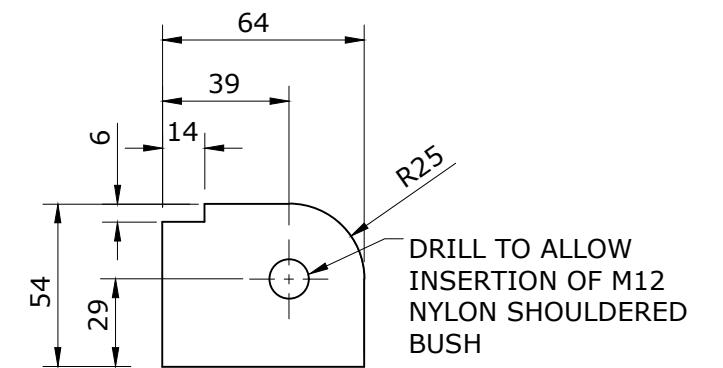


HINGE LID PLATE TRANSPARENT FOR CLARITY
NTS



DETAIL A
SCALE NTS

LID HINGE BLOCK 10 THK



DETAIL B
SCALE NTS

FRAME HINGE BLOCK 10 THK

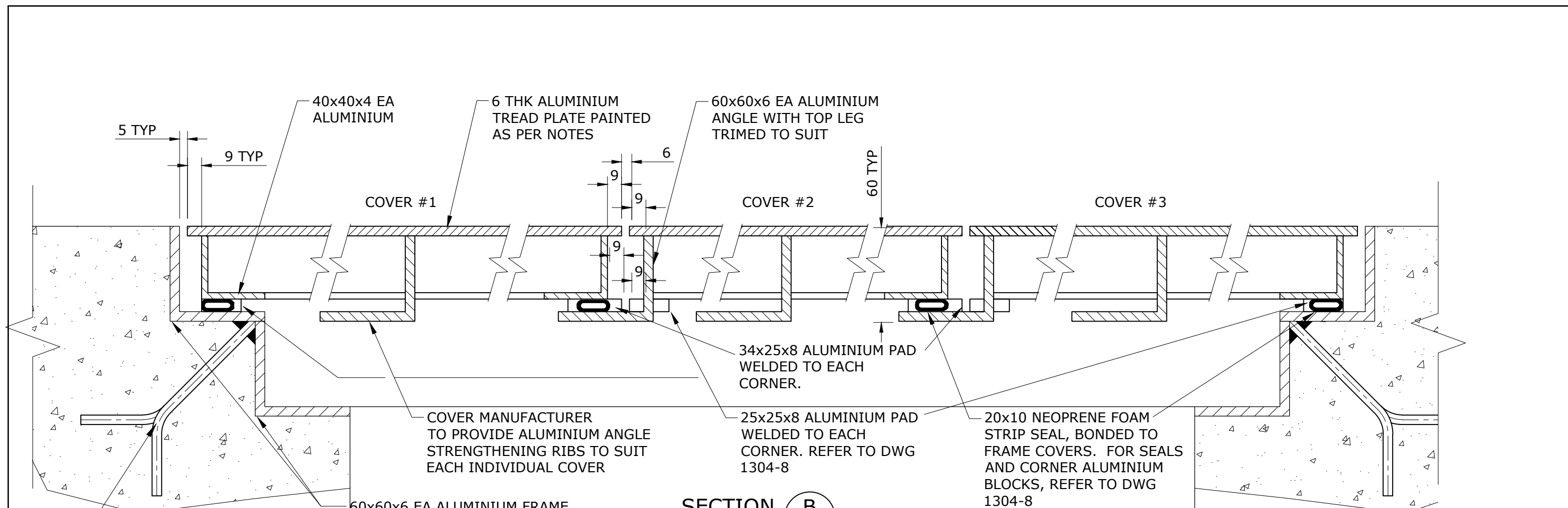
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B	14/05/14	TITLE CHANGED	

SEQ WATER SERVICE PROVIDERS

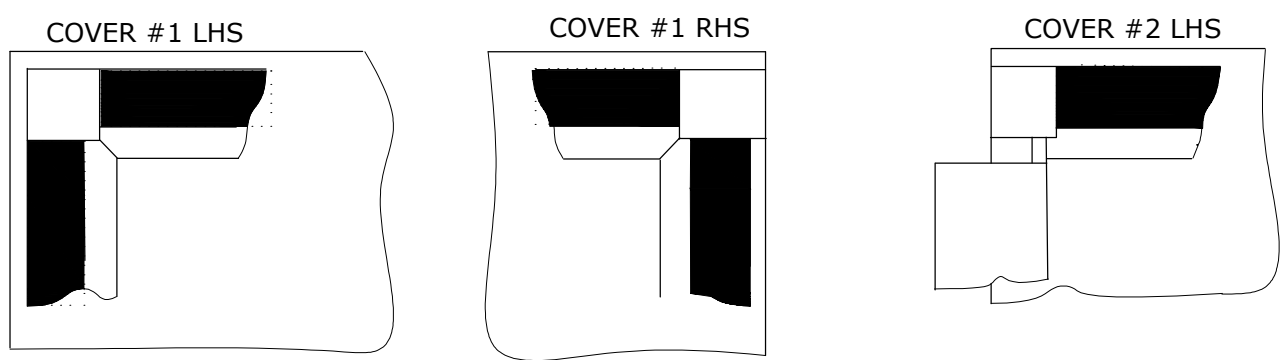
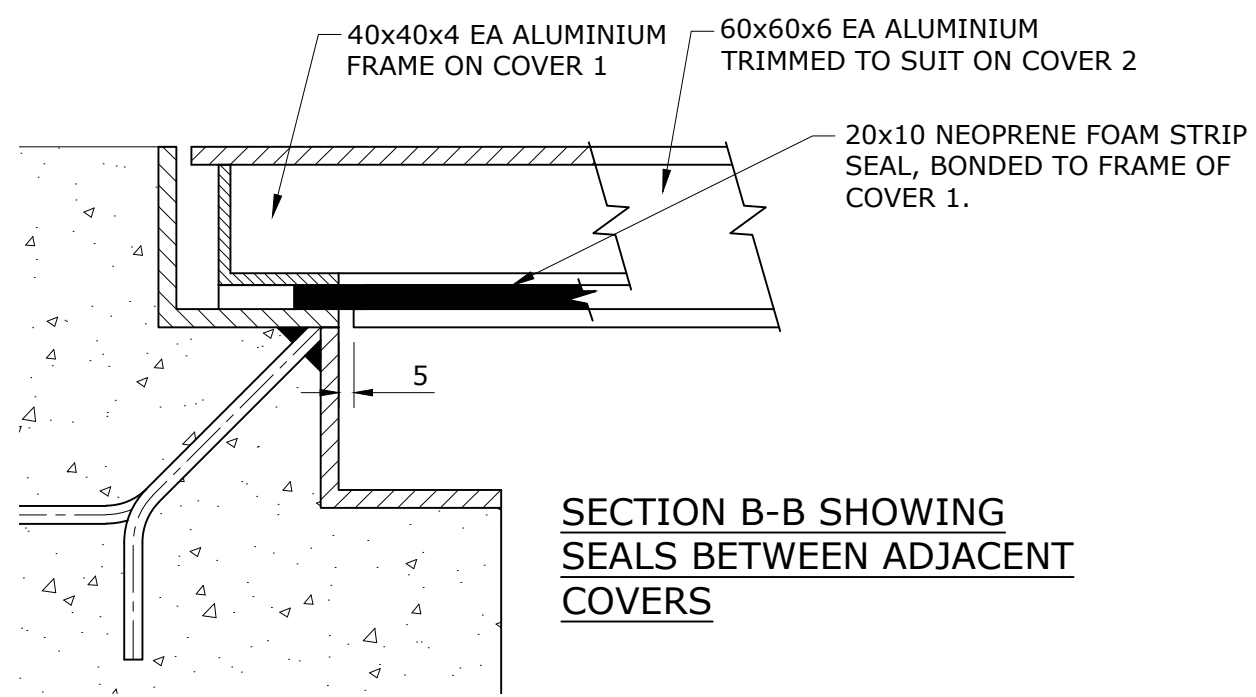
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS - OPTION 1
SECTIONS AND HINGE DETAILS

CoGCC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-3				C
NOT TO SCALE				ORG DATE: 1/1/2013



SECTION B
SCALE NTS



VIEW ON UNDERSIDE OF COVERS

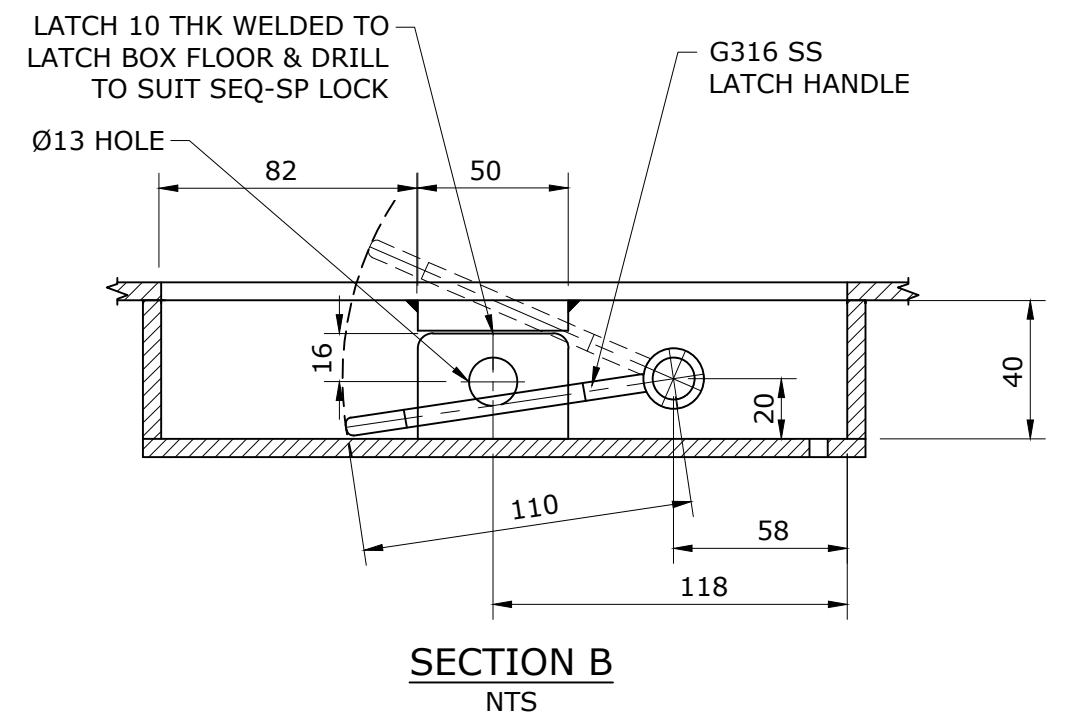
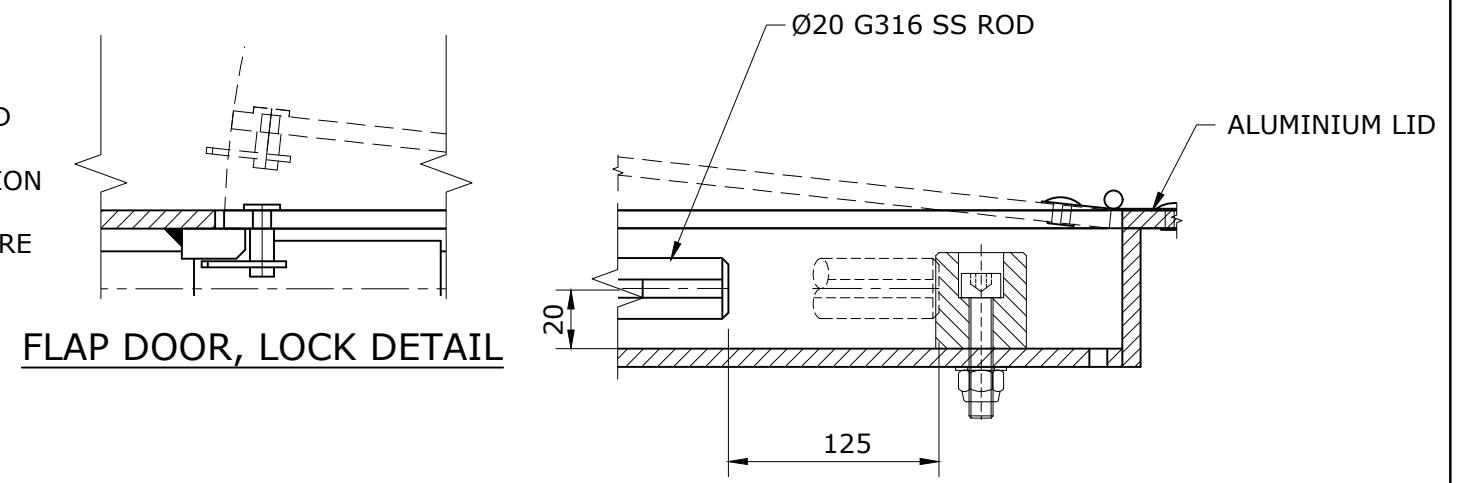
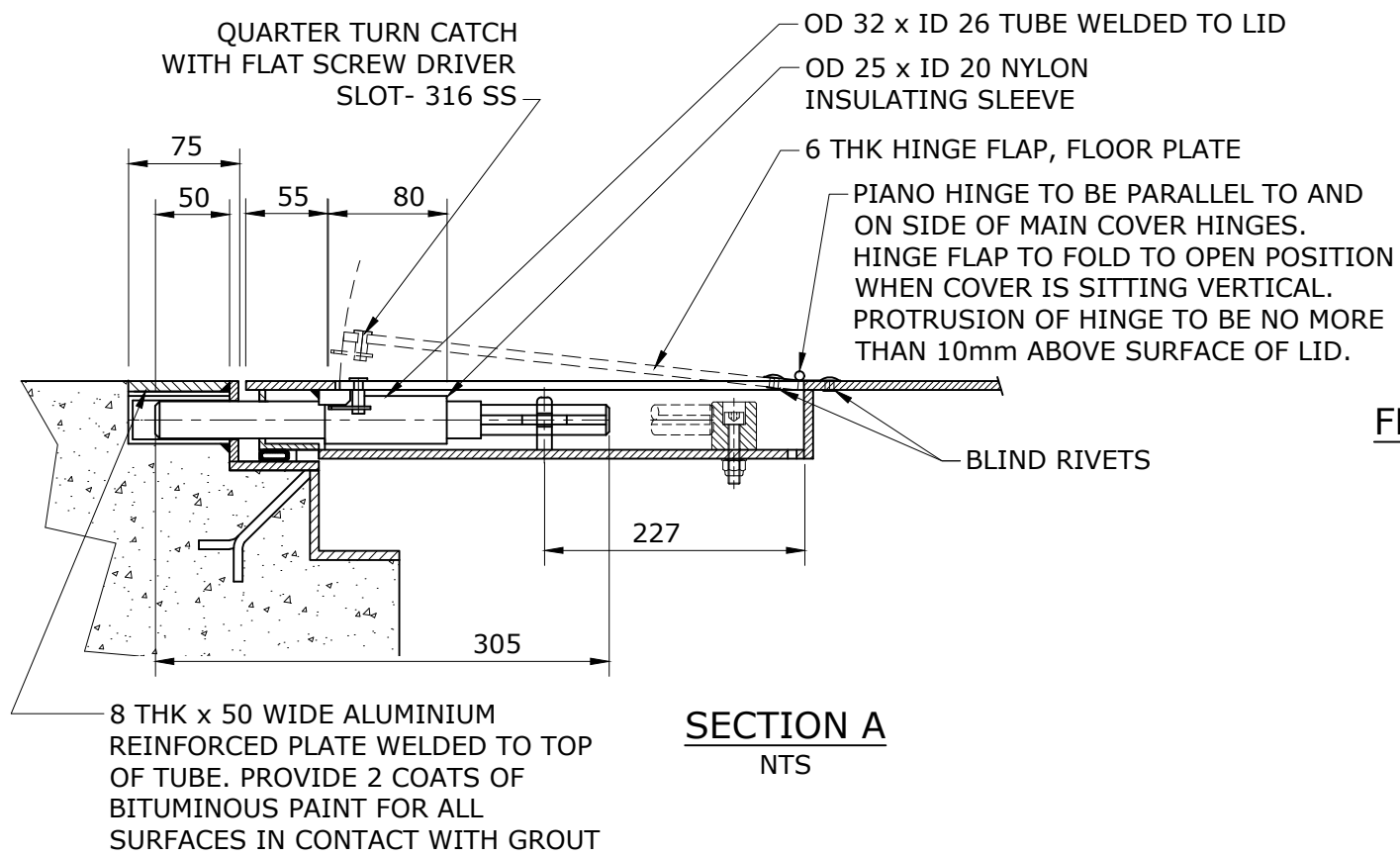
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B	14/05/14	TITLE CHANGED	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

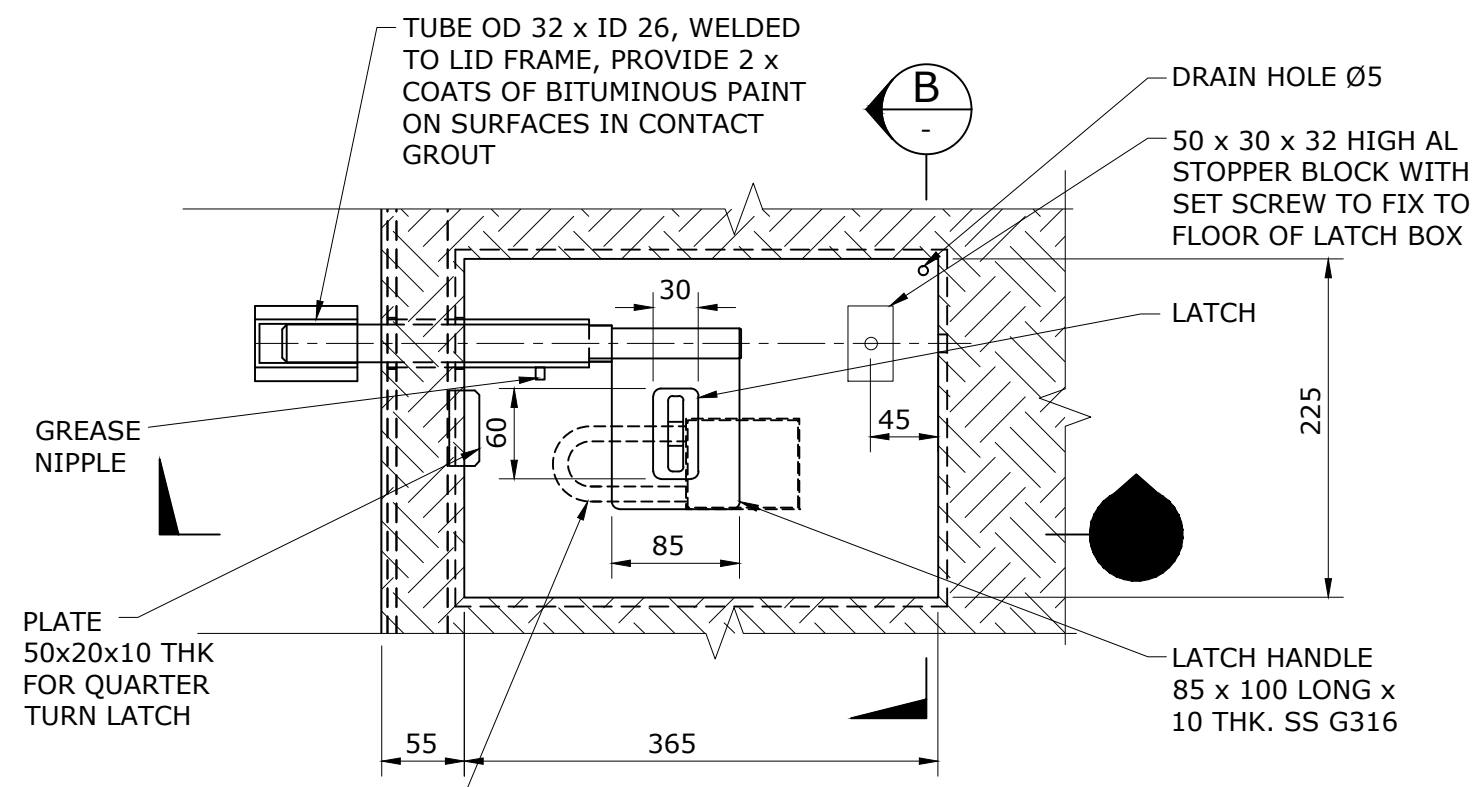
SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS - OPTION 1
COVER SECTION DETAILS

CGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-4				C
NOT TO SCALE				ORG DATE: 1/1/2013



NOTE

1. ALL MEASUREMENTS IN MILLIMETRES.
2. CONFIRM SIZE OF LOCK WITH SEQ-SP AND POSITION LOCKING BOLT & PLATES TO ALLOW EASY INSERTION & WITHDRAWAL OF LOCK & KEY WITH LATCH BOX.
3. THESE DRAWINGS COMMUNICATE INTENT & FUNCTION OF LATCH MECHANISM & ARE NOT FABRICATION OR CONSTRUCTION DRAWINGS.
4. FRAME & SAFETY GRILL TO ALLOW FOR LOCKING & LATCH.



DETAIL 1

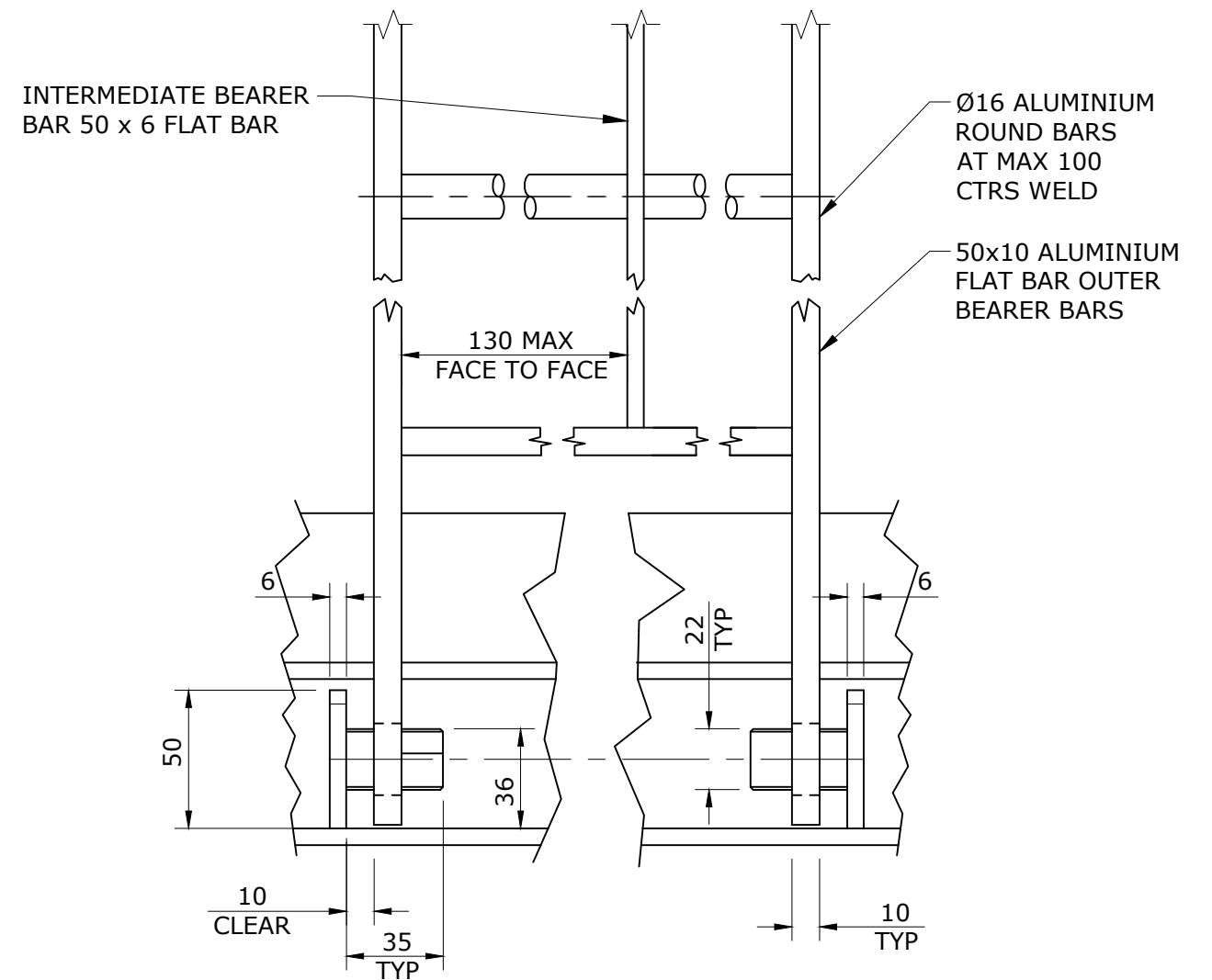
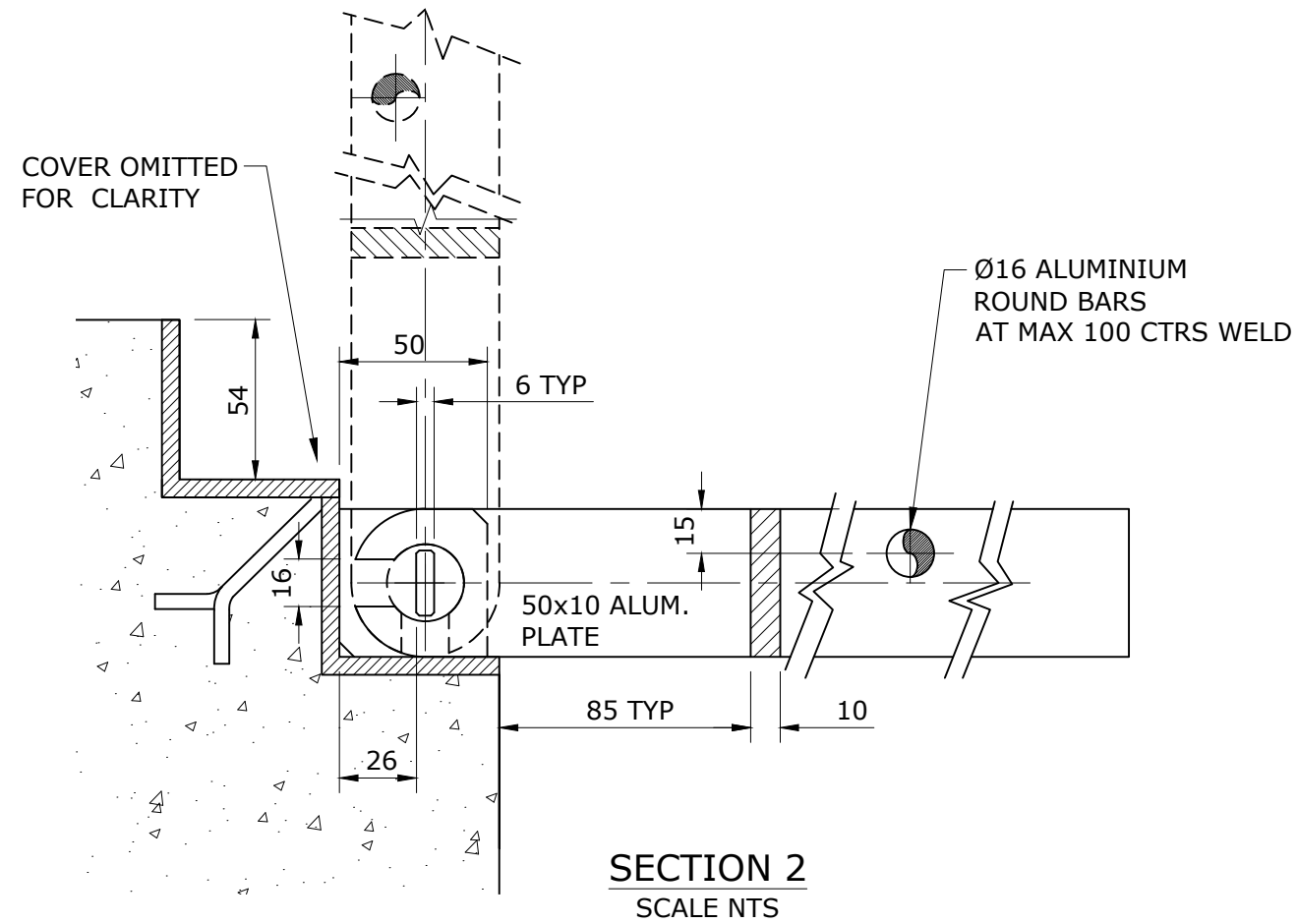
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B	14/05/14	TITLE CHANGED	

SEQ WATER SERVICE PROVIDERS

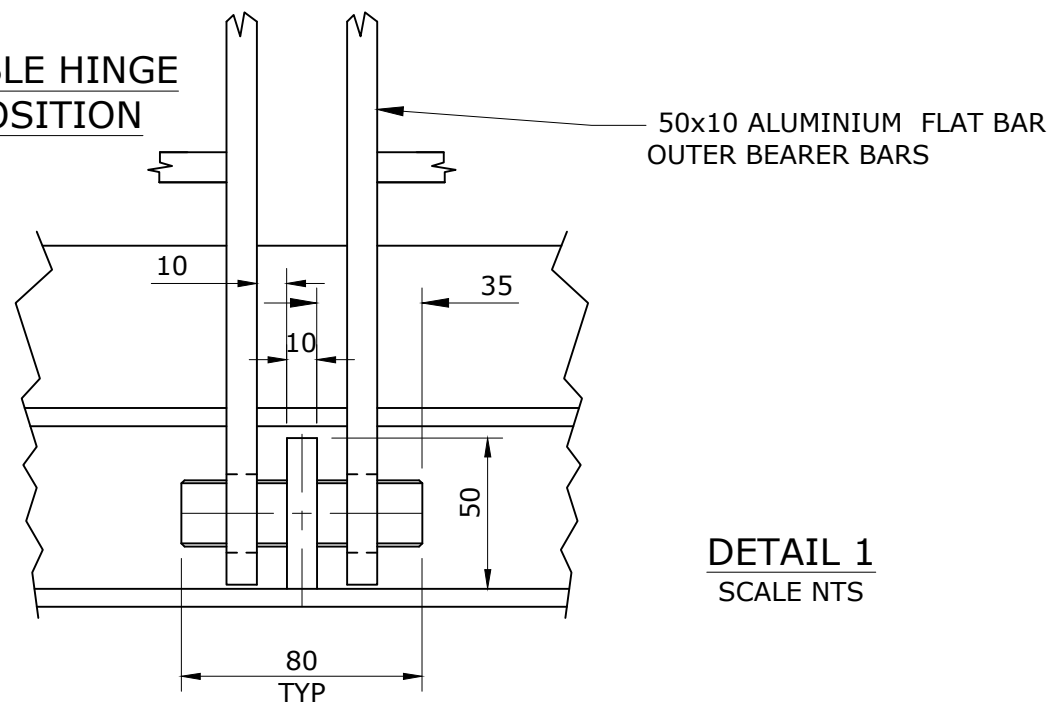
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS - OPTION 1
LOCK BOX MECHANISM DETAILS

CGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-5				C
NOT TO SCALE				ORG DATE: 1/1/2013



**GRILLE DOUBLE HINGE
DETAIL-UP POSITION**



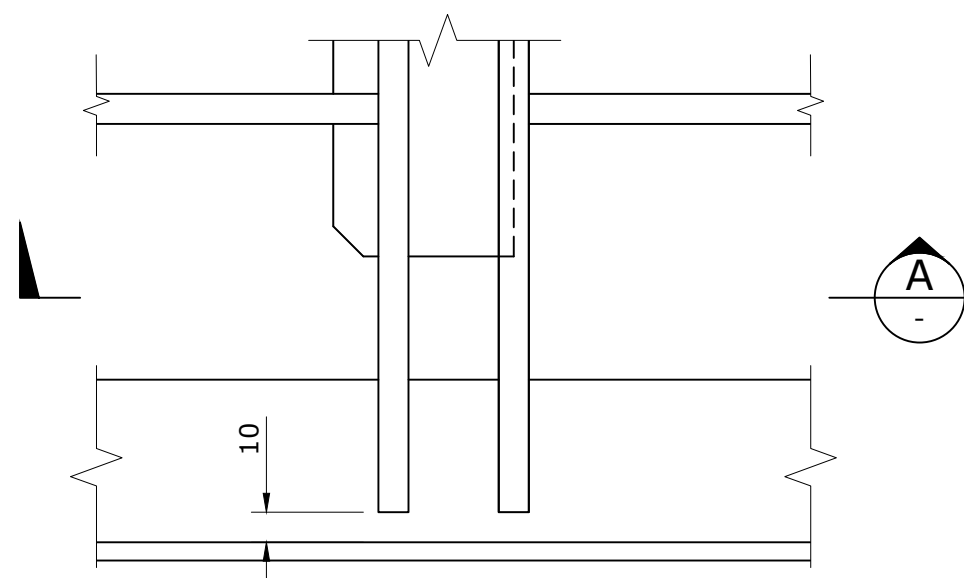
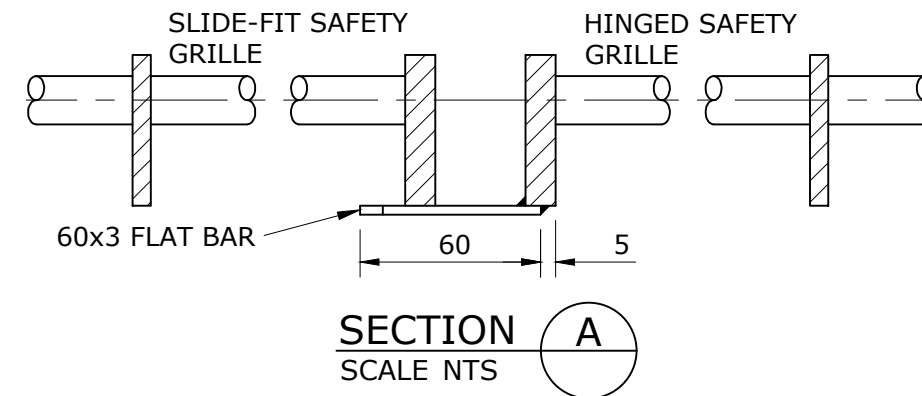
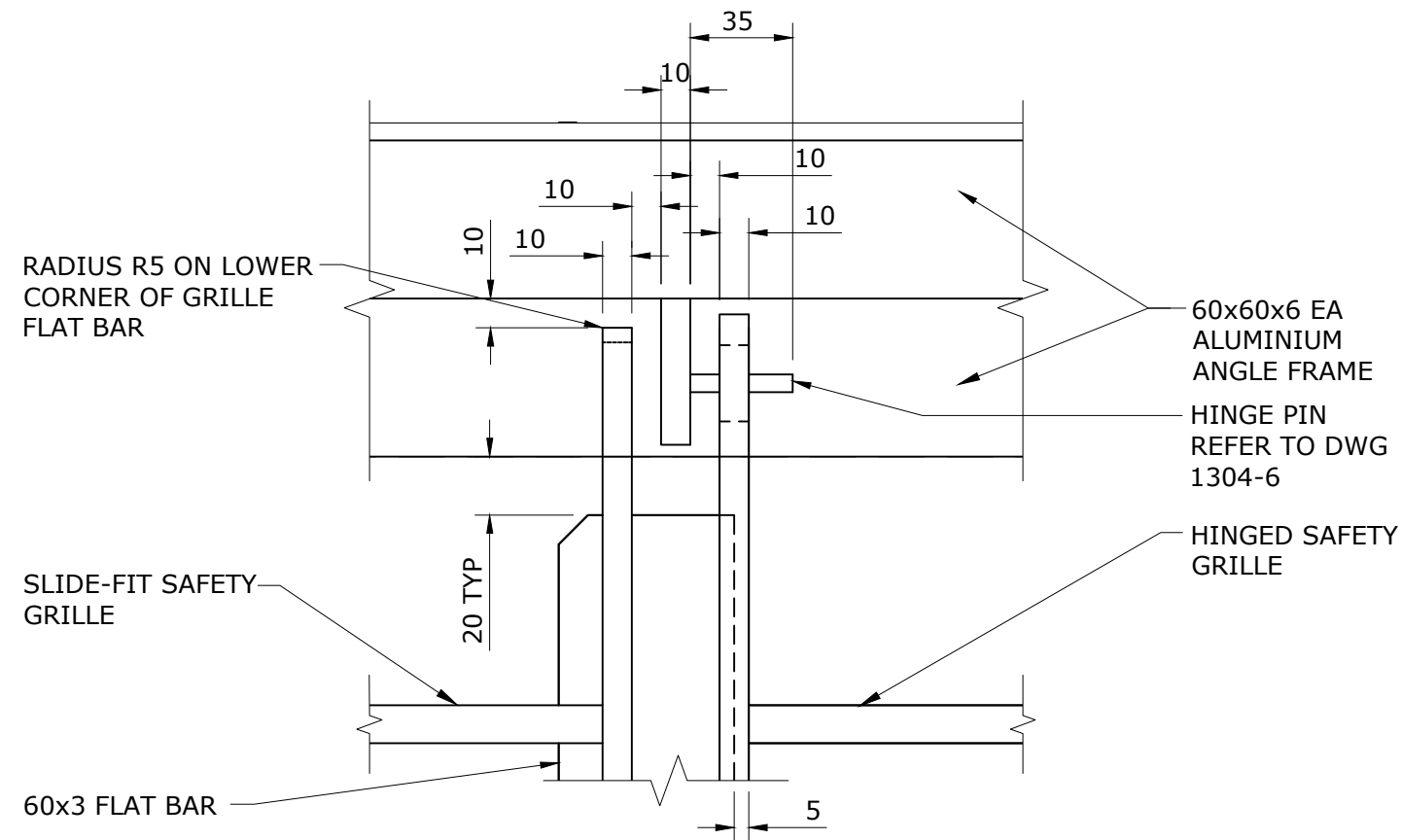
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B	14/05/14	TITLE CHANGED	

**SEQ WATER
SERVICE PROVIDERS**

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE
OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS - OPTION 1
GRILLE HINGE DETAILS & SECTIONS

CCCC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-6				C
NOT TO SCALE				ORG DATE: 1/1/2013



DETAIL 2
SCALE NTS
CENTRE GRILLE DETAILS

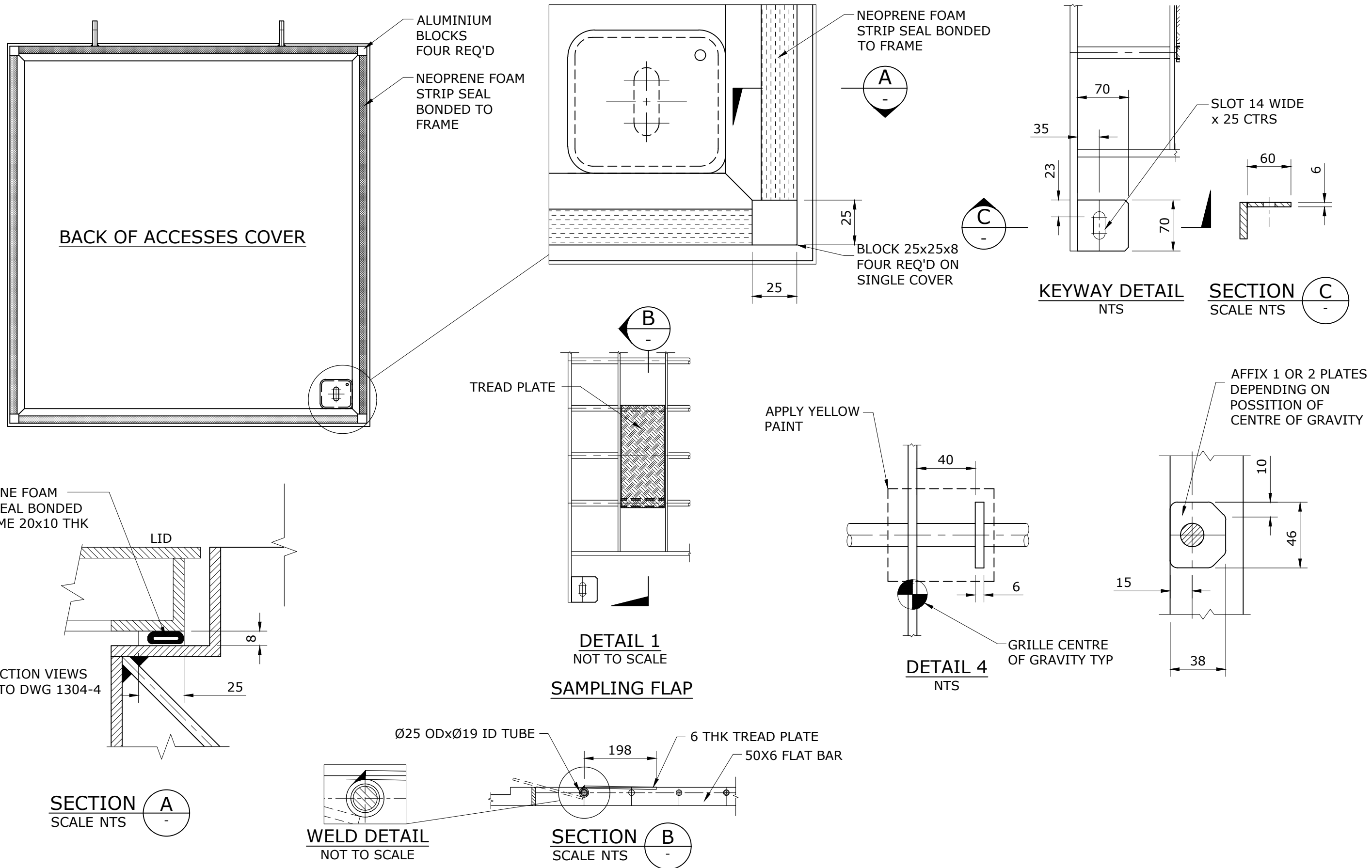
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B	14/05/14	TITLE CHANGED	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS - OPTION 1
CENTRE GRILLE HINGE
DETAILS & SECTIONS

CCCC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-7				C
NOT TO SCALE				ORG DATE: 1/1/2013



REV. No.	DATE	DESCRIPTION	AUTH.
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B	14/05/14	TITLE CHANGED	

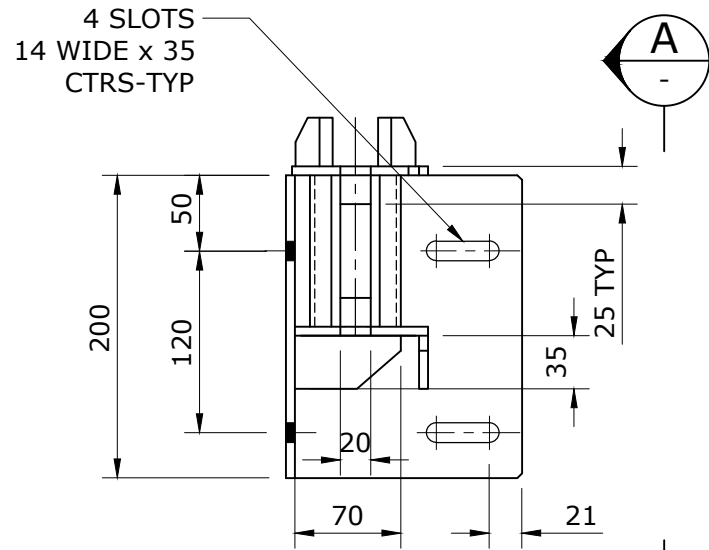
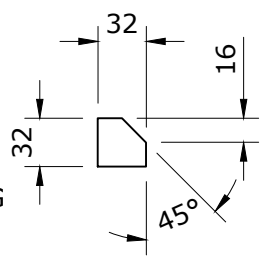
SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

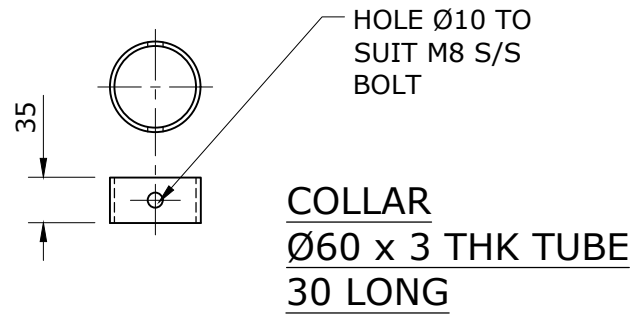
SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS - OPTION 1
MISCELLANEOUS DETAILS

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SEQ-SPS-1304-8				C
NOT TO SCALE				ORG DATE: 1/1/2013

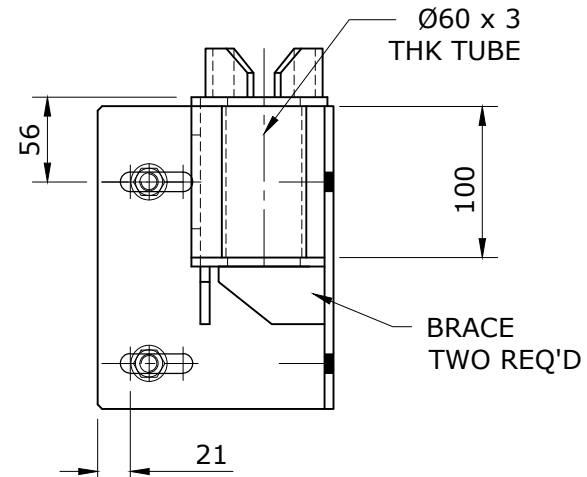
GUIDE BLOCK
FLAT 32 x 10 x 32 LONG



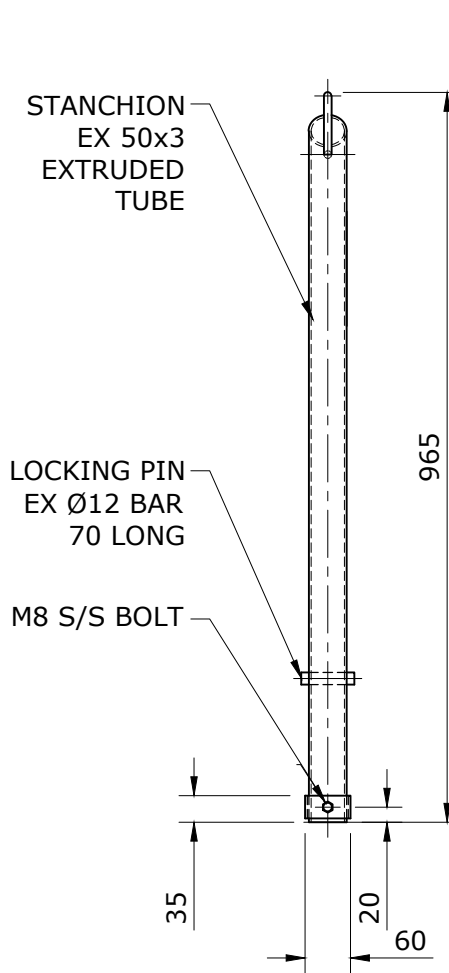
BRACKET ELEVATION
SCALE 1:10



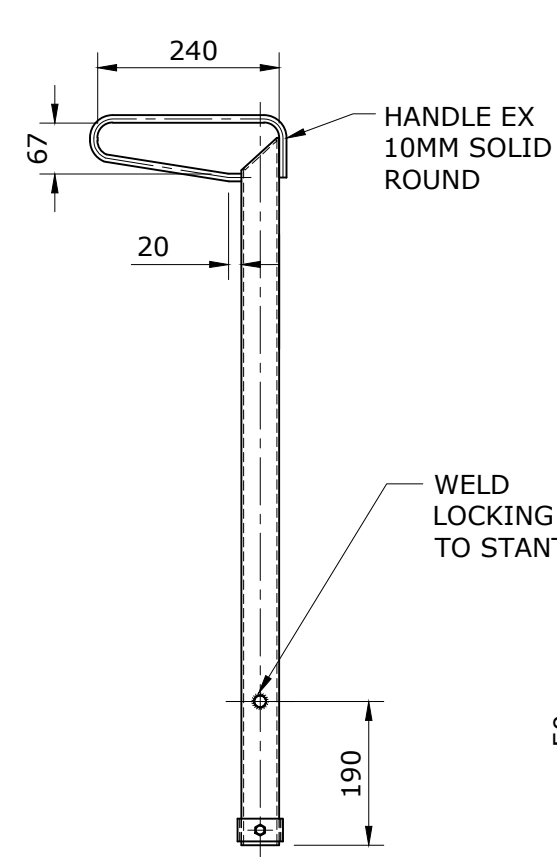
COLLAR
Ø60 x 3 THK TUBE
30 LONG



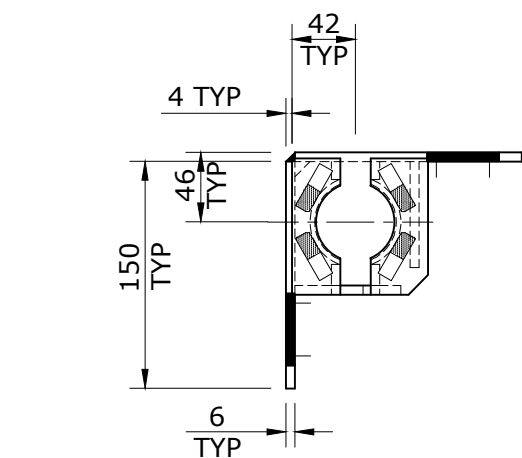
SECTION A
SCALE 1:10



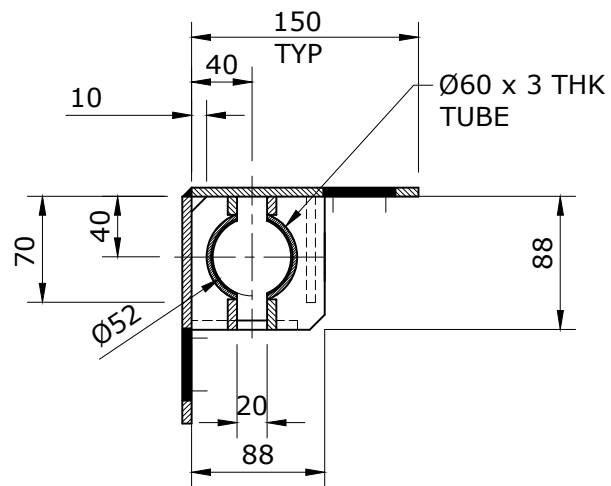
SUPPORT POST DETAILS



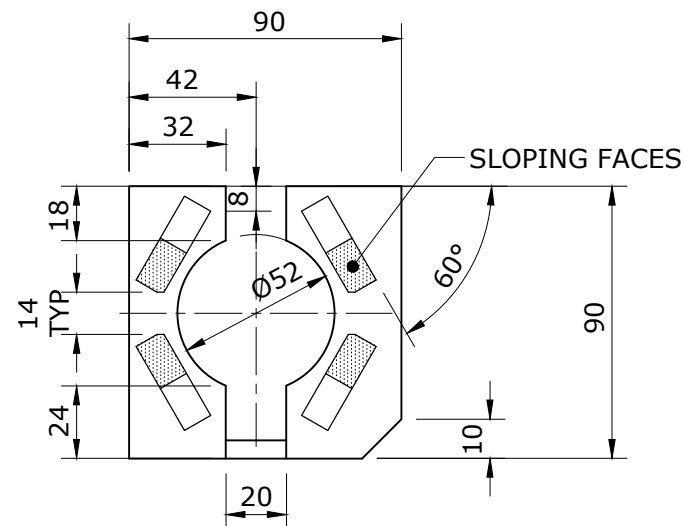
POST ASSEMBLY ELEVATION



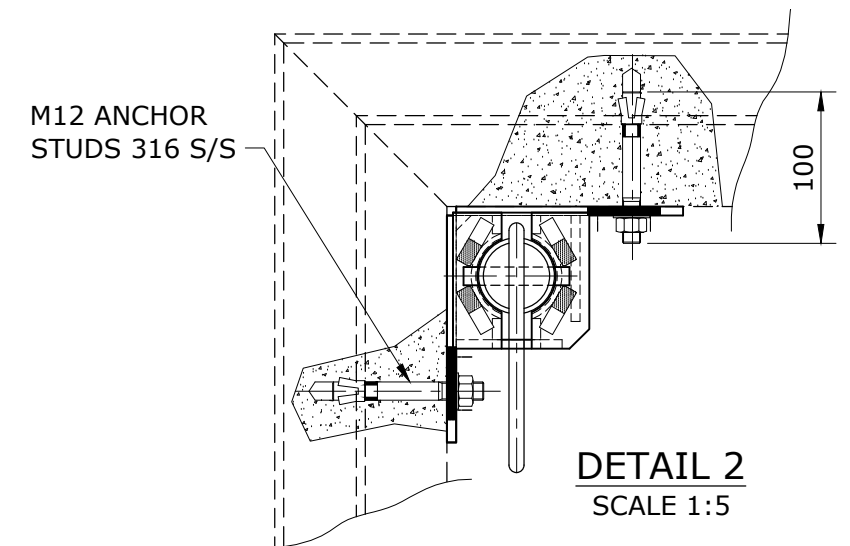
DETAIL 1
SCALE 1:10



BOTTOM PLATE DETAILS



TOP PLATES DETAIL



POST ASSEMBLY PLAN
SCALE 1:5

ALL PLATES 6 THK

REV. No.	DATE	DESCRIPTION	AUTH.
D	01/02/20	SLOT AND CLEATS ROTATED 90 deg CLOCKWISE	SS
C	23/12/16	NOT APPLICABLE TO GCCC	
B	15/05/14	TITLE CHANGED	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVER - OPTION 1
RETAINING POST DETAILS

CoGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-9				D
NOT TO SCALE				ORG DATE: 1/1/2013

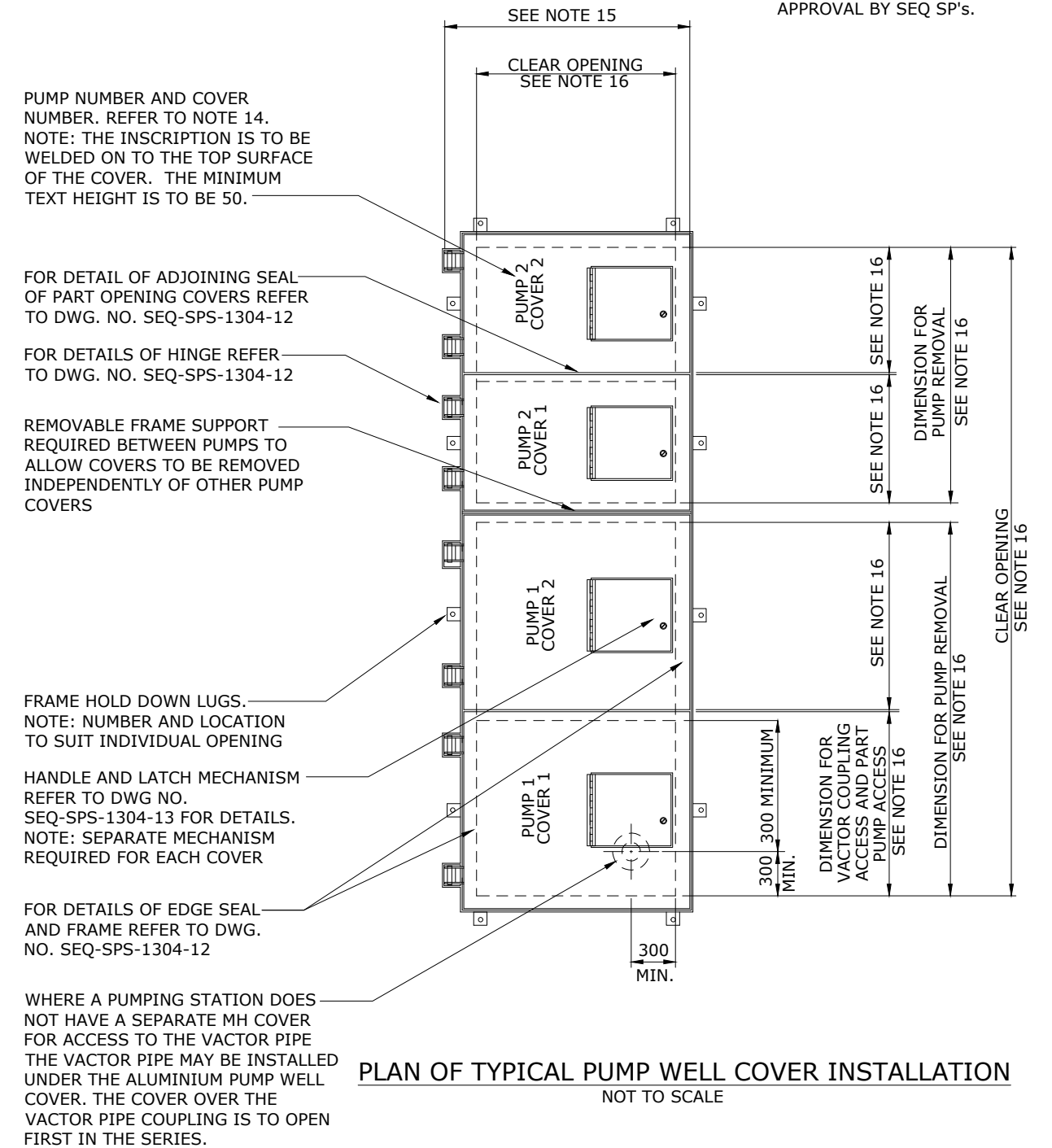
ALUMINIUM COVER NOTES:

1. GENERAL: DRAWINGS NOS. SEQ-SPS-1304-10 TO SEQ-SPS-1304-17 ARE TO BE USED AS A GUIDE FOR THE MANUFACTURE OF THE ALUMINIUM COVERS AND FRAMES FOR SEWER PUMP STATIONS AND VALVE PITS. EACH COVER IS TO BE DESIGNED TO SUIT EACH INDIVIDUAL LOCATION AND SIZE. THE ALUMINIUM SECTION SIZE AND SEAL ARRANGEMENT MAY BE VARIED TO SUIT INDIVIDUAL MANUFACTURER'S DESIGN BUT MUST FOLLOW GENERAL PRINCIPLES SETOUT BELOW AND IN THE ASSOCIATED DRAWINGS.
2. MATERIAL: THE COVER AND FRAME IS TO BE ALUMINIUM AND TO BE GRADE 6061 T6 AND OR GRADE 5083 H116 TO AS1734 WHERE STAINLESS STEEL IS USED IT IS TO BE TYPE 316 INSULATING WASHERS, GASKETS OR SEALANT IS TO BE PROVIDED WHERE STAINLESS STEEL IS IN CONTACT WITH ALUMINIUM.
3. PAINTING:
 - 3.1. THE TOP SURFACE OF THE COVER IS TO BE PAINTED WITH AN ANTI-SLIP COATING. THE COLOUR SHALL BE DULUX MIST GREEN 36648 OR EQUIVALENT. THE COATING SHALL BE APPLIED TO MANUFACTURER'S REQUIREMENTS AND SHALL BE EITHER:
 - * 100% SOLIDS MOISTURE CURING MDI BASED POLYURETHANE INCLUDING A CRUMBED RUBBER BINDER (SUCH AS HUNTSMAN DALTOBOND CR2), OR
 - * A LIQUID APPLIED ACRYLIC-POLYURETHANE COMPOSITE COATING INCLUDING A 16/30 CRUMBED RUBBER (SUCH AS NEOFERMA NEOTOP).
 - 3.2. WHERE THE ALUMINIUM FRAME MAY BE IN CONTACT WITH CONCRETE THE ALUMINIUM IS TO BE PAINTED WITH A MINIMUM OF TWO COATS OF BITUMENOUS PAINT OR SEQ-SPS APPROVED ALTERNATIVE.
4. SAFETY MESH: STAINLESS STEEL SAFETY MESH PANELS ARE TO BE PROVIDED UNDER THE COVERS OVER THE PUMPS. THE SAFETY MESH IS TO BE DESIGNED TO PREVENT A PERSON FROM FALLING THROUGH AN OPEN HATCH. THE SAFETY MESH IS TO BE IN INDIVIDUAL PANELS OVER EACH SEPARATE PUMP THE MESH MUST BE EASILY REMOVABLE FROM THE SURFACE. THE MESH IS TO BE FITTED AS CLOSELY AS POSSIBLE TO THE UNDERSIDE OF THE COVER TO PROVIDE MAXIMUM CLEARANCE FOR CABLES AND PUMP FITTINGS WITHOUT PROVIDING EXTRA OPENINGS IN THE MESH PANEL. THE MESH IS TO HAVE DIAMETER 6 BARS AT 75 CENTRES.
5. REMOVABLE SUPPORT BEAMS: WHERE MULTI-PART COVERS REQUIRE ADDITIONAL SUPPORT BEAMS THESE BEAMS SHOULD NOT BE PLACED OVER EQUIPMENT REQUIRING REMOVAL SUCH AS VALVES. THESE BEAMS SHOULD BE PROVIDED WITH LIFTING LUGS OR HOLES. THE BEAMS SHOULD BE BOLTED IN PLACE.
6. STRENGTHENING WEBS: ADDITIONAL STRENGTHENING WEBS MAY BE REQUIRED ON THE UNDERSIDE OF COVERS. THE SIZE, LOCATION AND DIRECTION SHOULD BE DESIGNED TO SUIT EACH INDIVIDUAL COVER. ALSO SEE NOTE 18.
7. WEIGHT: EACH SEPARATE COVER SHOULD HAVE A MAXIMUM WEIGHT OF 32 Kg. THE MAXIMUM LIFT AT THE HANDLE IS TO BE NO GREATER THAN 16 Kg.
8. FRAME MOUNTING: THE ALUMINIUM FRAME SHOULD BE GROUTED IN PLACE USING NON-SHRINK EPOXY GROUT. CAST INSITU FRAMES MAY BE APPROVED BY QUEENSLAND URBAN UTILITIES. SEE NOTE 3 FOR PAINTING.
9. HINGES: HINGES MUST BE FLUSH MOUNTED WITH NO TRIPPING HAZARD. REMOVABLE HINGE GUDGEONS ARE NOT PERMITTED. HINGES SHOULD ALLOW COVER TO ROTATE 180°. THE COVER IS TO BE EASILY REMOVED WHEN IN VERTICAL POSITION AND CARRIED TO A REMOTE LOCATION. HINGES MUST PROVIDE POSITIVE LOCKING WHEN COVER IS IN CLOSED POSITION.
10. SEAL: A NEOPRENE RUBBER ODOUR SEAL IS TO BE PROVIDED UNDER THE COVERS. THE SEAL IS TO BE MOUNTED ON THE COVER AND NOT ON THE FRAME. THE SEAL IS TO BE FIXED TO ALLOW REPLACEMENT. THE SEAL IS NOT TO TAKE THE LIVE AND DEAD LOADS OF THE COVER. THE ALUMINIUM COVER IS TO BE SEAL WELDED TO COMPLETE THE ODOUR SEAL.
11. LIFTING HANDLES: A RECESSED LIFTING HANDLE IS TO BE PROVIDED ON THE UPSERSIDE OF EACH COVER. THIS HANDLE MAY BE COMBINED WITH THE LATCHING MECHANISM. IN ADDITION A MINIMUM OF TWO LIFTING HANDLES ARE TO BE PROVIDED ON THE UNDERSIDE OF THE COVER. HANDLES ARE TO ALLOW LIFTING BY PERSONS OR ALTERNATIVELY BY TRUCK MOUNTED HOIST.

12. LATCHING MECHANISM: A POSITIVE LOCKING FLUSH MOUNTED MECHANISM IS TO BE PROVIDED AND IS TO ALLOW THE FITTING OF A PADLOCK. THE MECHANISM IS ALSO TO PROVIDE A POSITIVE SET TO THE ODOUR SEAL. THE RECESSED HANDLE AND LOCK IS TO BE PROVIDED WITH A HINGED FLAP WITH A SCREWDRIVER OPERATED QUARTER TURN CATCH. THIS FLAP IS TO HAVE ITS HINGE ON THE SIDE OF THE COVER HINGES SO AS TO ALLOW THE FLAP TO FALL OPEN WHEN THE COVER IS OPENED TO THE VERTICAL POSITION.
13. PADLOCK: THE PADLOCKS SHALL BE IN ACCORDANCE WITH SEQ-SP REQUIREMENTS AND BE ORDERED THROUGH THE SEQ-SP.
14. OPENING SEQUENCE: THE COVERS OVER EACH PUMP MUST BE ABLE TO BE OPENED WITHOUT OPENING THE COVERS OVER OTHER PUMPS. THIS MAY REQUIRE A REMOVABLE FRAME SUPPORT ACROSS THE OPENING AT A POINT MID-WAY BETWEEN THE PUMPS. TO ALLOW ALL COVERS TO BE OPEN AT THE SAME TIME THE COVERS SHOULD OPEN IN SEQUENCE ACROSS THE WHOLE OPENING. IF THE VACTOR PIPE IS INSTALLED UNDER THESE ALUMINIUM COVERS THEN THE FIRST OPENING COVER IS TO BE OVER THE VACTOR PIPE. THE COVERS ARE TO BE NUMBERED IN ORDER. THE PUMP NUMBER AND COVER NUMBER ARE TO BE WELDED ONTO THE TOP SURFACE OF COVER. THE PROJECT DRAWINGS ARE TO INDICATE THESE INSCRIPTIONS. THE MINIMUM TEXT HEIGHT IS TO BE 50 THE ORIENTATION OF THE TEXT SHOULD BE SUCH THAT THE TEXT CAN BE READ FROM THE SWITCHBOARD.
15. COVER WIDTH: THE MAXIMUM WIDTH OF THE COVER INCLUDING HINGES IS TO BE 1200mm. THIS IS TO ALLOW MANUAL REMOVAL OF THE COVER WHEN OPEN IN THE VERTICAL POSITION.
16. DIMENSIONS: THE INTERNAL DIMENSIONS OF THE OPENINGS ARE TO BE INDICATED ON THE PROJECT DRAWINGS. THE SIZE OF EACH SEPARATE COVER IS TO BE INDICATED ON THE PROJECT DRAWINGS AS INDIVIDUAL COVERS ACROSS THE WHOLE OPENING MAY VARY IN SIZE.
17. CLEARANCE: THE SIZE OF THE COVER OPENING IS TO BE DESIGNED INSTALLATION. FOR GUIDE RAIL PUMPS THE CLEARANCE TO THE THE AFORE-MENTIONED 75mm CLEARANCE APPLIES TO ALL FITTINGS IN THE OPENING INCLUDING THE SAFETY MESH HOOKS AND CABLE SUSPENSION HOOKS.
18. LOADING: COVERS ON NEW PUMPING STATIONS IN NON-TRAFFICABLE LOCATIONS ARE TO BE DESIGNED TO AS3996 TABLE 3.1 CLASS A FOR NON-TRAFFICABLE LOCATIONS AND FOR PEDESTRIAN LOADS ONLY. THE TOP SLAB OF THE PUMP STATION IS TO BE 300mm VERTICALLY ABOVE SURROUNDING GROUND LEVEL AND ACCESS ROAD TO PREVENT ANY POSSIBLE VEHICLE ACCESS.
19. FLUSH MOUNTING: ALL COVERS, FRAMES, HINGES AND HANDLES TO BE FLUSH MOUNTED LEVEL WITH CONCRETE TOP SLAB.
20. STAINLESS STEEL THREADED ASSEMBLY: ALL THREADED STAINLESS STEEL NUTS AND BOLTS ARE TO BE ASSEMBLED WITH ANTI-GALLING COMPOUND "DURALAC" OR SEQ-SPS APPROVED EQUIVALENT.
21. WELDING: ALL ALUMINIUM WELDING SHALL COMPLY WITH THE REQUIREMENTS SET OUT IN AS/NZS 1665.2004 AND AS/NZS ISO 18273.2006. TO MINIMISE CREVICE CORROSION THE COVERS AND FRAME ARE TO BE FULLY SEAL WELDED.

GENERAL NOTES

- G1. THE FOLLOWING DRAWINGS AND THE NOTES ON THIS DRAWING ARE TO BE USED TO AID IN THE DESIGN OF THE LIGHTWEIGHT ALUMINIUM COVERS FOR PUMP WELLS WHICH REQUIRE ODOUR SEALS AND FOR GENERAL PIT COVERS IN NON-TRAFFICABLE LOCATIONS.
- G2. ALL DIMENSIONS ARE IN MILLIMETRES
- G3. NO SUBSTITUTE DESIGN OR MATERIALS SHALL BE USED WITHOUT PRIOR APPROVAL BY SEQ SP'S.



PLAN OF TYPICAL PUMP WELL COVER INSTALLATION
NOT TO SCALE

TO BE USED IN NON-TRAFFICABLE LOCATIONS ONLY

REV. No.	DATE	DESCRIPTION	AUTH.
C	1/02/20	UPDATED NOTE 13	
B	13/05/14	TITLE CHANGED	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING		CoGC	LCC	RCC	QUU	UW
ALUMINIUM ACCESS COVERS-OPTION 2 NOTES AND PUMP WELL COVER PLAN		DRAWING No.				VERSION
		SEQ-SPS-1304-10				C
		NOT TO SCALE				ORG DATE: 1/1/2013

GENERAL NOTES

G1. FOR ALL NOTES DETAILING COVER REQUIREMENTS REFER TO DRAWING NO. SEQ-SPS-1304-10

SAFETY MESH PANEL SUPPORT HOOKS. NUMBER REQUIRED AND LOCATION TO BE DETERMINED BY COVER MANUFACTURER

POSITION SAFETY MESH PANEL SUPPORT HOOKS TO GIVE MAXIMUM CLEARANCE TO PUMP CASING

REMOVABLE SECTION OF FRAME BOLTED TO EDGE FRAME WITH STAINLESS STEEL COUNTERSUNK BOLTS AND NUTS NOTES:
 1. STAINLESS STEEL IS TO BE INSULATED FROM ALUMINIUM.
 2. IF MORE THAN 2 NO. OFF PUMPS ARE INSTALLED THEN A REMOVABLE FRAME IS REQUIRED BETWEEN EACH PUMP.
 3. THE REMOVABLE FRAME IS TO BE LOCATED TO PROVIDE MAXIMUM CLEARANCE TO PUMP CASING WHICH MAY NOT BE EQUAL DISTANCE FROM PUMP CENTERLINE.

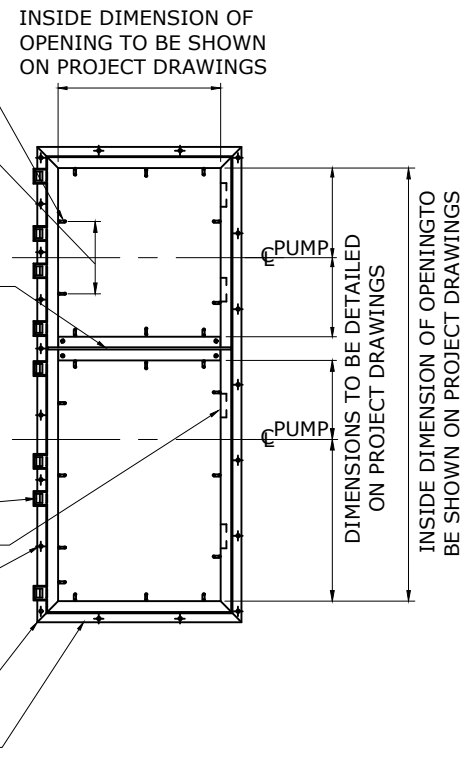
2 NO. OFF HINGES REQUIRED FOR EACH COVER

1 NO. OFF STRIKER BOX REQUIRED FOR EACH COVER

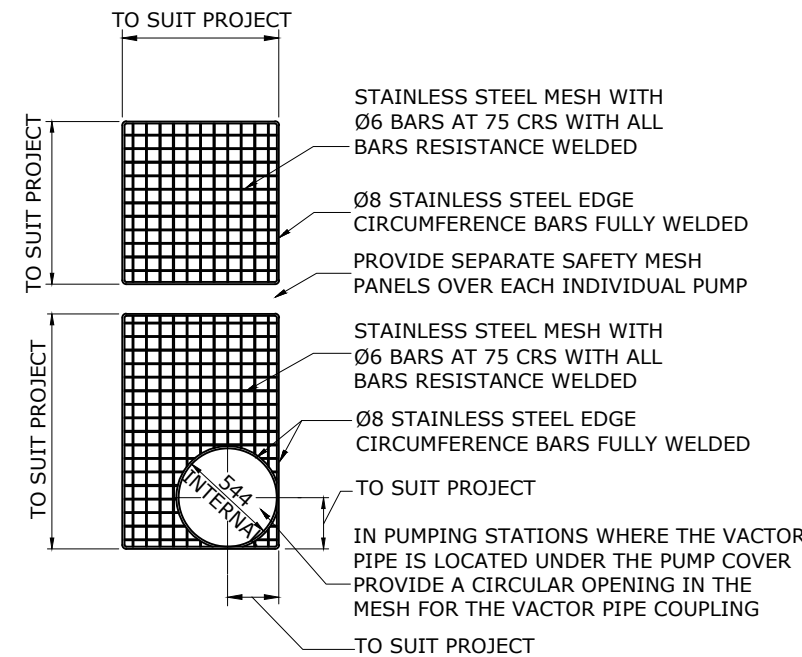
HOLES IN FRAME FOR HOLD-DOWN BOLTS. DIAMETER AND NUMBER REQUIRED TO BE DETERMINED BY COVER MANUFACTURER

ALL WELDED JOINTS TO BE CONTINUOUS WELDED

ALUMINIUM FRAME

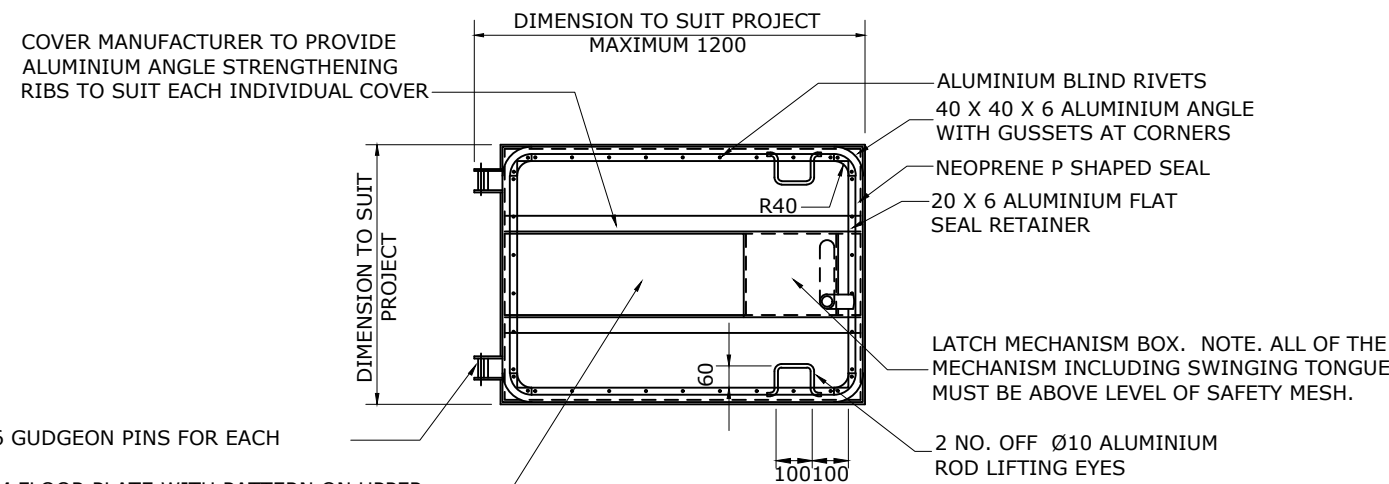


PLAN OF FRAME



SAFETY MESH PANELS

MATERIAL: ALL BARS TO BE GRADE 316 STAINLESS STEEL



TWIN HINGE Ø16 GUDGEON PINS FOR EACH HINGE

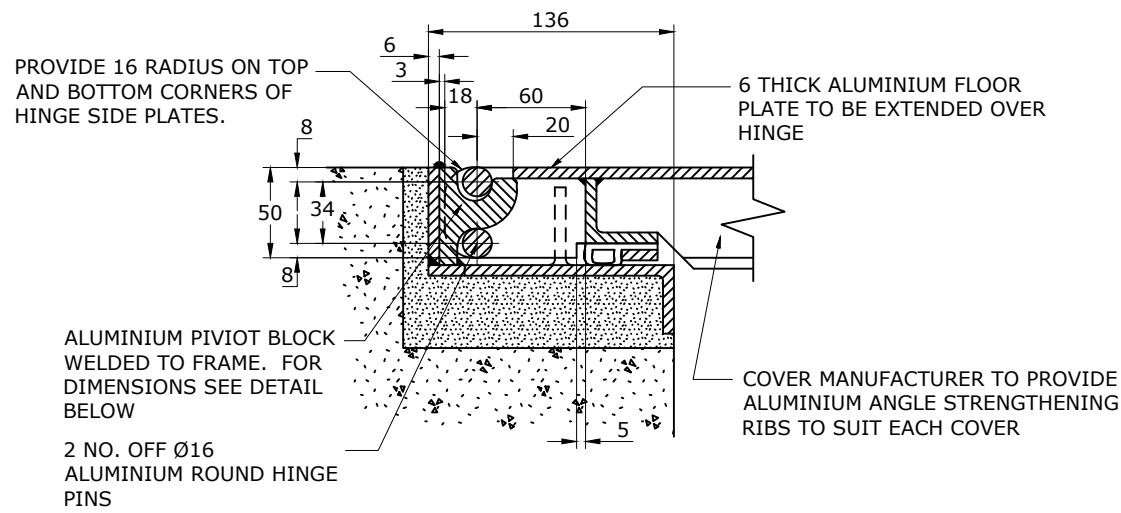
6 THICK ALUMINIUM FLOOR PLATE WITH PATTERN ON UPPER SIDE. FOR DETAILS OF PAINTING ON UPPER SIDE REFER TO NOTE 3 ON DRAWING NO. SEQ-SPS-1304-10

UNDERSIDE VIEW OF COVER

NOTE: THE COVER SHOWN IS FOR THE FIRST OPENING COVER. THE SECOND AND ANY FURTHER OPENING COVERS REQUIRE A MODIFIED SIDE TO ACCOMMODATE THE ADJACENT ODOUR SEAL.

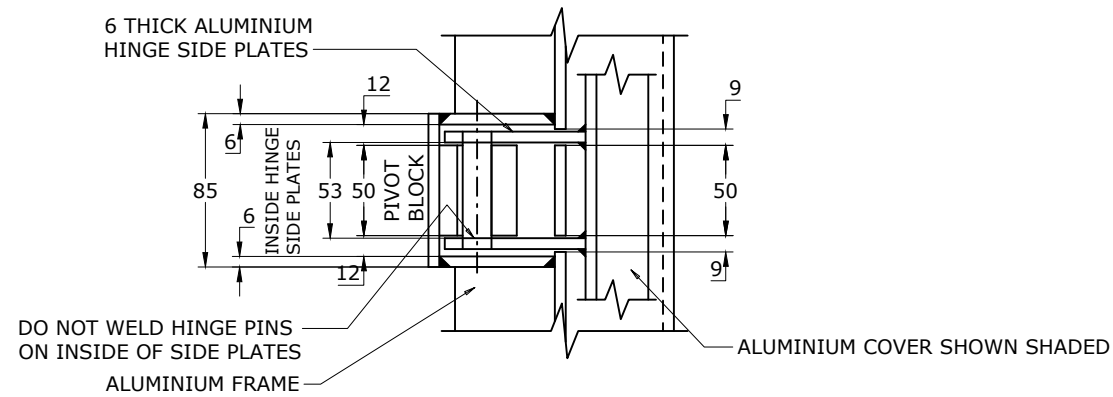
TO BE USED IN NON-TRAFFICABLE LOCATIONS ONLY

REV. No.	DATE	DESCRIPTION	AUTH.	SEQ WATER SERVICE PROVIDERS					SEWAGE PUMP STATION STANDARD DRAWING				
				WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION					ALUMINIUM ACCESS COVERS-OPTION 2 PUMP WELL FRAME, SAFETY MESH PANELS AND COVER UNDERSIDE DETAILS				
									DRAWING No. SEQ-SPS-1304-11				
B	13/05/14	TITLE CHANGED							NOT TO SCALE				

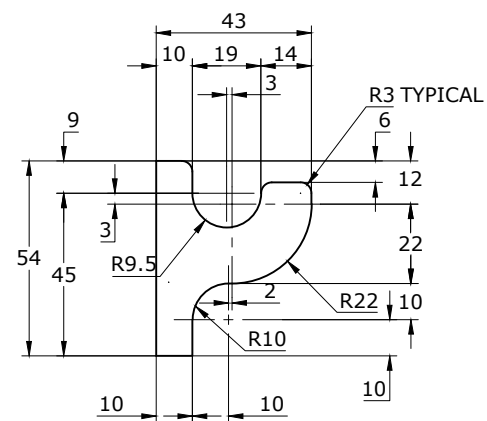


SECTION THROUGH ASSEMBLED HINGE
SCALE 1 : 2 FULL SIZE A1 SHEET

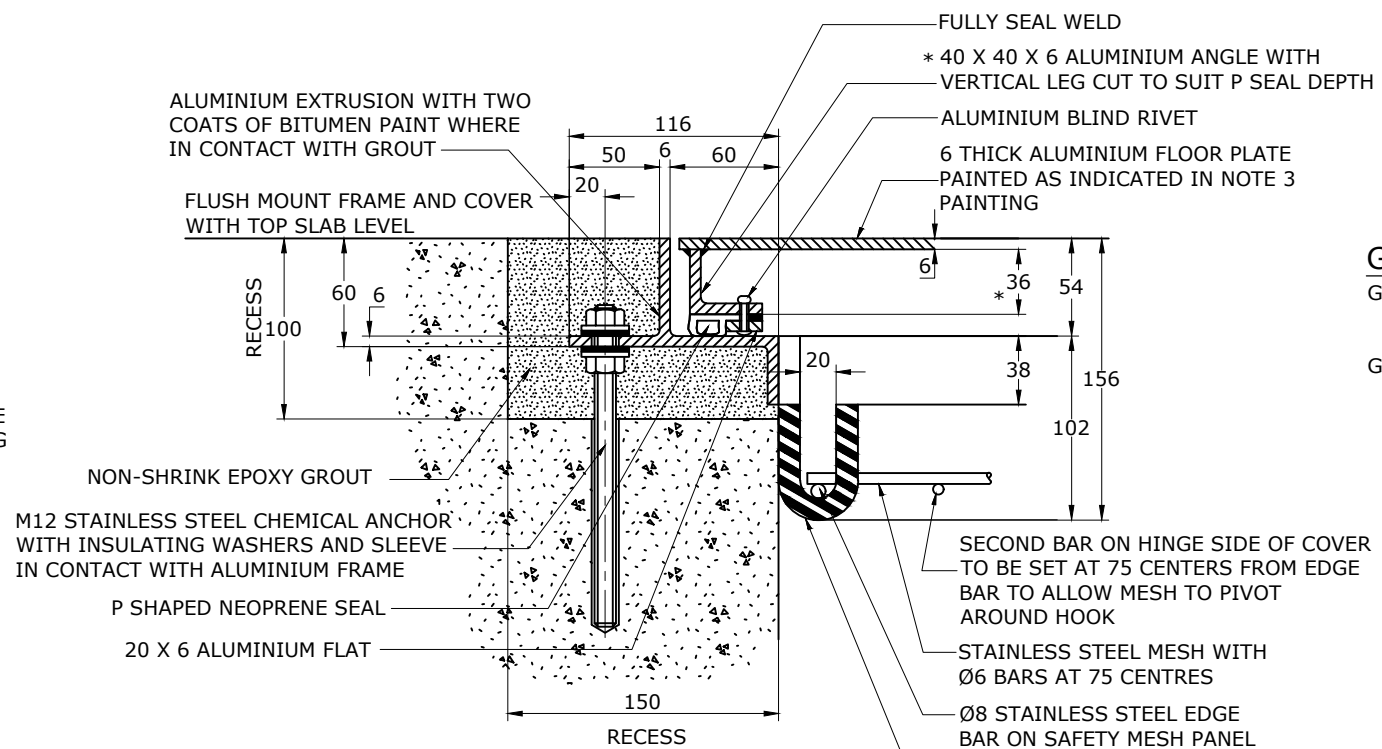
SECTION C



PLAN OF ASSEMBLED HINGE
NOTE: FLOOR PLATE ON COVER NOT SHOWN
SCALE 1 : 2 FULL SIZE A1 SHEET

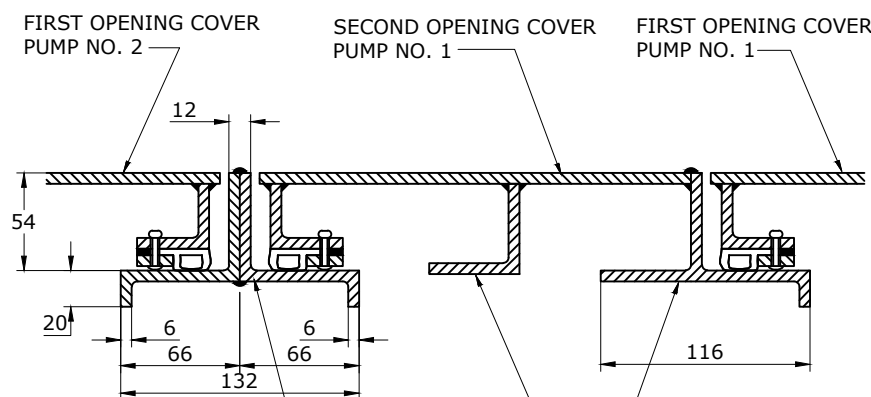


DETAIL OF HINGE PIVOT BLOCK
SCALE 1 : 1 FULL SIZE A1 SHEET



TYPICAL SECTION OF INSTALLED FRAME
SCALE 1 : 2 FULL SIZE A1 SHEET

SECTION A



CENTRAL REMOVABLE SUPPORT FRAME

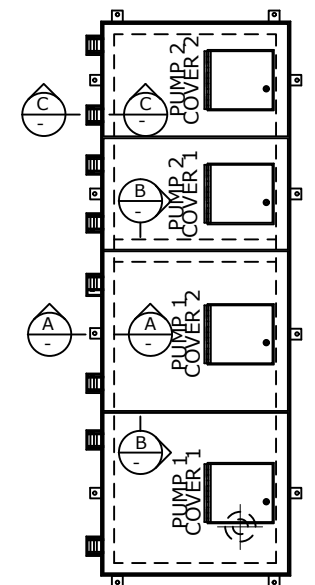
COVER WITH INTERMEDIATE SEAL SUPPORT

SECTION SHOWING SEALS BETWEEN COVERS
SCALE 1 : 2 FULL SIZE A1 SHEET

SECTION B

GENERAL NOTES

- G1. FOR ALL NOTES DETAILING COVER REQUIREMENTS REFER TO DRAWING NO. SEQ-SPS-1304-10
- G2. THE HINGE DETAIL SHOWN ON THIS DRAWING IS TO BE USED FOR BOTH THE PUMP WELL COVERS AND THE VALVE PIT COVERS



SECTION LOCATION PLAN
NOT TO SCALE

TO BE USED IN NON-TRAFFICABLE LOCATIONS ONLY

REV. No.	DATE	DESCRIPTION	AUTH.
B	13/05/14	TITLE CHANGED	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS-OPTION 2
PUMP WELL HINGE AND SEAL DETAILS

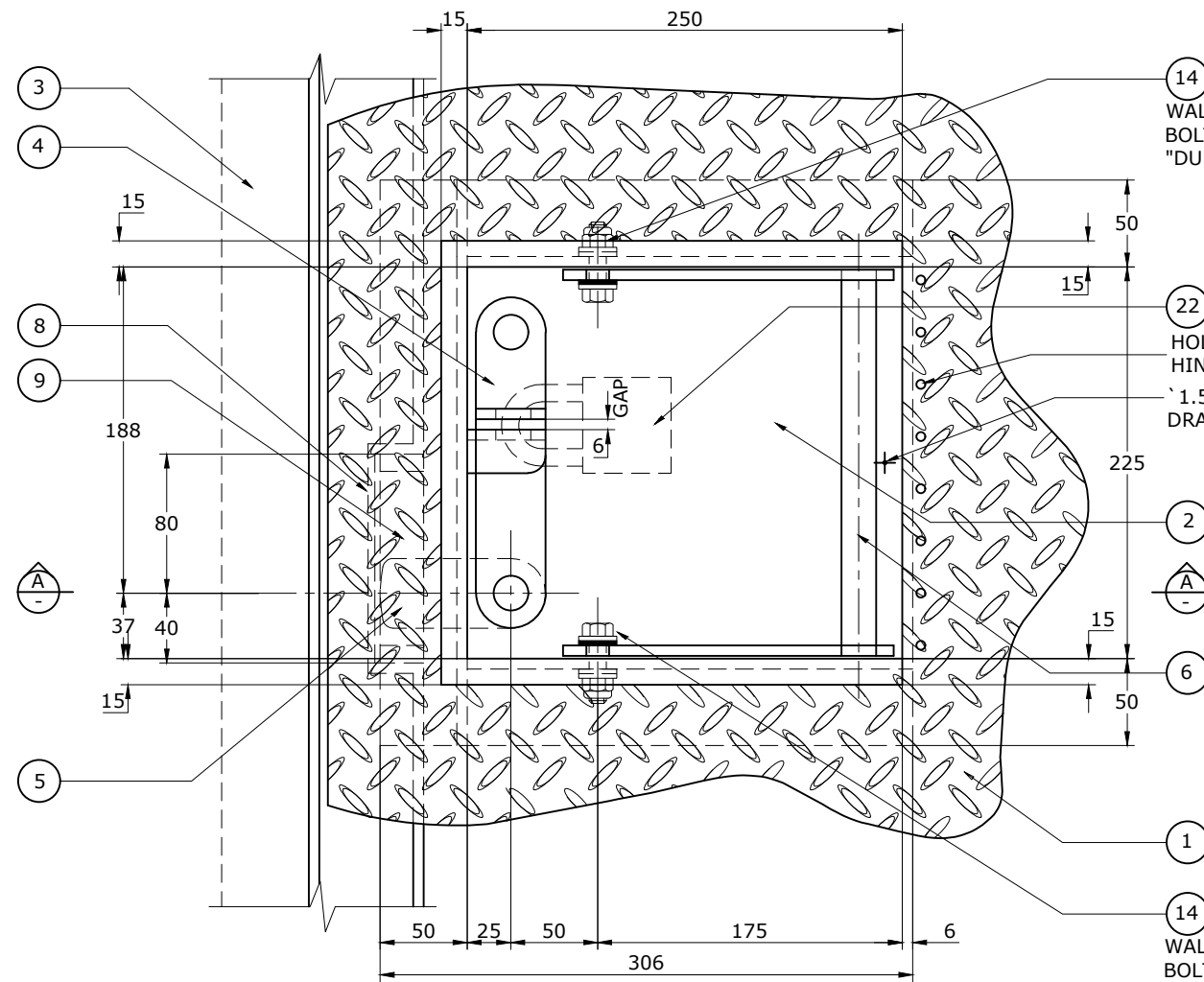
CoGC	LCC	RCC	QUU	LW
DRAWING No.				VERSION
SEQ-SPS-1304-12				B
NOT TO SCALE				ORG DATE: 1/1/2013

MARK NO.	DESCRIPTION	MATERIAL	NO. OFF.
1	COVER (NOTE: COVER SHOWN IS FOR PUMP WELL WITH ODOUR EDGE SEAL)	ALUMINIUM	-
2	LATCH MECHANISM BOX	ALUMINIUM	1
3	FRAME (REFER TO PUMP WELL AND VALVE PIT FRAMES FOR DETAILS)	ALUMINIUM	-
4	LOCKING HANDLE	ALUMINIUM	1
5	LOCKING TONGUE	ALUMINIUM	1
6	LIFTING HANDLE	ALUMINIUM	1
7	THRUST WASHER 3 THICK	DOTMAR TETRON C PTFE	1
8	STRIKER BOX (REFER TO PUMP WELL AND VALVE PIT FRAMES FOR DETAILS)	ALUMINIUM	-
9	STRIKER PLATE (REFER TO PUMP WELL AND VALVE PIT FRAMES FOR DETAILS)	ALUMINIUM	1
10	M6 NYLOCK LOCKING NUT	STAINLESS STEEL	1
11	M6 BOLT 50 LONG	STAINLESS STEEL	1
12	M6 FLAT WASHER	STAINLESS STEEL	2

MARK NO.	DESCRIPTION	MATERIAL	NO. OFF.
13	M6 NYLON INSULATING WASHER	NYLON	2
14	M10 NYLOCK LOCKING NUT	STAINLESS STEEL	2
15	M10 HEX HEAD SET SCREW 35 LONG	STAINLESS STEEL	2
16	M10 FLAT WASHER	STAINLESS STEEL	4
17	M10 NYLON INSULATING WASHER	NYLON	4
18	HINGED FLAP 6 THICK FLOOR PLATE	ALUMINIUM	1
19	PIANO HINGE	STAINLESS STEEL	1
20	BLIND RIVETS	ALUMINIUM	QNT.
21	QUARTER TURN CATCH WITH FLAT SCREW DRIVER SLOT	STAINLESS STEEL	1
22	APPROVED SEQ-SP PADLOCK (ORDERED THROUGH SEQ-SP)	AS SUPPLIED	1
23	SAFETY MESH	STAINLESS STEEL	-

GENERAL NOTES

- G1. FOR ALL NOTES DETAILING COVER REQUIREMENTS REFER TO DRAWING NO. SEQ-SPS-1304-10.
- G2. THE LATCH MECHANISM SHOWN ON THIS DRAWING IS TO BE USED FOR BOTH THE PUMP WELL COVERS AND THE VALVE PIT COVERS.
- G3. THE PIANO HINGE ON THE HINGED FLAP ITEM 18 IS TO BE LOCATED PARALLEL TO THE SIDE CLOSEST TO THE MAIN HINGES OF THE OVERALL COVER. THIS HINGED FLAP MUST FALL TO THE OPEN POSITION AS THE COVER IS OPENED.



PLAN OF LATCH MECHANISM
HINGED COVER FLAP ITEM 18 NOT SHOWN SEE NOTE G3
SCALE 1 : 2 FULL SIZE A1 SHEET

14 15 16 17
WALL OF BOX THREADED TO SUIT BOLT AND ASSEMBLED USING "DURALAC" ISOLATING COUMPOUND

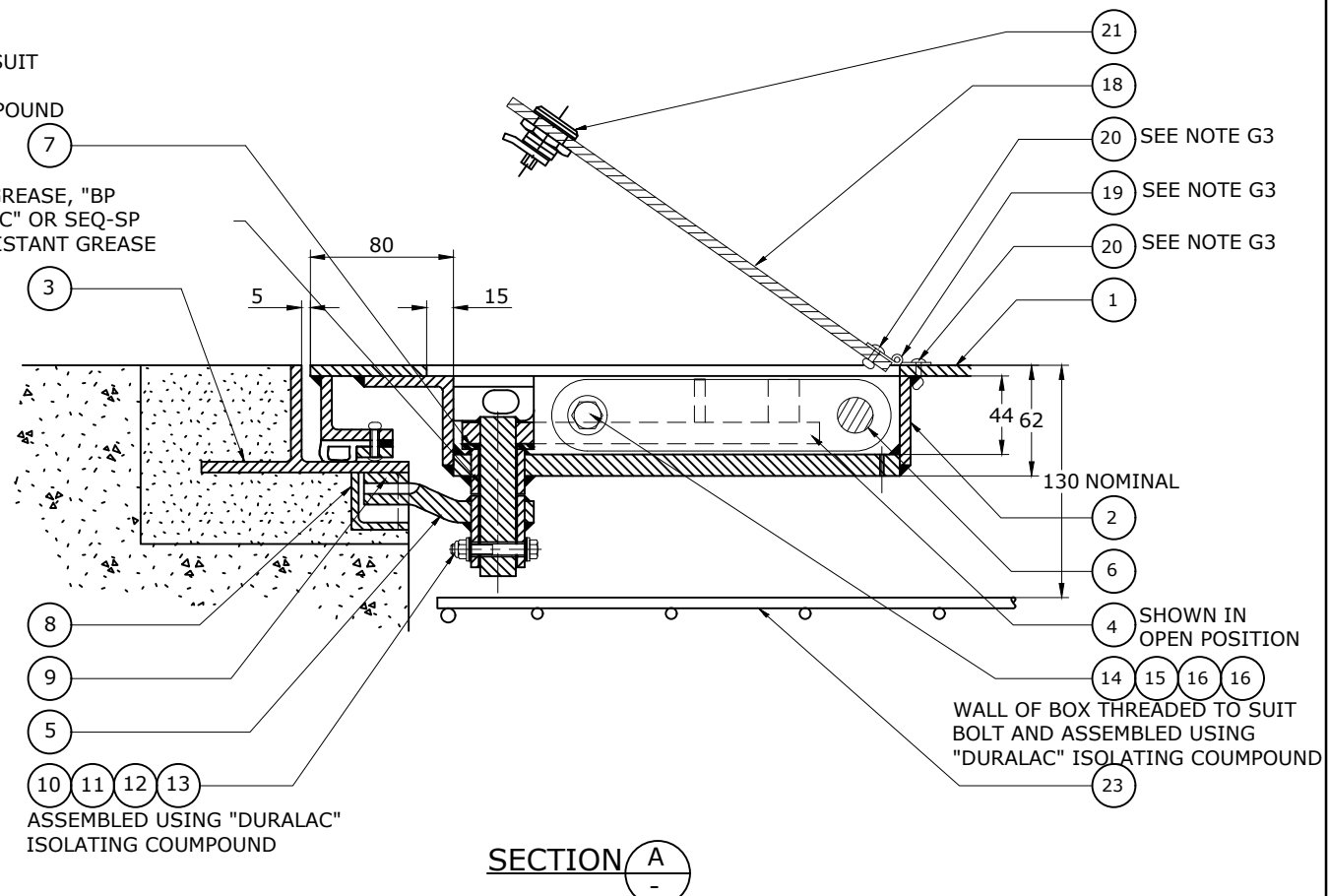
7
INSTALL SHAFT WITH GREASE, "BP ENERGREASE HYDROTAC" OR SEQ-SP APPROVED WATER RESISTANT GREASE

22
HOLES FOR PIANO HINGE BLIND RIVETS
1.5 HOLE FOR DRAINAGE

2
A

6
A

14 15 16 17
WALL OF BOX THREADED TO SUIT BOLT AND ASSEMBLED USING "DURALAC" ISOLATING COUMPOUND



SECTION A
(FRAME AND STRIKER BOX SHOWN IS FOR PUMP WELL ONLY)
SCALE 1 : 2 FULL SIZE A1 SHEET

TO BE USED IN
NON-TRAFFICABLE
LOCATIONS ONLY

REV. No.	DATE	DESCRIPTION	AUTH.
C	1/02/20	UPDATED ITEM 22 DESCRIPTION	
B	13/05/14	TITLE CHANGED	

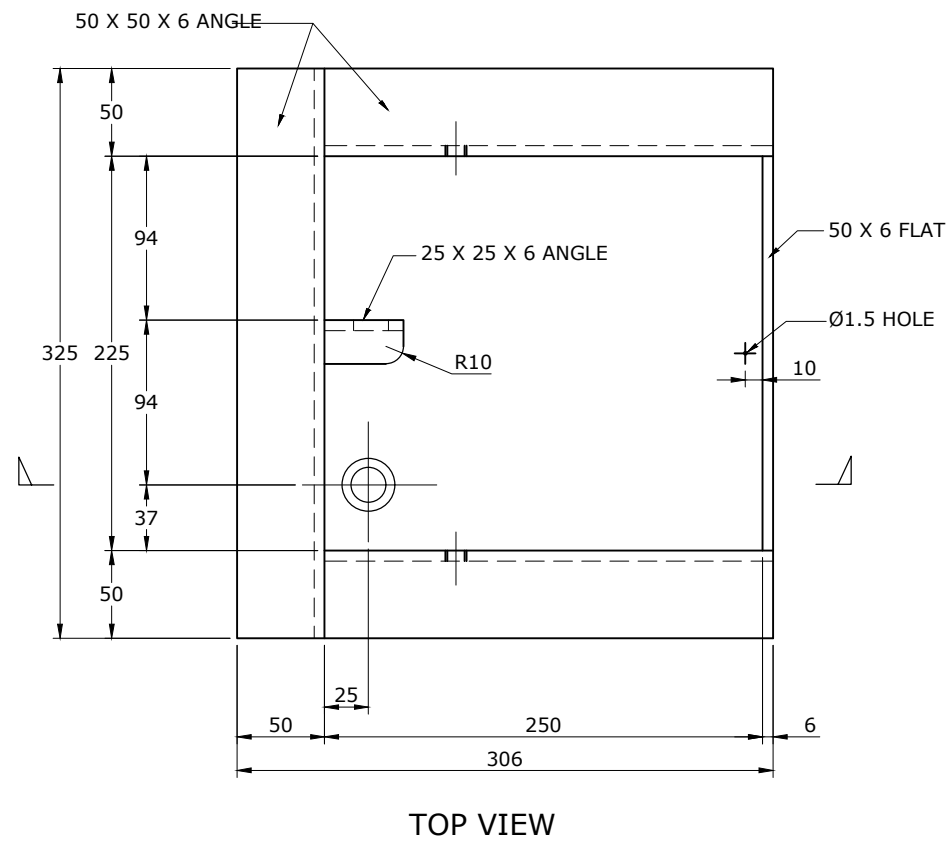
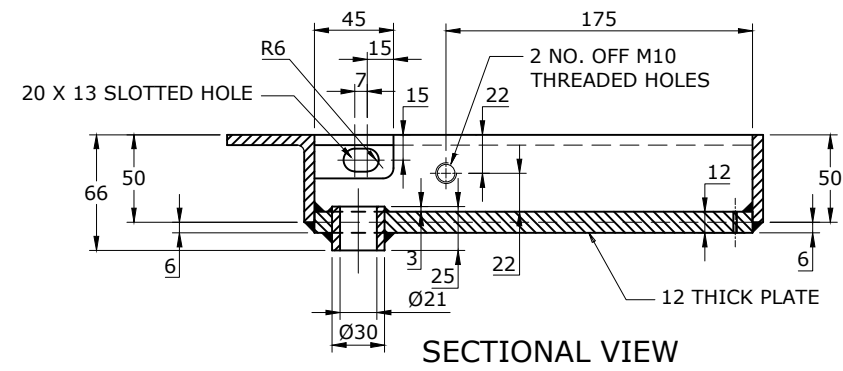
SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

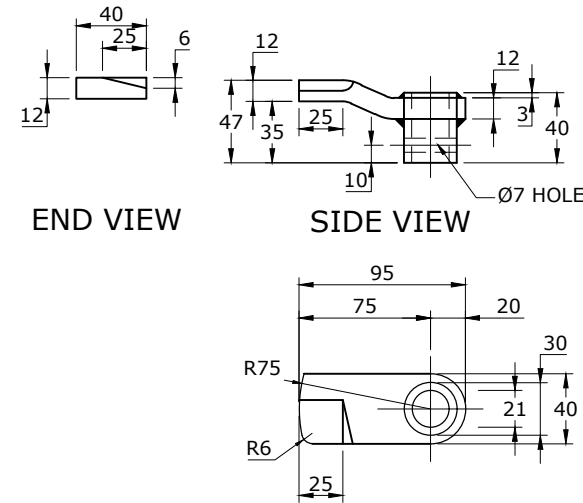
SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS-OPTION 2
PUMP WELL AND VALVE PIT
LATCH MECHANISM BOX
GENERAL ARRANGEMENT

CoGC	LEC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-13				C
NOT TO SCALE				ORG DATE: 1/1/2013

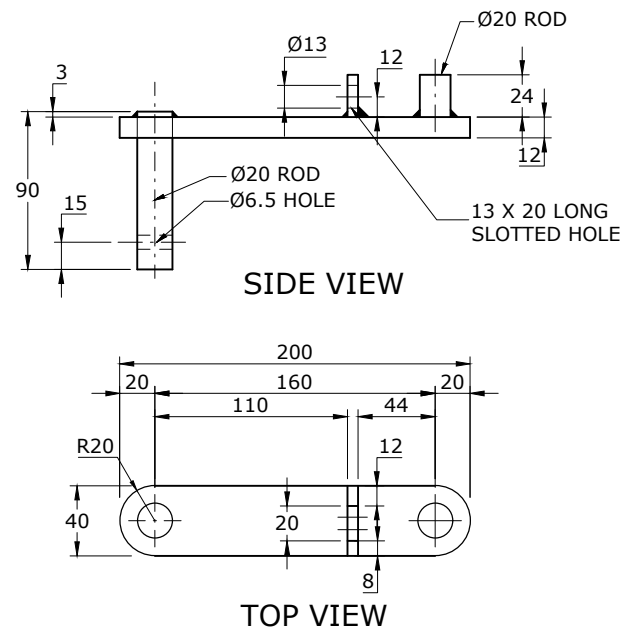
GENERAL NOTES
 G1. FOR ALL NOTES DETAILING COVER REQUIREMENTS REFER TO DRAWING NO. SEQ-SPS-1304-10.



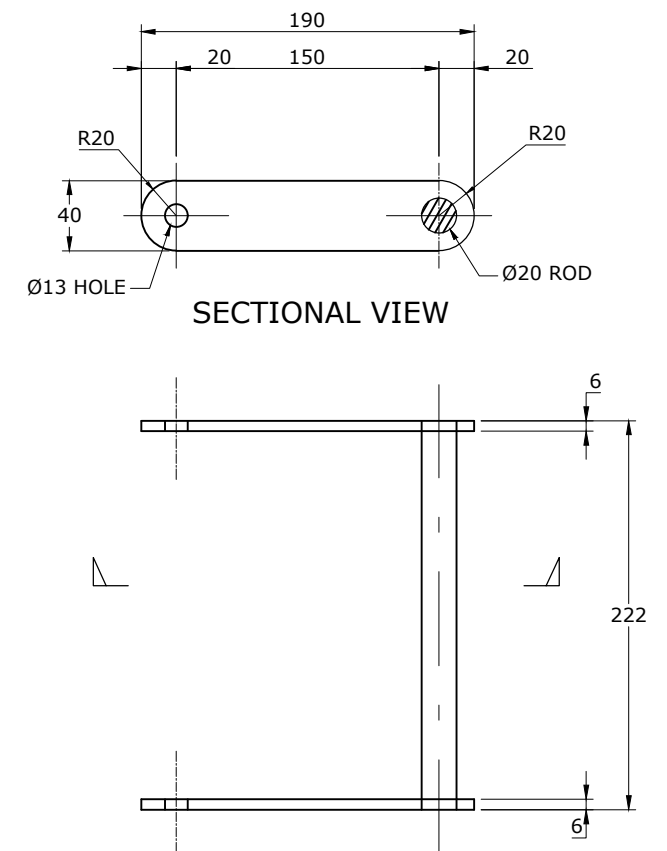
ITEM 2 LATCH MECHANISM BOX
 SCALE 1 : 2 FULL SIZE A1 SHEET



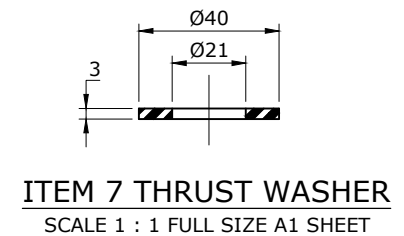
ITEM 5 LOCKING TONGUE
 SCALE 1 : 2 FULL SIZE A1 SHEET



ITEM 4 LOCKING HANDLE
 SCALE 1 : 2 FULL SIZE A1 SHEET



ITEM 6 LIFTING HANDLE
 SCALE 1 : 2 FULL SIZE A1 SHEET



ITEM 7 THRUST WASHER
 SCALE 1 : 1 FULL SIZE A1 SHEET

TO BE USED IN
 NON-TRAFFICABLE
 LOCATIONS ONLY

REV. No.	DATE	DESCRIPTION	AUTH.
B	13/05/14	TITLE CHANGED	

SEQ WATER SERVICE PROVIDERS

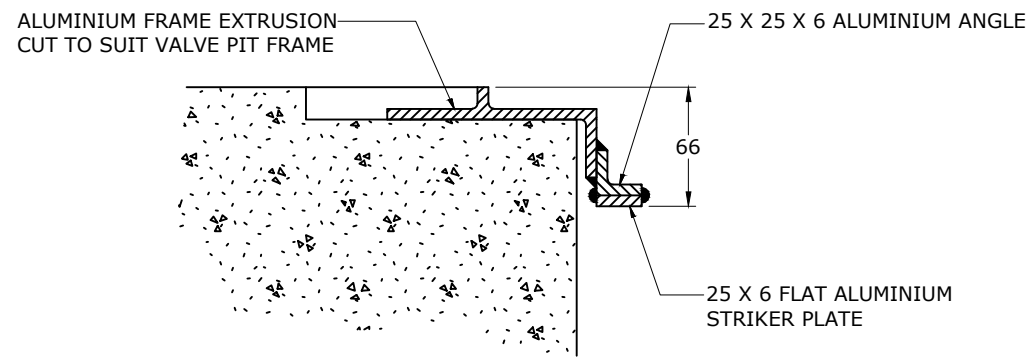
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
 ALUMINIUM ACCESS COVERS-OPTION 2
 PUMP WELL AND VALVE PIT
 LATCH MECHANISM BOX
 DETAILS

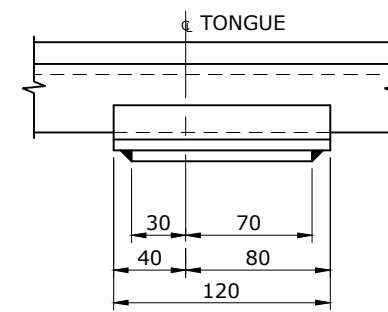
COGC	LCC	RCC	QUU	LW
DRAWING No.				VERSION
SEQ-SPS-1304-14				B
NOT TO SCALE				ORG DATE: 1/1/2013

GENERAL NOTES

G1. FOR ALL NOTES DETAILING COVER REQUIREMENTS REFER TO DRAWING NO. SEQ-SPS-1304-10



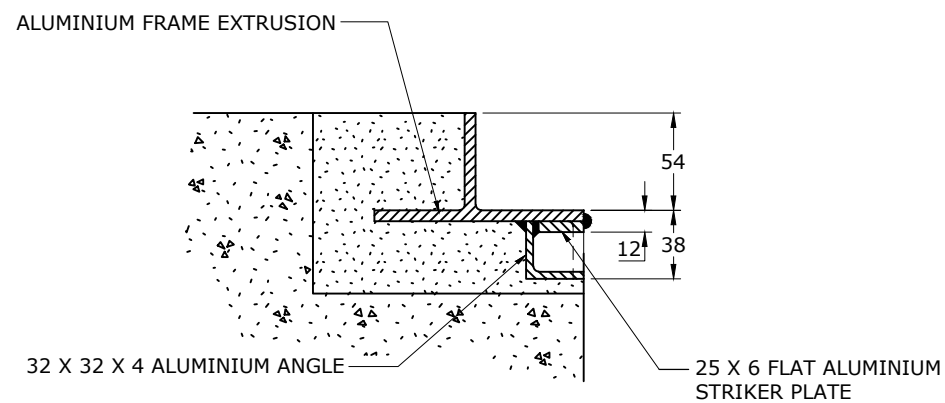
SECTIONAL VIEW



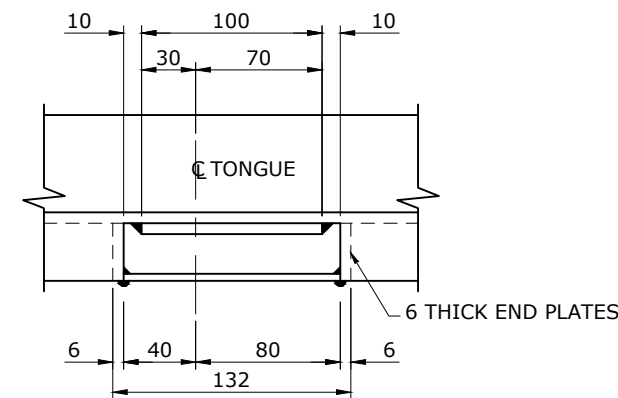
FRONT VIEW

STRIKER PLATE FOR VALVE PIT COVERS

SCALE 1 : 2 FULL SIZE A1 SHEET



SECTIONAL VIEW



FRONT VIEW

RECESSED STRIKER BOX FOR PUMP WELL COVERS WITH ODOUR SEAL

SCALE 1 : 2 FULL SIZE A1 SHEET

TO BE USED IN
NON-TRAFFICABLE
LOCATIONS ONLY

REV. No.	DATE	DESCRIPTION	AUTH.
B	13/05/14	TITLE CHANGED	

**SEQ WATER
SERVICE PROVIDERS**

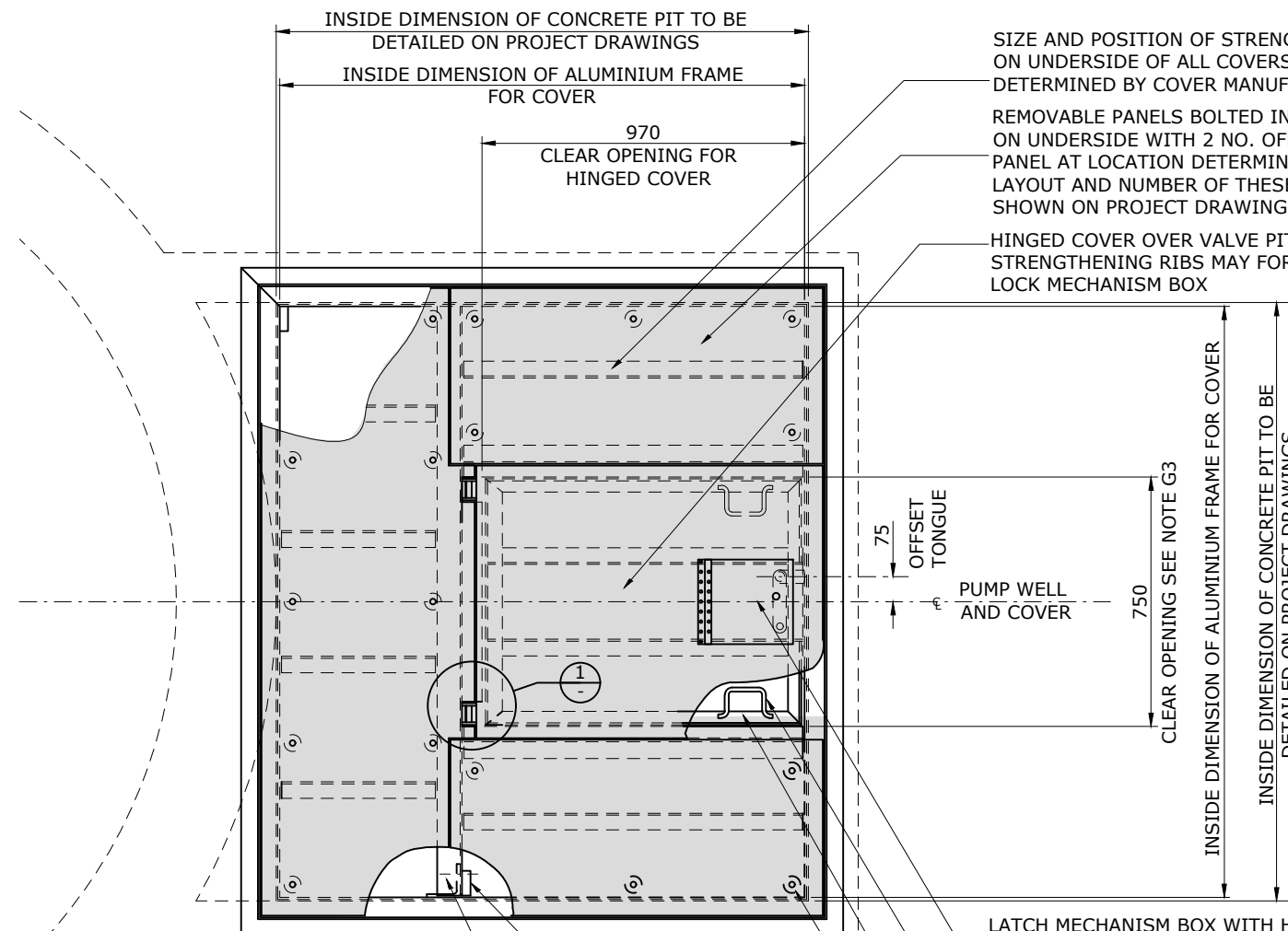
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE
OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS-OPTION 2
PUMP WELL AND VALVE PIT
STRIKER PLATE ON FRAMES DETAILS

CoGC	LCC	RCC	QUU	DW
DRAWING No.				VERSION
SEQ-SPS-1304-15				B
NOT TO SCALE				ORG DATE: 1/1/2013

GENERAL NOTES

- G1. FOR ALL NOTES DETAILING COVER REQUIREMENTS REFER TO DRAWING NO. SEQ-SPS-1304-10.
- G2. THIS DRAWING SHOWS ONLY ONE HINGED COVER WHICH IS FOR A PUMPING STATION WITH TWO PUMPS. FOR INSTALLATIONS WITH MORE THAN TWO PUMPS A SEPARATE HINGED COVER WITH A SEPARATE LADDER UNDER EACH IS REQUIRED BETWEEN EVERY PIPE HEADER.
- G3. THE 750 WIDE CLEAR OPENING IS FOR INSTALLATION WITH 375 WIDE LADDER WITH EXTENDABLE STILES ONLY.



TYPICAL PLAN OF VALVE PIT COVER
NOT TO SCALE

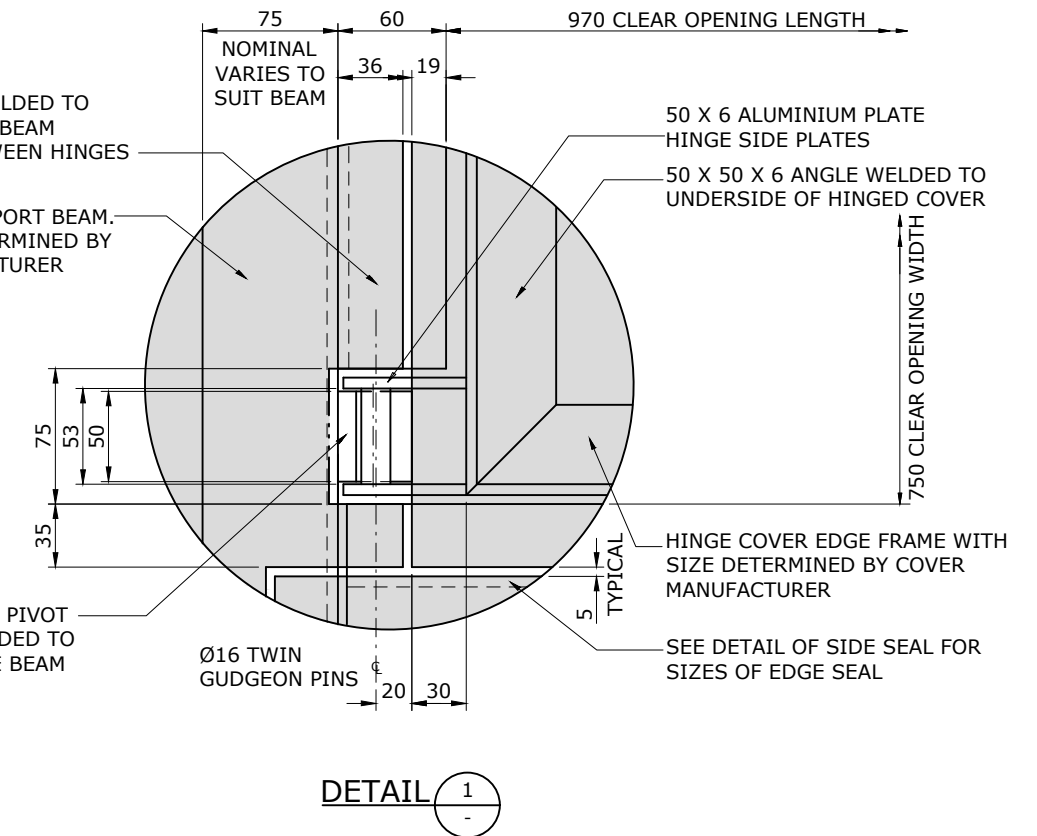
SIZE AND POSITION OF STRENGTHENING RIBS ON UNDERSIDE OF ALL COVERS TO BE DETERMINED BY COVER MANUFACTURER

REMOVABLE PANELS BOLTED IN PLACE. PANELS ALSO FITTED ON UNDERSIDE WITH 2 NO. OFF PADLOCK STAPLES PER PANEL AT LOCATION DETERMINED BY COVER MANUFACTURER. LAYOUT AND NUMBER OF THESE BOLTED PANELS TO BE SHOWN ON PROJECT DRAWINGS

HINGED COVER OVER VALVE PIT LADDER. STRENGTHENING RIBS MAY FORM PART OF LOCK MECHANISM BOX

60 X 60 X 6 ANGLE WELDED TO REMOVABLE SUPPORT BEAM ALONG SECTION BETWEEN HINGES

REMOVABLE SUPPORT BEAM. SIZE TO BE DETERMINED BY COVER MANUFACTURER



DETAIL 1

LATCH MECHANISM BOX WITH HINGED FLAP COVER. NOTE: PIANO HINGE TO BE ON THE SAME SIDE AS COVER HINGES.

2 NO. OFF LIFTING HANDLES ON UNDERSIDE OF COVER. REFER TO DRAWING NO. SEQ-SPS-1304-11 FOR DETAILS.

HINGED COVER EDGE FRAME WITH SIZE TO BE DETERMINED BY COVER MANUFACTURER.

"LINDAPTER FLOORFAST TYPE FF" FLOOR PLATE FIXINGS OR QUEENSLAND URBAN UTILITIES APPROVED SIMILAR. LOCATION TO BE DETERMINED BY COVER MANUFACTURER.

REMOVABLE ALUMINIUM SUPPORT BEAM WITH BOLTED END CONNECTIONS. SIZE TO BE DETERMINED BY COVER MANUFACTURER

25 X 6 ALUMINIUM FLAT FOR COVER FASTENERS

AREAS SHOWN SHADED INDICATE THE SEPARATE PIECES OF THE ALUMINIUM FLOOR PLATE ON THE SEPARATE COVERS. THIS FLOOR PLATE IS TO BE PAINTED ON TOP SURFACE AS DETAILED IN NOTES

TO BE USED IN NON-TRAFFICABLE LOCATIONS ONLY

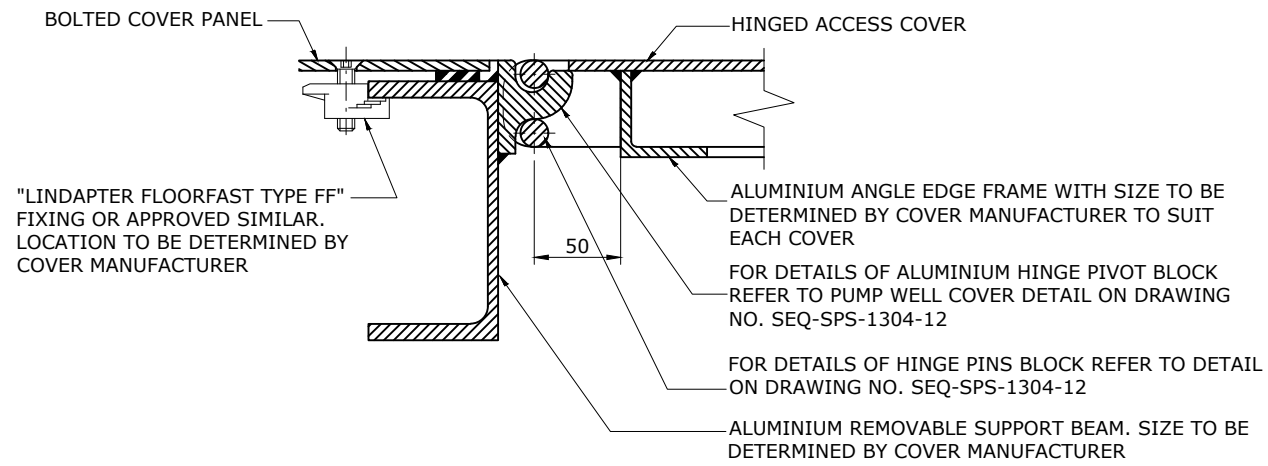
REV. No.	DATE	DESCRIPTION	AUTH.
B	13/05/14	TITLE CHANGED	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

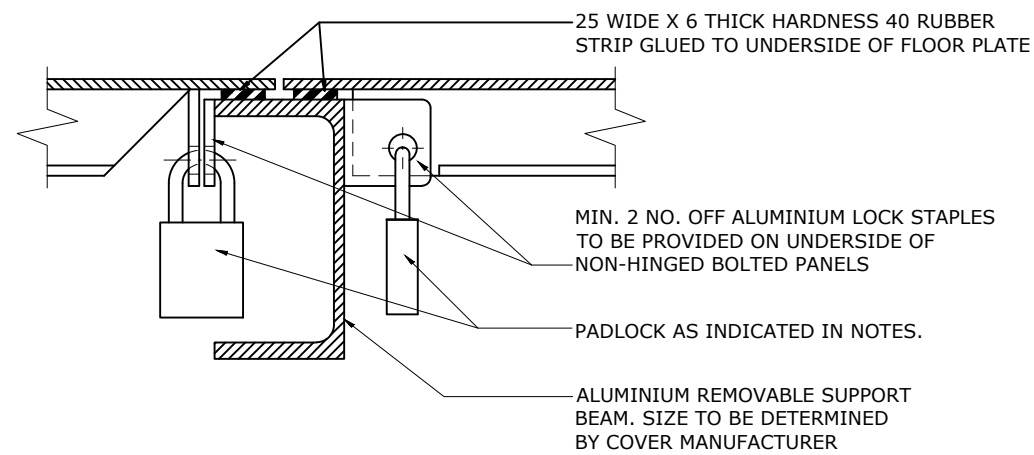
SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS-OPTION 2
VALVE PIT GENERAL ARRANGEMENT

CoGC	LCC	RCC	QUU	DW
DRAWING No.				VERSION
SEQ-SPS-1304-16				B
NOT TO SCALE				ORG DATE: 1/1/2013



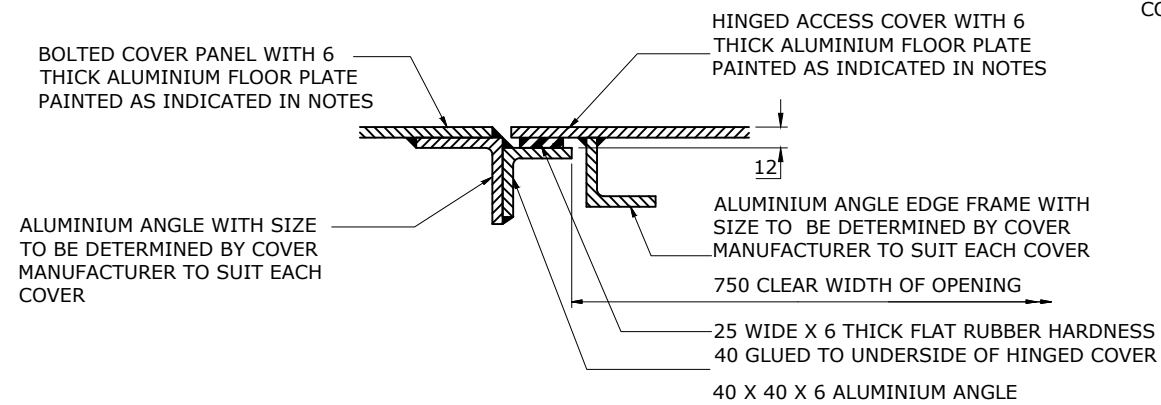
HINGE INSTALLATION DETAILS

SECTION A



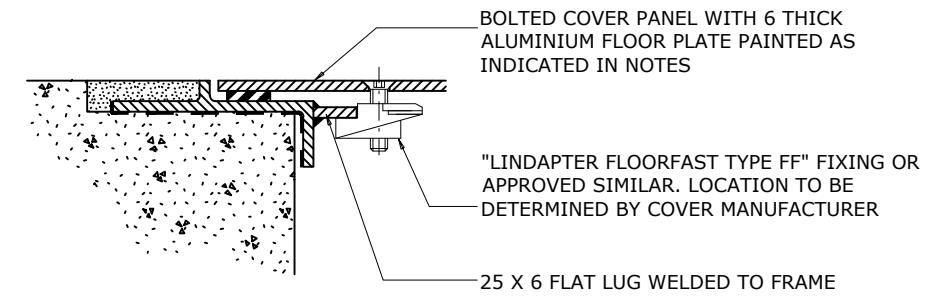
TYPICAL LOCKING ARRANGEMENTS FOR BOLTED COVERS
NOTE: 2 NO. OFF PADLOCK STAPLES REQUIRED PER BOLTED PANEL

SECTION C



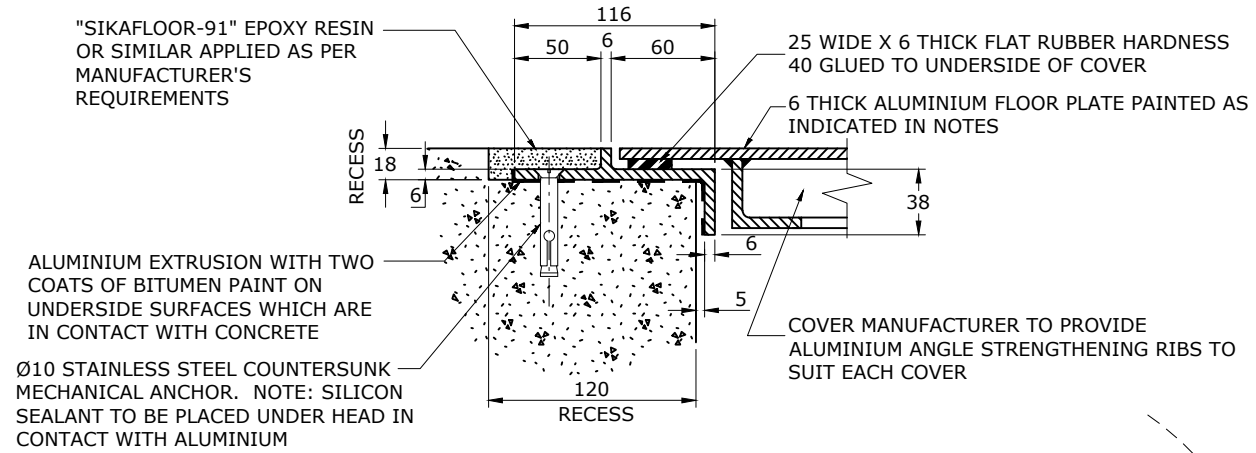
SIDE SEAL BETWEEN BOLTED AND HINGED COVERS

SECTION D



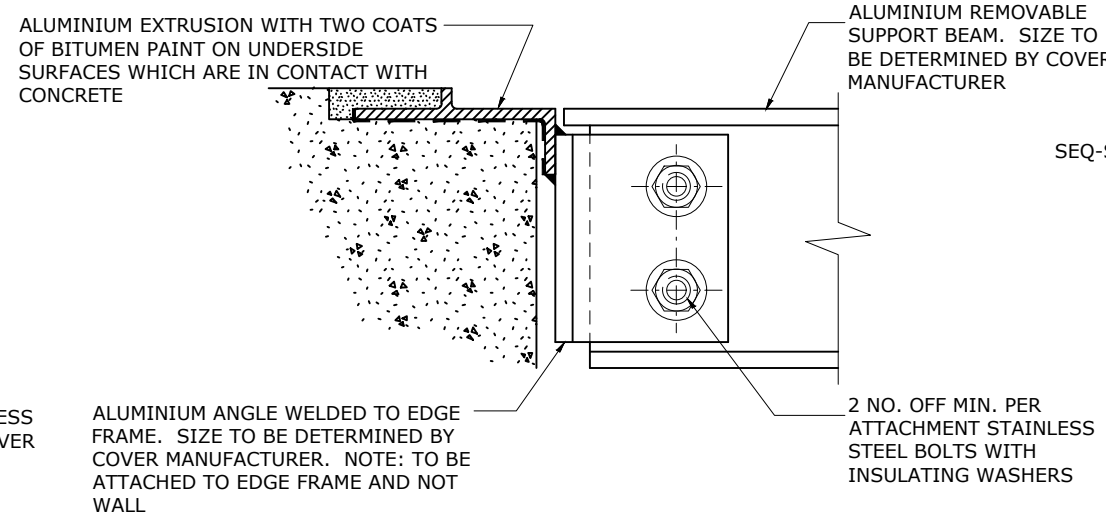
BOLTED COVER ATTACHMENT TO EDGE FRAME

DETAIL 3



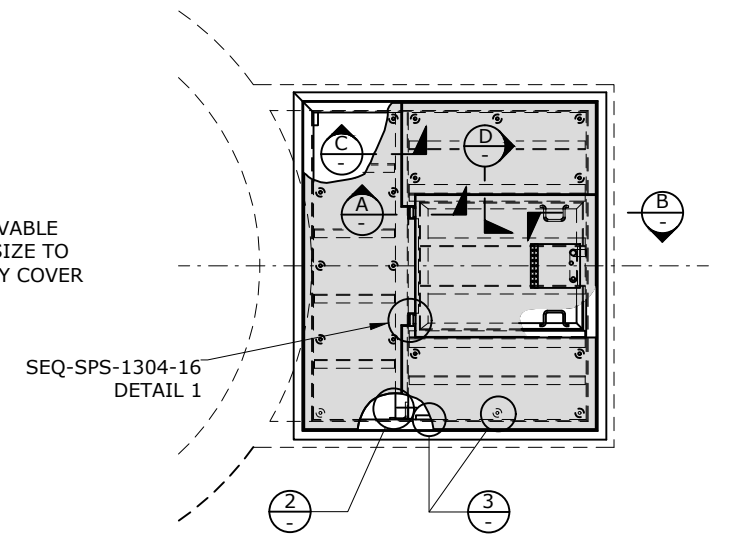
EDGE FRAME INSTALLATION AND COVER SEAL

SECTION B



REMOVABLE SUPPORT BEAM ATTACHMENT

DETAIL 2



SECTION AND DETAIL LOCATION PLAN
NOT TO SCALE SEE SEQ-SPS-1304-16

TO BE USED IN NON-TRAFFICABLE LOCATIONS ONLY

GENERAL NOTES
G1. FOR ALL NOTES DETAILING COVER REQUIREMENTS REFER TO DRAWING SEQ-SPS-1304-10.

REV. No.	DATE	DESCRIPTION	AUTH.
B	13/05/14	TITLE CHANGED	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS-OPTION 2
VALVE PIT SECTIONS AND DETAILS

CoGC	LCC	RCC	QUU	LW
DRAWING No.				VERSION
SEQ-SPS-1304-17				B
NOT TO SCALE				ORG DATE: 1/1/2013

GENERAL NOTES

- ALL DIMENSIONS IN MILLIMETRES UNLESS STATED OTHERWISE.
- THIS SET OF STANDARD ALUMINIUM ACCESS COVER AND HANDRAILS DRAWINGS ARE TO BE USED AS A GUIDE ONLY FOR THE MANUFACTURE AND FABRICATION OF ALUMINIUM COVERS AND FRAMES OVER WET-WELLS AND VALVE CHAMBERS WHERE APPLICABLE. THESE DRAWINGS SHALL COMMUNICATE THE INTENT AND FUNCTION, AND ARE NOT FABRICATION OR CONSTRUCTION DRAWINGS. ALL MEASUREMENTS ARE INDICATIVE ONLY. THE MANUFACTURER IS RESPONSIBLE FOR THE FULL STRUCTURAL DESIGN OF ALL COMPONENTS WITH FULL RPEQ CERTIFICATION.
- EACH COVER AND FRAME SHALL BE DESIGNED TO SUIT INDIVIDUAL SITE CONDITIONS AND STRUCTURAL COMPONENTS. LOCKING AND SEAL ARRANGEMENTS MAY VARY TO SUIT THE DESIGN OF THE MANUFACTURER / FABRICATOR, HOWEVER THE GENERAL PRINCIPLES AND FUNCTION SHALL BE AS DETAILED IN THESE DRAWINGS.
- THE STRUCTURAL COMPONENTS ON THESE DRAWINGS SHALL BE DESIGNED IN ACCORDANCE WITH THE STRUCTURAL DESIGN ACTIONS OF AS/NZS1170.
- ACCESS COVERS IN NON-TRAFFICABLE LOCATIONS AND SUBJECT TO PEDESTRIAN LOADS ONLY, SHALL BE DESIGNED FOR CLASS A LOADINGS AS SPECIFIED IN AS3996 SECTION 3. IF THE ACCESS COVER IS SUPPORTED BY A SAFETY GRATES, THE SAFETY GRATES SHALL BE DESIGNED FOR CLASS A LOADING AS SPECIFIED IN AS3996 SECTION 3.
- SAFETY GRATES SHALL BE DESIGNED FOR PLATFORM LOADINGS IN ACCORDANCE WITH AS1657 UNLESS NOTED OTHERWISE.
- HANDRAILS SHALL BE DESIGNED AND FABRICATED IN ACCORDANCE WITH AS1657.
- FOR A HINGED COVER OR GRATE THE MAXIMUM LIFTING WEIGHT AT EACH LIFTING POINT SHALL NOT BE GREATER THAN 16kg.
- COVERS MUST BE DESIGNED SUCH THAT THEIR TOTAL LIFTING WEIGHT (W_l) DOES NOT EXCEED 16kg, UNLESS APPROVED OTHERWISE BE THE PRINCIPAL.
- COVERS WITH A TOTAL LIFTING WEIGHT (W_l) GREATER THAN 16kg, SHALL BE DESIGNED FOR A TWO PERSON LIFT AND THE TOP OF THE COVER SHALL BE MARKED WITH AN ETCHED PLATE STATING 'OVER 16kg'.
- THE UNDERSIDE OF THE COVERS SHALL BE MARKED WITH AN ETCHED PLATE, STATING THE MANUFACTURER'S NAME OR REGISTERED TRADEMARK, AND MONTH AND YEAR OF MANUFACTURE. THE ETCHED PLATE SHALL BE LOCATED AS TO AVOID CONFLICTS WITH LOAD BEARING MEMBERS.
- SWITCHBOARD (WHEN ITS DOOR IS OPEN) AND HANDRAILS (WHEN ITS GATE IS OPEN) MUST HAVE A MINIMUM CLEARANCE OF 600mm.
- THE ACCESS COVER OPENING TYPE AND HANDRAIL ARRANGEMENT TYPE SHALL BE SPECIFIED IN THE PROJECT DRAWING. THE SPECIFIED TYPES SHALL ALLOW FOR THE SAFE REMOVAL OF PUMPS AND COMPONENTS WITHIN THE WET-WELL AND VALVE CHAMBER AS PER THE MANUFACTURER'S RECOMMENDATIONS, AND HEALTH AND SAFETY GUIDELINES.
- ACCESS COVERS LOCATED WITHIN PEDESTRIAN WALKWAYS (e.g. FOOTPATHS) THAT DO NOT HAVE A HANDRAIL AROUND THE PERIMETER SHALL BE DESIGNED WITH A FLUSH COVER IN ACCORDANCE WITH AS3996 SECTION 3.3 AND WET WELLS DRG NO SEQ-SPS-1304-24.
- PRIOR TO APPLICATION OF SIKAFLEX TANK AND SIKAFLEX PRO (OR APPROVED EQUIVALENT), CONCRETE SURFACE UNDERNEATH EXTERNAL FRAME OF WET-WELL AND UP TO 50mm AWAY FROM EXTERNAL FRAME, MUST BE SCRUBBED CLEAN AND GRINDED BEFORE FILLING ALL VOIDS WITH EPOXY MORTAR, AND RENDERED SMOOTH SUCH THAT ANY IRREGULARITIES ON THE THE CONCRETE SURFACE ARE NOT MORE THAN 5mm.
- IF BOLLARDS ARE SPECIFIED TO BE USED IN THE PROJECT SPECIFICATIONS, UNLESS SPECIFIED OTHERWISE, BOLLARDS SHALL BE IN ACCORDANCE WITH CITY OF GOLD COAST STD DWG 05-717 WITH THE FOLLOWING AMENDMENTS:
 - BOLLARDS TO BE PAINTED WITH TWO COATS OF TWO PACK, 125 MICRON IN TOTAL THICKNESS, GOLDEN YELLOW COLOUR TO AS2700 COLOUR CODE Y14 (SAFETY YELLOW).
 - PROVIDE TWO 50mm WIDE RED CLASS 1 RETROREFLECTIVE TAPE SPACED 50mm APART.

MATERIAL NOTES

- ALL ALUMINIUM COMPONENTS SHALL BE DESIGNED AND FABRICATED IN ACCORDANCE WITH AS/NZS 1664.
- ALL ALUMINIUM SHALL BE MARINE GRADE TO AS1734.
- ALUMINIUM SHALL ONLY BE ANODIZED IF SPECIFIED BY THE PRINCIPAL.
- ALL STAINLESS STEEL USED SHALL BE GRADE 316.
- ALL STAINLESS STEEL NUTS AND BOLTS TO BE ASSEMBLED WITH AN ANTI-GALLING COMPOUND 'DURALAC' OR APPROVED EQUIVALENT.
- ALUMINIUM AND STAINLESS STEEL SHALL NOT BE ALLOWED TO COME IN CONTACT WITH EACH OTHER UNLESS ADEQUATELY INSULATED WITH APPROVED SEALANTS, GASKETS, WASHERS AND SLEEVES.
- ALL ACCESS COVERS SHALL HAVE THEIR TOP SURFACES COVERED WITH A GREEN COLOURED 'EPIREZ SAFE STEP 550' EXPOXY ANTI-SLIP COATING OR APPROVED EQUIVALENT.
- WHERE ALUMINIUM IS IN CONTACT WITH CONCRETE, THE ALUMINIUM SHALL BE PAINTED WITH A MINIMUM TWO COATS OF BITUMINOUS PAINT OR APPROVED EQUIVALENT.
- REPLACEABLE SEALS SHALL BE PROVIDED ON THE UNDERSIDE OF THE WET WELL COVERS TO PROVIDE A FULL ODOUR/GAS TIGHT SEAL. USE SPECIFIED SEAL OR PRINCIPAL APPROVED EQUIVALENT.
- ALL ALUMINIUM WELDING TO COMPLY WITH AS/NZS1665 AND ISO18273.

DRAWING INDEX

DRAWING No.	DRAWING TITLE
SEQ-SPS-1304-18	DRAWING INDEX, NOTES AND LEGEND
SEQ-SPS-1304-19	WET-WELL ACCESS COVERS OPENING OPTIONS
SEQ-SPS-1304-20	VALVE CHAMBER ACCESS COVERS OPENING OPTIONS
SEQ-SPS-1304-21	WET-WELL HANDRAILS ARRANGEMENT OPTIONS
SEQ-SPS-1304-22	WET-WELL ACCESS COVERS WITH HANDRAILS GENERAL ARRANGEMENT PLANS
SEQ-SPS-1304-23	WET-WELL ACCESS COVERS WITH HANDRAILS DETAILS
SEQ-SPS-1304-24	WET-WELL ACCESS COVERS SUPPORTED BY SAFETY GRATE DETAILS
SEQ-SPS-1304-25	VALVE CHAMBER ACCESS COVERS GENERAL ARRANGEMENT PLANS
SEQ-SPS-1304-26	VALVE CHAMBER ACCESS COVERS AND SAFETY GRATE DETAILS
SEQ-SPS-1304-27	HANDRAILS AND TOEBOARDS DETAILS
SEQ-SPS-1304-28	MISCELLANEOUS DETAILS - 1 OF 2
SEQ-SPS-1304-29	MISCELLANEOUS DETAILS - 2 OF 2

LIFTING WEIGHT CALCULATION

THE TOTAL LIFTING WEIGHT FOR A HINGED COVER SHALL BE DETERMINED AS FOLLOWS:

$$W_l := \frac{W_c \cdot L_c}{2 \cdot D_{lp} \cdot \sin\left(\tan^{-1}\left(\frac{V_l}{D_{lp} + H_l}\right)\right)}$$

WHERE

- W_l = THE TOTAL COVER LIFTING WEIGHT (kg) (REFER GENERAL NOTES 8, 9 & 10)
- W_c = THE TOTAL COVER WEIGHT (DEAD WEIGHT) (kg)
- L_c = THE LENGTH OF THE COVER (m)
- D_{lp} = THE DISTANCE TO THE LIFTING POINT (m)
- V_l = THE LIFT VERTICAL HEIGHT, 1.2m TYPICAL
- H_l = THE LIFT HORIZONTAL OFFSET FROM THE HINGE, 0.2m TYPICAL

LEGEND

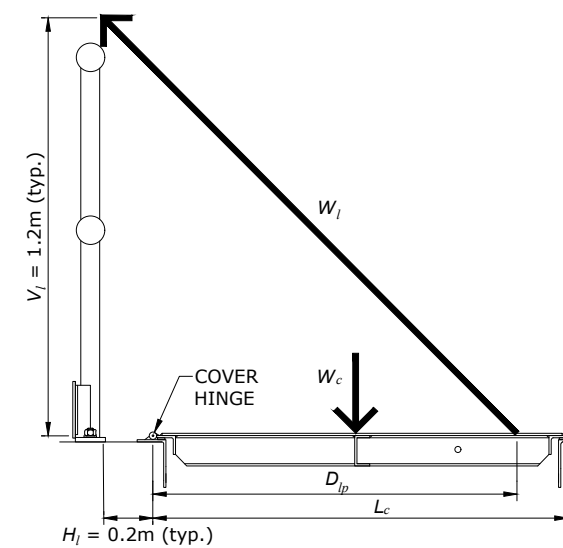
DETAIL A
3 DETAIL LETTER SHEET WHERE SHOWN *

DETAIL A
2 DETAIL LETTER SHEET WHERE TAKEN *

SECTION 1
3 SECTION NUMBER SHEET WHERE SHOWN *

SECTION 1
2 SECTION NUMBER SHEET WHERE TAKEN *

 * DASH INDICATES SHOWN ON SAME SHEET



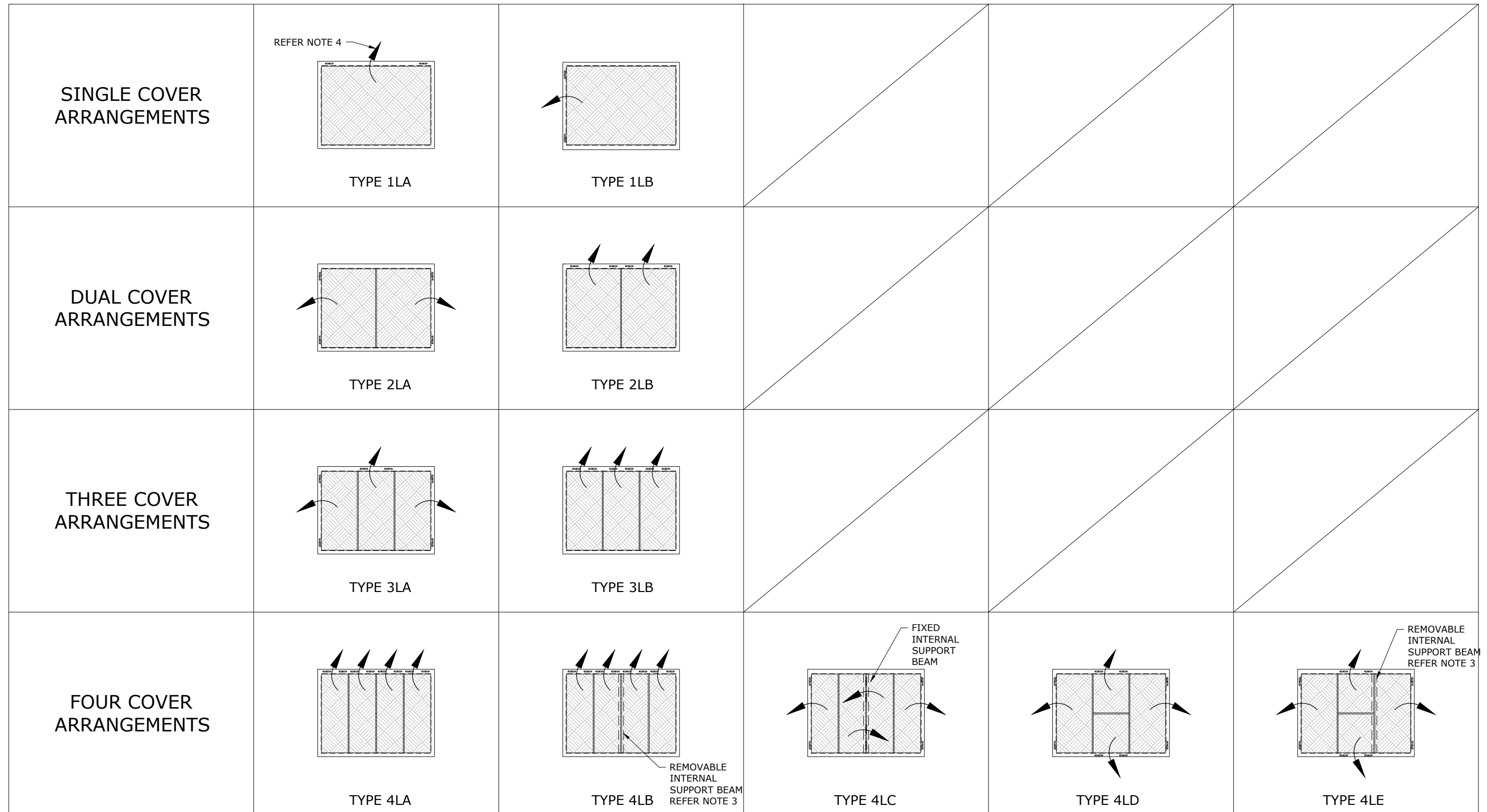
REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	NOTES UPDATED, FORMULAR ADDED, DRAWING INDEX TABLE AMENDED.	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS-OPTION 3
DRAWING INDEX, NOTES AND LEGEND
SHEET 1 OF 12

CoGC	LEC	REC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-18				B
NOT TO SCALE				ORG DATE: 04/07/2016



NOTES

- REFER DRG NO. SEQ-SPS-1304-18 FOR GENERAL AND MATERIAL NOTES.
- REFER DRG NO. SEQ-SPS-1304-22 FOR WET-WELL ACCESS COVERS GENERAL ARRANGEMENT PLANS.
- REFER DRG NO. SEQ-SPS-1304-28 FOR REMOVABLE INTERNAL SUPPORT BEAM DETAILS.
- ARROWS INDICATE OPENING DIRECTION OF COVERS.
- THE OPENING DIRECTION FOR COVER ARRANGEMENTS SHOWN ARE COMMONLY USED AND ARE INDICATIVE ONLY. PRINCIPAL SHALL SPECIFY THE OPENING DIRECTION FOR EACH SITE.

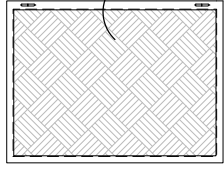
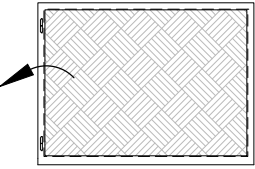
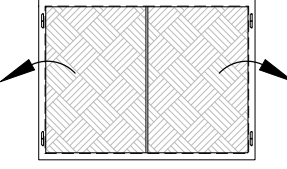
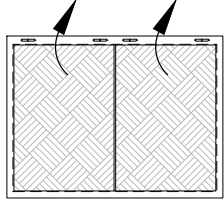
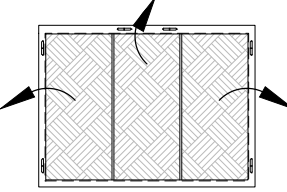
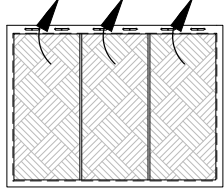
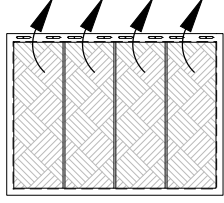
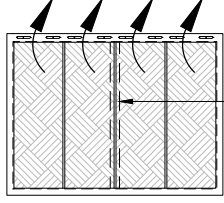
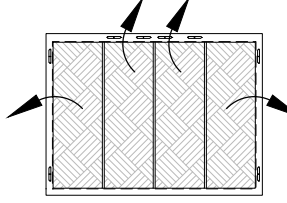
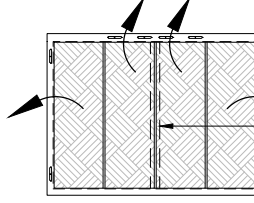
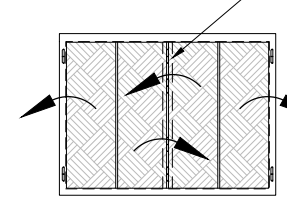
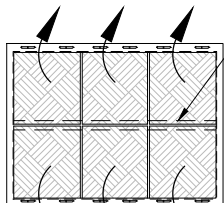
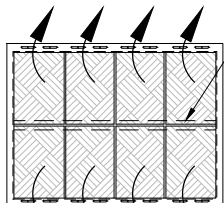
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B	01/02/20	NEW NOTE 5.	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
 ALUMINIUM ACCESS COVERS-OPTION 3
 WET-WELL ACCESS COVERS
 OPENING OPTIONS
 SHEET 2 OF 12

CoGC	LEC	REC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-19				B
NOT TO SCALE				ORG DATE: 04/07/2016

SINGLE COVER ARRANGEMENTS	REFER NOTE 4  TYPE 1VCA	 TYPE 1VCB			
DUAL COVER ARRANGEMENTS	 TYPE 2VCA	 TYPE 2VCB			
THREE COVER ARRANGEMENTS	 TYPE 3VCA	 TYPE 3VCB			
FOUR COVER ARRANGEMENTS	 TYPE 4VCA	 TYPE 4VCB	 TYPE 4VCC	 TYPE 4VCD	 TYPE 4VCE
ALTERNATIVE MULTI-COVER ARRANGEMENTS	 TYPE 5VCA	 TYPE 5VCB			

NOTES

- REFER DRG NO. SEQ-SPS-1304-18 FOR GENERAL AND MATERIAL NOTES.
- REFER DRG NO. SEQ-SPS-1304-24 AND SEQ-SPS-1304-25 FOR VALVE CHAMBER ACCESS COVERS GENERAL ARRANGEMENT PLANS - TYPE A AND TYPE B RESPECTIVELY.
- REFER DRG NO. SEQ-SPS-1304-28 FOR REMOVABLE INTERNAL SUPPORT BEAM DETAILS.
- ARROWS INDICATE OPENING DIRECTION OF COVERS.
- THE OPENING DIRECTION FOR COVER ARRANGEMENTS SHOWN ARE COMMONLY USED AND ARE INDICATIVE ONLY. PRINCIPAL SHALL SPECIFY THE OPENING DIRECTION FOR EACH SITE.

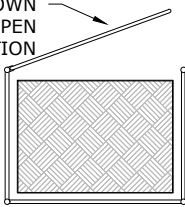
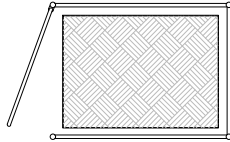
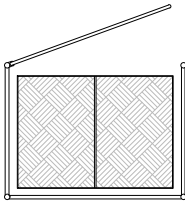
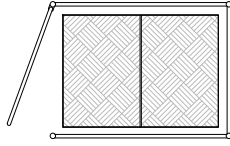
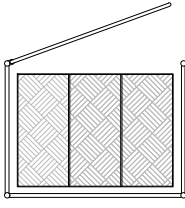
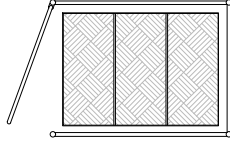
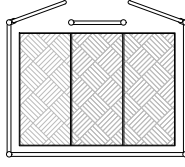
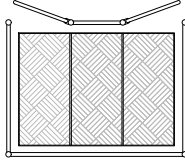
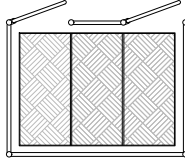
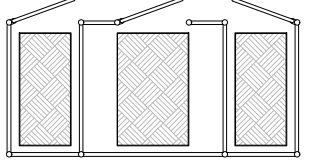
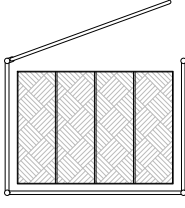
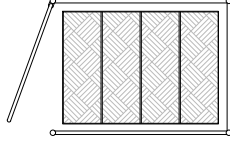
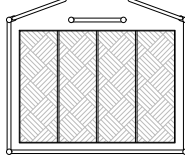
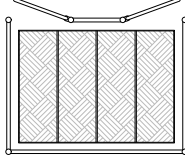
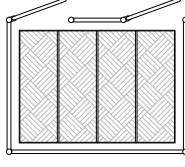
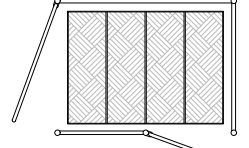
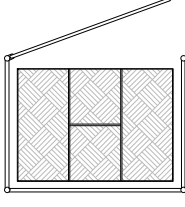
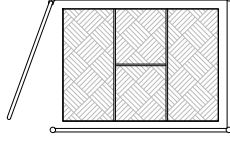
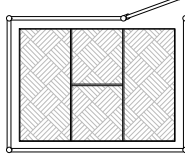
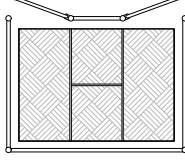
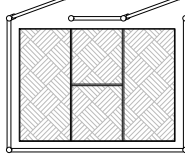
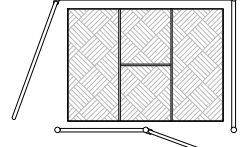
REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	NEW NOTE 5	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS-OPTION 3
VALVE CHAMBER ACCESS COVERS
OPENING OPTIONS
SHEET 3 OF 12

CoGC	LEC	REC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-20				B
NOT TO SCALE				ORG DATE: 04/07/2016

SINGLE COVER HANDRAIL ARRANGEMENTS	GATES SHOWN IN AN OPEN POSITION 					
	TYPE 1H1	TYPE 1H2				
DUAL COVER HANDRAIL ARRANGEMENTS						
	TYPE 2H1	TYPE 2H2				
THREE COVER HANDRAIL ARRANGEMENTS						
	TYPE 3H1	TYPE 3H2	TYPE 3H3	TYPE 3H4	TYPE 3H5	TYPE 3H6 (SPECIAL)
FOUR COVER HANDRAIL ARRANGEMENTS						
	TYPE 4H1	TYPE 4H2	TYPE 4H3	TYPE 4H4	TYPE 4H5	TYPE 4H6
ALTERNATIVE MULTI-COVER HANDRAIL ARRANGEMENTS						
	TYPE 4AH1	TYPE 4AH2	TYPE 4AH3	TYPE 4AH4	TYPE 4AH5	TYPE 4AH6

NOTES

1. REFER DRG NO. SEQ-SPS-1304-18 FOR GENERAL AND MATERIAL NOTES.
2. REFER DRG NO. SEQ-SPS-1304-27 FOR HANDRAILS AND TOEBOARDS DETAILS.

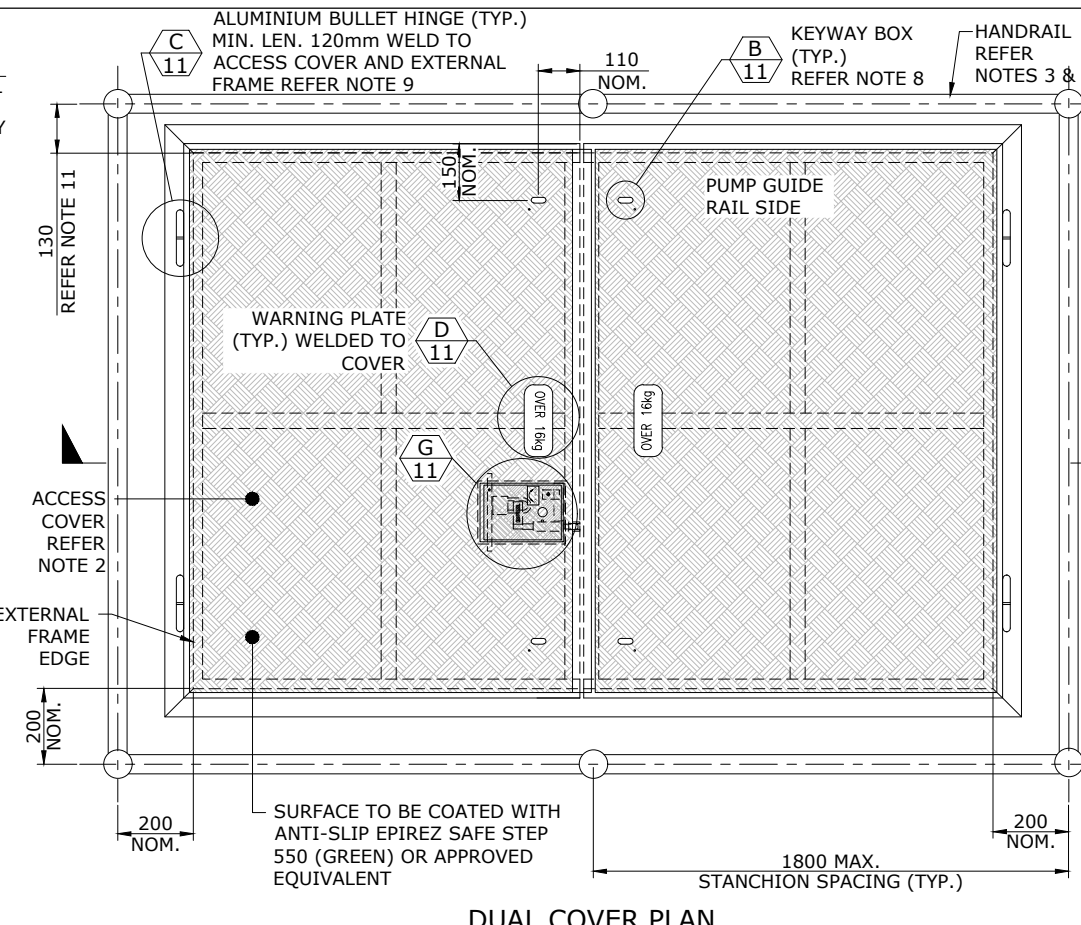
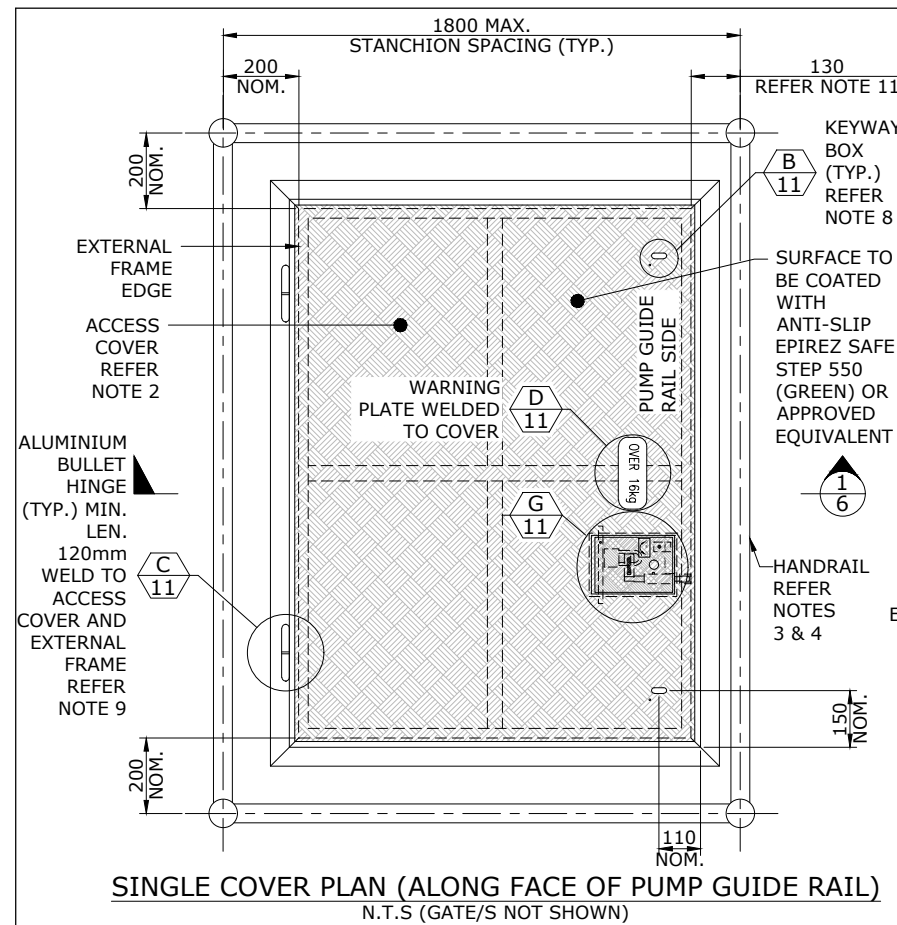
REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	DELETED NOTES 3, 4 & 5. AMENDED DRAWING TITLE. DRAFTING IMPROVED.	

SEQ WATER SERVICE PROVIDERS

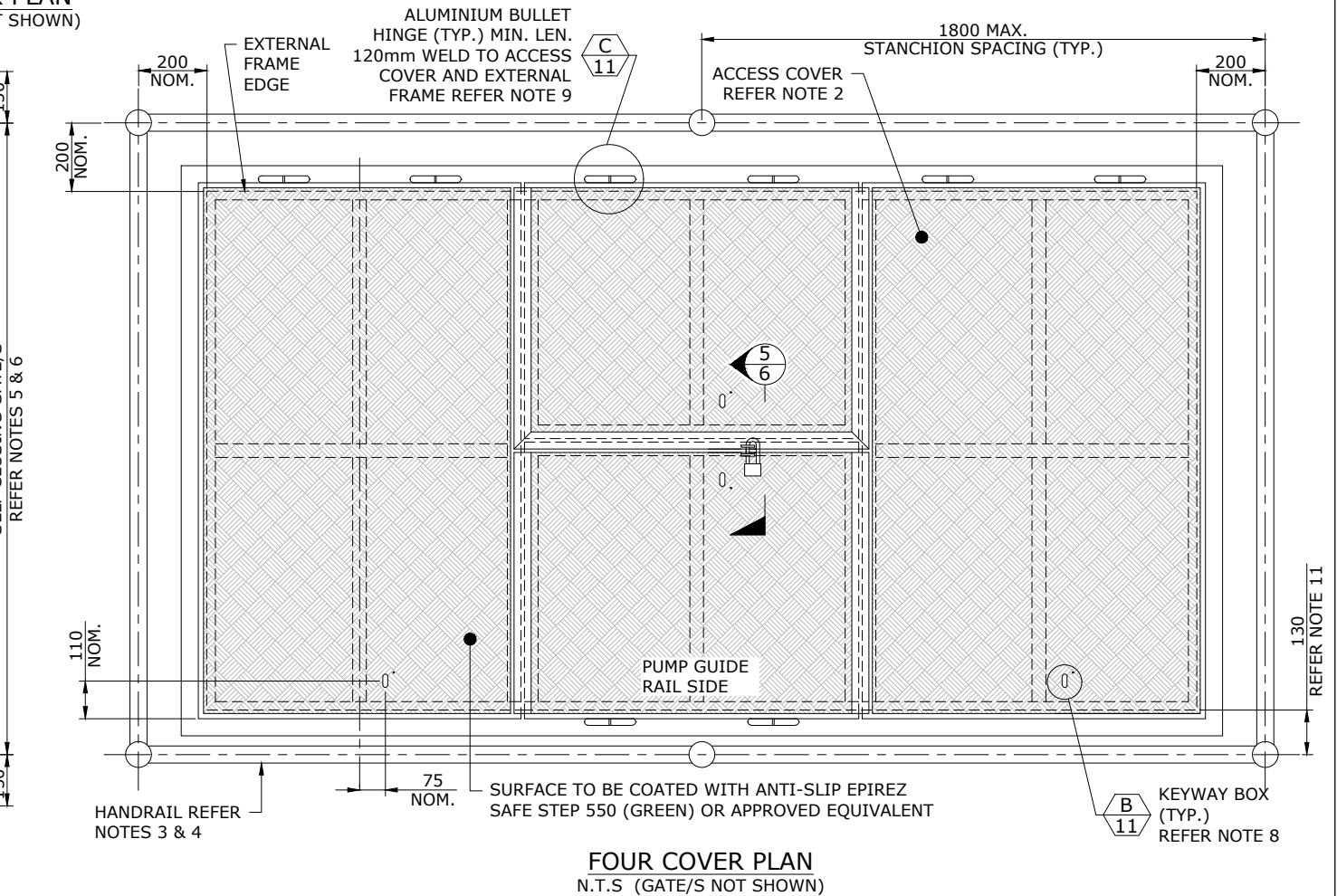
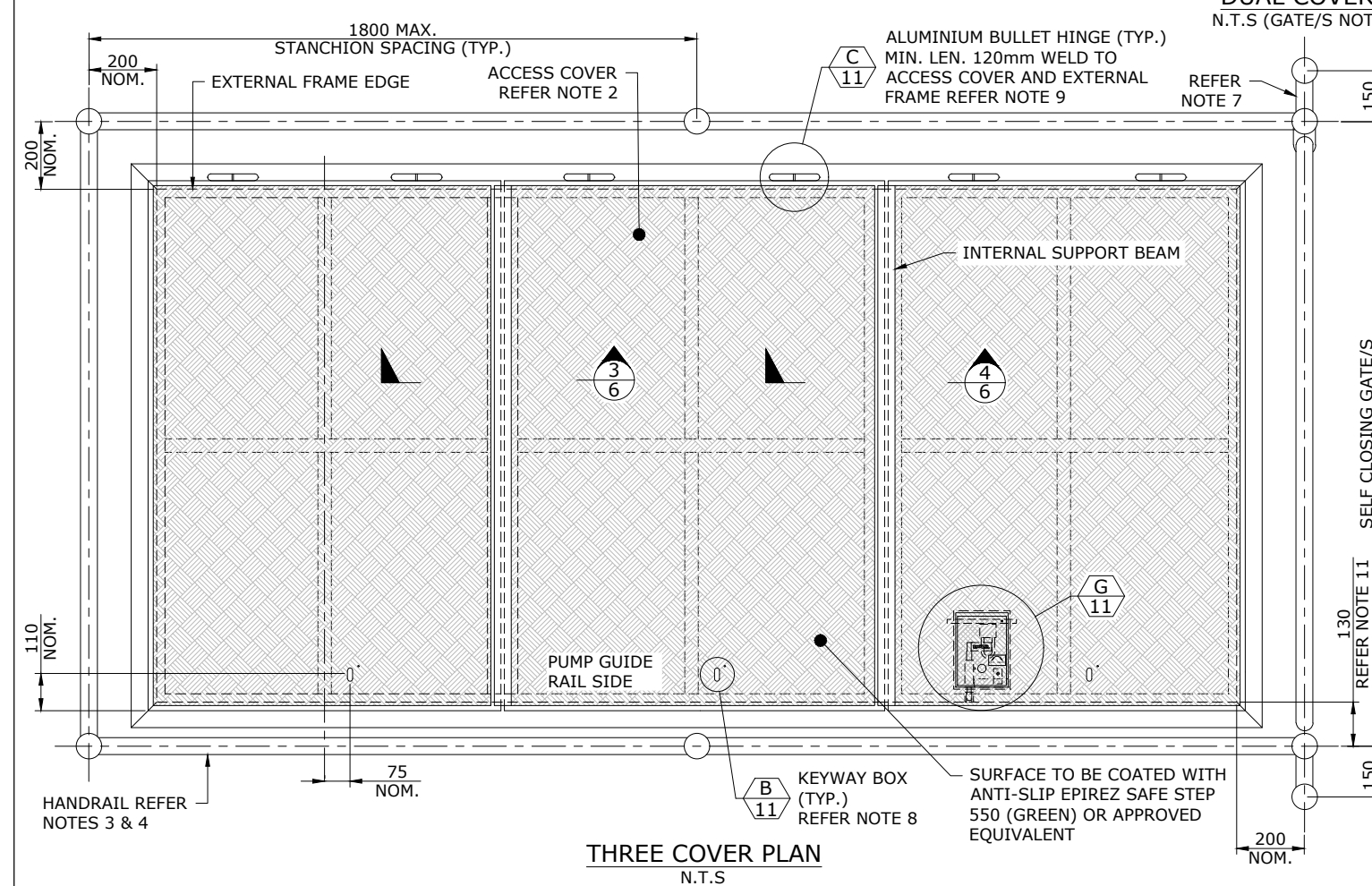
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
 ALUMINIUM ACCESS COVERS-OPTION 3
 WET-WELL HANDRAILS
 ARRANGEMENT OPTIONS
 SHEET 4 OF 12

CoGC	LEC	REC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-21				B
NOT TO SCALE				ORG DATE: 04/07/2016



- NOTES**
- REFER DRG NO. SEQ-SPS-1304-18 FOR GENERAL AND MATERIAL NOTES.
 - REFER DRG NO. SEQ-SPS-1304-23 FOR WET-WELL ACCESS COVER DETAILS.
 - HANDRAIL LAYOUT AND GATE LOCATION/S ARE INDICATIVE ONLY, REFER DRG NO. SEQ-SPS-1304-21 FOR ARRANGEMENT OPTIONS AND DRG NO. SEQ-SPS-1304-27 FOR DETAILS.
 - HANDRAIL TOEBOARDS ON THE PUMP GUIDE RAIL SIDE SHALL HAVE A 'HINGED AT BOTTOM' CONNECTION, REFER TYPE 2 TOEBOARD CONNECTION DETAIL ON DRG NO. SEQ-SPS-1304-27.
 - SELF CLOSING GATE/S WITH ACCESS COVERS OPENING TOWARDS AND BENEATH THEM, SHALL HAVE TOEBOARDS WITH A 'HINGED AT TOP' CONNECTION, REFER TYPE 3 TOEBOARD CONNECTION DETAIL ON DRG NO. SEQ-SPS-1304-27.
 - SELF CLOSING GATE/S SHALL SWING OUTWARDS AND THE NUMBER OF GATE/S REQUIRED SHALL BE AS FOLLOWS:
 - A SINGLE GATE FOR SPANS BETWEEN STANCHIONS OF UP TO A MAXIMUM OF 1500mm.
 - DOUBLE GATES FOR SPANS BETWEEN STANCHIONS GREATER THAN 1500mm AND UP TO A MAXIMUM OF 2400mm.
 - WHERE GATES SPAN THE ENTIRE LENGTH OF A HANDRAIL'S SIDE AND WHERE DEEMED NECESSARY, ADDITIONAL STANCHIONS AND RAILS SHALL BE PROVIDED EITHER SIDE OF THE GATE/S TO INCREASE HANDRAIL STABILITY.
 - FOR COVERS WITH A TOTAL LIFTING WEIGHT LESS THAN 16kg, A SINGLE KEYWAY BOX SHALL BE PROVIDED CENTRALLY (REFER THREE AND FOUR COVER PLANS), UNLESS REQUESTED OTHERWISE BY THE PRINCIPAL. FOR COVERS WITH A TOTAL LIFTING WEIGHT GREATER THAN 16kg, DUAL KEYWAY BOXES AND AN ETCHED WARNING PLATE SHALL BE PROVIDED (REFER SINGLE AND DUAL COVER PLANS).
 - BULLET HINGES SHALL BE ORIENTATED IN OPPOSITE DIRECTIONS TO RESTRICT THE REMOVAL OF THE COVER.
 - WET WELL COVERS SHALL BE COMPLETELY SEALED WITH 'TESA' PERMAFOAM TAPE OR APPROVED EQUIVALENT, REFER TYPICAL SEALING TAPE CORNER DETAIL AND NOTE 3 ON DRG NO. SEQ-SPS-1304-28.
 - HANDRAIL SHALL HAVE A 130mm OFFSET ON THE PUMP GUIDE RAIL SIDE ONLY.

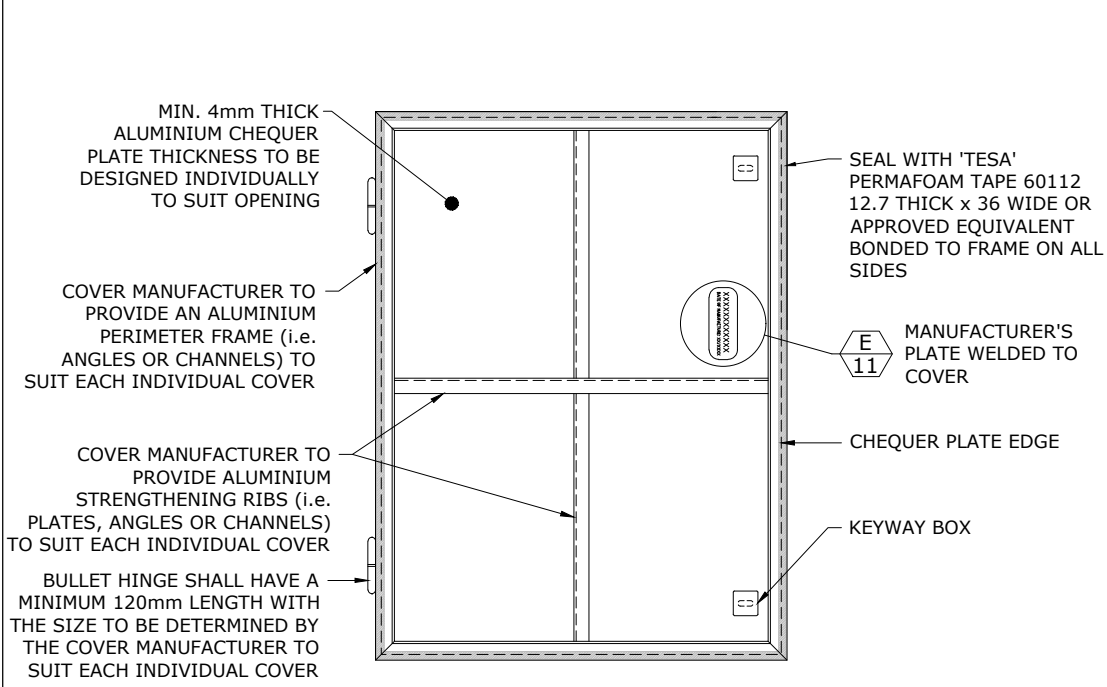


REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	OLD NOTE 9 DELETED. DRAWING TITLE AMENDED. DRAFTING IMPROVED.	

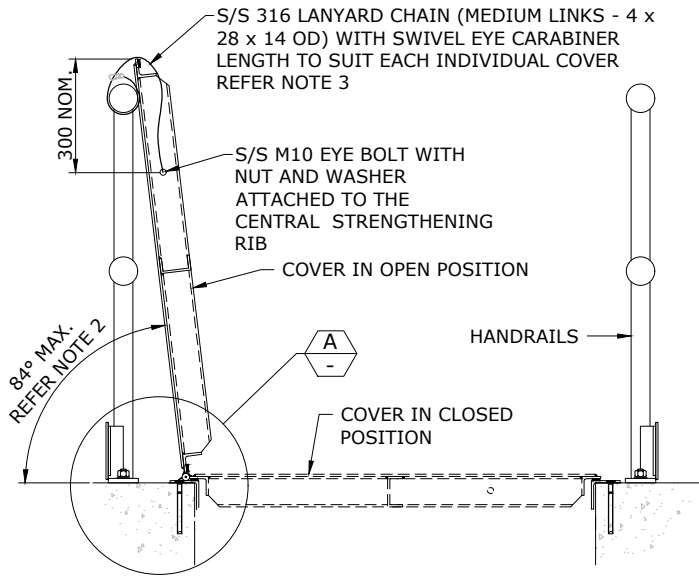
SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

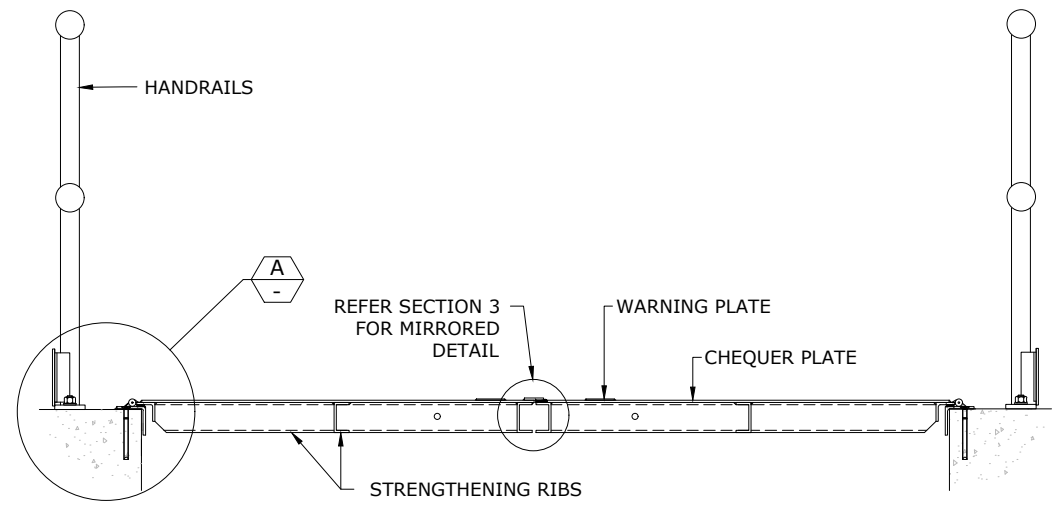
SEWAGE PUMP STATION STANDARD DRAWING	CoGC	LEC	REC	QUU	UW
ALUMINIUM ACCESS COVERS-OPTION 3	DRAWING No. SEQ-SPS-1304-22				VERSION B
WET-WELL ACCESS COVERS WITH HANDRAILS	NOT TO SCALE				ORG DATE: 04/07/2016
GENERAL ARRANGEMENT PLANS					
SHEET 5 OF 12					



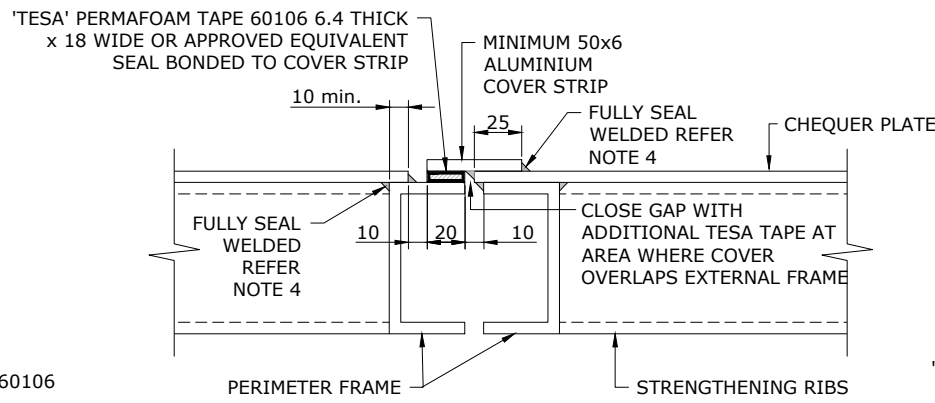
TYPICAL BACK OF ACCESS COVER - PLAN
N.T.S



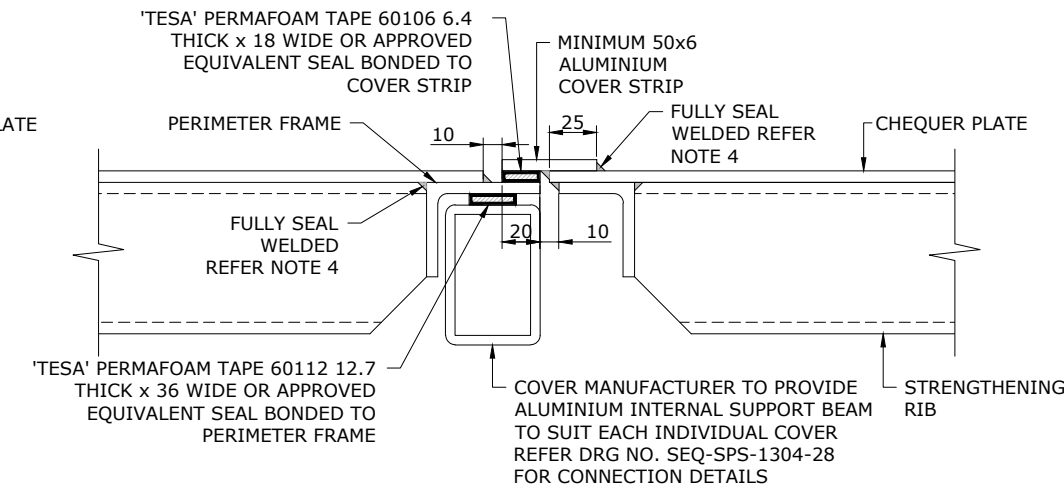
SECTION 1
N.T.S



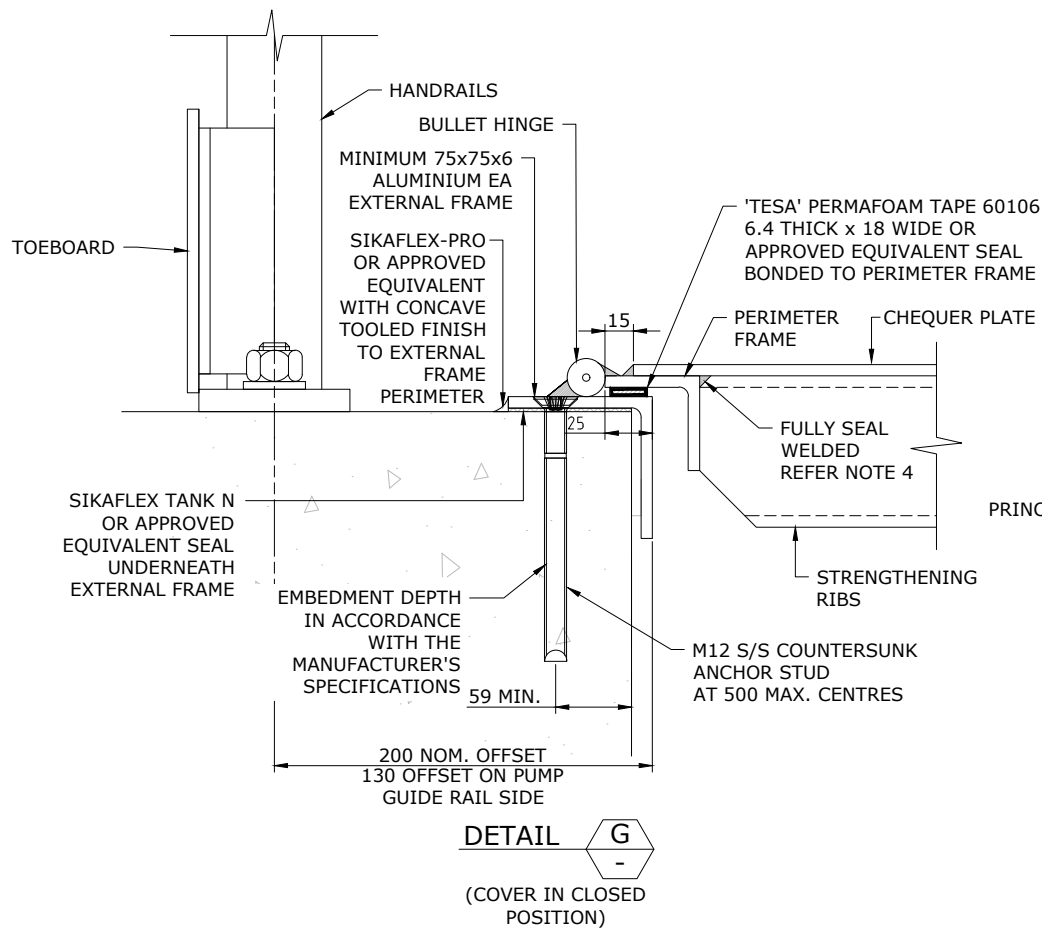
SECTION 2
N.T.S



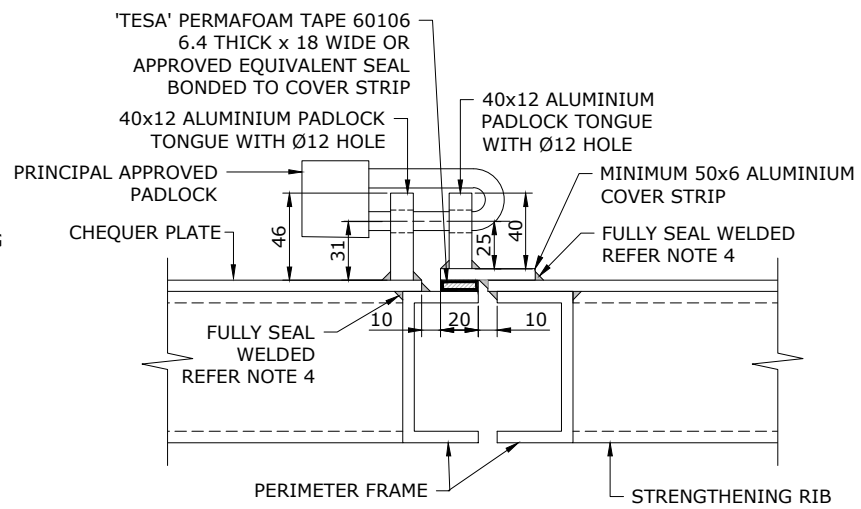
SECTION 3
N.T.S



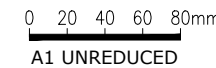
SECTION 4
N.T.S



DETAIL G
(COVER IN CLOSED POSITION)



SECTION 5
N.T.S



NOTES

- REFER DRG NO. SEQ-SPS-1304-18 FOR GENERAL AND MATERIAL NOTES.
- HANDRAILS AND COVERS SHALL BE DESIGNED TO ALLOW COVERS TO OPEN AT LEAST 6° PAST THE VERTICAL.
- COVERS OPENING TOWARDS A HANDRAIL SHALL BE SECURED TO THE HANDRAIL BY A STAINLESS STEEL LANYARD WITH SWIVEL EYE CARABINER; THE LANYARD SHALL BE ATTACHED TO THE COVER'S CENTRAL STRENGTHENING RIB.
- WET WELL COVERS SHALL BE COMPLETELY SEALED BY FULLY SEAL WELDS AS SPECIFIED OR ALTERNATIVELY INTERMITTENT WELDS WITH SIKAFLEX TANK N OR APPROVED EQUIVALENT SEALANT.
- SIKAFLEX TANK N SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS, WITH ALUMINIUM SURFACES TREATED WITH A VERY FINE ABRASIVE PAD AND SIKAKTIVATOR-205.
- WET WELL COVERS SHALL BE DESIGNED TO BE COMPLETELY SEALED TO PROVIDE A FULL ODOUR TIGHT SEAL.

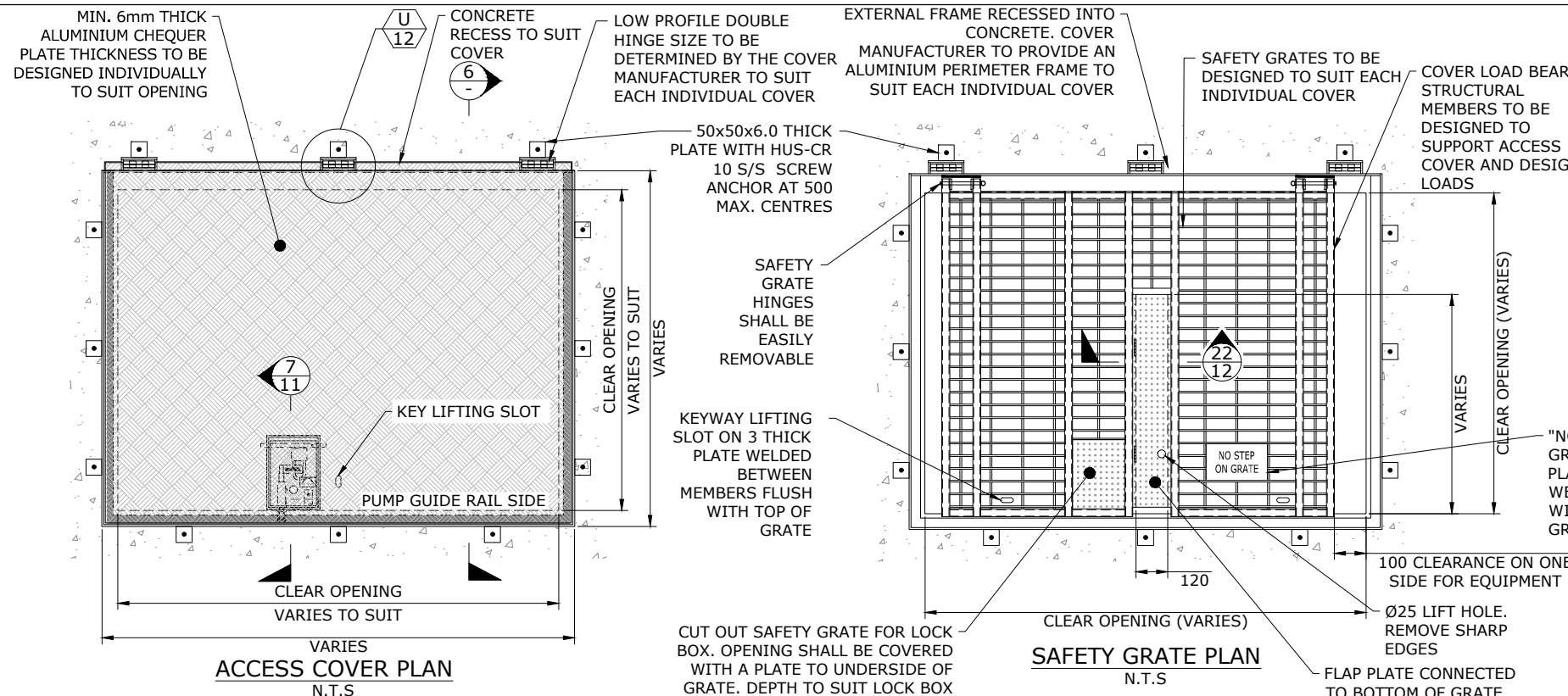
REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	DRAWING TITLE AMENDED. DRAFTING IMPROVED.	

SEQ WATER SERVICE PROVIDERS

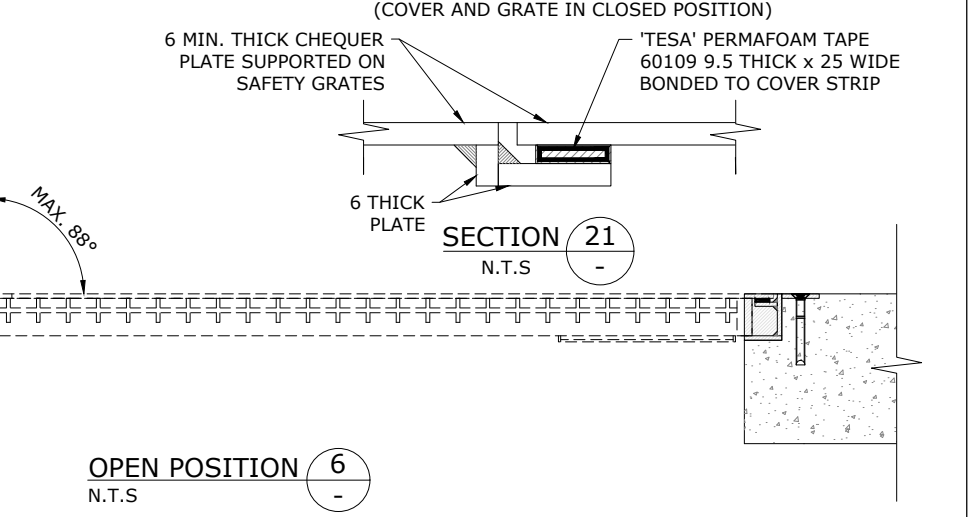
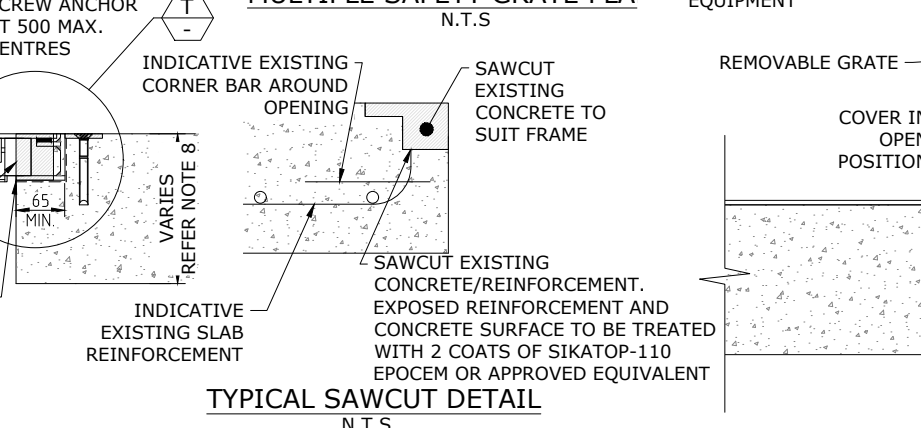
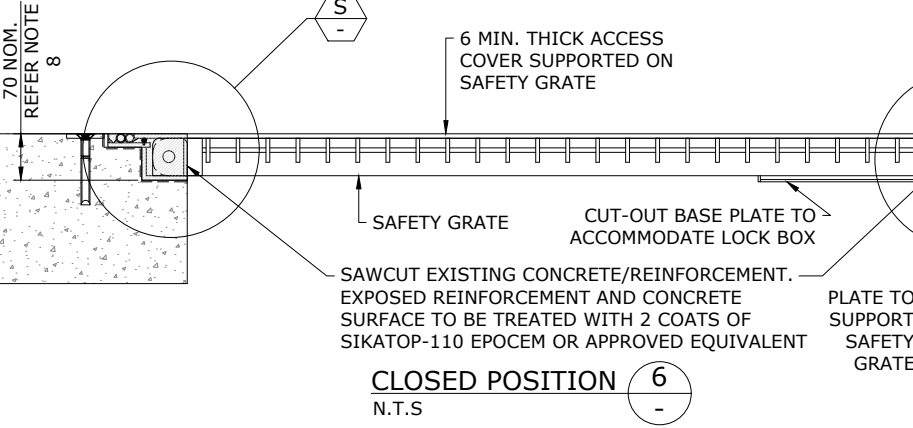
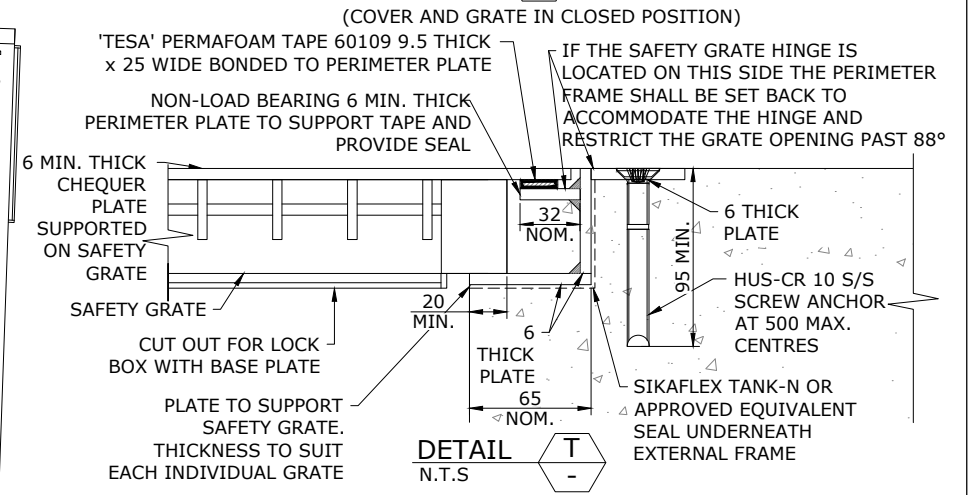
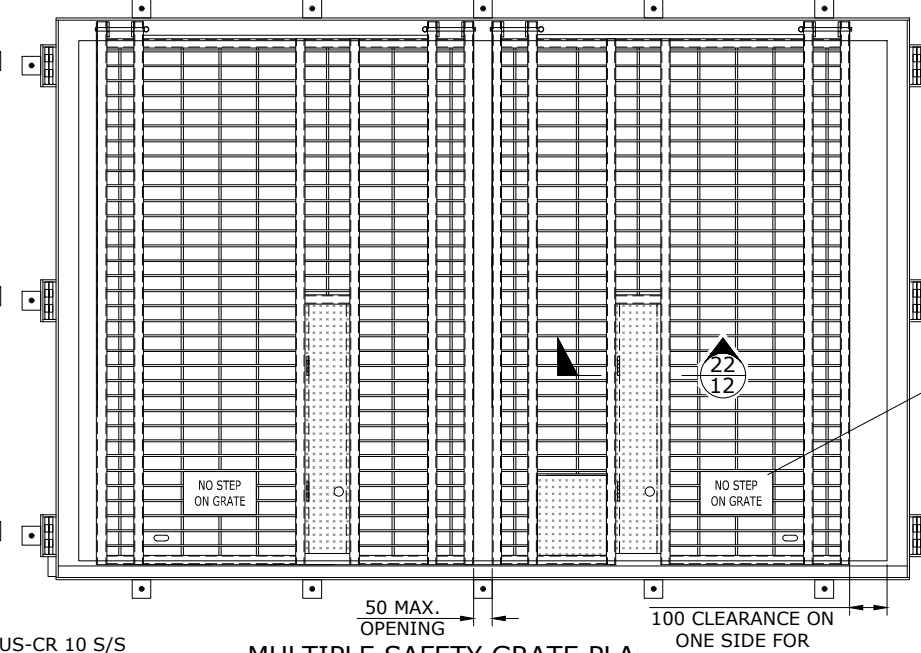
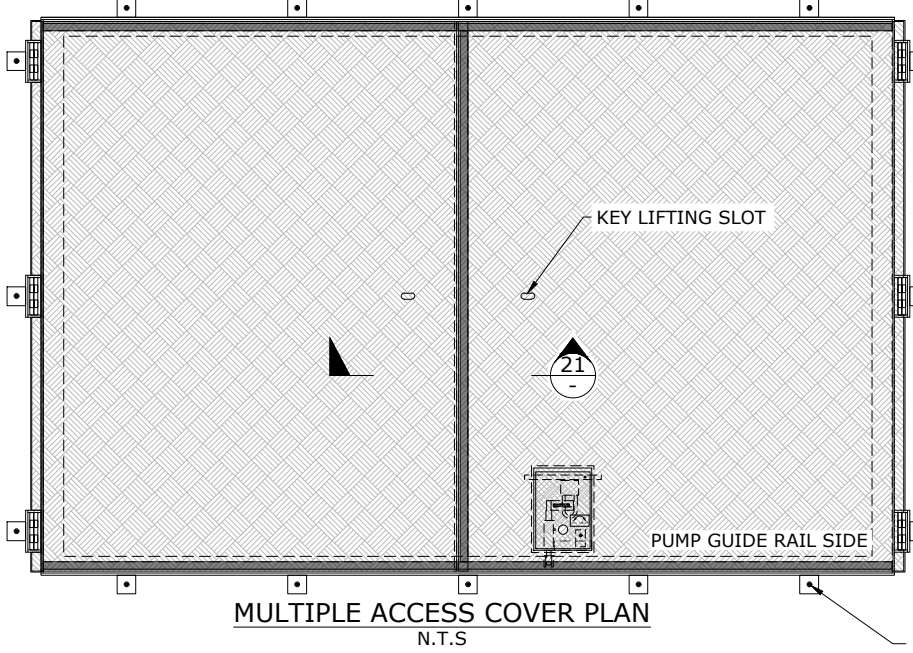
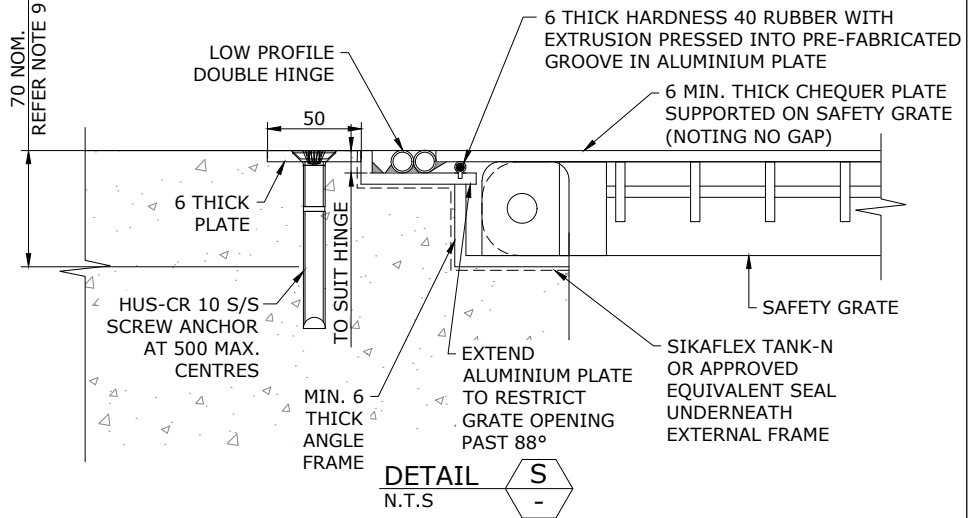
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS-OPTION 3
WET-WELL ACCESS COVERS WITH HANDRAILS DETAILS
SHEET 6 OF 12

CoGC	LEC	REC	QUU	UW
DRAWING No. SEQ-SPS-1304-23				VERSION B
NOT TO SCALE				ORG DATE: 04/07/2016



- NOTES**
1. ALL DIMENSIONS IN MILLIMETERS UNLESS NOTED OTHERWISE.
 2. REFER DRG NO. SEQ-SPS-1304-18 FOR GENERAL AND MATERIAL NOTES.
 3. SAFETY GRATES SHALL OPEN SAME DIRECTION AS ACCESS COVERS UNLESS SPECIFIED OTHERWISE BY THE PRINCIPLE.
 4. THERE SHALL BE NO GAP BETWEEN THE ACCESS COVER AND SAFETY GRATE AND ITS STRUCTURAL MEMBERS.
 5. WET WELL COVERS SHALL BE COMPLETELY SEALED BY FULLY SEAL WELDS AS SPECIFIED OR ALTERNATIVELY INTERMITTENT WELDS WITH SIKAFLEX TANK N OR APPROVED EQUIVALENT SEALANT.
 6. SIKAFLEX TANK N SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS, WITH ALUMINIUM SURFACES TREATED WITH A VERY FINE ABRASIVE PAD AND SIKA AKTIVATOR-205.
 7. WET WELL COVERS SHALL BE DESIGNED TO BE COMPLETELY SEALED TO PROVIDE A FULL ODOUR/GAS TIGHT SEAL.
 8. FOR EXISTING SLABS WITH SAWCUT DEPTHS GREATER THAN 70mm OR SLAB THICKNESS LESS THAN 250mm, STRUCTURAL INTEGRITY OF THE EXISTING SLAB SHALL BE ASSESSED BY AN RPEQ STRUCTURAL ENGINEER.



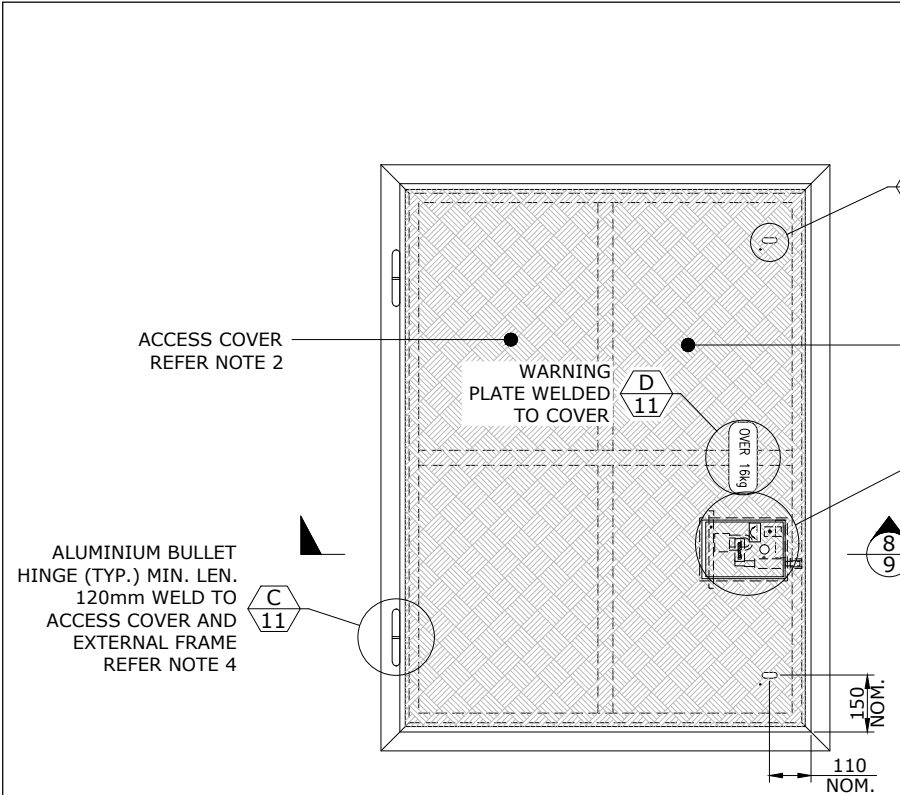
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B	01/02/20	NEW SHEET SHOWING WET WELL COVER WITH SAFETY GRATE	

SEQ WATER SERVICE PROVIDERS

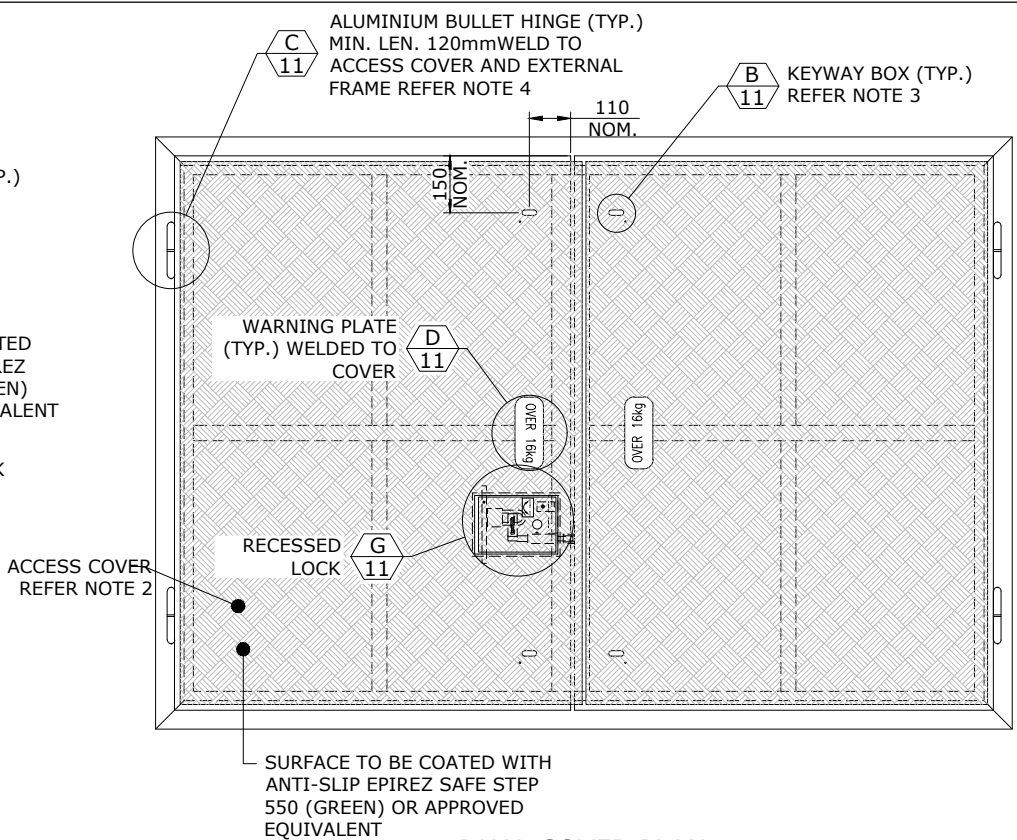
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVER-OPTION 3
WET WELL ACCESS COVERS
SUPPORTED BY SAFETY GRATE DETAILS
SHEET 7 OF 12

CoGC	LEC	REC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-24				B
NOT TO SCALE				ORG DATE: 04/07/2016



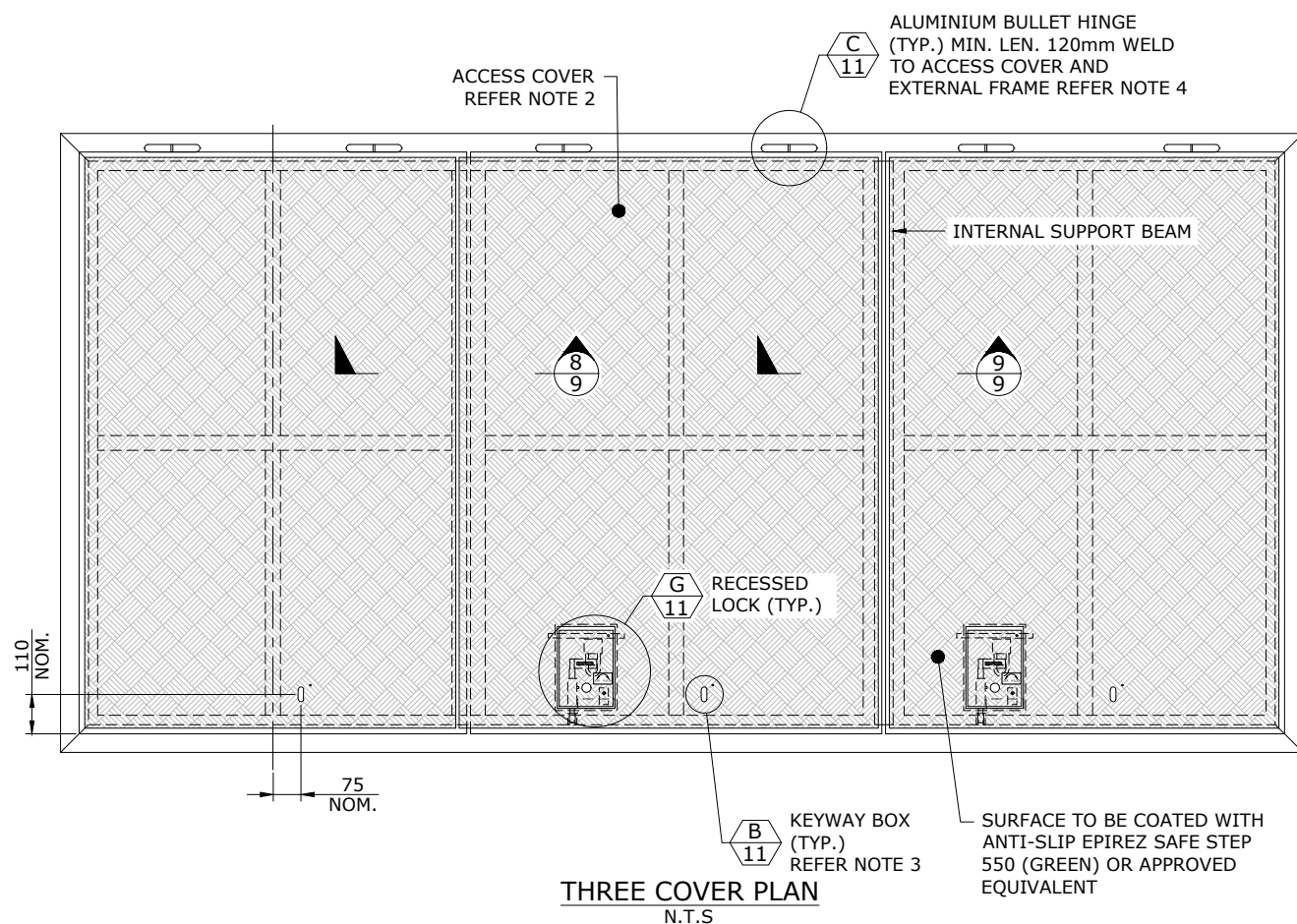
SINGLE COVER PLAN
N.T.S



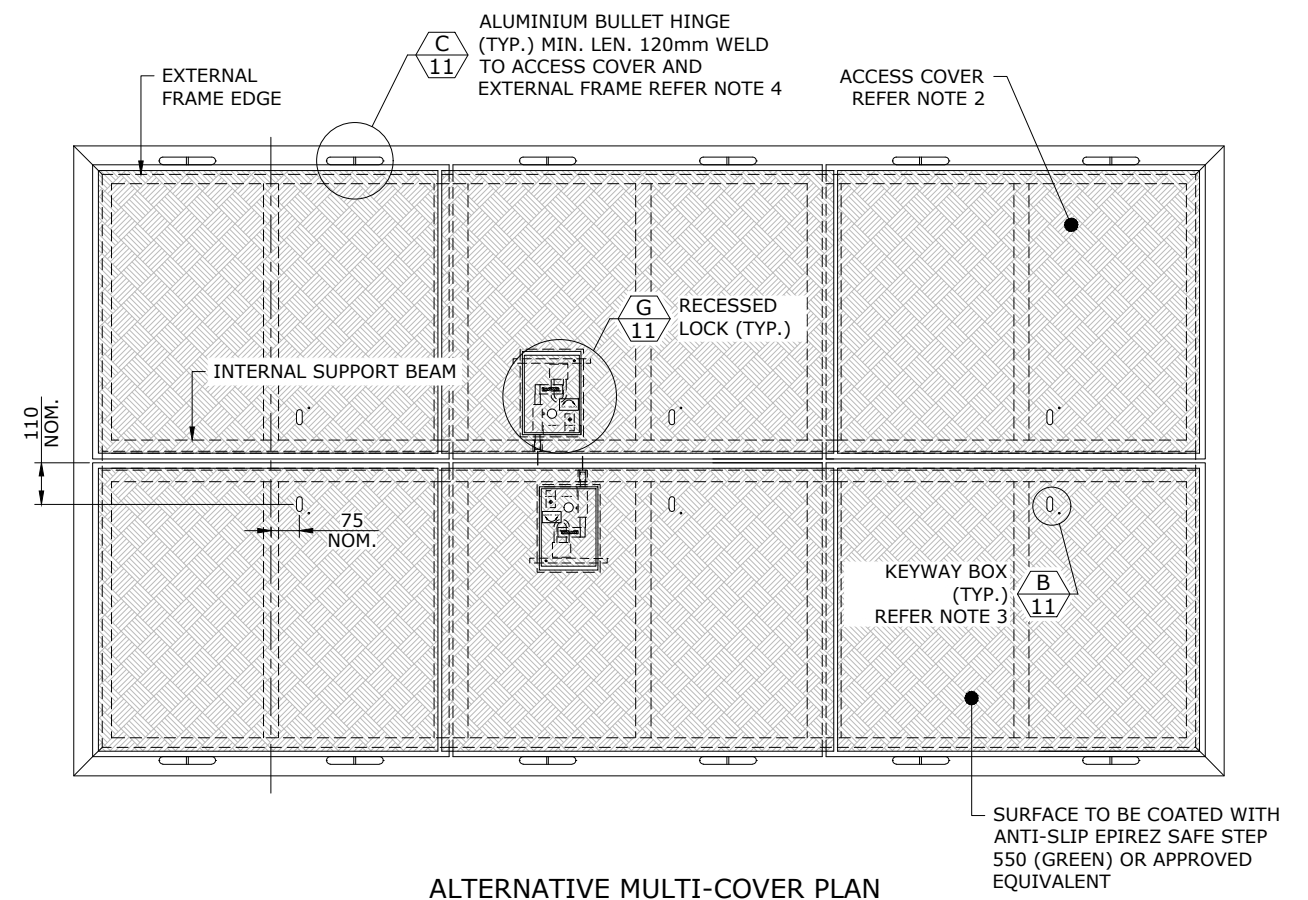
DUAL COVER PLAN
N.T.S

NOTES

1. REFER DRG NO. SEQ-SPS-1304-18 FOR GENERAL AND MATERIAL NOTES.
2. REFER DRG NO. SEQ-SPS-1304-26 FOR VALVE CHAMBER ACCESS COVER AND GRATE DETAILS.
3. FOR COVERS WITH A TOTAL LIFTING WEIGHT LESS THAN 16kg, A SINGLE KEYWAY BOX SHALL BE PROVIDED CENTRALLY (REFER THREE AND ALTERNATIVE MULTI-COVER PLANS), UNLESS REQUESTED OTHERWISE BY THE PRINCIPAL. FOR COVERS WITH A TOTAL LIFTING WEIGHT GREATER THAN 16kg, DUAL KEYWAY BOXES AND AN ETCHED WARNING PLATE SHALL BE PROVIDED (REFER SINGLE AND DUAL COVER PLANS).
4. BULLET HINGES SHALL BE ORIENTATED IN OPPOSITE DIRECTIONS TO RESTRICT THE REMOVAL OF THE COVER.



THREE COVER PLAN
N.T.S



ALTERNATIVE MULTI-COVER PLAN
N.T.S

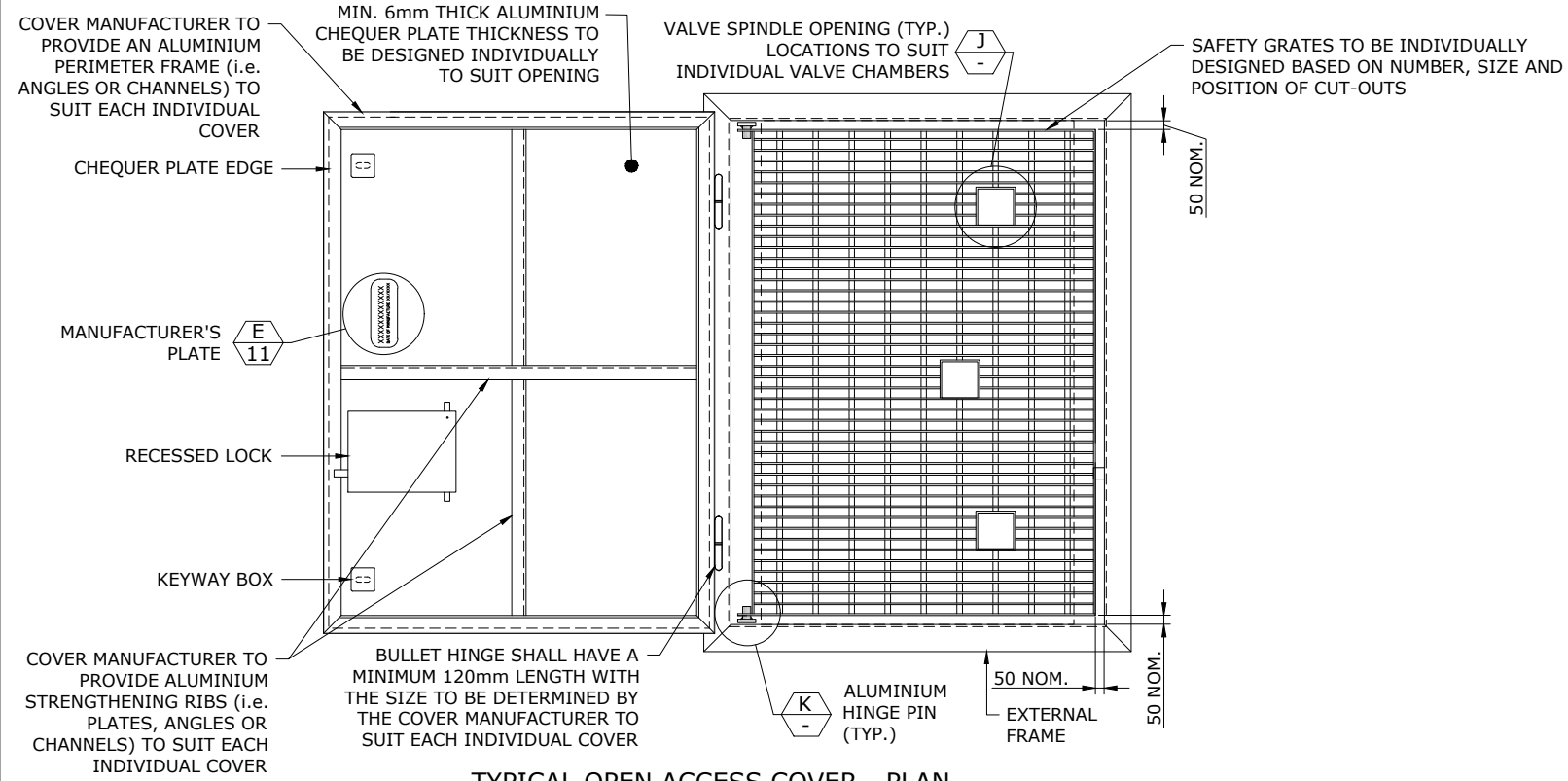
REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	OLD NOTE 3 DELETED. DRAWING TITLE AMENDED. OLD SHEET 7 USED.	

SEQ WATER SERVICE PROVIDERS

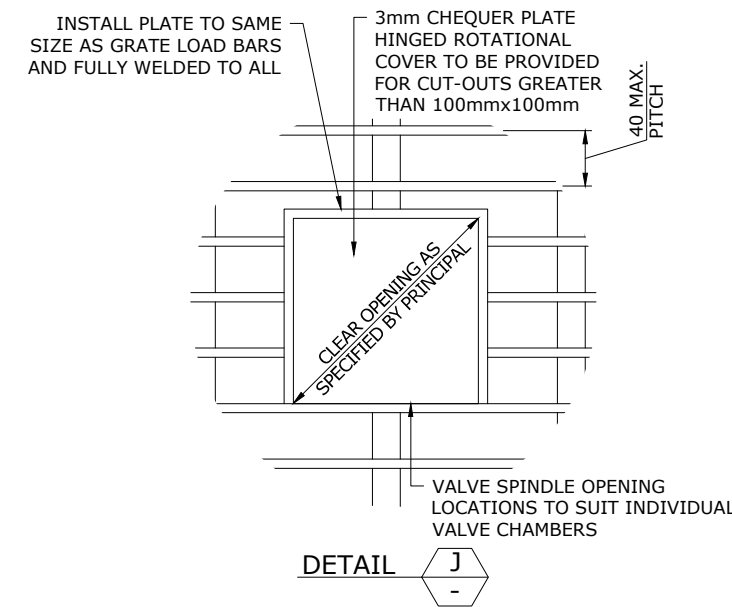
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS-OPTION 3
VALVE CHAMBER ACCESS COVERS
GENERAL ARRANGEMENT PLANS
SHEET 8 OF 12

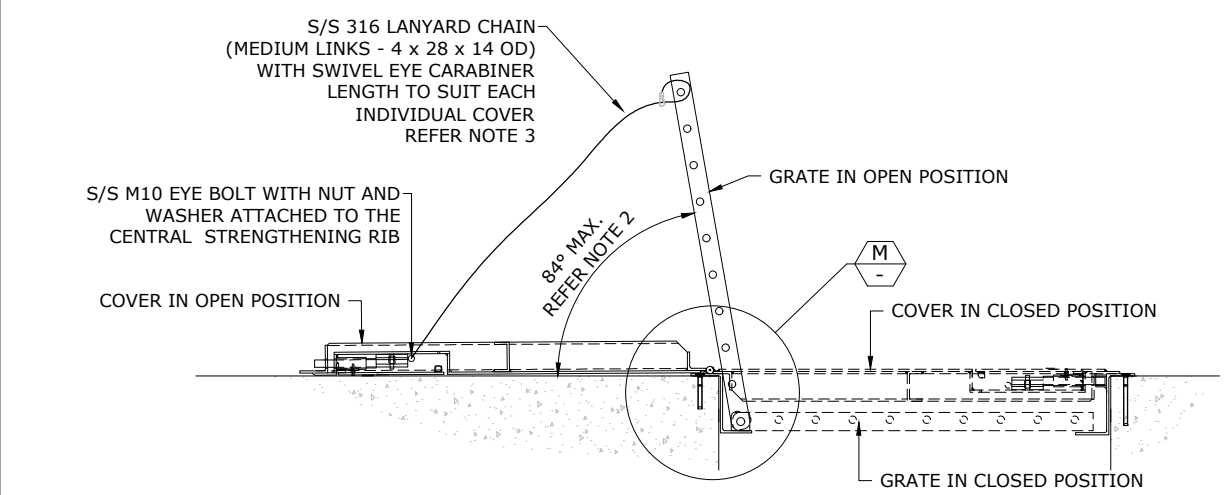
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DRAWING No.				VERSION
SEQ-SPS-1304-25				B
NOT TO SCALE				ORG DATE: 04/07/2016



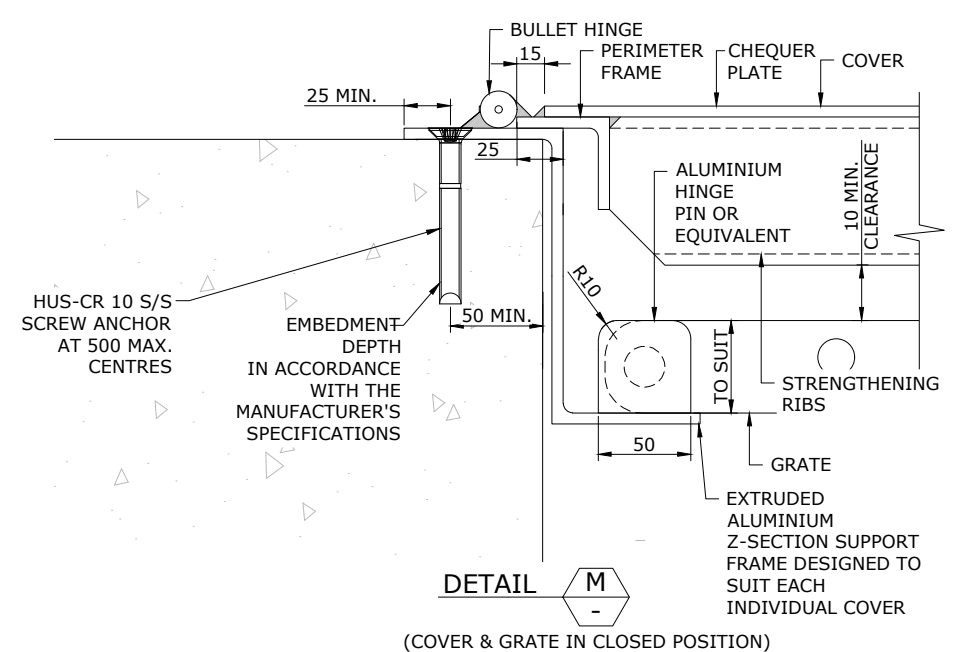
TYPICAL OPEN ACCESS COVER - PLAN
N.T.S



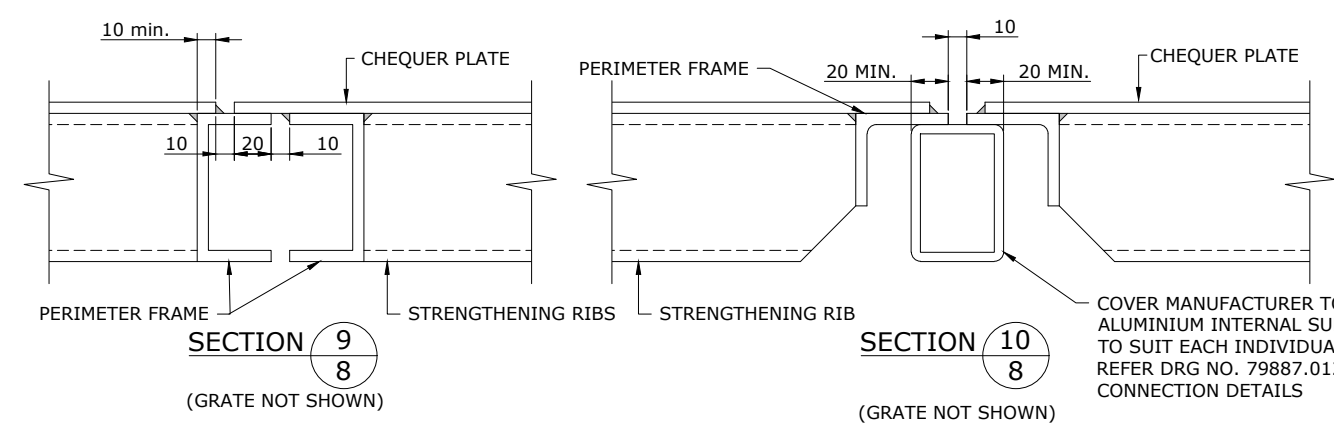
DETAIL J



SECTION 8
N.T.S

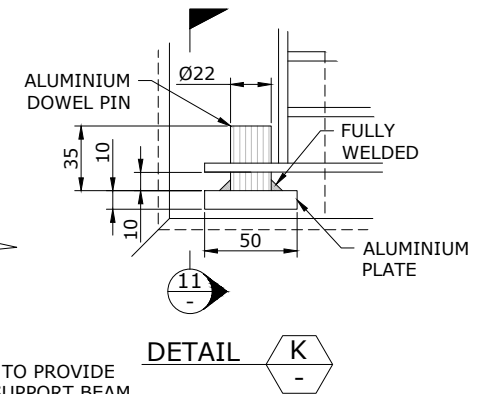


DETAIL M
(COVER & GRATE IN CLOSED POSITION)

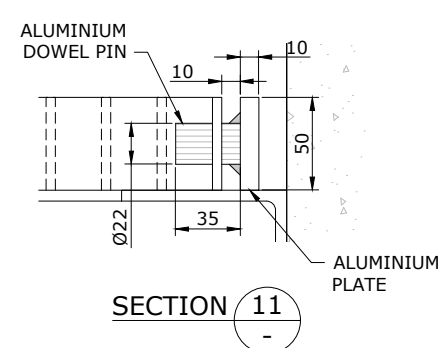


SECTION 9
(GRATE NOT SHOWN)

SECTION 10
(GRATE NOT SHOWN)



DETAIL K



SECTION 11

0 20 40 60 80mm
A1 UNREDUCED

NOTES

- REFER DRG SEQ-SPS-1304-18 FOR GENERAL AND MATERIAL NOTES.
- GRATES SHALL BE DESIGNED TO ALLOW THE GRATE TO OPEN AT LEAST 6° PAST THE VERTICAL.
- GRATES SHALL OPEN IN THE SAME DIRECTION AS THE COVER AND SHALL BE SECURED TO THE COVER BY A STAINLESS STEEL LANYARD WITH SWIVEL EYE CARABINER; THE LANYARD SHALL BE ATTACHED TO THE COVER'S CENTRAL STRENGTHENING RIB.

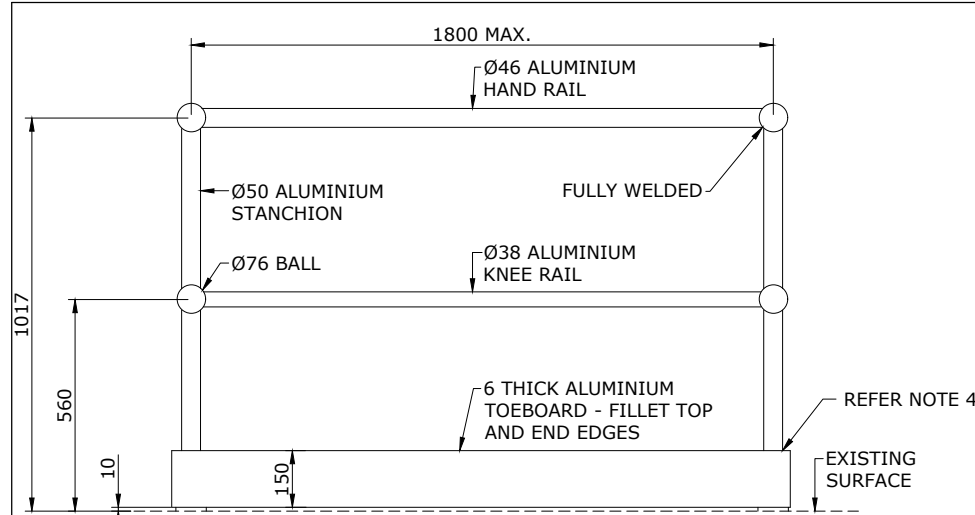
REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	DETAILS, SECTIONS AND NOTES FOR HANDRAILS DELETED AND AMENDED.	

SEQ WATER SERVICE PROVIDERS

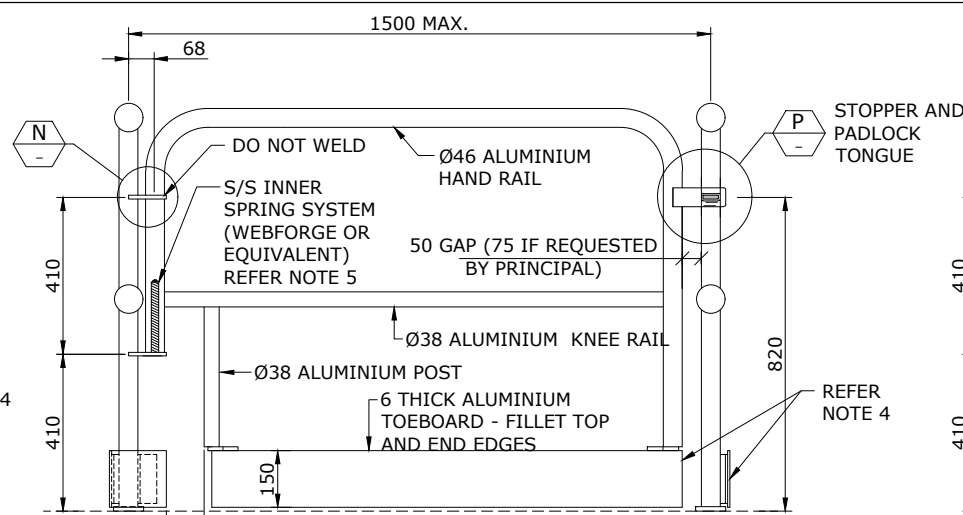
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS - OPTION3
VALVE CHAMBER ACCESS COVERS
AND SAFETY GRATE DETAILS
SHEET 9 OF 12

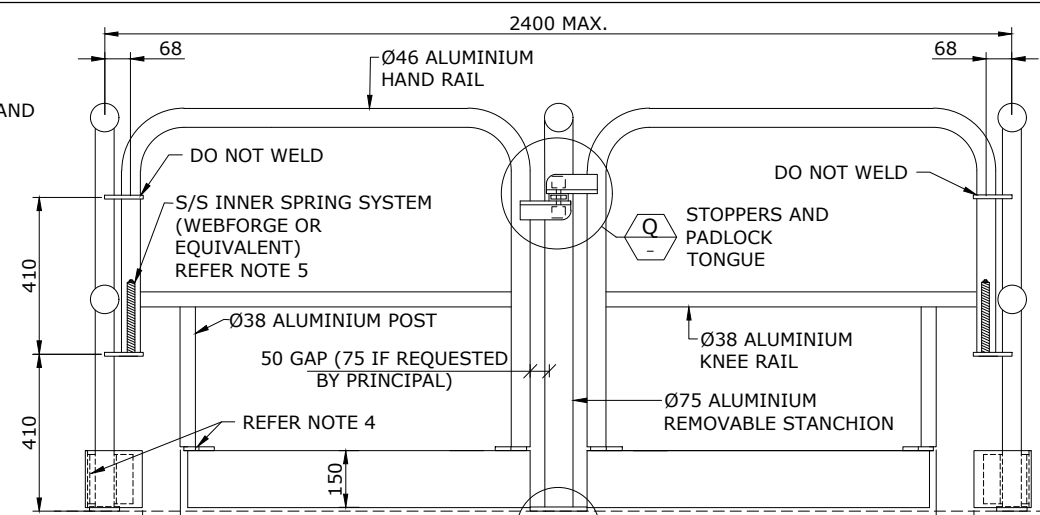
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DRAWING No.				VERSION
SEQ-SPS-1304-26				B
NOT TO SCALE				ORG DATE: 04/07/2016



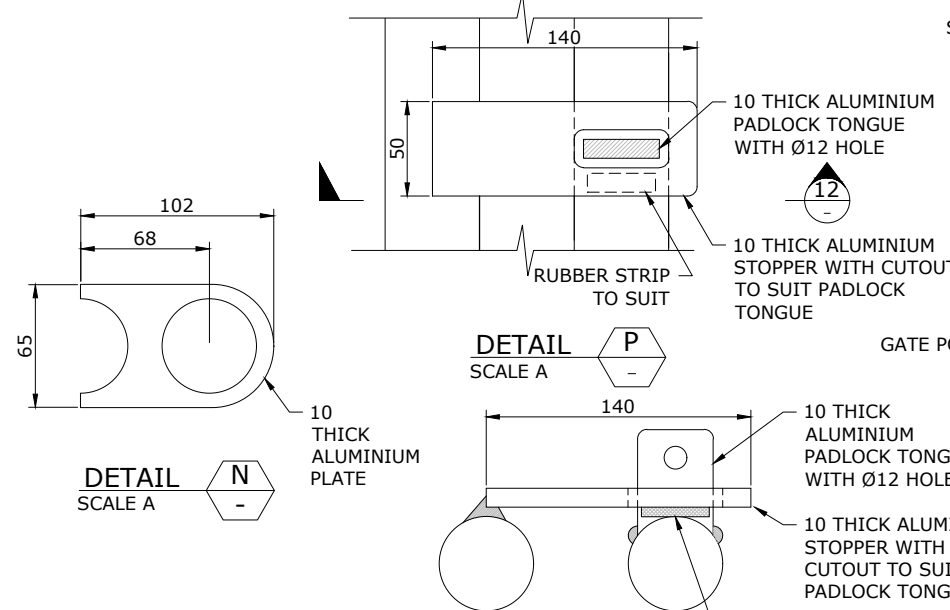
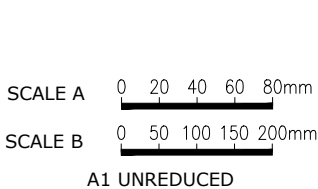
HANDRAILS - ELEVATION
N.T.S



SELF CLOSING GATE (SINGLE GATE) - ELEVATION
N.T.S

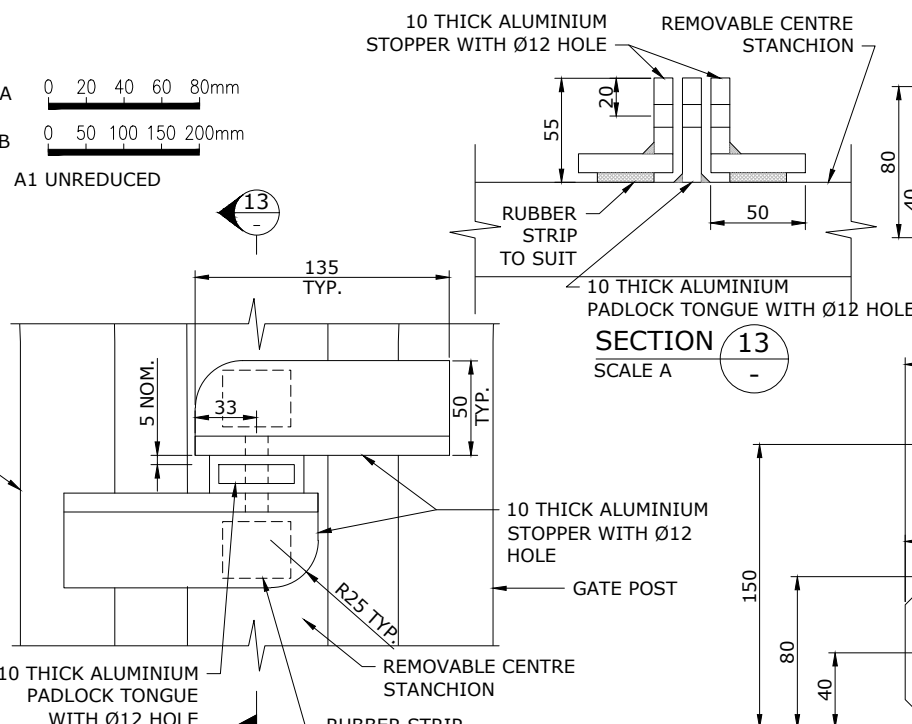


SELF CLOSING GATE (DOUBLE GATE) - ELEVATION
N.T.S



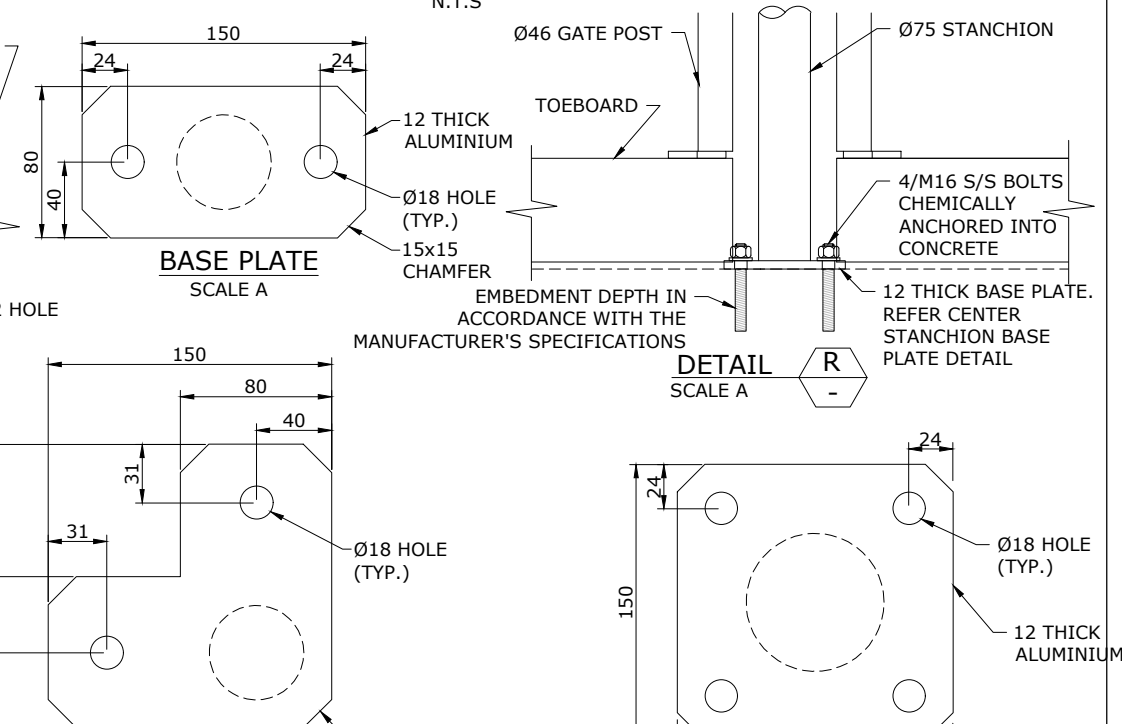
DETAIL P
SCALE A

DETAIL N
SCALE A



SECTION 13
SCALE A

SECTION 12
SCALE A

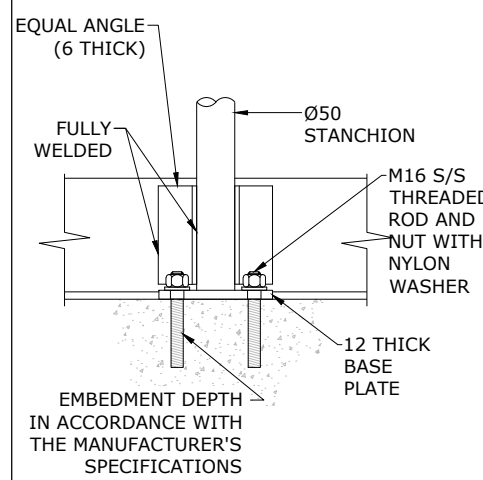


BASE PLATE
SCALE A

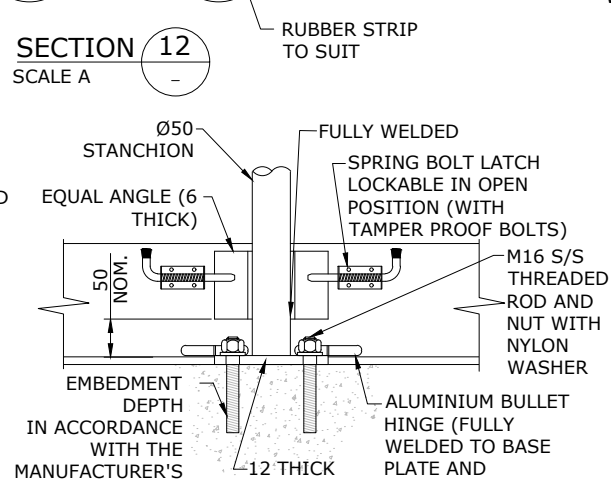
DETAIL R
SCALE A

RIGHT ANGLE BASE PLATE
SCALE A

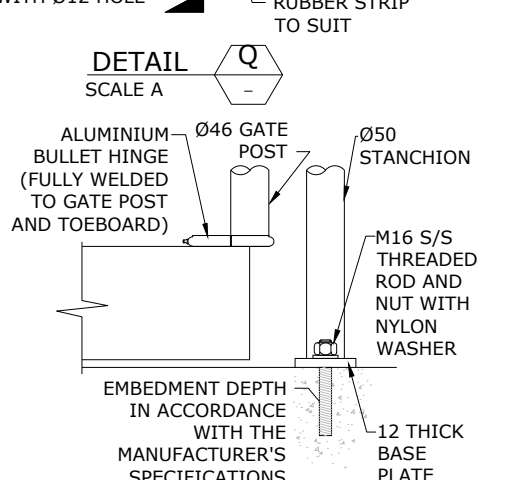
CENTER STANCHION BASE PLATE



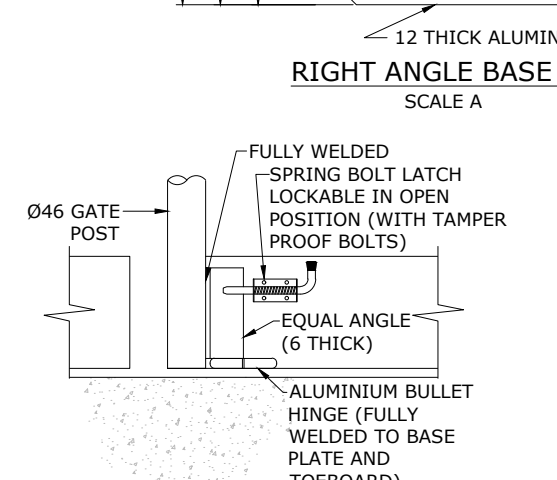
TOEBOARD CONNECTION DETAIL (TYPE 1 - FIXED ENDS)
SCALE B



TOEBOARD CONNECTION DETAIL (TYPE 2 - HINGED AT BOTTOM)
SCALE B



GATE TOEBOARD CONNECTION DETAIL (TYPE 3 - HINGED AT TOP)
SCALE B



GATE TOEBOARD CONNECTION DETAIL (TYPE 4 - HINGED AT BOTTOM)
SCALE B

NOTES

1. REFER DRG NO. SEQ-SPS-1304-18 FOR GENERAL AND MATERIAL NOTES.
2. REFER DRG NO. SEQ-SPS-1304-21 FOR HANDRAIL ARRANGEMENTS.
3. HANDRAILS SHALL BE WEBFORGE OR APPROVED EQUIVALENT.
4. TOEBOARDS SHALL BE PROVIDED ON ALL SIDES AND CONNECTED AS FOLLOWS TO EACH STANCHION:
 - 4.1. TYPE 1 - TYPICAL CONNECTION DETAIL.
 - 4.2. TYPE 2 - CONNECTION DETAIL FOR HANDRAILS ON THE PUMP GUIDE RAIL SIDE.
 - 4.3. TYPE 3 - CONNECTION DETAIL FOR GATES WITH COVERS OPENING TOWARDS AND FALLING BENEATH THEM.
 - 4.4. TYPE 4 - CONNECTION DETAIL FOR GATES ON THE PUMP GUIDE RAIL SIDE.
5. THE SELF CLOSING GATE BOTTOM AND TOP HINGES SHALL HAVE A NYLON SLEEVE OR APPROVED EQUIVALENT.
6. THE SELF CLOSING GATE SHALL OPEN TO A MIN. 110 DEG. AND BE IN ACCORDANCE WITH MANUFACTURERS SPECIFICATIONS.

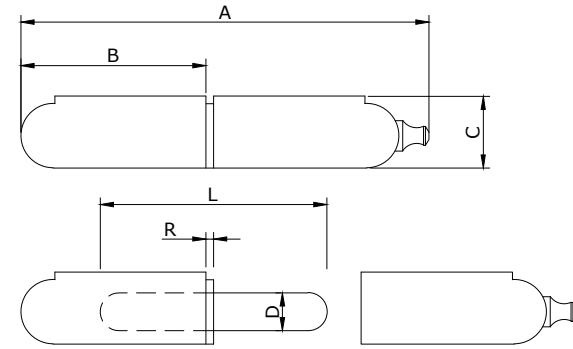
REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	NEW CENTER STANCHION AND BASE PLATE. NOTES 5&6 AMENDED.	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS-OPTION 3
HANDRAILS AND TOEBOARDS
DETAILS
SHEET 10 OF 12

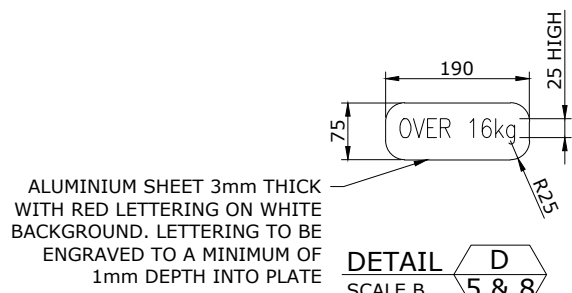
CoGC	LEC	REC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-27				B
NOT TO SCALE				ORG DATE: 04/07/2016



DETAIL C
N.T.S
5 & 8
REFER NOTE 2

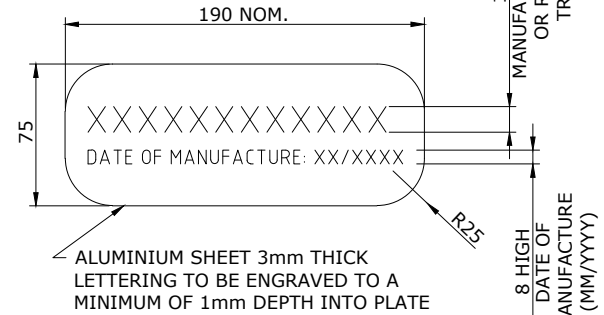
ALUMINIUM BULLET HINGE DIMENSIONS

A (mm)	B (mm)	C (mm)	D (mm)	R (mm)	L (mm)
120	59	20	16	2	60
150	74	25	20	2	75



DETAIL D
SCALE B
5 & 8

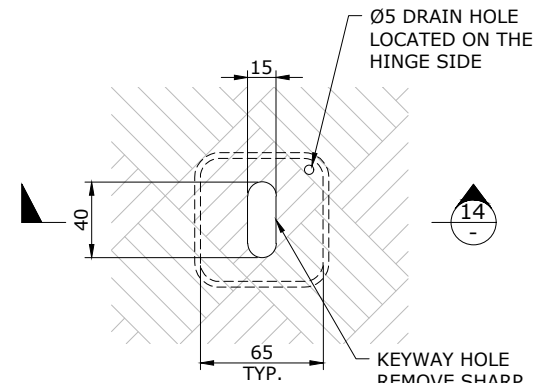
ALUMINIUM SHEET 3mm THICK WITH RED LETTERING ON WHITE BACKGROUND. LETTERING TO BE ENGRAVED TO A MINIMUM OF 1mm DEPTH INTO PLATE



DETAIL E
SCALE A
6 & 9

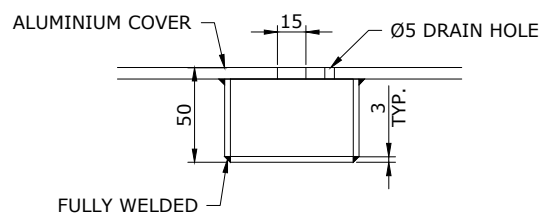
ALUMINIUM SHEET 3mm THICK LETTERING TO BE ENGRAVED TO A MINIMUM OF 1mm DEPTH INTO PLATE

15 HIGH MANUFACTURER'S NAME OR REGISTERED TRADEMARK
8 HIGH DATE OF MANUFACTURE (MM/YYYY)



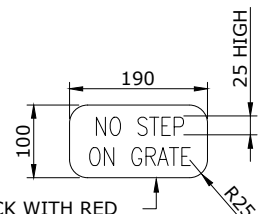
DETAIL B
SCALE A
5 & 8

KEYWAY HOLE REMOVE SHARP EDGES



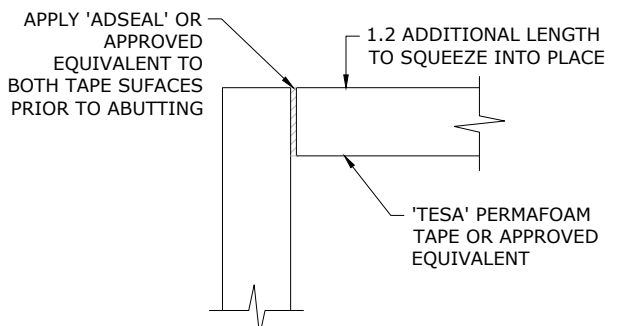
SECTION 14
SCALE A

FULLY WELDED

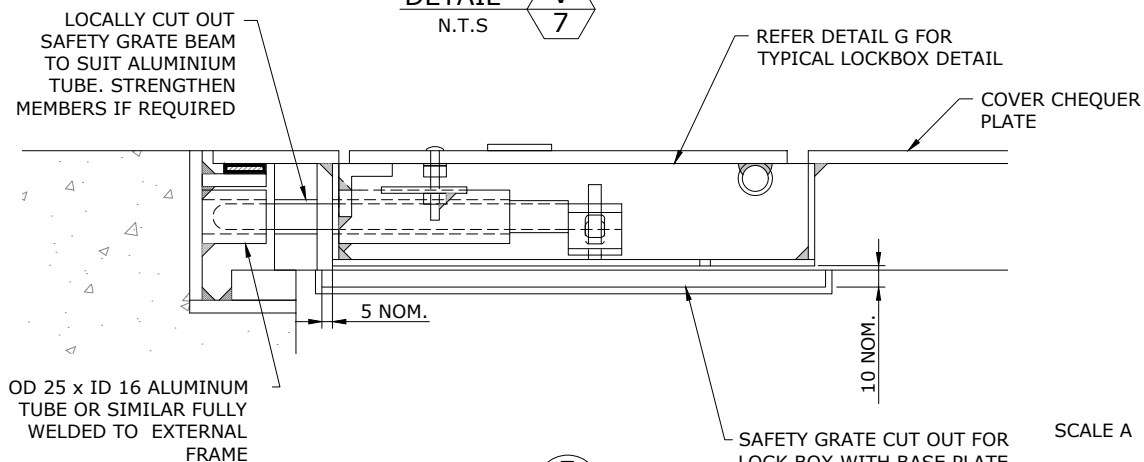


DETAIL V
N.T.S
7

ALUMINIUM SHEET 3mm THICK WITH RED LETTERING ON WHITE BACKGROUND. LETTERING TO BE ENGRAVED TO A MINIMUM OF 1mm DEPTH INTO PLATE



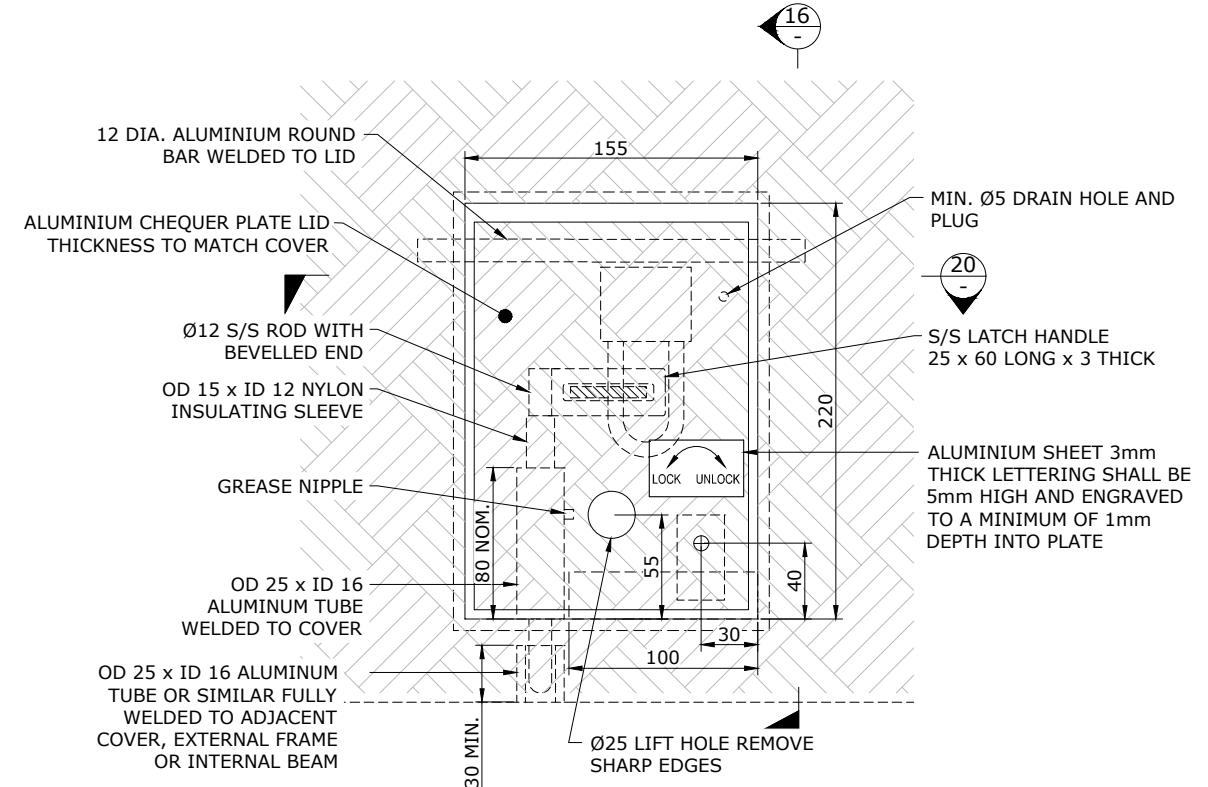
TYPICAL SEALING TAPE CORNER DETAIL
N.T.S
REFER NOTE 3



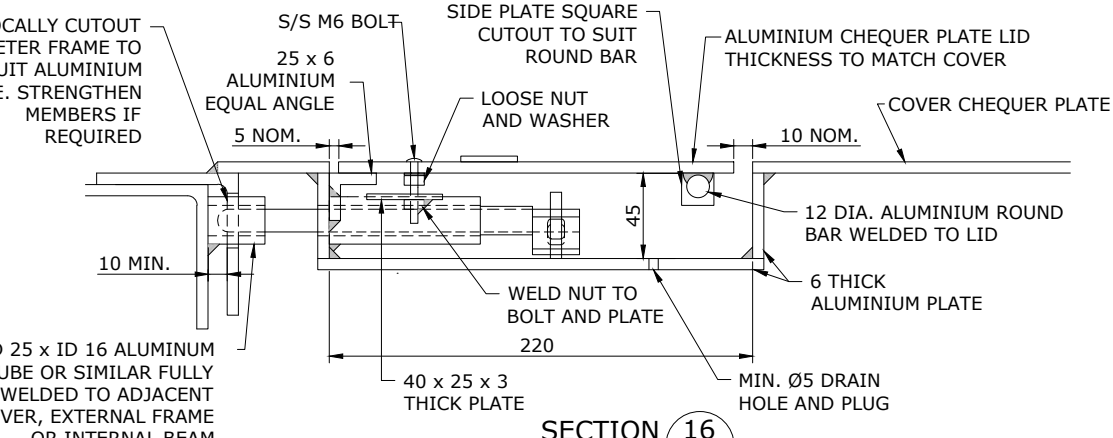
SECTION 7
N.T.S

OD 25 x ID 16 ALUMINIUM TUBE OR SIMILAR FULLY WELDED TO EXTERNAL FRAME

SAFETY GRATE CUT OUT FOR LOCK BOX WITH BASE PLATE TO COVER VOID. PLATE TO ACCOMMODATE LOCK BOX

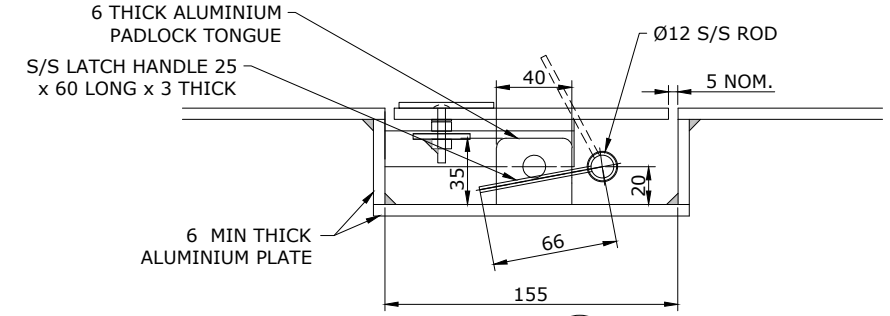


DETAIL G
SCALE A
5 & 8



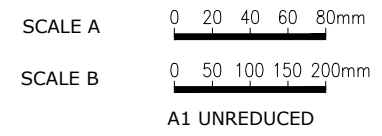
SECTION 16
SCALE A

OD 25 x ID 16 ALUMINIUM TUBE OR SIMILAR FULLY WELDED TO ADJACENT COVER, EXTERNAL FRAME OR INTERNAL BEAM



SECTION 20
SCALE A

6 MIN THICK ALUMINIUM PLATE



NOTES

- REFER DRG NO. SEQ-SPS-1304-18 FOR GENERAL AND MATERIAL NOTES.
- BULLET HINGE DIMENSIONS ARE INDICATIVE ONLY. COVER MANUFACTURER TO DETERMINE THE HINGE SIZE TO SUIT.
- WIPE SURFACE WITH A CLEAN, LINT-FREE, DRY CLOTH TO ENSURE ABSENCE OF GREASE, DIRT AND MOISTURE PRIOR TO APPLICATION OF TAPE.

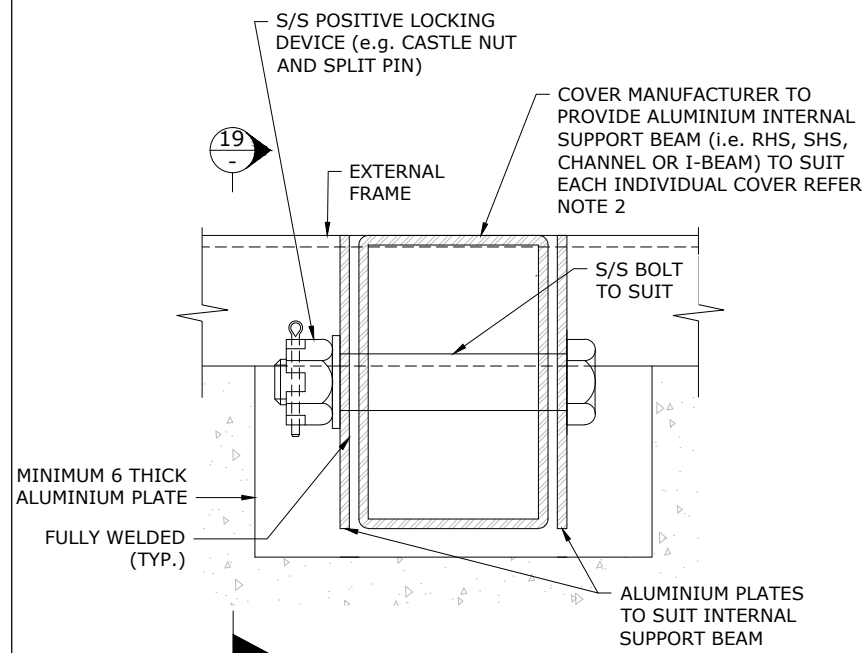
REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	NEW DETAILS ADDED. DRAFTING IMPROVED.	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

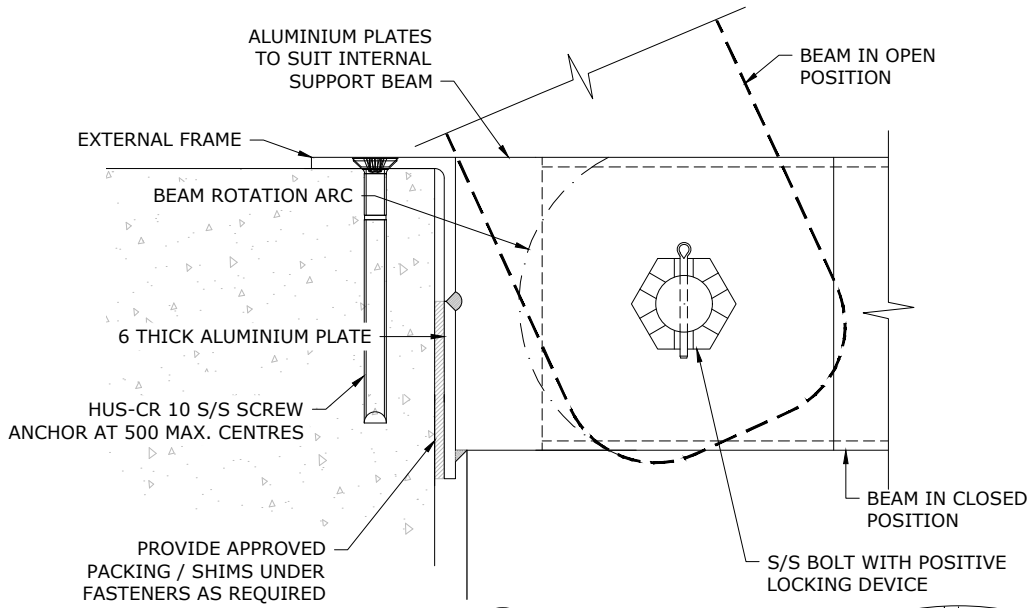
SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS-OPTION 3
MISCELLANEOUS DETAILS 1 OF 2
SHEET 11 OF 12

CoGC	LEC	REC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-28				B
NOT TO SCALE				ORG DATE: 04/07/2016

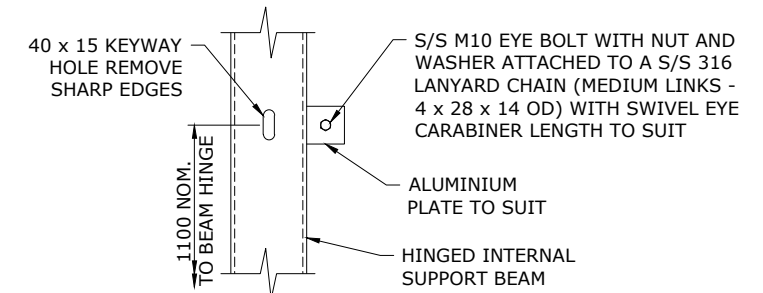


HINGED INTERNAL SUPPORT BEAM CONNECTION DETAIL
N.T.S

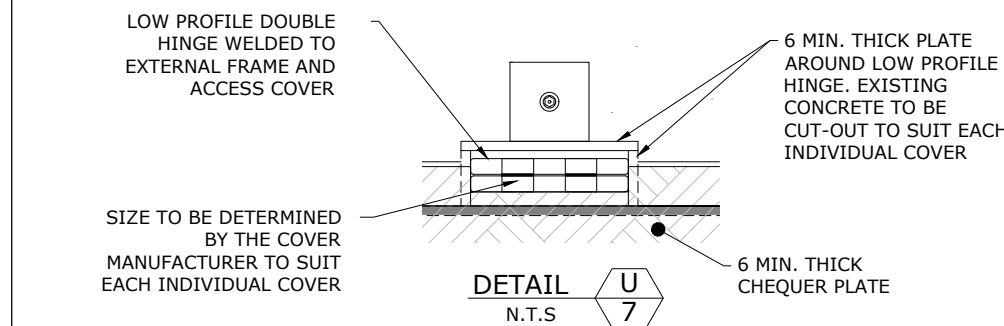
(COVER NOT SHOWN)
REFER NOTE 3, 4 & 5



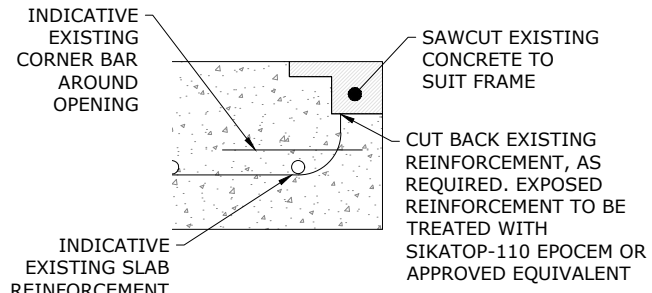
SECTION 19
N.T.S



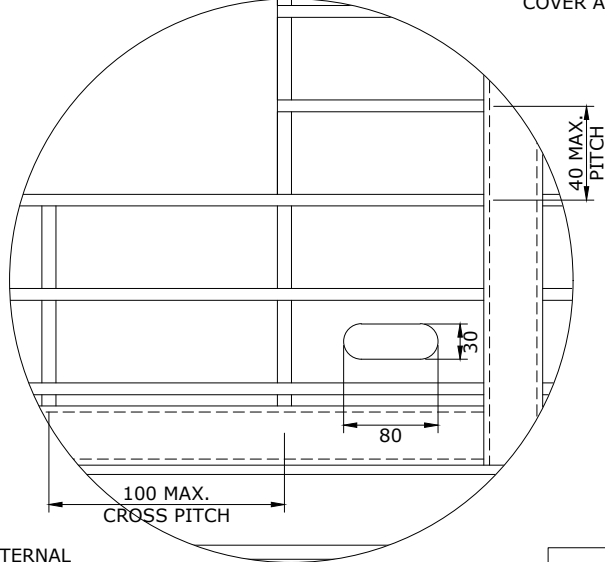
TYPICAL HINGED INTERNAL SUPPORT BEAM KEYWAY HOLE AND LANYARD ATTACHMENT
N.T.S



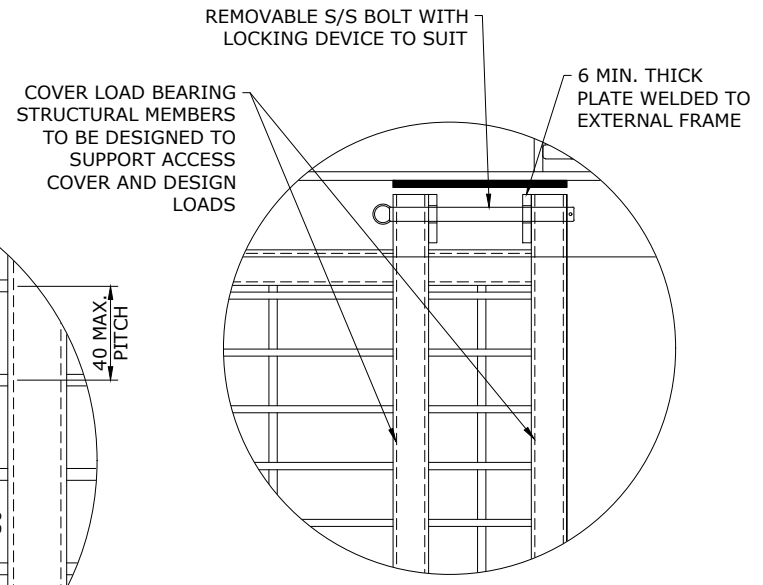
DETAIL U 7
N.T.S



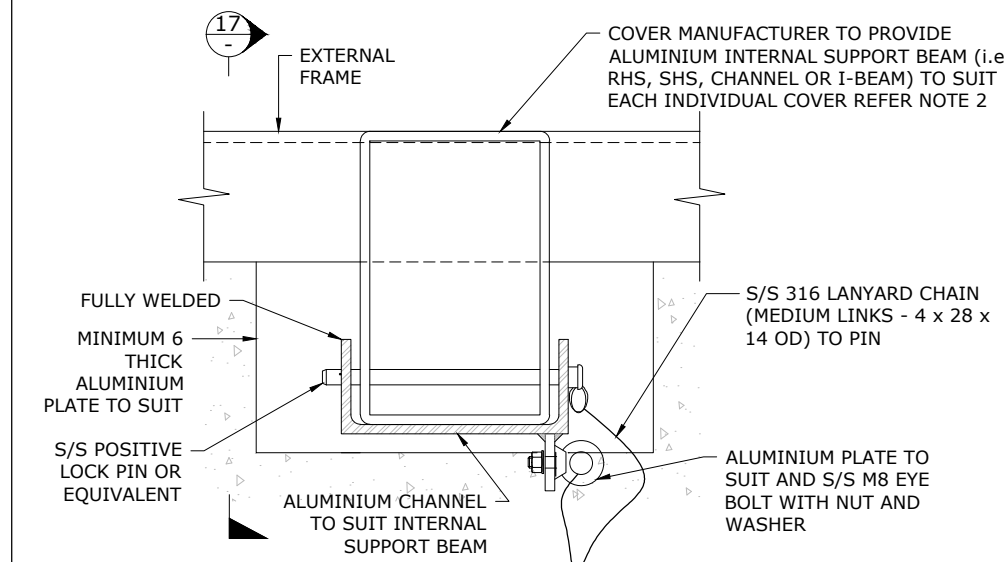
TYPICAL SAWCUT DETAIL
N.T.S



SAFETY GRATE PITCH AND KEYWAY LIFTING SLOT
N.T.S

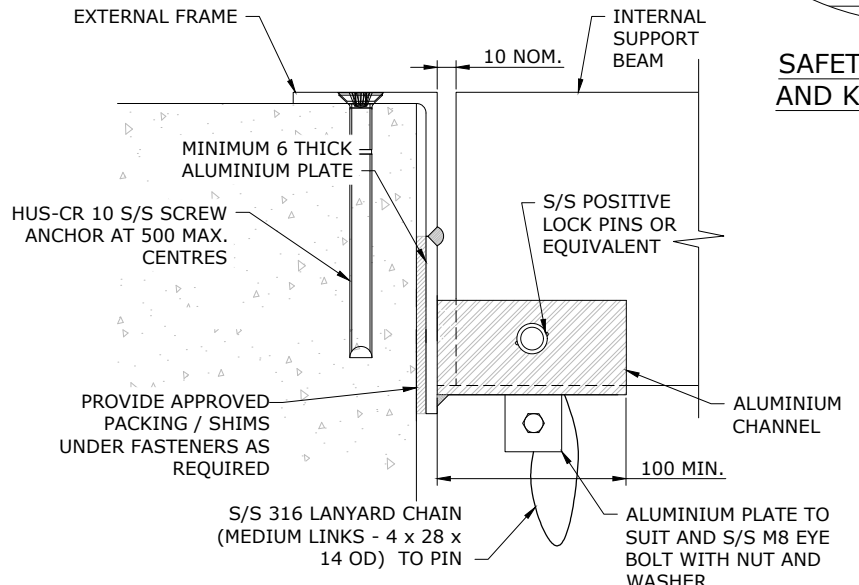


REMOVABLE SAFETY GRATE
N.T.S

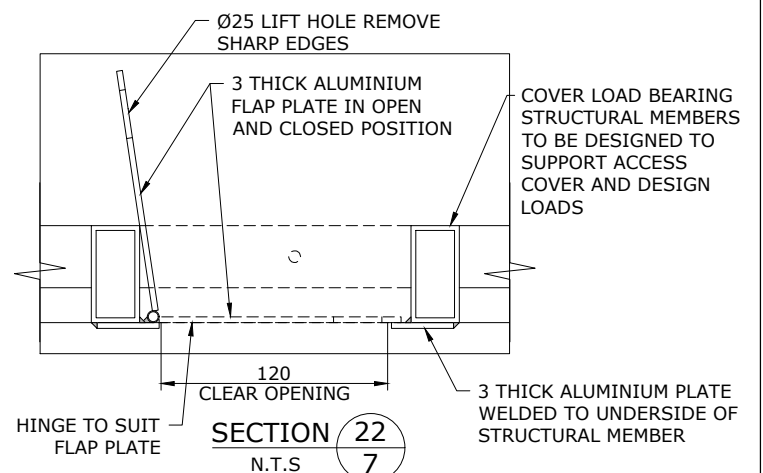


REMOVABLE INTERNAL SUPPORT BEAM CONNECTION DETAIL
N.T.S

(COVERS NOT SHOWN)



SECTION 17
N.T.S



SECTION 22
N.T.S

NOTES

- REFER DRG NO. SEQ-SPS-1304-18 FOR GENERAL AND MATERIAL NOTES.
- WHERE POSSIBLE REMOVABLE INTERNAL SUPPORT BEAMS SHALL BE LOCATED TO AVOID OBSTRUCTION OF NORMAL MAINTENANCE PROCEDURES.
- HINGED INTERNAL SUPPORT BEAMS SHALL HAVE A MAXIMUM LIFTING WEIGHT OF 16kg.
- HINGED INTERNAL SUPPORT BEAMS SHALL HAVE A SUITABLY LOCATED KEYWAY HOLE (40 x 15) OPENING, REFER TYPICAL DETAIL THIS SHEET.
- HINGED INTERNAL SUPPORT BEAM SHALL HAVE A S/S LANYARD AND ALUMINIUM PLATE LOCATED TO SUIT SECUREMENT TO THE HANDRAIL WHEN THE BEAM IS IN AN OPEN POSITION, REFER TYPICAL DETAIL THIS SHEET.

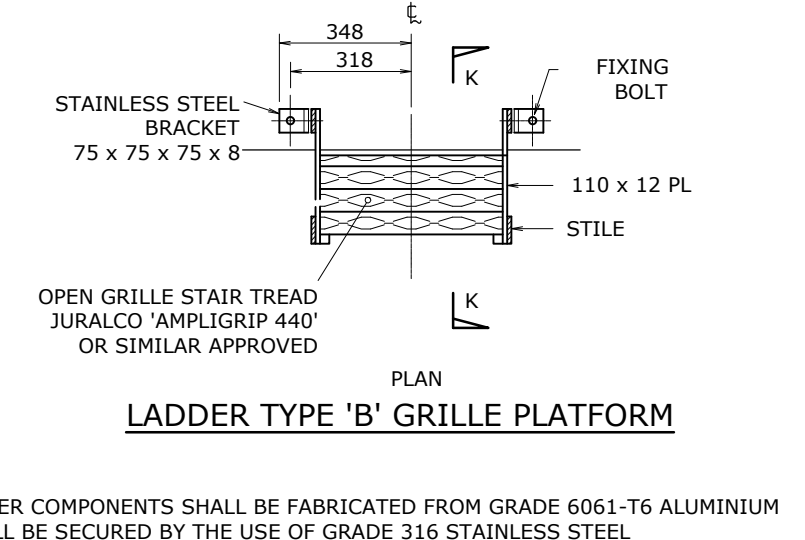
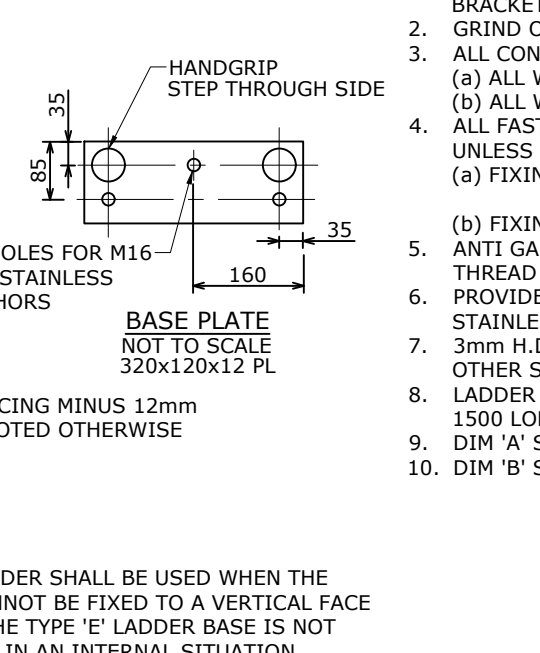
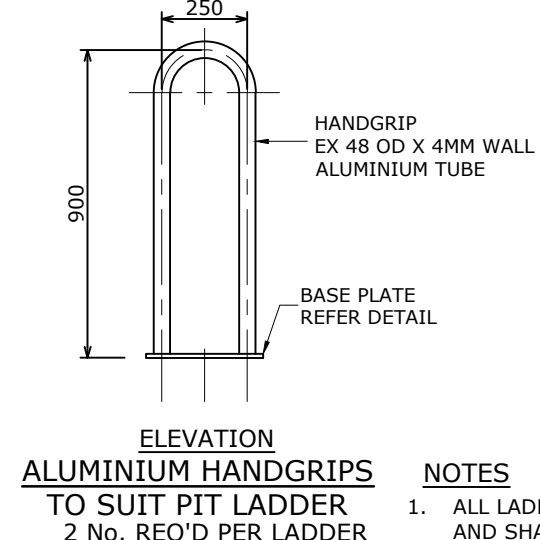
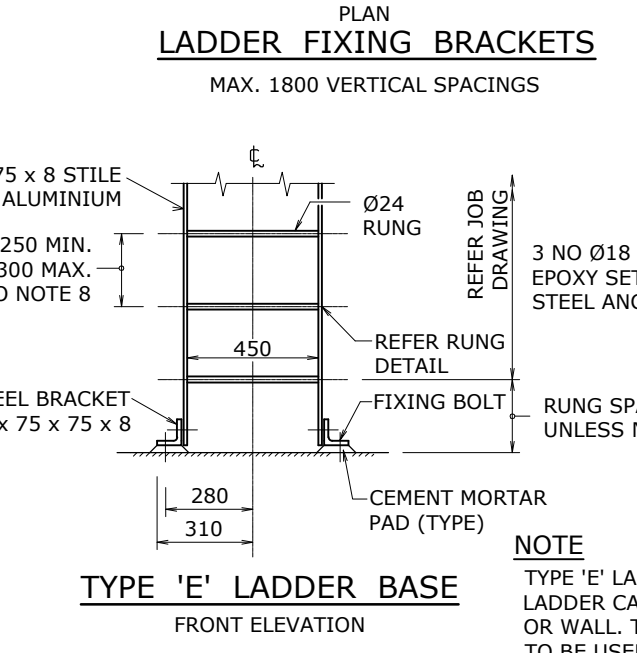
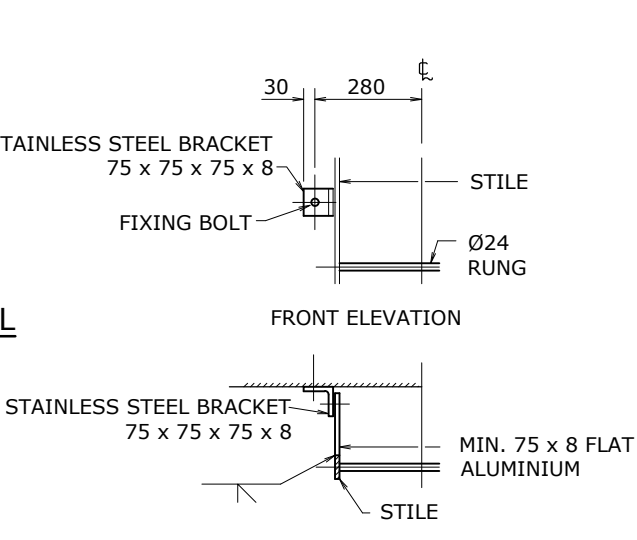
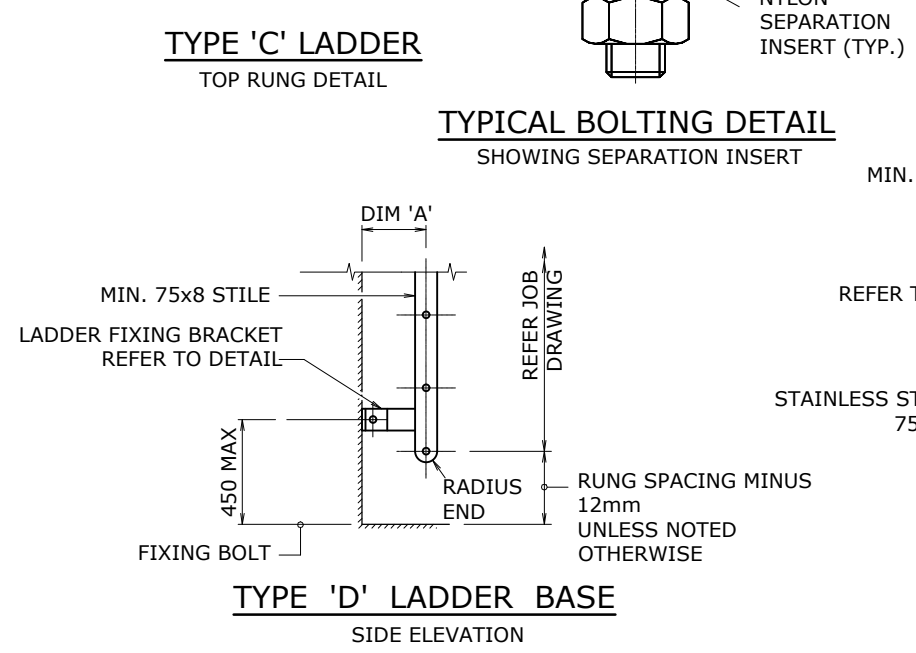
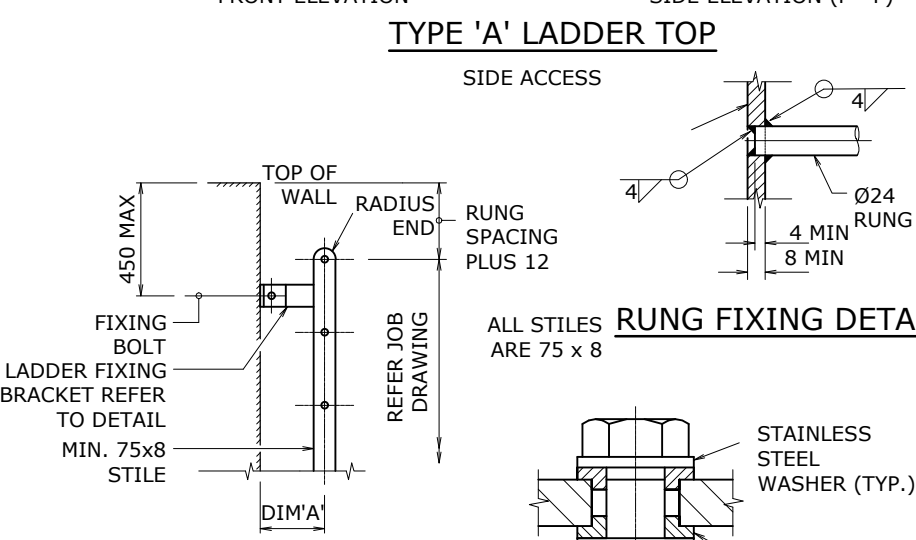
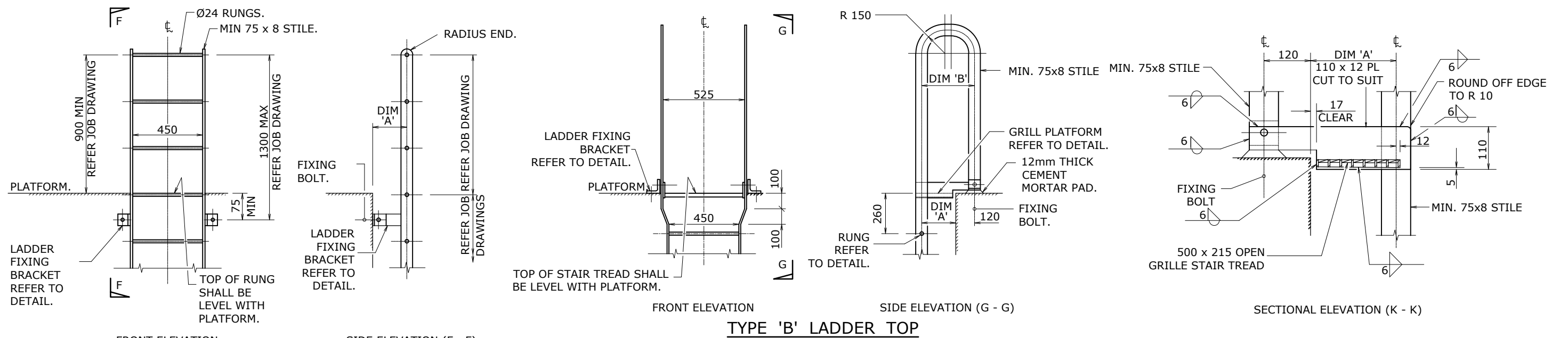
REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	DETAILS AMENDED. NEW DETAILS ADDED. DRAFTING IMPROVED.	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM ACCESS COVERS-OPTION 3
MISCELLANEOUS DETAILS 2 OF 2
SHEET 12 OF 12

CoGC	LEC	REC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1304-29				B
NOT TO SCALE				ORG DATE: 04/07/2016



- NOTES**
- ALL LADDER COMPONENTS SHALL BE FABRICATED FROM GRADE 6061-T6 ALUMINIUM AND SHALL BE SECURED BY THE USE OF GRADE 316 STAINLESS STEEL BRACKETS. (REFER TO LADDER FIXING DETAIL).
 - GRIND OFF ALL SHARP EDGES AFTER FABRICATION.
 - ALL CONNECTIONS UNLESS NOTED OTHERWISE SHALL BE WELDED AS FOLLOWS:-
(a) ALL WELDING SHALL BE WELD QUALITY 'B' IN ACCORDANCE WITH AS1665.
(b) ALL WELDS SHALL BE 6mm FILLET ALL AROUND USING FILLER ALLOY 5356.
 - ALL FASTENERS SHALL BE GRADE 316 STAINLESS STEEL. UNLESS OTHERWISE NOTED, FASTENERS SHALL BE AS DESCRIBED BELOW
(a) FIXING TO CONCRETE - BOLTS SHALL BE M16 DROP-IN ANCHORS. (RAMSET DYNASET OR SIMILAR)
(b) FIXING TO METALWORK - BOLTS SHALL BE M16 HEX HEAD BOLTS.
 - ANTI GALLING LUBRICANT 'LOCTITE 222 OR 567' OR SIMILAR SHALL BE USED ON ALL THREAD AND BETWEEN ALL STAINLESS STEEL MATING SURFACES.
 - PROVIDE APPROVED NYLON OR POLYTHENE SEPARATION INSERTS BETWEEN ALL STAINLESS STEEL ANCHORS AND ALUMINIUM SECTIONS.
 - 3mm H.D.P.E. GASKETS SHALL BE PLACED BETWEEN ALL ALUMINIUM MOUNTS AND OTHER SURFACES TO PREVENT DIRECT CONTACT.
 - LADDER RUNG SPACING SHALL BE A MINIMUM OF 200 FOR THE LADDERS LESS THAN 1500 LONG.
 - DIM 'A' SHALL BE 220 UNLESS SHOWN OTHERWISE ON JOB DRAWING.
 - DIM 'B' SHALL BE 340 UNLESS SHOWN OTHERWISE ON JOB DRAWING.

NOTE

TYPE 'E' LADDER SHALL BE USED WHEN THE LADDER CANNOT BE FIXED TO A VERTICAL FACE OR WALL. THE TYPE 'E' LADDER BASE IS NOT TO BE USED IN AN INTERNAL SITUATION.

REV. No.	DATE	DESCRIPTION	AUTH.

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

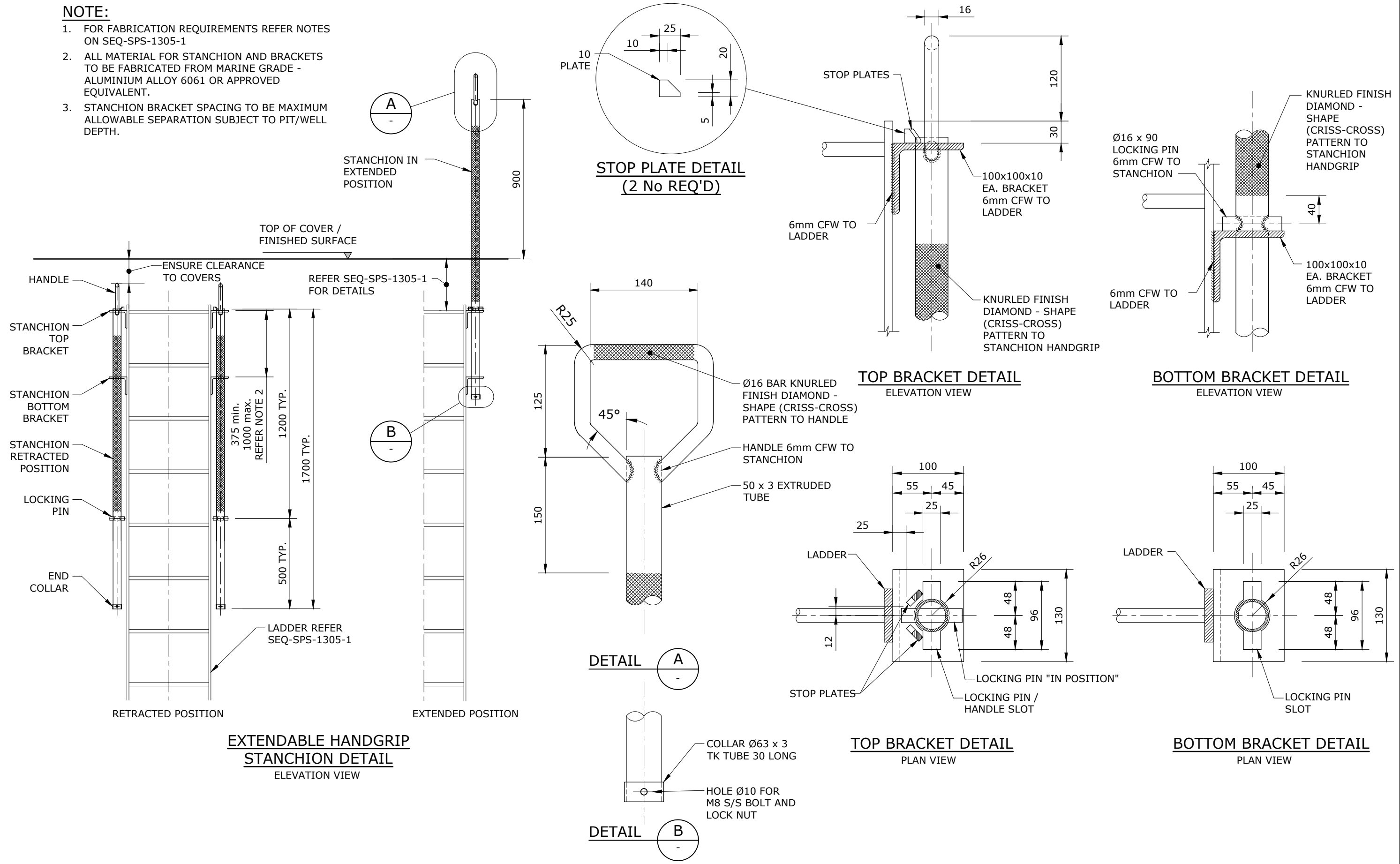
SEWAGE PUMP STATION STANDARD DRAWING

ALUMINIUM LADDERS

CoGC	LCC	REC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1305-1				A
NOT TO SCALE				ORG DATE: 1/1/2013

NOTE:

1. FOR FABRICATION REQUIREMENTS REFER NOTES ON SEQ-SPS-1305-1
2. ALL MATERIAL FOR STANCHION AND BRACKETS TO BE FABRICATED FROM MARINE GRADE - ALUMINIUM ALLOY 6061 OR APPROVED EQUIVALENT.
3. STANCHION BRACKET SPACING TO BE MAXIMUM ALLOWABLE SEPARATION SUBJECT TO PIT/WELL DEPTH.



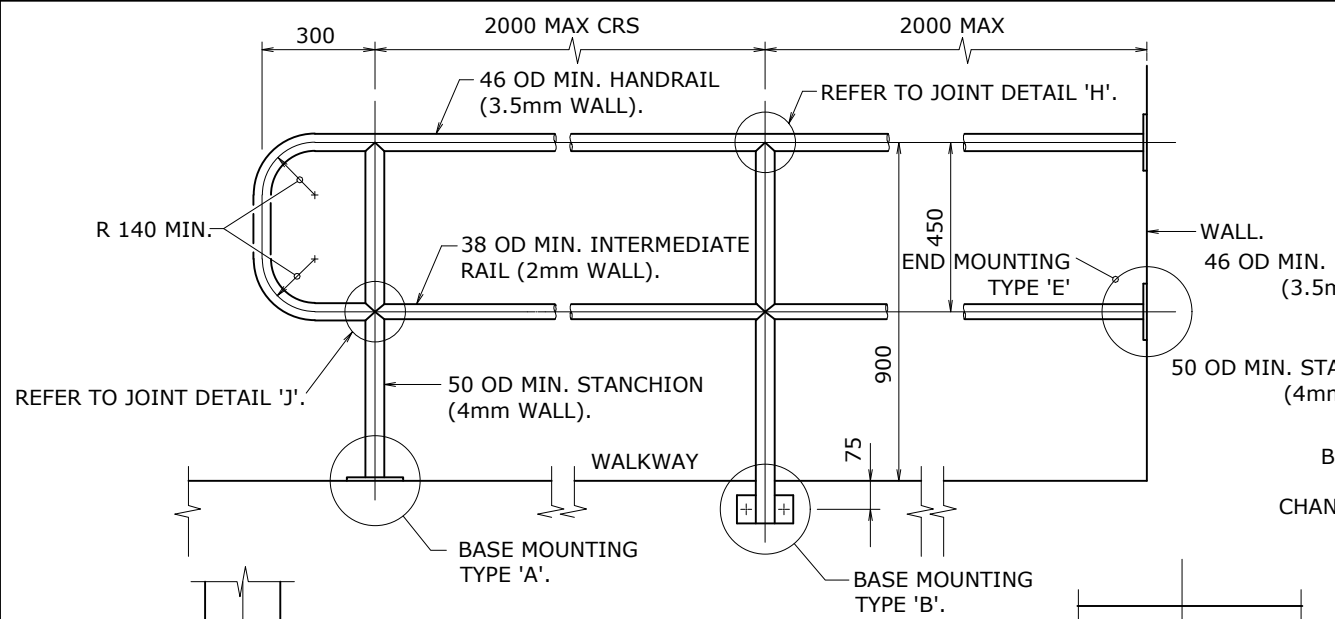
REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	ROTATED LOCKING PIN 90 deg, HANDLE REVISED	SS

SEQ WATER SERVICE PROVIDERS

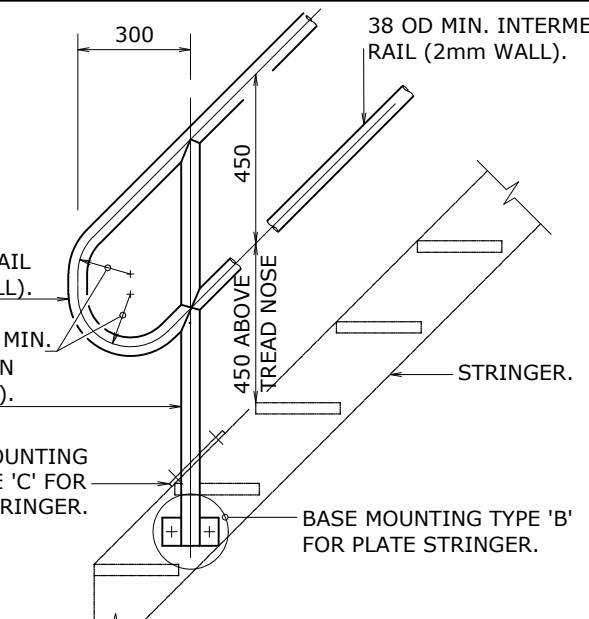
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM EXTENDABLE HANDGRIP STANCHION

CoC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1305-2				B
NOT TO SCALE				ORG DATE: 1/1/2013

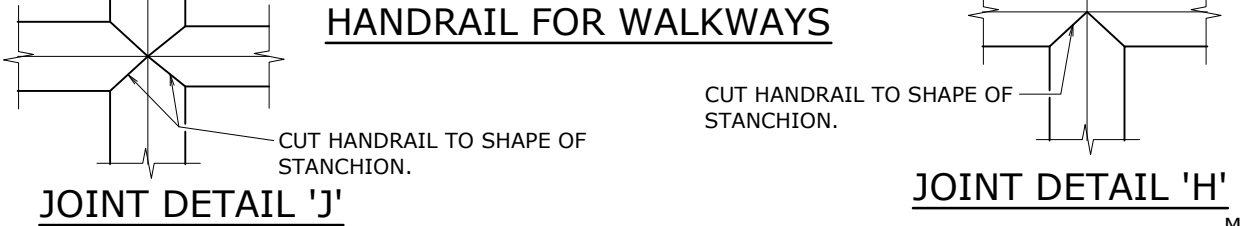


HANDRAIL FOR WALKWAYS



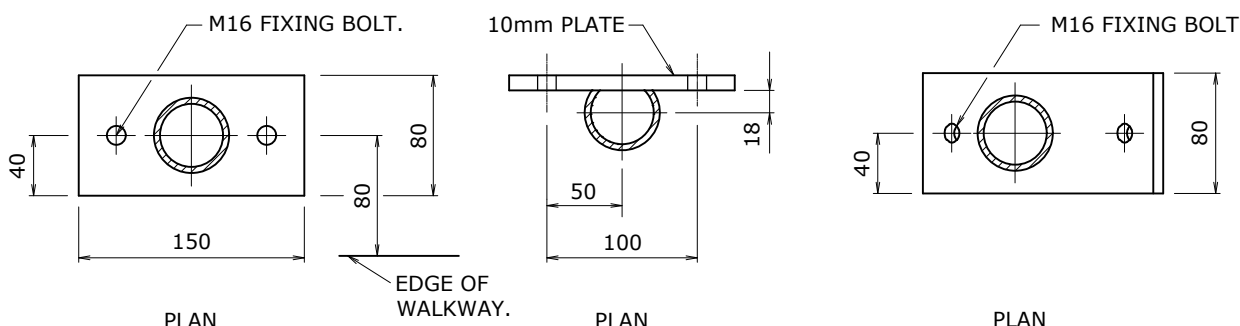
HANDRAIL FOR STAIRWAYS

- NOTES**
- ALL HANDRAIL COMPONENTS SHALL BE FABRICATED FROM ALUMINIUM GRADE 6061-T6 UNLESS NOTED OTHERWISE AND SHALL COMPLY WITH THE DESIGN AND MATERIAL REQUIREMENTS OF AS1657.
 - GRIND OFF ALL SHARP EDGES AFTER FABRICATION.
 - ALL FASTENERS SHALL BE GRADE 316 STAINLESS STEEL. UNLESS OTHERWISE NOTED, FASTENERS SHALL BE DESCRIBED BELOW
 - (a) FIXING TO CONCRETE - BOLTS SHALL BE M16 DROP-IN ANCHORS (RAMSET DYNASET OR SIMILAR)
 - (b) FIXING TO METALWORK - BOLTS SHALL BE M16 HEX HEAD BOLTS.
 - NYLON OR POLYTHENE SEPARATION INSERTS SHALL BE USED BETWEEN STAINLESS STEEL FASTENERS AND ALUMINIUM SECTIONS. HOLE DIAMETER TO SUIT THESE INSERTS. REFER TO BOLTING DETAIL.
 - ANTI-GALLING LUBRICANT "LOCTITE 222 OR 5567" OR SIMILAR APPROVED SHALL BE USED ON ALL THREADS AND BETWEEN ALL STAINLESS STEEL MATING SERVICES.
 - UNLESS OTHERWISE NOTED, ALL METALWORK CONNECTIONS SHALL BE WELDED AS FOLLOWS:
 - (a) ALL WELDING TO BE WELD QUALITY B IN ACCORDANCE WITH AS1665.
 - (b) ALL WELDS TO BE 4mm FILLET ALL ROUND USING FILLER ALLOY 5356.
 - WHERE JOINTS IN HANDRAIL AND INTERMEDIATE RAILS ARE NECESSARY THEY SHALL BE WELDED ON SITE IN A MANNER APPROVED BY THE SEQ-SP. SLIP JOINTS WILL NOT BE ACCEPTED UNLESS SPECIFICALLY NOTED TO THE CONTRARY ON THE JOB DRAWINGS.
 - 3mm H.D.P.E GASKETS SHALL BE PLACED BETWEEN ALL ALUMINIUM MOUNTS AND OTHER SURFACES TO PREVENT DIRECT CONTACT.
 - KICK PLATES, WHERE REQUIRED BY AS1657, SHALL COMPLY.
 - ALTERNATIVE JOINTING SYSTEMS SUBJECT TO SEQ-SP SPECIFIC APPROVAL.



JOINT DETAIL 'J'

JOINT DETAIL 'H'



TYPE 'A'

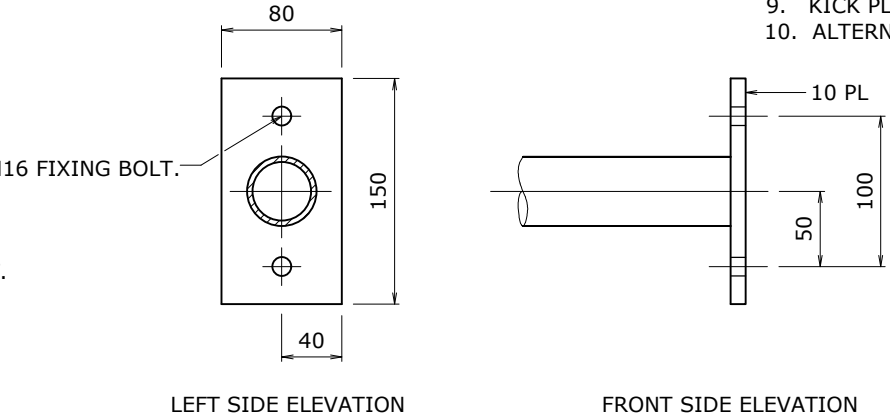
TOP MOUNTED HANDRAIL

TYPE 'B'

SIDE MOUNTED HANDRAIL

TYPE 'C'

TOP MOUNTED HANDRAIL ON ANGLE

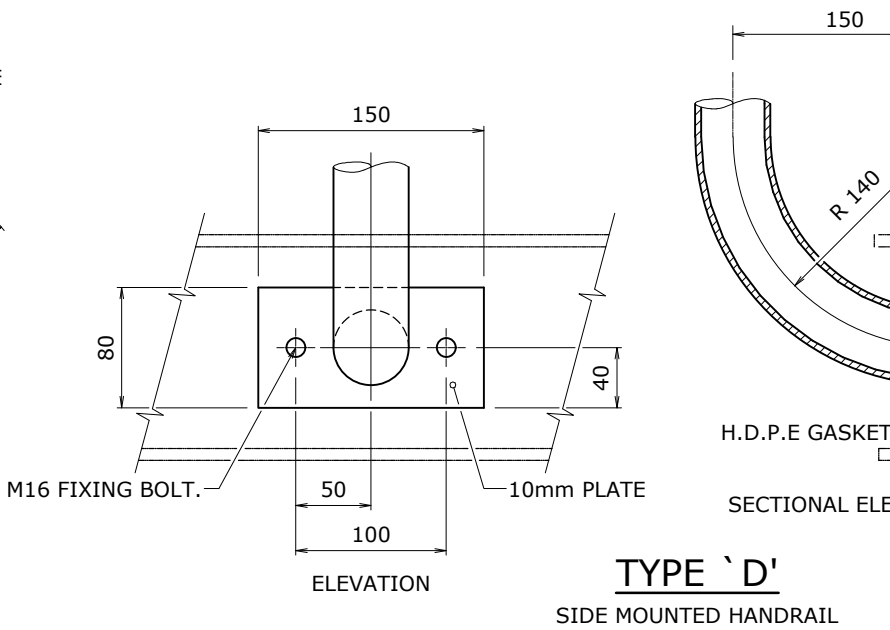


TYPE 'E'

WALL MOUNTING

TYPICAL BOLTING DETAIL

SHOWING SEPARATION INSERT



TYPE 'D'

SIDE MOUNTED HANDRAIL

TYPE 'F'

CIRCULAR HANDRAIL WALL MOUNTING

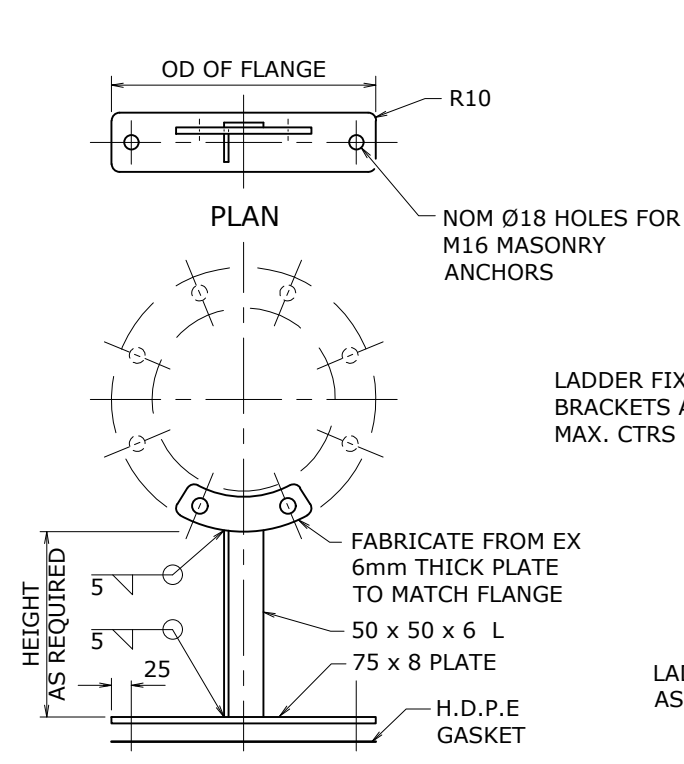
REV. No.	DATE	DESCRIPTION	AUTH.

SEQ WATER SERVICE PROVIDERS

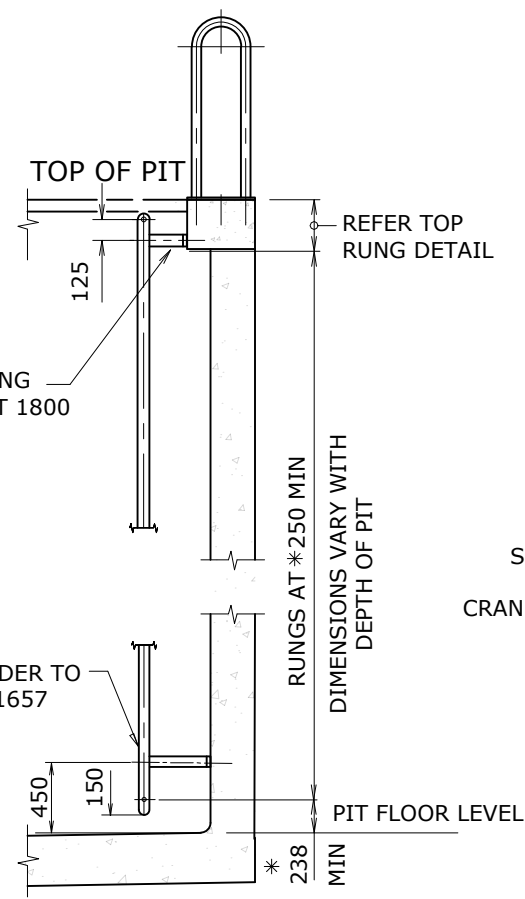
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
ALUMINIUM HANDRAILS

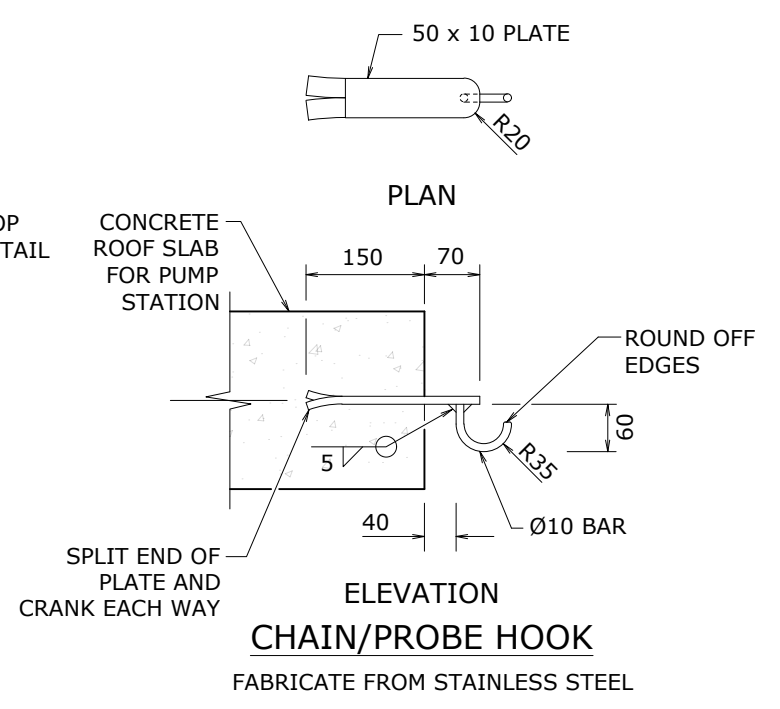
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DRAWING No.				VERSION
SEQ-SPS-1305-3				A
NOT TO SCALE				ORG DATE: 1/1/2013



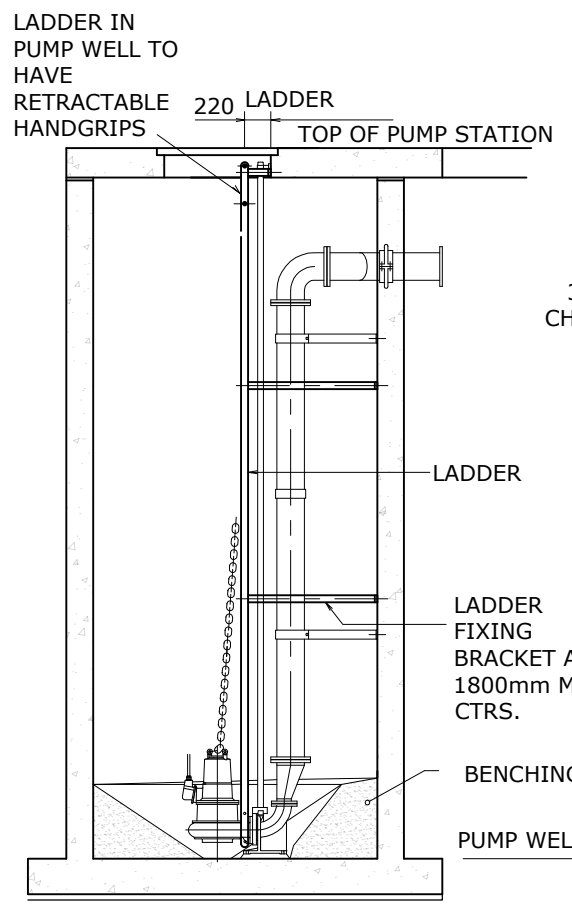
VALVE SUPPORT
ALUMINIUM



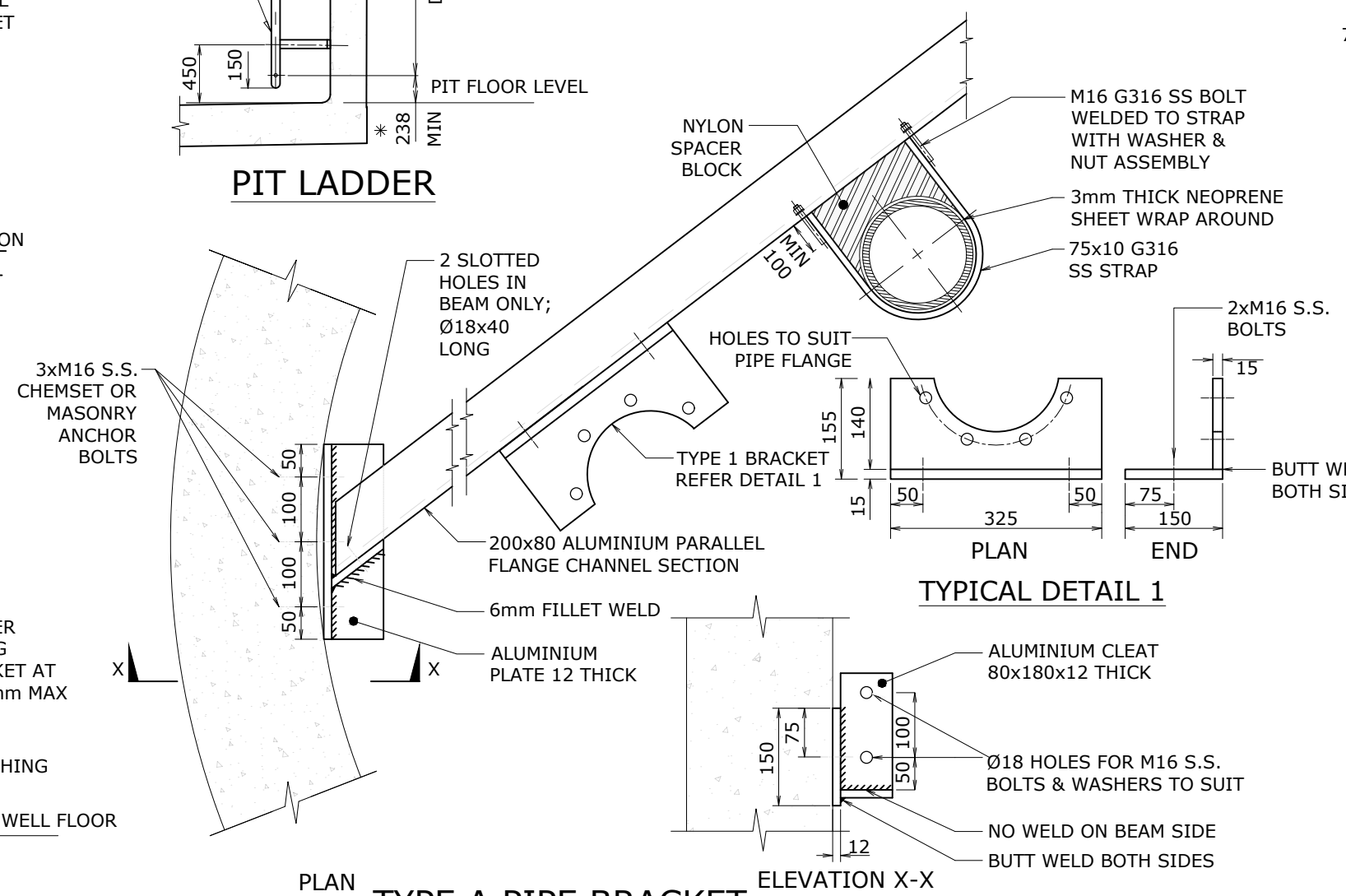
PIT LADDER



CHAIN/PROBE HOOK
FABRICATE FROM STAINLESS STEEL



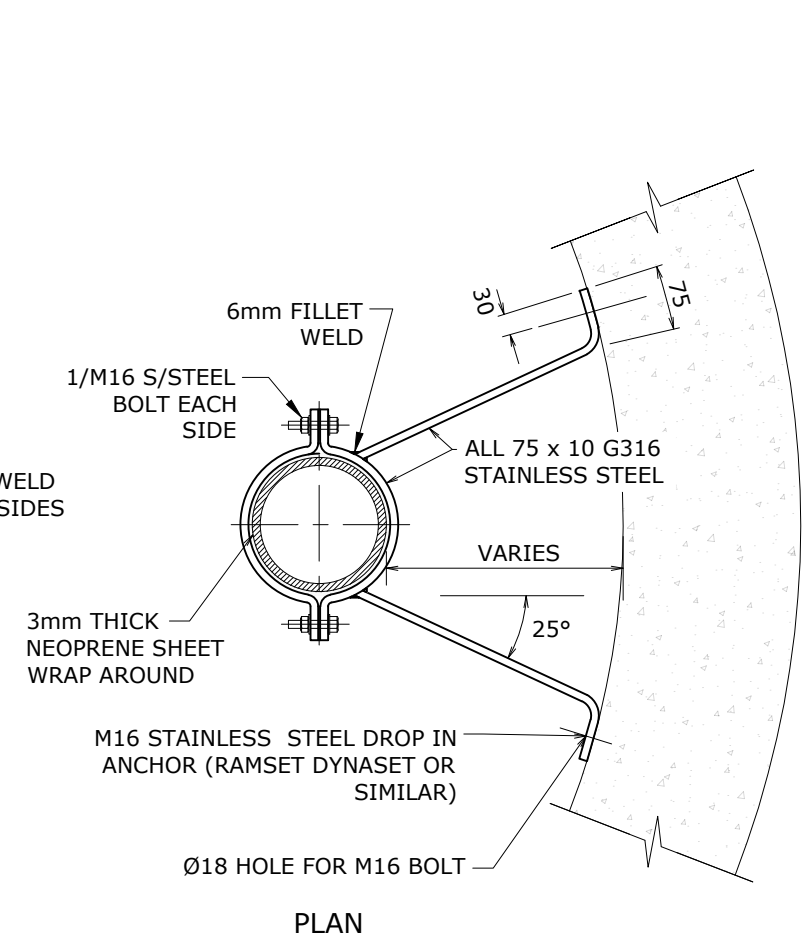
PUMP WELL LADDER



TYPE A PIPE BRACKET
SEE NOTE 7

TYPICAL DETAIL 1

- NOTES**
1. ALL DIMENSIONS SHOWN ARE TYPICAL AND SHALL BE DESIGNED IN RELATION TO PIPE DIAMETER.
 2. LADDERS, HANDRAILS AND HAND GRIPS SHALL BE CONSTRUCTED GENERALLY AS SHOWN AND SHALL COMPLY WITH AS1657. PAY SPECIAL ATTENTION TO CLAUSE 5.2 ALUMINIUM PLATE SHALL BE ALLOY 5083-H321, ALUMINIUM TUBES SHALL BE ALLOY 6061.T6. 3mm H.D.P.E GASKETS SHALL BE PLACED BETWEEN ALL ALUMINIUM MOUNTS AND OTHER SURFACES.
 3. ALL FASTENERS SHALL BE GRADE 316 STAINLESS STEEL. WHERE HANDRAILS AND LADDERS ARE FIXED TO CONCRETE THE FASTENER SHALL BE EITHER:
(a) M16 x 150 MIN. LONG HEX BOLT PROJECTING 50 FROM CONCRETE, FITTED WITH NUT AND WASHER.
(b) M16 DROP IN ANCHOR (RAMSET DYNASET OR SIMILAR).
 4. UNLESS NOTED OTHERWISE, STEELWORK SHALL BE HOT DIP GALVANISED AFTER FABRICATION.
 5. NYLON OR POLYTHENE SEPARATION INSERTS SHALL BE USED BETWEEN STAINLESS STEEL FASTENERS AND ALUMINIUM SECTIONS.
 6. ANTI-GALLING LUBRICANT "LOCTITE 222 OR 567" OR SIMILAR SHALL BE USED ON ALL THREADS AND BETWEEN ALL STAINLESS STEEL MATING SURFACES.
 7. CoGC - TYPE 'A' PIPE BRACKET NOT PERMITTED UNLESS SPECIALLY REQUESTED.



TYPE B PIPE BRACKET

REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	REVISED TYPE 'B' BRACKET DETAIL. NEW NOTE 7.	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
FABRICATED METALWORK

CoGC	LCC	RCC	QU	UW
DRAWING No.				VERSION
SEQ-SPS-1305-4				B
NOT TO SCALE				ORG DATE: 1/1/2013

NOTES:

G1. PIPE MATERIAL:
THE PIPE MATERIAL BELOW GROUND AND NOT UNDER CONCRETE SLABS SHALL BE POLYETHYLENE PE 100 PN16 SDR 11. COMPRESSION FITTINGS MAY BE USED ON THE POLYETHYLENE PIPES. THE EXCEPTION TO USING POLYETHYLENE IS IN LOCATIONS OF LAND FILL OR GROUND CONTAMINATED WITH HYDROCARBONS. IN SUCH LOCATIONS GRADE 316 STAINLESS STEEL OR PROTECTED COATED COPPER SHALL BE USED. IN ABOVE GROUND LOCATIONS COPPER OR GRADE 316 STAINLESS STEEL SHALL BE USED. FOR LOCATIONS UNDER CONCRETE SLABS SCHEDULE 40S GRADE 316 STAINLESS STEEL OR PE100 PN16 THROUGH PVC CONDUIT SHALL BE USED. BSP THREADED STAINLESS STEEL FITTINGS SHALL BE USED ON THE STAINLESS STEEL PIPE.

G2. PIPE DIAMETER AND PIPE CAPACITIES:
THE POTABLE WATER SUPPLY PIPE FROM THE WATER MAIN SHALL BE

SIZED TO PROVIDE 1 l/s (AT 250 kPa MAINS PRESURE) ON THE DOWNSTREAM SIDE OF THE RPZD. THIS SERVICE PIPE AND THE RPZD AND ASSOCIATED FITTINGS SHALL HAVE A MINIMUM DIAMETER OF DN25 FOR COPPER AND STAINLESS STEEL AND DN32 FOR POLYETHYLENE. THE HOSE COCK AND THE WELL WASHER PIPE SHALL BE DN20 FOR COPPER AND STAINLESS STEEL AND DN25 FOR POLYETHYLENE.

G3. PIPE FITTINGS:
FITTINGS CONTAINED IN THE ABOVE GROUND CABINET SHALL BE BRONZE OR GRADE 316 STAINLESS STEEL. ALL FITTINGS SHALL HAVE AN AUSTRALIAN STANDARDS MARK.

G4. ALL STAINLESS STEEL THREADS SHALL BE ASSEMBLED WITH THREAD TAPE OR ANTI- GALLING COMPOUND.

G5. CABINET: THE CABINET FOR THE RPZD AND HOSE COCK SHALL BE CONSTRUCTED FROM 3mm THICK GRADE 5052 ALUMINIUM OR 1.6 THICK GRADE 316 STAINLESS STEEL.

THE CABINET SHALL BE CONSTRUCTED TO THE SAME SPECIFICATION AS THE SWITCHBOARD FOR THE STANDARD PUMPING STATION. THE HANDLE SHALL BE FITTED WITH A LOCK KEYED FOR SEQ-SP (CONTACT FOR APPROPRIATE KEY). THE DOOR SHALL HAVE VERTICAL HINGES TO ALLOW FOR HORIZONTAL OPENING OF THE DOOR.

NOTE: A DIA.75 HOLE SHALL BE PLACED DIRECTLY UNDER THE HOSE COCK.

UW/CoGC - LOCKABLE HINGED CABINET SHALL BE MOUNTED DIRECTLY ON CONCRETE SLAB AND MAY BE IN THE STYLE OF TOP OPENING.

G6. SAFETY SIGN: ONE SAFETY SIGN SHALL BE PLACED ON THE EXTERNAL SURFACE OF THE DOOR AND ONE SAFETY SIGN SHALL BE PLACED ON THE INSIDE OF THE CABINET ADJACENT TO THE HOSE COCK. THE SAFETY SIGNS SHALL BE INSTALLED AS INDICATED IN AS3500.1 SECTION

4.4.5 AND THE SIGN SHALL BE A VERBAL PICTOGRAM AS SHOWN IN AS3500.1 SECTION 9 AND SHALL BE INSCRIBED "WARNING DO NOT DRINK".

G7. LOCATION AND DETAILS: THE LOCATION AND FULL DETAILS OF THE POTABLE WATER SYSTEM INCLUDING THE PIPES, CABINET, SOLENOID, WELL WASHER, SHALL BE GIVEN ON PROJECT DRAWINGS.

G8. UW - DN20 HOSE COCK WITH ANTI-VANDAL BONNET MOUNDED ON 50X50SHS ALUMINIUM POST PAINTED MIST GREEN SET IN CONCRETE SLAB OUTSIDE LOCKABLE CABINET.

G9. UW - SOLENOID VALVE MOUNTED WITHIN LOCKABLE CABINET.

G10. CoGC - HAMMER ARRESTER DEVICE IS NOT REQUIRED.
ALL PIPEWORK ENDS WITH A DN20 UPSWEEP HOSE COCK WHICH IS DIRECTLY CONNECTED TO THE RPZD ASSEMBLY BALL VALVE. THE VERTICAL PIPEWORK TO BE WITHIN LOCKABLE CABINET.

LOCKABLE CABINET. REFER TO NOTE G5 FOR DETAILS

DN25 AUTHORISED REDUCED PRESSURE ZONE DEVICE (RPZD) VALVE BACKFLOW PREVENTION DEVICE TO AS/NZS 2845.1. REFER TO NOTE G3

DN25 WSA APPROVED STRAINER. REFER TO NOTE G3

PROVIDE DN25 BARREL UNION TO ALLOW FOR STRAINER AND RPZD REMOVAL

DN25 FULL BORE GRADE 316 STAINLESS STEEL BALL VALVE WITH DN25 BSP THREADED FEMALE SOCKET ENDS

2 NO OFF 100 X 100 CCA TREATED HARDWOOD POSTS. ONE AT EITHER END OF CABINET

SAFETY SIGN ON EXTERNAL SURFACE OF DOOR. REFER TO NOTE G6 FOR DETAILS.

POLYETHYLENE OR SEQ SP ACCEPTED PIPE FOR INTERNAL PROPERTY POTABLE WATER SUPPLY. SEE NOTE G1 FOR PIPE MATERIAL AND NOTE G2 FOR SIZE.

WATER METER AND ISOLATING VALVE IN METER PIT. FOR DETAILS OF DN25 SIZED METER ARRANGEMENT REFER TO SEQ SP WATER SUPPLY STANDARD DRAWINGS

FOR DIAMETERS GREATER THAN DN25 THE PROJECT DESIGNER MUST OBTAIN A SEQ SP APPROVED DESIGN FOR THE SERVICE AND METER ARRANGEMENT. THE MINIMUM DIAMETER OF SERVICE SHALL BE 25. SEE NOTE G2.

PROPERTY SERVICE CONNECTION. SEE NOTE G2 FOR SIZE.

NOMINAL FINISHED SURFACE LEVEL

POTABLE WATER RETICULATION MAIN IN STREET

SAFETY SIGN ON INTERNAL SURFACE OF DOOR. REFER TO NOTE G6 FOR DETAILS.

PROVIDE Ø75 HOLE IN BASE OF CABINET DIRECTLY UNDER HOSE COCK OUTLET. NOT REQUIRED IF CABINET MOUNTED DIRECTLY ON CONCRETE SLAB

SEE NOTES G5, G8, G9 AND G10

300 MINIMUM

DN20 HOSE COCK WITH DN25 BSP THREADED CONNECTION FOR HOSE. SEE NOTES G8 & G10

DN25 HOSE CONNECTION VACUUM BREAKER ATTACHED TO HOSE COCK. SEE NOTES G8 & G10.

PROVIDE DN25 BARREL UNION TO ALLOW FOR STRAINER AND RPZD REMOVAL

DN25 FULL BORE STAINLESS STEEL BALL VALVE WITH DN25 BSP THREADED FEMALE SOCKET ENDS

WATER HAMMER ARRESTER DEVICE TO SUIT OPERATION OF SOLENOID VALVE. SEE NOTE G10.

DN20 PIPE TO HOSE COCK. SEE NOTES G8 & G10.

DN25 POLYETHYLENE PIPE TO WELL WASHER OR OTHER APPROVED MATERIAL SEE NOTE G1.

POLYETHYLENE PIT "EVERHARD LARGE DEEP CONTROL VALVE METER BOX 84714" COMPLETE OR APPROVED SIMILAR. SHALL BE SITED IN A NON TRAFFICABLE LOCATION. SEE NOTE G9.

DN20 IP68 RATED 24V. SOLENOID VALVE. ENERGISE TO OPEN VALVE AND VALVE TO CLOSE ON FAILURE. FOR THE OPERATION OF THIS VALVE REFER TO DRAWING SEQ-SPS-1101-2 NOTE 8. SEE NOTE G9.

DN20 STAINLESS STEEL BARREL UNIONS SHALL BE PROVIDED ON BOTH SIDES OF SOLENOID VALVE.

PUMP WELL TOP SLAB

NOTE: WELL WASHER NOT REQUIRED FOR CoGC

REFER SEQ-SPS STD DRAWINGS FOR DETAILS OF WALL PIPE PENETRATION.

"Mc BERN'S" AUTO WELL WASHER INSTALLATION.

DN20 STAINLESS STEEL OR PE100 PIPE UNDER CONCRETE SLAB. SEE NOTE G1.

TYPICAL SECTIONAL VIEW OF POTABLE WATER SUPPLY
NOT TO SCALE

REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	AMENDED NOTES G5 & DRAWING REFERENCES, NEW NOTES G8, G9 & G10.	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
RPZ DEVICE TYPICAL LAYOUT

CoGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1308-1				B
NOT TO SCALE				ORG DATE: 1/1/2013

TORQUE TUBE EXTENSION PLINTH WITH MOUNTING FLANGE FOR GEARBOX OR RISING SPINDLE MECHANISM AND WITH BASE PLATE FOR MOUNTING AND ODOUR SEAL.

POLYETHYLENE PIPE PE100 SDR 41 CAST INTO CONCRETE AND FUSION WELDED TO LINING. DN250 FOR INSTALLATIONS WITH TORQUE TUBE AND DN110 PIPE FOR EXPOSED SPINDLE INSTALLATIONS. THIS HOLE IS TO BE CAST INTO SLAB AND NOT TO BE CORED AFTER CONCRETE IS CURED

DISMANTLING FLANGE ON TORQUE TUBE TO ALLOW ACCESS TO CONNECTOR IN SPINDLE

FINISHED SURFACE LEVEL TO GRADE DOWN FROM TOP SLAB AT MAXIMUM OF 1 IN 10

DN150 VENT PIPE TO VENT POLE NO. 1 GRADED AT 1 IN 50 MINIMUM DOWN TO GRIT COLLECTOR MAINTENANCE HOLE. SEE NOTE G13.

INVERT OF VENT TO BE 100 MINIMUM ABOVE OBVERT OF FLAP VALVE IN OVERFLOW CHAMBER.

STAINLESS STEEL TORQUE TUBE CONTAINING RISING SPINDLE WITH GUIDE BUSHES FOR INSTALLATIONS WITH GEARBOXES FOR VALVES DN450 AND OVER

STAINLESS STEEL TORQUE TUBE ATTACHMENT BRACKETS SPACED TO MANUFACTURER'S REQUIREMENTS

VECTOR PIPE AND AIR PIPE. FOR DETAILS AND INSTALLATION REFER SEQ-SP

FOR INLET PIPES UNDER DN600 INSTALL A FULL STAINLESS STEEL LUGGED KNIFE GATE VALVE WHICH IS MODIFIED WITH SPINDLE NUT REMOVED AND SPINDLE EXTENDED TO SURFACE. SEE NOTE G7.

POLYETHYLENE HEAT SHRUNK SLEEVE ATTACHED DURING FABRICATION OF WALL PIPE.

DOUBLE FLANGED STAINLESS STEEL WALL PIPE. THE PIPE IS TO BE FULLY DETAILED ON PROJECT DRAWINGS TO SUIT INCOMING SEWER DIAMETER AND MATERIAL NOTE. CARE MUST BE TAKEN TO LAY THIS PIPE HORIZONTALLY AND ALIGN FLANGE BOLT HOLES OFF CENTRE VERTICALLY. THE VALVE SPINDLE MUST BE VERTICAL.

INCOMING SEWER FROM DIVERSION MH. FULL DETAILS TO BE GIVEN ON PROJECT DRAWINGS. IF VC OR DICL PIPE IS USED THEN SHORT LENGTHS ARE TO BE USED ADJACENT TO GRIT COLLECTOR WALL AND VERTICAL DEFLECTIONS ARE ALLOWED AT PIPE JOINTS. IF POLYETHYLENE PIPE IS USED THEN PIPE MAY BE BENT VERTICALLY AT A MINIMUM RADIUS AS PER POP 202. NOTE: INSTALLATION METHOD MUST ALLOW WALL PIPE TO BE LAID HORIZONTALLY.

PROVIDE 50 FALL IN BASE SLAB FLOOR TO INLET OF VECTOR PIPE

BASE OF VECTOR TO BE TRIMMED TO ALLOW INVERT OF PIPE TO BE LEVEL WITH INVERT OF FLOOR

FOR INLET VALVES DN450 AND OVER INSTALL A "ROTOROK IS3" SPUR GEAR GEARBOX TO SEQ-SP'S SPECIAL BUILD. FOR DETAILS REFER TO SEQ-SP STD DRAWINGS. SEE ALSO NOTE G7.

AIR CONNECTION. REFER SEQ-SP VACTOR COUPLING. REFER SEQ-SP

FOR DETAILS OF JOINT BETWEEN WALL AND TOP SLAB REFER TO DRAWING SEQ-SPS-1407-1

FINISHED SURFACE TREATMENT AND LEVEL PROFILE TO BE DETAILED ON PROJECT DRAWINGS. SEE NOTE G5.

350 MAXIMUM THICKNESS TOP SLAB. SEE ALSO NOTE S3. WHERE THE GEARBOX OR RISING SPINDLE IS PLACED UNDER THE SLAB THE MINIMUM THICKNESS IS TO BE 250. REFER SEQ-SP FOR DETAILS TOP SLAB LEVEL RL*.*.*

TOP OF WALL RL*.*.*

MECHANICALLY ANCHORED POLYETHYLENE LINING IS TO BE CAST INTO UNDERSIDE OF TOP SLAB WITH LINING ON SIDES OF ALL OPENINGS. FOR DETAILS REFER TO DRAWING SEQ-SPS-1407-1

OBVERT OF OVERFLOW PIPE TO BE SET 300 BELOW SYSTEM OVERFLOW LEVEL

OVERFLOW PIPE TO PUMP WELL (IF REQUIRED BY SEQ-SP) DIAMETER TO BE SAME AS SEWER INLET PIPE AND WITH MINIMUM GRADE OF 1 IN 40. SEE ALSO NOTE G10

TYPICAL WALL PIPE TO BE A POLYETHYLENE PIPE WITH THRUST FLANGE AND "HYDROTITE" SEALS AND TO BE FUSION WELDED TO INTERNAL WALL LINING. MINIMUM CLEARANCE TO BACK FACE OF FLANGE TO BE 150.

POLYETHYLENE MECHANICALLY ANCHORED LINING CAST INTO WALL WITH 100 HORIZONTAL RETURN AT TOP OF WALL. LINING TO TERMINATE 200 BELOW BOTTOM WATER LEVEL. FOR DETAILS SEE DRAWING SEQ-SPS-1407-1

TOP OF BRACKET RL*.*.*

REMOVABLE SS316 SCREENS WITH SS316 SUPPORT BRACKET AND SS316 LOCATING PINS. REFER TO DRAWING SEQ-SPS-1401-1

OUTLET PIPE TO THE PUMP WELL IS TO HAVE A MINIMUM INTERNAL DIAMETER OF ID225. WHEN THE INCOMING SEWER IS GREATER THAN ID225 THE OUTLET PIPE IS TO BE THE SAME DIAMETER AS THIS INCOMING SEWER TO THE GRIT COLLECTOR. TO BE DETAILED ON PROJECT DRAWINGS.

MASS CONCRETE BENCHING. REFER TO DRAWING SEQ-SPS-1401-1 FOR DETAILS OF SCREEN PINS AND BONDING TO POLYETHYLENE LINING

FORM BENCHING OVER VECTOR PIPE TO PROVIDE A 150 MINIMUM COVER TO PIPE

STRUCTURAL NOTES CONT.

- S5. THE CONCRETE STRENGTH IS TO BE S40 TO WATER SERVICES ASSOCIATION CONCRETE SPECIAL CLASS WSA 114
- S6. THE TOP SLAB IS NOT TO BE ATTACHED TO THE WALLS OF THE MAINTENANCE HOLE.
- S7. PRECAST UNITS ARE NOT ACCEPTABLE FOR THE WALLS OF THE STRUCTURE.
- S8. DETAILS ARE TO BE PROVIDED ON THE PROJECT DRAWINGS FOR THE SEAL BETWEEN THE WALL AND THE FLOOR.
- S9. THE STRUCTURE IS TO BE TESTED IN ACCORDANCE WITH AS3735.
- S10. THE EXTERNAL CONCRETE SURFACES IN CONTACT WITH SOIL ARE TO BE COATED WITH "OXYDUR PTB" OR A SEQ-SP APPROVED EQUIVALENT.

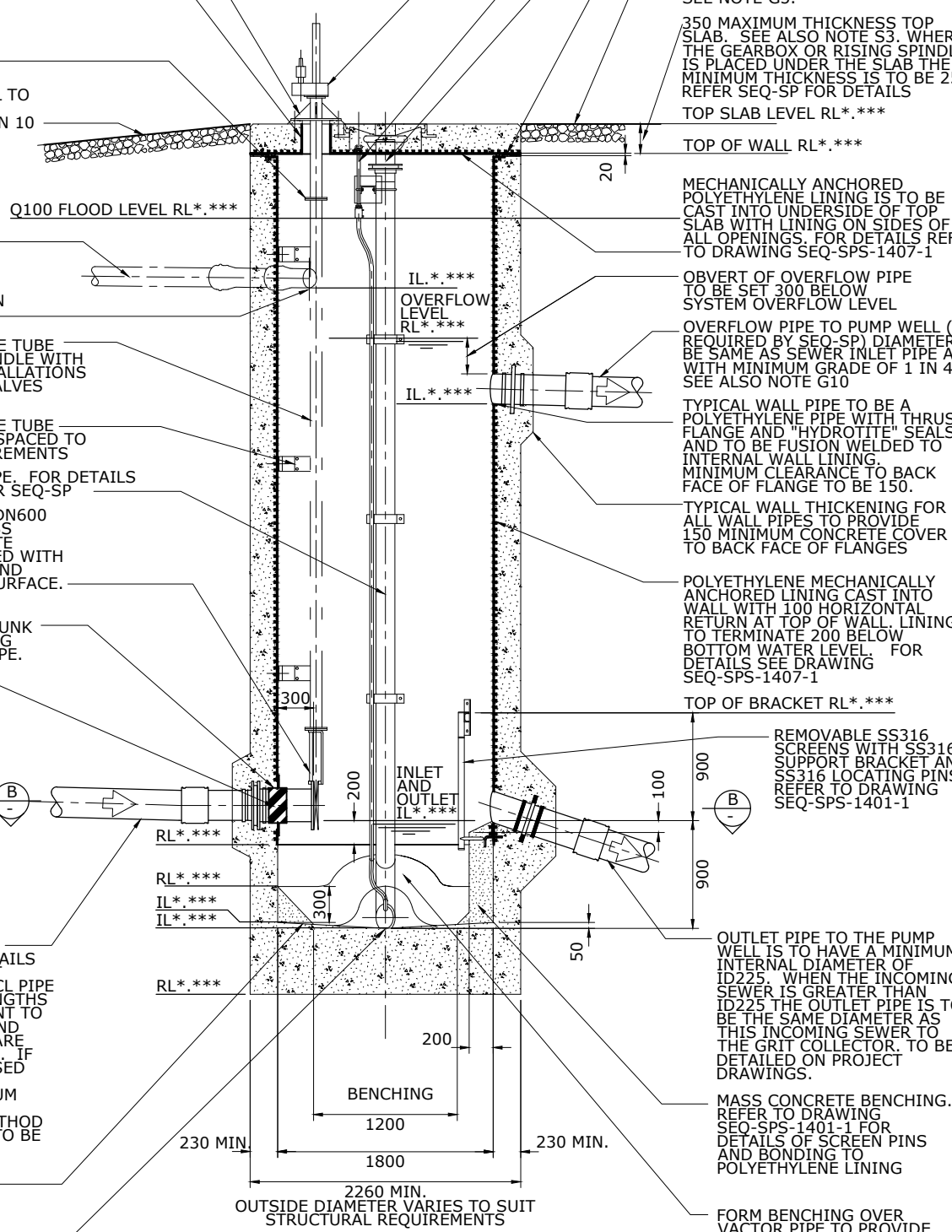
NOTES

GENERAL

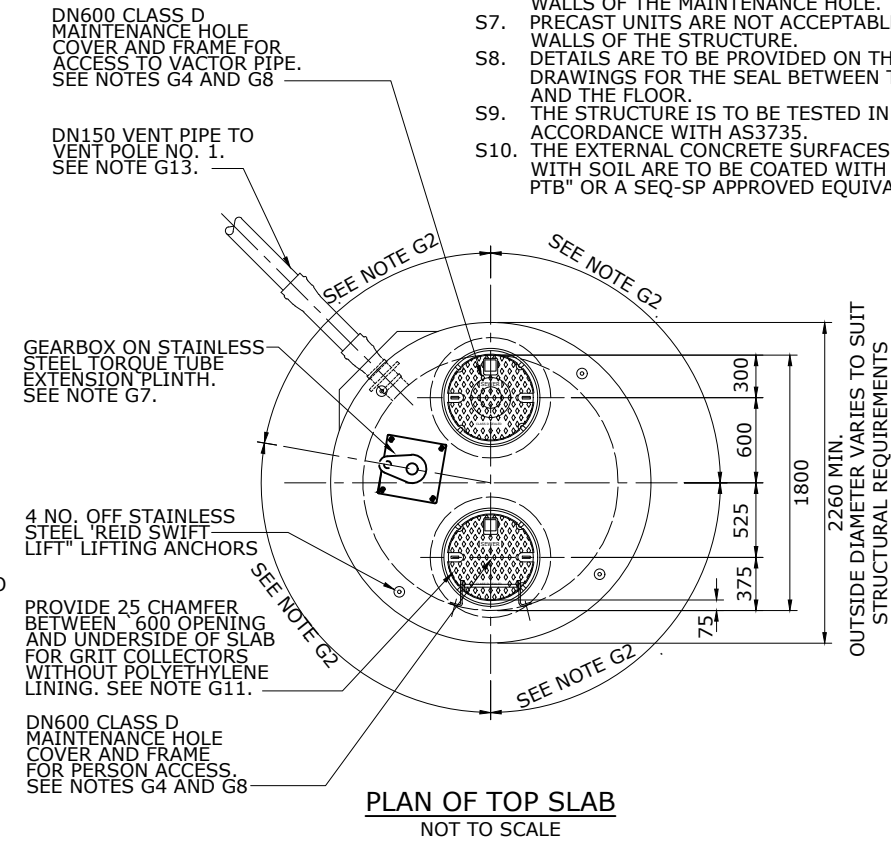
- G1. THIS DRAWING SHOWS AN ARRANGEMENT FOR AN INSTALLATION WITH A STAINLESS STEEL KNIFE GATE VALVE WHICH IS LARGER THAN DN450 AND WITH A GEARBOX MOUNTED ABOVE THE SLAB. REFER TO FOLLOWING NOTES FOR VARIATION REQUIREMENTS.
- G2. THE ANGLE BETWEEN THE INLET AND OUTLET PIPE MAY VARY FROM 180° TO 140°. CLEARANCES MUST BE ALLOWED FOR THE CLEANING AND REMOVAL OF THE BAR SCREENS AND FOR THE MAINTENANCE AND REMOVAL OF THE VALVE OR PENSTOCK. IN ADDITION TO THESE CLEARANCES A MINIMUM CLEAR SPACE OF 600 WIDE X 900 LONG MUST BE PROVIDED AT THE BASE OF THE LADDER.
- G3. THE GRIT COLLECTOR MAINTENANCE HOLE IS TO BE LOCATED IN AREAS NOT SUBJECT TO ANY VEHICLE LOADS. IN SUCH LOCATIONS THE GEARBOX OR NON RISING SPINDLE MECHANISM IS TO BE MOUNTED ABOVE THE TOP SLAB. THE ABOVE GROUND MECHANISMS ARE TO BE PROTECTED TO PREVENT ANY POSSIBLE DAMAGE BY VEHICLES BY THE USE OF A 300 HIGH VERTICAL KERB OR AN APPROVED ALTERNATIVE. THE MAINTENANCE HOLE COVERS ARE TO BE PROVIDED WITH A MINIMUM 2000mm CLEARANCE TO ALL ABOVE GROUND STRUCTURES WITH THE EXCEPTION OF THE VALVE OPENING MECHANISM. THE VACTOR PIPE IS TO BE LOCATED WITHIN 1500mm OF THE ACCESS ROAD KERB. THIS ACCESS ROAD IS TO HAVE A 300 HIGH VERTICAL KERB
- G4. THIS CLEARANCE IS TO BE MAINTAINED TO ALLOW EASY ACCESS FOR VACTOR TRUCKS. FINISHED SURFACE TREATMENT AND LEVEL PROFILE IS TO BE DETAILED ON PROJECT DRAWINGS. NOTE: SURFACE IS TO GRADE DOWN FROM THE TOP SLAB LEVEL AT A MAXIMUM OF 1 IN 10.
- G5. THIS GRADE IS TO BE MAINTAINED FOR A MINIMUM OF 1500 HORIZONTALLY FROM THE EDGE OF THE TOP SLAB.
- G6. THE TOP SLAB LEVEL IS TO BE ABOVE THE Q100 FLOOD LEVEL.
- G7. FOR INLET PIPES UNDER DN600 A FULL 316 STAINLESS STEEL LUGGED KNIFE GATE VALVE WITH METAL SEAT AND RTTE SCRAPER "KEYSTONE FIGURE 952" OR SEQ-SP APPROVED ALTERNATIVE IS TO BE INSTALLED. THIS VALVE IS TO BE MODIFIED WITH SPINDLE NUT REMOVED AND THROUGH SPINDLE SHAFT INSTALLED. FOR INLETS DN600 AND ABOVE A FULL 316 STAINLESS STEEL WEDGE CLOSING DESIGN PENSTOCK WITH INSITU REPLACEMENT SEAL IS TO BE INSTALLED. VALVES AND PENSTOCKS DN450 AND ABOVE ARE TO BE FITTED WITH GEARBOXES. VALVES SMALLER THAN DN450 ARE TO BE FITTED WITH A RISING SPINDLE MECHANISM.
- G8. THE MAINTENANCE HOLE COVERS ARE TO BE FLUSH MOUNTED WITH THE TOP SLAB. THE FRAME AND THE 35 HIGH RISER RING MAY BE INSTALLED IN RECESS IN TOP SLAB WITH NON SHRINK EPOXY GROUT OR ALTERNATIVELY CAST IN PLACE.
- G9. IF PIPES OF MATERIAL OTHER THAN POLYETHYLENE ARE USED, EXTERNAL TO THE STRUCTURE, THEN SHORT SOCKETED PIPES ARE TO BE USED DIRECTLY ADJACENT TO THE WALLS. PIPE MAY BE REQUIRED ON ALL NEW PUMPING STATIONS LOCATED IN NEWLY DEVELOPED AREAS WHERE THE INITIAL INFLOW IS BELOW THE DESIGNED AVERAGE DRY WEATHER FLOW.
- G10. THE POLYETHYLENE INTERNAL LINING MAY BE OMITTED IF PRIOR APPROVAL IS GIVEN BY SEQ-SP.
- G11. ALL LEVELS SHOWN *** ARE TO BE INDICATED ON THE PROJECT GENERAL ARRANGEMENT DRAWINGS.
- G12. A VENT POLE (VENT POLE NO. 1) IS REQUIRED FOR THE GRIT COLLECTOR MAINTENANCE HOLE AND THE PUMP WELL. THIS POLE IS TO BE SEPARATE FROM VENT POLE NO. 2 WHICH VENTS THE EMERGENCY STORAGE CHAMBER. THE VENT PIPE TO THE POLE IS TO BE INTERCONNECTED WITH THE VENT PIPE FROM THE PUMP WELL. NOTE: THE WELLS ARE NOT TO BE DIRECTLY INTERCONNECTED. FOR DETAILS OF THE VENT AND POLE REFER TO DRAWING NO. SEQ-SPS-1405-2.
- G13. A VENT POLE (VENT POLE NO. 1) IS REQUIRED FOR THE GRIT COLLECTOR MAINTENANCE HOLE AND THE PUMP WELL. THIS POLE IS TO BE SEPARATE FROM VENT POLE NO. 2 WHICH VENTS THE EMERGENCY STORAGE CHAMBER. THE VENT PIPE TO THE POLE IS TO BE INTERCONNECTED WITH THE VENT PIPE FROM THE PUMP WELL. NOTE: THE WELLS ARE NOT TO BE DIRECTLY INTERCONNECTED. FOR DETAILS OF THE VENT AND POLE REFER TO DRAWING NO. SEQ-SPS-1405-2.

STRUCTURAL

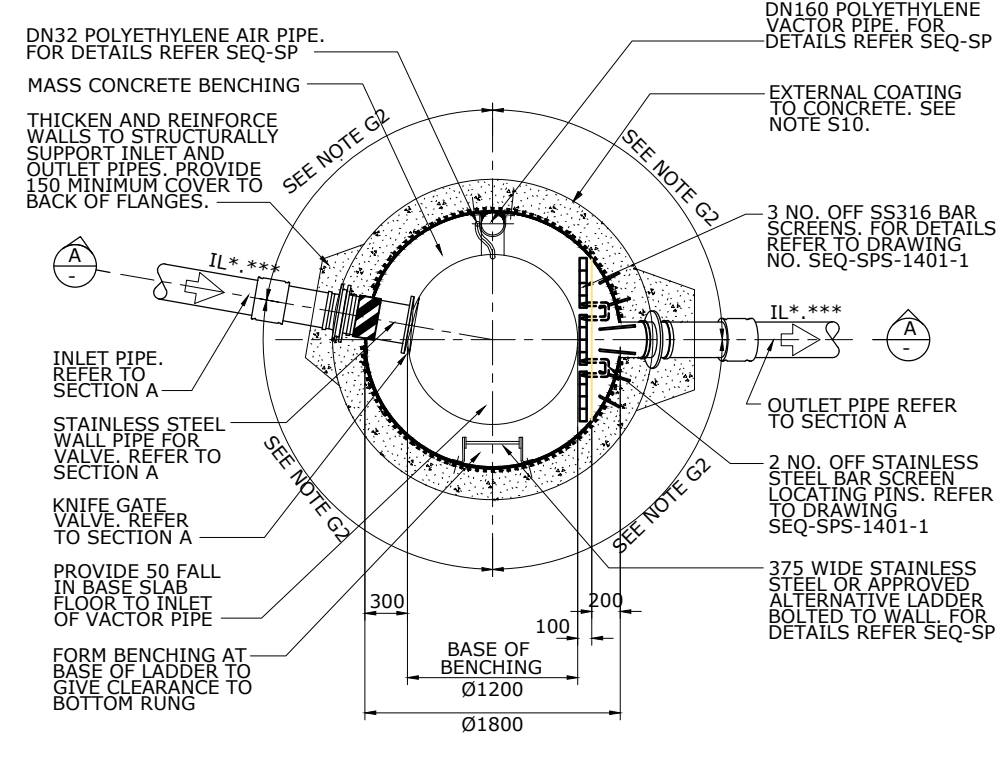
- S1. THE STRUCTURE IS TO BE DESIGNED TO ALL RELEVANT CODES AND PRACTICES AND IS TO INCLUDE AS3735 AND AS3600.
- S2. THE TOP SLAB IN ANY LOCATION SHALL BE DESIGNED FOR A TRAFFICABLE LOAD OF AT LEAST W80 TO AS5100. HOWEVER THE DESIGN SHALL COMPLY WITH ALL REQUIREMENTS SET OUT IN AS5100.
- S3. THE TOP SLAB IS TO BE OF SUFFICIENT MASS TO WITHSTAND THE UPRHURST FROM THE VALVE SPINDLE. THE TOP SLAB IS TO HAVE A MAXIMUM THICKNESS OF 350.
- S4. THE MINIMUM EXPOSURE CLASS OF THE INTERNAL CONCRETE SURFACE IS TO BE B2 TO AS3735 AND THE COVER IS TO BE MEASURED FROM THE REINFORCEMENT STEEL TO THE EMBEDMENT LUGS OF THE POLYETHYLENE LINING.



SECTION ELEVATION
NOT TO SCALE



PLAN OF TOP SLAB
NOT TO SCALE



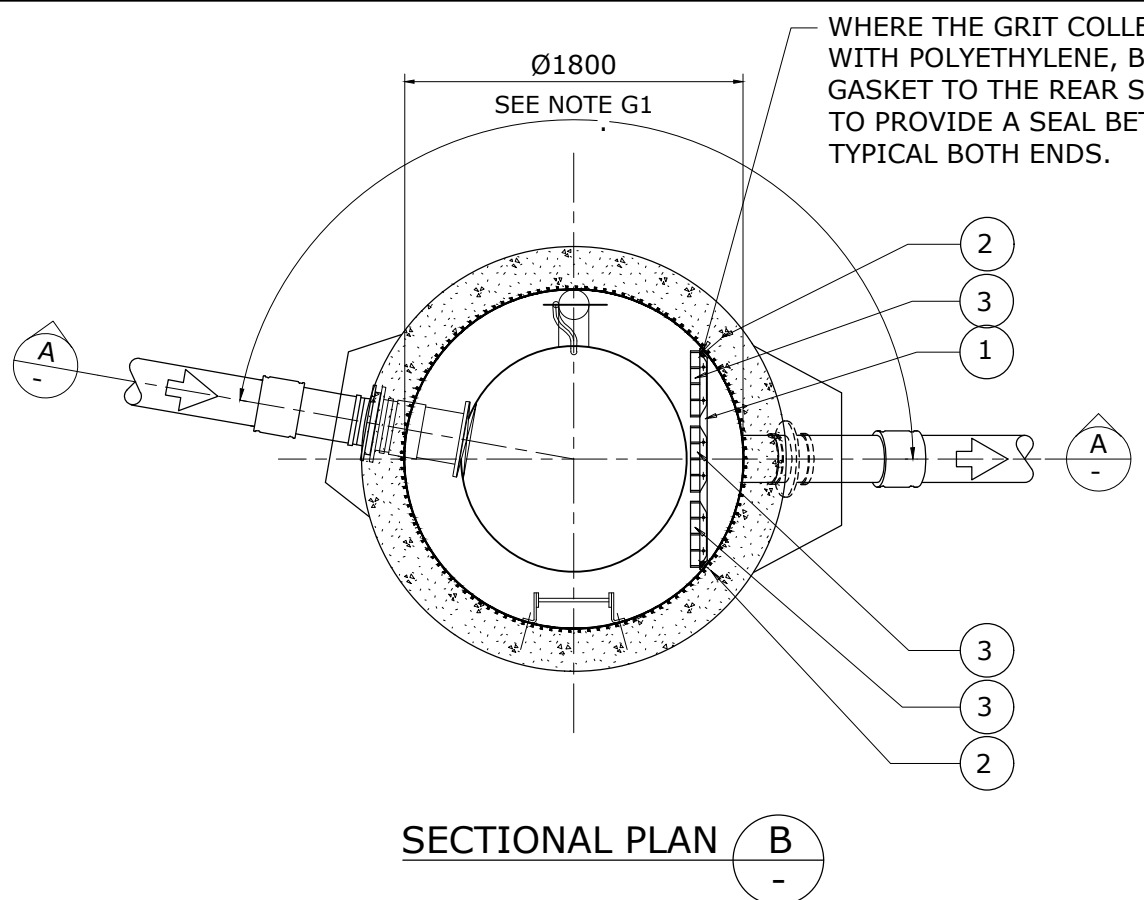
SECTION PLAN
NOT TO SCALE

REV. No.	DATE	DESCRIPTION	AUTH.
C	1/02/20	CORRECTED VENT POLE DRAWING REFERENCE IN NOTE G13	
B	19/05/14	DRAFTING IMPROVEMENT, UPGRADE TO SS316	

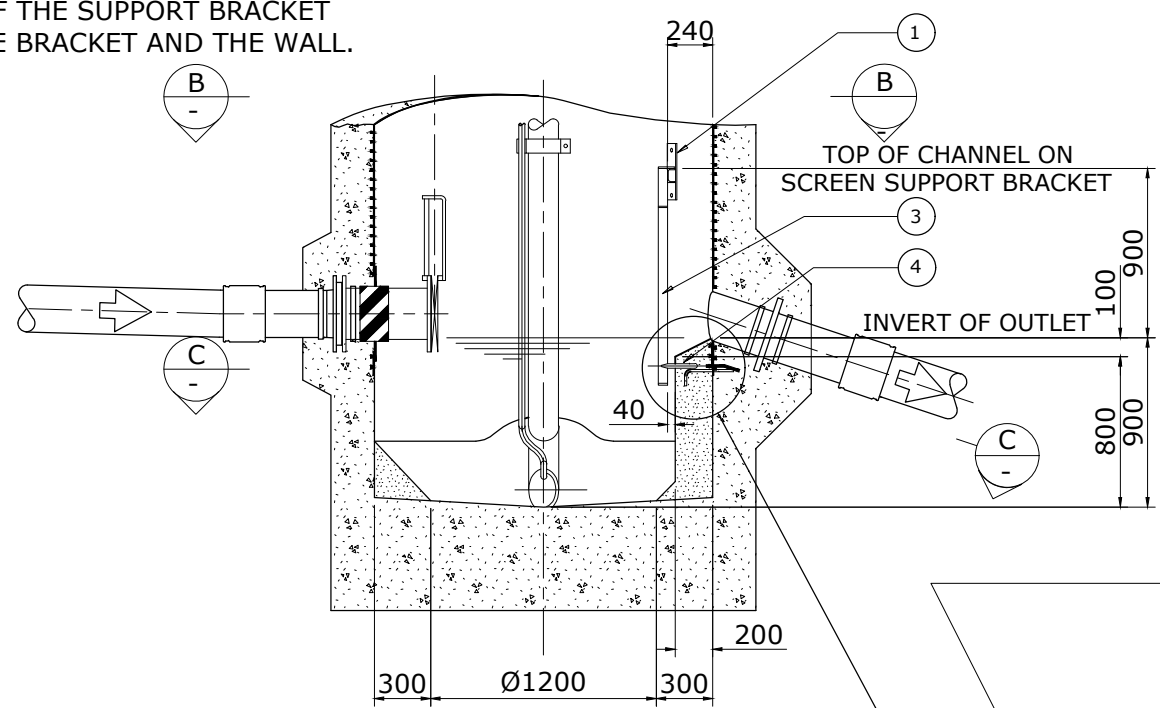
SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING				
CoGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1400-1				C
NOT TO SCALE				ORG DATE: 1/1/2013



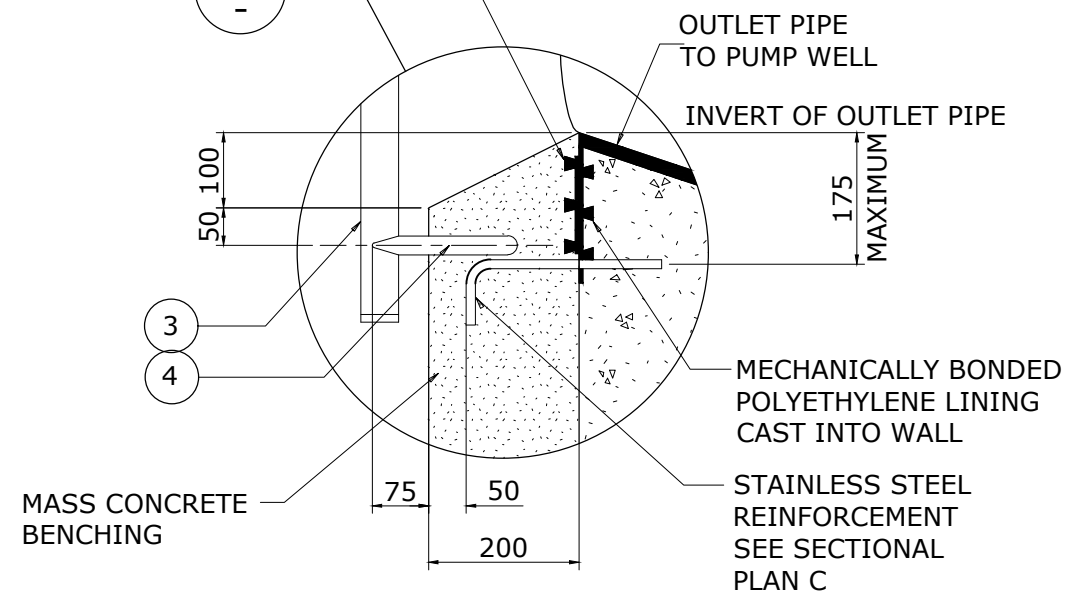
SECTIONAL PLAN B



SECTIONAL ELEVATION A

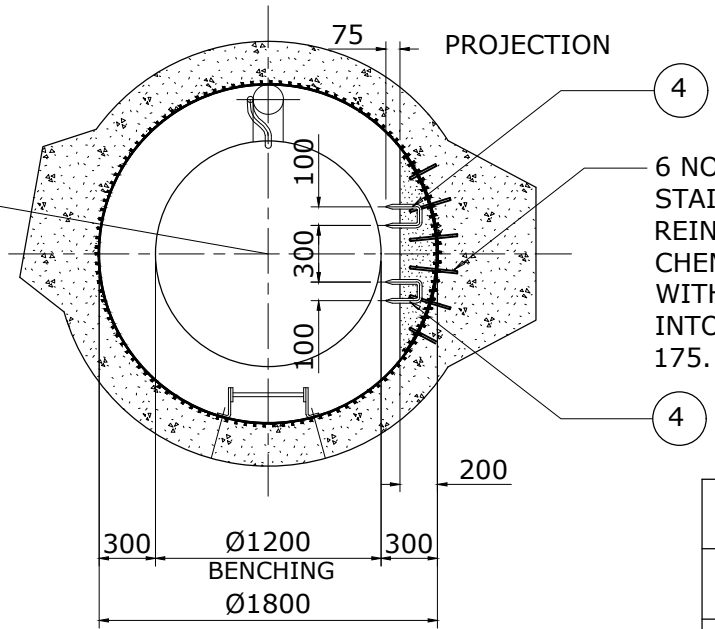
WHERE THE GRIT COLLECTOR MAINTENANCE HOLE IS LINED WITH POLYETHYLENE, BOND 12 THICK SPONGE NEOPRENE GASKET TO THE REAR SURFACE OF THE SUPPORT BRACKET TO PROVIDE A SEAL BETWEEN THE BRACKET AND THE WALL. TYPICAL BOTH ENDS.

OVER SECTION OF MASS CONCRETE BENCHING WELD TO POLYETHYLENE WALL LINING A 100 MINIMUM WIDTH STRIP OF MECHANICALLY ANCHORED POLYETHYLENE LINING WITH LUGS FACING OUTWARDS.



NOTES:

- G1. FOR GENERAL NOTES ON GRIT COLLECTOR MAINTENANCE HOLE REQUIREMENTS REFER TO DRAWING NO. SEQ-SPS-1400-1. FOR SPECIFIC DETAILS OF THE ANGLE BETWEEN THE INLET AND OUTLET PIPES REFER TO NOTE G2 ON DRAWING NO. SEQ-SPS-1400-1.
- G2. THE SCREEN SUPPORT BRACKET IS TO BE INSTALLED WITH INSULATING WASHERS AND SLEEVES BETWEEN THE BRACKET AND THE STAINLESS STEEL ANCHORS. THE NUTS ARE TO BE ASSEMBLED WITH ANTI GALLING COMPOUND.



SECTIONAL PLAN C
NOTE: SCREENS NOT SHOWN ON THIS VIEW

ITEM	DESCRIPTION	MATERIAL	NO. REQUIRED	DETAILS SHOWN ON DRAWING NO.
1	SCREEN SUPPORT BRACKET	TYPE 316 STAINLESS STEEL	1	REFER SEQ-SP
2	M16 CHEMICAL ANCHOR	TYPE 316 STAINLESS STEEL SEE NOTE G2.	4	SEE NOTE G2.
3	BAR SCREEN	TYPE 316 STAINLESS STEEL	3	REFER SEQ-SP
4	SCREEN LOCATING PIN	TYPE 316 STAINLESS STEEL	2	REFER SEQ-SP

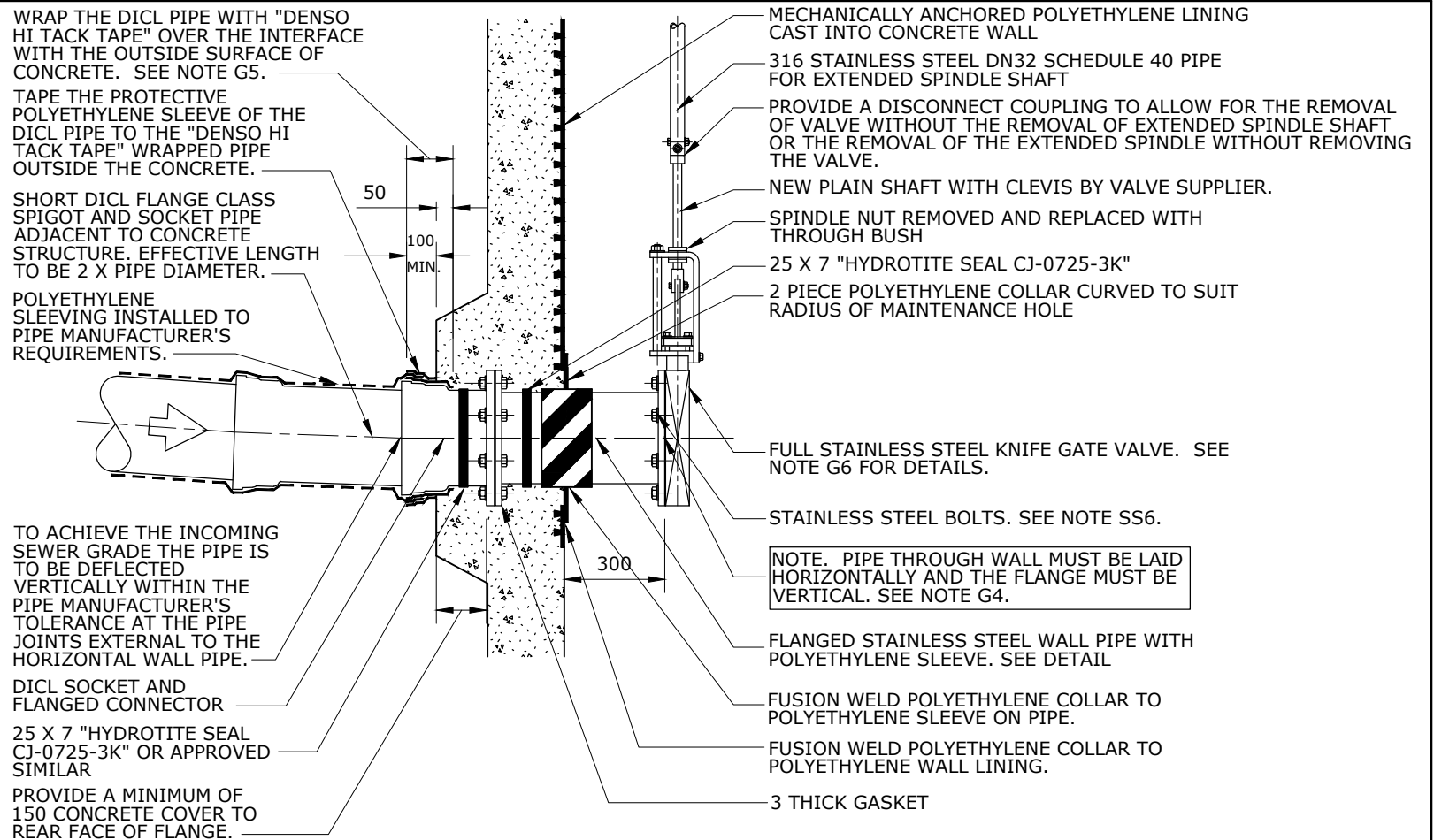
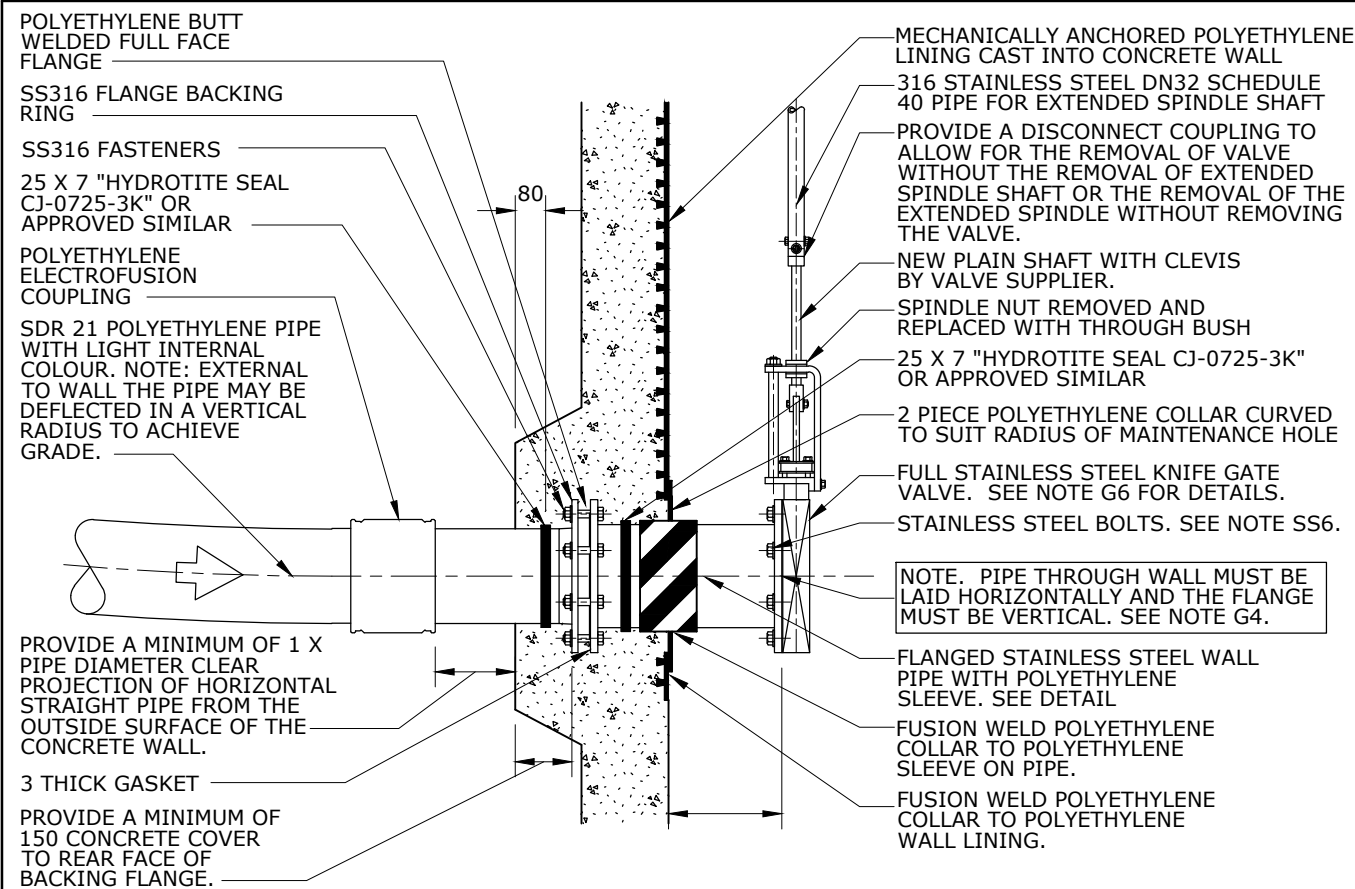
REV. No.	DATE	DESCRIPTION	AUTH.
B	19/05/14	UPGRADE TO SS316	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
GRIT COLLECTOR - MAINTENANCE HOLE
BAR SCREEN INSTALLATION
GENERAL ARRANGEMENT

CoGC	LCC	RCC	QUU	LW
DRAWING No.				VERSION
SEQ-SPS-1401-1				B
NOT TO SCALE				ORG DATE: 1/1/2013



VALVE INSTALLATION WITH POLYETHYLENE INLET PIPE
NOT TO SCALE

VALVE INSTALLATION WITH DICL INLET PIPE
SEE NOTE G5. NOT TO SCALE

STAINLESS STEEL VALVE WALL PIPE DIMENSIONS

NOMINAL PIPE DIAMETERS	PIPE OUTSIDE DIAMETER	MINIMUM * WALL THICKNESS (ST)
150	168.28	5*
200	219.08	5*
250	273.05	5*
300	323.85	5*
350	355.60	5*
400	406.40	5*
450	457.20	6*
500	508.00	6*

* SEE NOTE G2.

NOTES

GENERAL

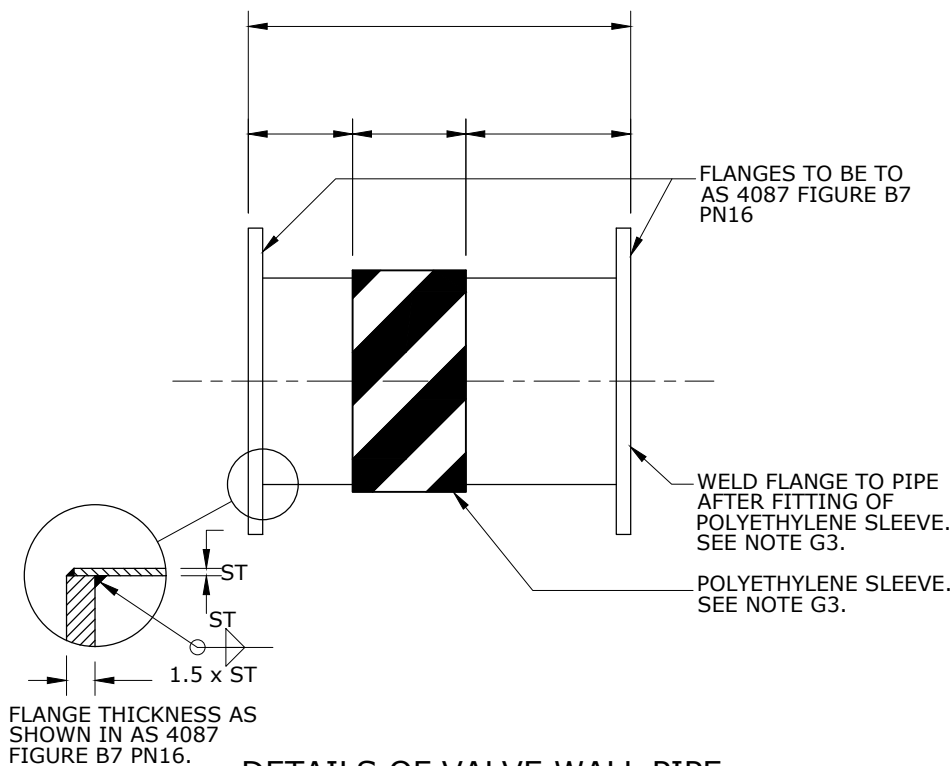
- G1. THE VALVE INSTALLATION SHOWN ON THIS DRAWING IS FOR VALVES SMALLER THAN DN450. FOR VALVES DN450 AND DN500 THE INSTALLATION IS SIMILAR EXCEPT FOR THE RISING SPINDLE WHICH IS TO BE CONTAINED IN A TORQUE TUBE AND FITTED WITH A GEARBOX. FOR DETAILS OF THE TORQUE TUBE AND GEARBOX REFER SEQ-SP.
- G2. THE PIPE WALL THICKNESSES SHOWN ON THE TABULATION ARE MINIMUM THICKNESSES ONLY. THE STAINLESS STEEL PIPE MAY BE SCHEDULE, SPIRAL WELDED, OR FABRICATED PIPE.
- G3. THE POLYETHYLENE SLEEVE ON THE STAINLESS STEEL WALL PIPE IS TO HAVE A MINIMUM THICKNESS OF 6mm. THE SLEEVE IS TO BE FITTED TO THE PIPE BEFORE ONE END FLANGE IS WELDED IN PLACE. THE SLEEVE IS TO HAVE AN INTERFERENCE FIT AND IS TO BE HEATED TO EXPAND TO ALLOW INSTALLATION. THE SLEEVE IS TO BE MACHINED FROM PIPE OR SOLID AND IS NOT TO BE FABRICATED AND SHALL NOT HAVE ANY WELDED JOINTS. THE POLYETHYLENE SLEEVE MAY ONLY BE OMITTED IF PRIOR APPROVAL IS GIVEN BY SEQ-SP FOR THE OMISSION OF THE POLYETHYLENE LINING TO THE WALLS OF THE GRIT COLLECTOR MAINTENANCE HOLE.
- G4. EXTREME CARE MUST BE TAKEN WHEN INSTALLING THE WALL PIPE TO ENSURE THAT THE PIPE IS HORIZONTAL AND THE FLANGE ADJACENT TO THE VALVE IS VERTICAL TO WITHIN A TOLERANCE OF 0.2° AND WITH BOLT HOLES ALIGNED CORRECTLY. THIS ENSURES THE VALVE SPINDLE IS INSTALLED VERTICALLY AND ALIGNS WITH PLUMBER BLOCKS AND THE CENTRE OF THE HOLE IN THE TOP SLAB.
- G5. IF THE INLET PIPE IS DICL THEN THE PIPE AT THE INTERFACE WITH THE OUTER FACE OF THE CONCRETE WALL IS TO BE WRAPPED WITH "DENSO HI TACK TAPE" OVER THE AREA INDICATED ON THIS DRAWING. THE SURFACE IS TO BE PREPARED AS REQUIRED BY THE TAPE MANUFACTURER AND PRIMED WITH A THIN FILM OF "DENSO PRIMER" THE PIPE IS THEN TO BE WRAPPED WITH THE "DENSO HI TACK TAPE" WITH EACH BINDING OVERLAPPING THE PREVIOUS BINDING BY A MINIMUM OF 50%.

NOTES CONT.

- G6. THE VALVE IS TO BE A FULL 316 STAINLESS STEEL LUGGED KNIFE GATE VALVE WITH METAL SEAT AND RTFE SCRAPER, "KEYSTONE FIGURE 952" OR QUEENSLAND URBAN UTILITIES APPROVED ALTERNATIVE. THE VALVE IS TO BE MODIFIED BY THE VALVE SUPPLIER BY REMOVING THE SPINDLE NUT AND REPLACING WITH A THROUGH BUSH. IN ADDITION THE THREADED SPINDLE IS TO BE REPLACED WITH A STRAIGHT SHAFT WITH AN END SUITABLE FOR CONNECTION TO THE DN32 EXTENDED SPINDLE SHAFT.
- G7. ALL FLANGES ARE TO BE TO AS 4087 FIGURE B7 PN16.

STAINLESS STEEL

- SS1. STAINLESS STEELWORK SHALL COMPLY TO AS/NZS 1554.6-1994 AND AS 2837-1986 OR APPROVED EQUIVALENT.
- SS2. STAINLESS STEEL MATERIALS SHALL BE SUPPLIED TO AISI GRADE 316 OR GRADE 316L.
- SS3. WELDING SHALL COMPLY TO AUSTRALIAN WELDING RESEARCH ASSOCIATION TECHNICAL NOTE 16 - WELDING STAINLESS STEELS. WELDS SHALL BE 4mm CONTINUOUS FILLET WELDS (AWS E316L ELECTRODE), UNLESS NOTED OTHERWISE.
- SS4. ALL WELDS ARE TO BE AS SHOWN AND ARE TO BE CONTINUOUS SEAL WELDS.
- SS5. ALL STORAGE, FABRICATION AND WELDING OF STAINLESS STEEL SHALL BE CARRIED OUT IN AN AREA SPECIFICALLY DEDICATED TO THE PARTICULAR GRADE OF STAINLESS STEEL BEING USED.
- SS6. ALL FABRICATED STAINLESS STEELWORK IS TO BE PASSIVATED.
- SS7. ALL STAINLESS STEEL BOLTS ARE TO BE ASSEMBLED WITH ANTI GALLING COMPOUND "DURALAC" OR APPROVED EQUIVALENT.



DETAILS OF VALVE WALL PIPE
MATERIAL: 316 STAINLESS STEEL
NOT TO SCALE

REV. No.	DATE	DESCRIPTION	AUTH.
C	1/02/20	MINOR DRAFTING IMPROVEMENT	
B	19/05/14	UPGRADE TO SS316	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
GRIT COLLECTOR - MAINTENANCE HOLE
INLET PIPE & VALVE
INSTALLATION & DETAILS

CoGC	LEC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1401-2				C
NOT TO SCALE				ORG DATE: 1/1/2013

STRUCTURAL NOTES

- S1. THE STRUCTURE SHALL BE DESIGNED TO ALL RELEVANT CODES AND PRACTICES INCLUDING AS3735 AND AS3600.
- S2. THE CHAMBER SHALL BE DESIGNED FOR TRAFFICABLE LOADS OF AT LEAST W80 TO AS5100. HOWEVER THE DESIGN SHALL COMPLY WITH ALL REQUIREMENTS SET OUT IN AS5100.
- S3. THE MINIMUM EXPOSURE CLASS OF THE INTERNAL CONCRETE SURFACE SHALL BE B2 TO AS3735 AND THE COVER SHALL BE MEASURED FROM THE REINFORCEMENT STEEL TO THE EMBEDMENT LUGS OF THE POLYETHYLENE OR PVC LINING.

- S4. THE CONCRETE CLASS SHALL BE SPECIAL CLASS SCC40 TO WATER SERVICES ASSOCIATION OF AUSTRALIA INDUSTRY STANDARD FOR CONCRETE SPECIAL CLASS WSA 114.
- S5. THE STRUCTURE SHALL BE TESTED IN ACCORDANCE WITH AS3735.
- S6. THE DESIGN SHALL INCLUDE PROVISIONS TO PREVENT UPLIFT OF THE STRUCTURE DURING EXTERNAL FLOODING.
- S7. ALL EXTERNAL CONCRETE SURFACES IN CONTACT WITH SOIL SHALL BE COATED WITH "OXYDUR PTB" OR A SEQ-SP APPROVED EQUIVALENT.

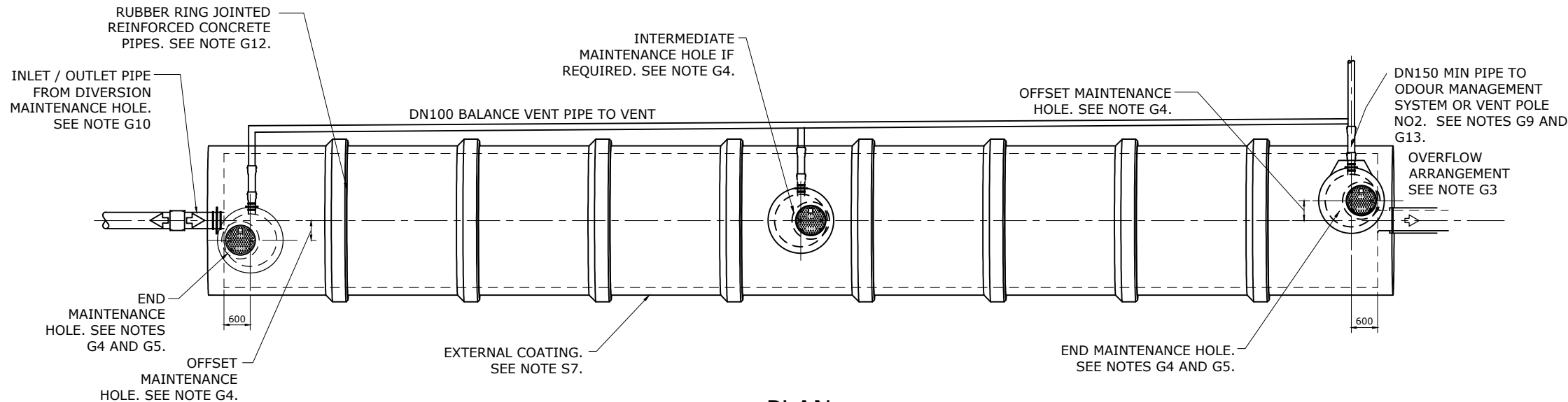
GENERAL NOTES CONT.

- G14. WHERE PERMITTED BY SEQ-SP, A HIGH BUILD SOLVENT FREE EPOXY COATING SYSTEM MAY BE USED FOR ALL INTERNAL SURFACES. THE COATING SYSTEM SHALL BE SEQ-SP APPROVED AND COMPLY WITH THE PRODUCT MANUFACTURER'S SURFACE PREPARATION AND APPLICATION REQUIREMENTS. THE COATING SYSTEM SHALL BE APPLIED BY THE PRODUCT MANUFACTURER'S APPROVED APPLICATION CONTRACTOR.

NOTES

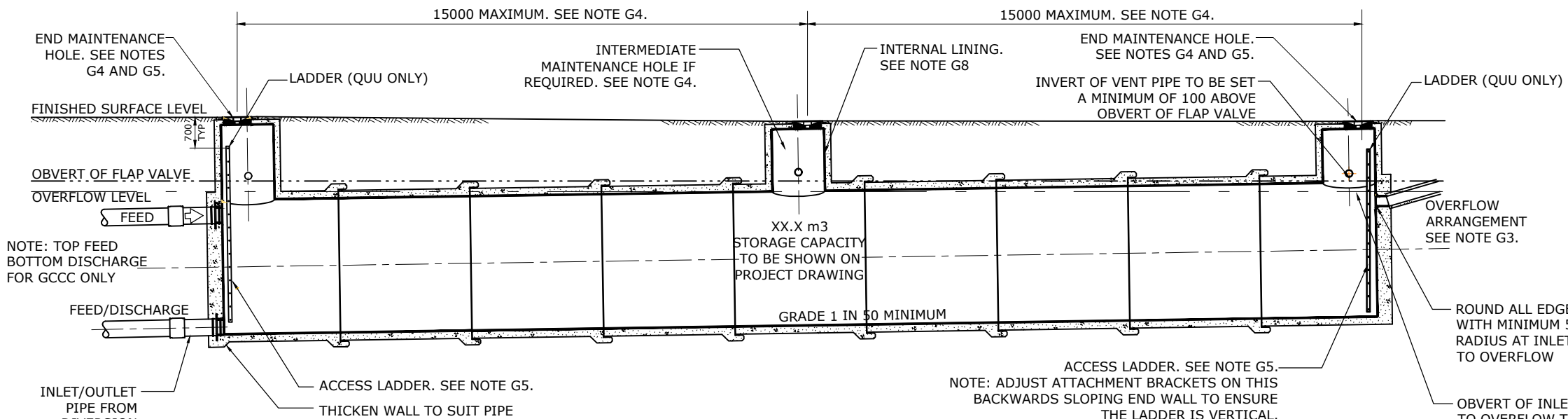
GENERAL NOTES

- G1. THIS DRAWING SHOWS AN EMERGENCY STORAGE CHAMBER CONSTRUCTED USING PIPES.
- G2. THE OVERFLOW FLAP VALVE CHAMBER CONNECTING BOX CULVERT SHALL BE LOCATED AT THE FURTHEST POINT FROM THE INLET TO THE EMERGENCY STORAGE CHAMBER. THE OVERFLOW IS SITUATED IN THIS LOCATION TO MINIMISE THE SOLID AND FLOATING MATERIAL DISCHARGED INTO THE ENVIRONMENT IF AN OVERFLOW OCCURS. IF NO SUITABLE DISCHARGE POINT IS AVAILABLE AT THE PUMPING STATION SITE THEN SEQ-SP AND WHERE APPROPRIATE D.E.R.M. APPROVAL SHALL BE SOUGHT TO SITE THE OVERFLOW FLAP VALVE CHAMBER AT A UPSTREAM CATCHMENT MAINTENANCE HOLE LOCATION.
- G3. THE OVERFLOW FLAP VALVE CHAMBER SHALL BE A TYPE 1, 2 OR 3 AS SHOWN ON STANDARD DRAWINGS NOS. SEQ-SEW 1409 TO 1413. THE OUTLET TO THE OVERFLOW FLAP VALVE CHAMBER SHALL BE A PIPE. A SEPARATE AS CONSTRUCTED PLAN SHALL BE PRODUCED OF THE OVERFLOW FLAP VALVE CHAMBER.
- G4. A MAINTENANCE HOLE COVER ACCESS IS REQUIRED AT BOTH ENDS OF THE EMERGENCY STORAGE CHAMBER REGARDLESS OF THE LENGTH OF THE CHAMBER. THE MAXIMUM DISTANCE BETWEEN THE MAINTENANCE HOLE COVERS SHALL BE 15000. WHERE THE DISTANCE EXCEEDS 15000 INTERMEDIATE MAINTENANCE HOLES ARE REQUIRED. THESE INTERMEDIATE MAINTENANCE HOLES DO NOT REQUIRE LADDERS. AS SHOWN ON THIS DRAWING THE MAINTENANCE HOLE MAY NEED TO BE OFFSET AS THE LADDERS SHALL NOT COVER ANY PIPES OR OPENINGS IN THE CHAMBER. THE MAINTENANCE HOLES SHALL BE 1200 TYPE F BARRELS AND TOP SLABS OR SEQ-SP APPROVED SIMILAR. THE BARRELS SHALL BE INTEGRAL AND FULLY SEALED WITH THE EMERGENCY STORAGE CHAMBER PIPES. THE MAINTENANCE HOLE COVERS SHALL BE CLASS D BOLT DOWN COVERS SUITABLE FOR TRAFFICABLE LOCATIONS.
- G5. ACCESS FROM THE END MAINTENANCE HOLE COVERS SHALL BE VIA A 375 WIDE LADDER. THIS LADDER SHALL BE EITHER A GALVANISED STEEL LADDER TO AS 1657 OR A SEQ-SP APPROVED FIBRE REINFORCED PLASTIC LADDER. IN NO CASE SHALL THE LADDER OVERHANG THE PERSON CLIMBING THE LADDER.
- G6. FOR DETAILS OF LEVEL INTERACTION WITH OTHER PUMPING STATION STRUCTURES AND STORAGE CAPACITY REQUIREMENTS REFER TO ALL OTHER SEQ-SP DRAWINGS.
- G7. NOT ALL LEVELS AND DIMENSIONS ARE SHOWN ON THIS TYPICAL DRAWING. FULL DETAILS SHALL BE PROVIDED ON THE PROJECT DRAWINGS.
- G8. ALL INTERNAL SURFACES OF A CHAMBER SHALL BE LINED WITH A LIGHT COLOURED MECHANICAL CHAMBER PE LINING AS DESCRIBED ON DRAWING SEQ-SPS-1407-1. SPUN CAST CONCRETE PIPES WITH NON CONTINUOUS PE LINING ARE NOT PERMITTED. SEE NOTE 14 FOR A COATING SYSTEM ALTERNATIVE.
- G9. AN ODOUR CONTROL SYSTEM IN ACCORDANCE WITH THE ODOUR IMPACT ASSESSMENT REPORT IS REQUIRED. IF A VENT POLE (NO. 2) IS REQUIRED, IT SHALL BE SEPARATE FROM THE PUMP WELL AND GRIT COLLECTOR MH VENT POLE. IT SHALL BE LOCATED AT THE OPPOSITE END TO INLET SEWER. PIPE SIZES SHALL MEET THE FLOWS REQUIRED BY THE OMS.
- G10. THE INLET / OUTLET PIPE FROM THE DIVERSION MAINTENANCE HOLE TO THE EMERGENCY STORAGE CHAMBER SHALL BE SIZED TO CARRY MAXIMUM WET WEATHER FLOW. THE PIPE SHALL BE GRADED AT A MINIMUM 1 IN 50. THE PIPE SHOWN ON THIS DRAWING IS POLYETHYLENE. IF VC PIPES ARE USED A SHORT LENGTH OF PLAIN AND SOCKET PIPE IS REQUIRED ADJACENT TO THE STRUCTURE.
- G11. THE EMERGENCY STORAGE CHAMBER SHALL BE LOCATED WITHIN FREEHOLD PROPERTY OWNED BY SEQ-SP.
- G12. THE PIPES USED TO FORM THE EMERGENCY STORAGE CHAMBER SHALL BE RUBBER RING JOINTED REINFORCED CONCRETE. THE MINIMUM CLASS OF PIPE SHALL BE CLASS 4. SEE NOTES S2 AND S5. THIS DRAWING SHOWS SOCKET RUBBER RING JOINTS, HOWEVER FOR LARGER DIAMETER PIPES AN IN WALL RUBBER RING JOINT IS SUITABLE. SEE NOTE G8 FOR CONCRETE PIPES WHICH ARE NOT APPROVED.
- G13. A 2000 MINIMUM CLEARANCE SHALL BE PROVIDED FROM ANY MAINTENANCE HOLE COVER ACCESS IN THE TOP SLAB OF THE CHAMBER TO ANY ABOVE GROUND EQUIPMENT OR STRUCTURE.



PLAN
NOT TO SCALE

NOTE: UNITYWATER REQUIRES BOTH END MAINTENANCE HOLES COVERS TO BE 900 X 600 C/W "RAILSAFE" POST INSERTS SET 200 OFFSET TO CORNERS. THE 900 SIDE TO BE IN LINE WITH STORAGE PIPE BARREL.



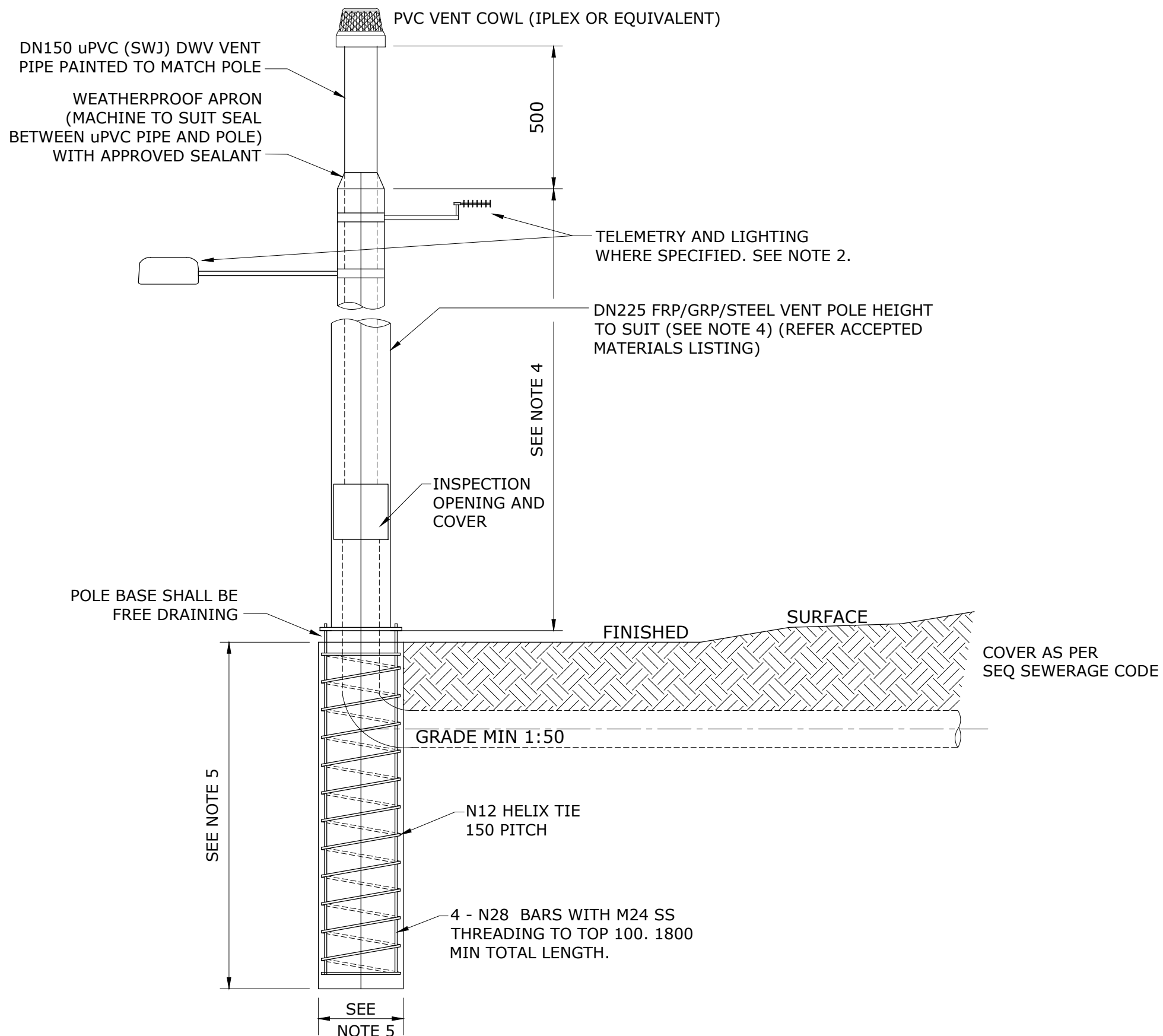
SECTIONAL ELEVATION
NOT TO SCALE

REV. No.	DATE	DESCRIPTION	AUTH.
C	19/01/17	NOTE S4 AMENDED	
B	23/06/14	NOTES G8 AND G14 AMENDED	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING		CoGC	LCC	RCC	QUU	UW
ADDITIONAL STORAGE CHAMBER GENERAL REQUIREMENTS		DRAWING No.				VERSION
		SEQ-SPS-1402-1				C
		NOT TO SCALE				ORG DATE: 1/1/2013



NOTES

1. PVC LINER IS REQUIRED WHERE STEEL POLES ARE USED.
2. PREFERRED LOCATION OF TELEMETRY ANTENNA IS ATTACHED TO THE SWITCHBOARD, VENT POLE TO BE USED IF EXTRA HEIGHT REQUIRED.
3. VENT POLES SHALL BE DESIGNED TO ACHIEVE ODOUR AND AIR MOVEMENT AS PER ODOUR ASSESSMENT IMPACT REPORT.
4. HEIGHT AS PER ODOUR ASSESSMENT IMPACT REPORT, PREFERRED COLOURS ARE HERITAGE OR MIST GREEN.
5. THE FOUNDATION DESIGN SHOWN ON THIS DRAWING IS GIVEN AS AN EXAMPLE. THE VENT POLE SUPPORT SHALL BE DESIGNED AND CERTIFIED BY A RPEQ STRUCTURAL ENGINEER TO CURRENT AUSTRALIA STANDARDS AND CODES.
6. DIMENSIONS ARE IN MILLIMETRES UNLESS SHOWN OTHERWISE.

VENT POLE DETAIL
NOT TO SCALE

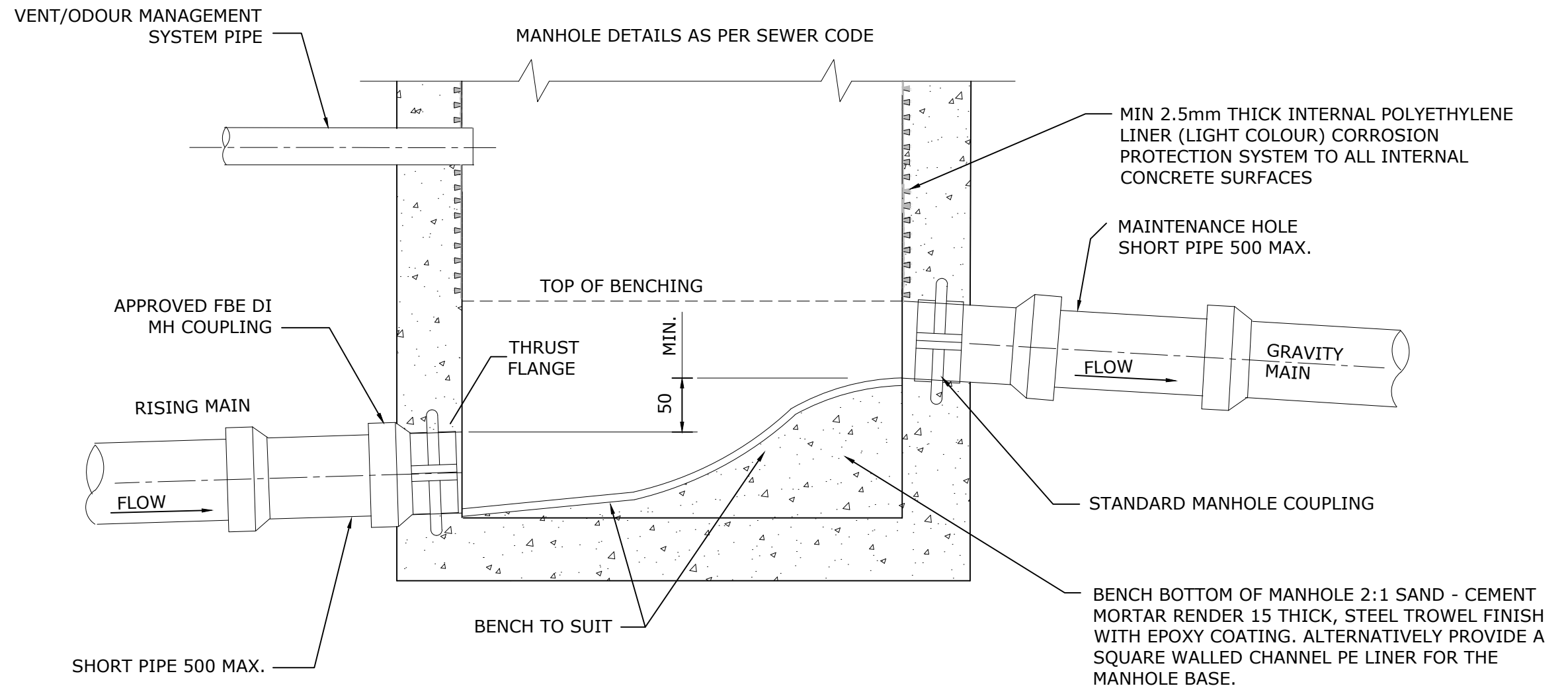
REV. No.	DATE	DESCRIPTION	AUTH.
C	01/02/20	CLARIFIED THE USE OF PVC PIPES. MINOR CHANGES	
B	01/06/14	NOTE 5 AMENDED AND DRAWING REFERENCES	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

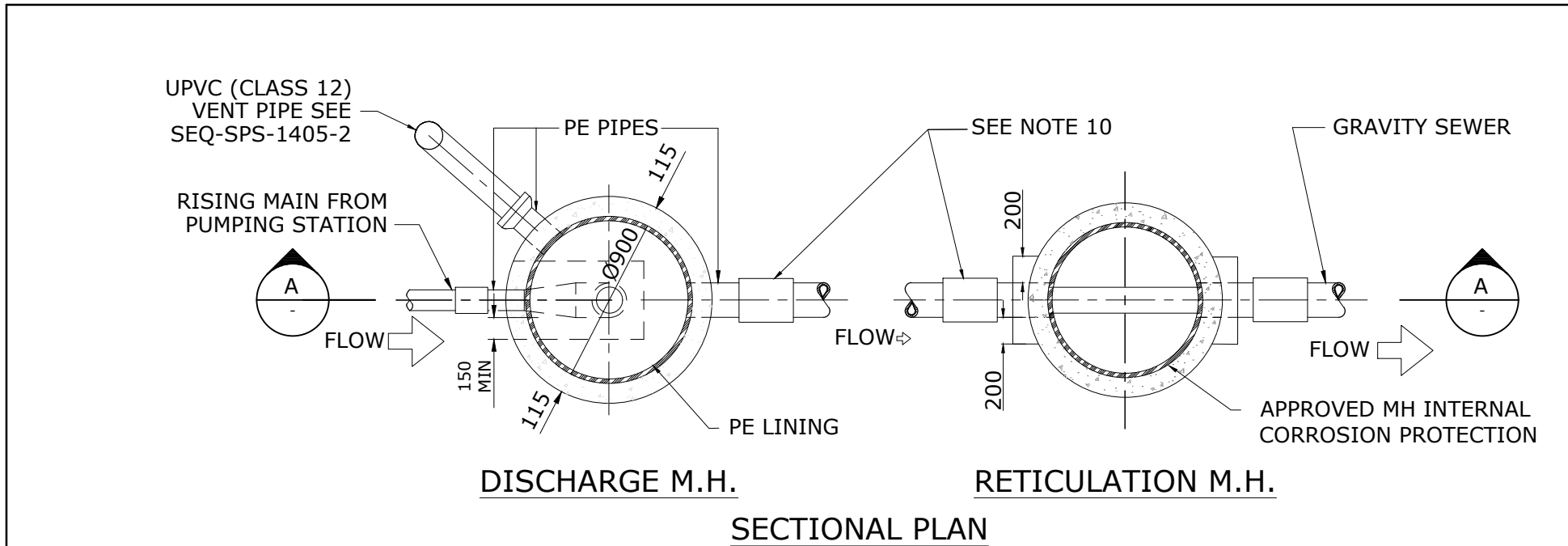
SEWAGE PUMP STATION STANDARD DRAWING
TYPICAL VENT POLE

CoGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1405-2				C
NOT TO SCALE				ORG DATE: 1/1/2013

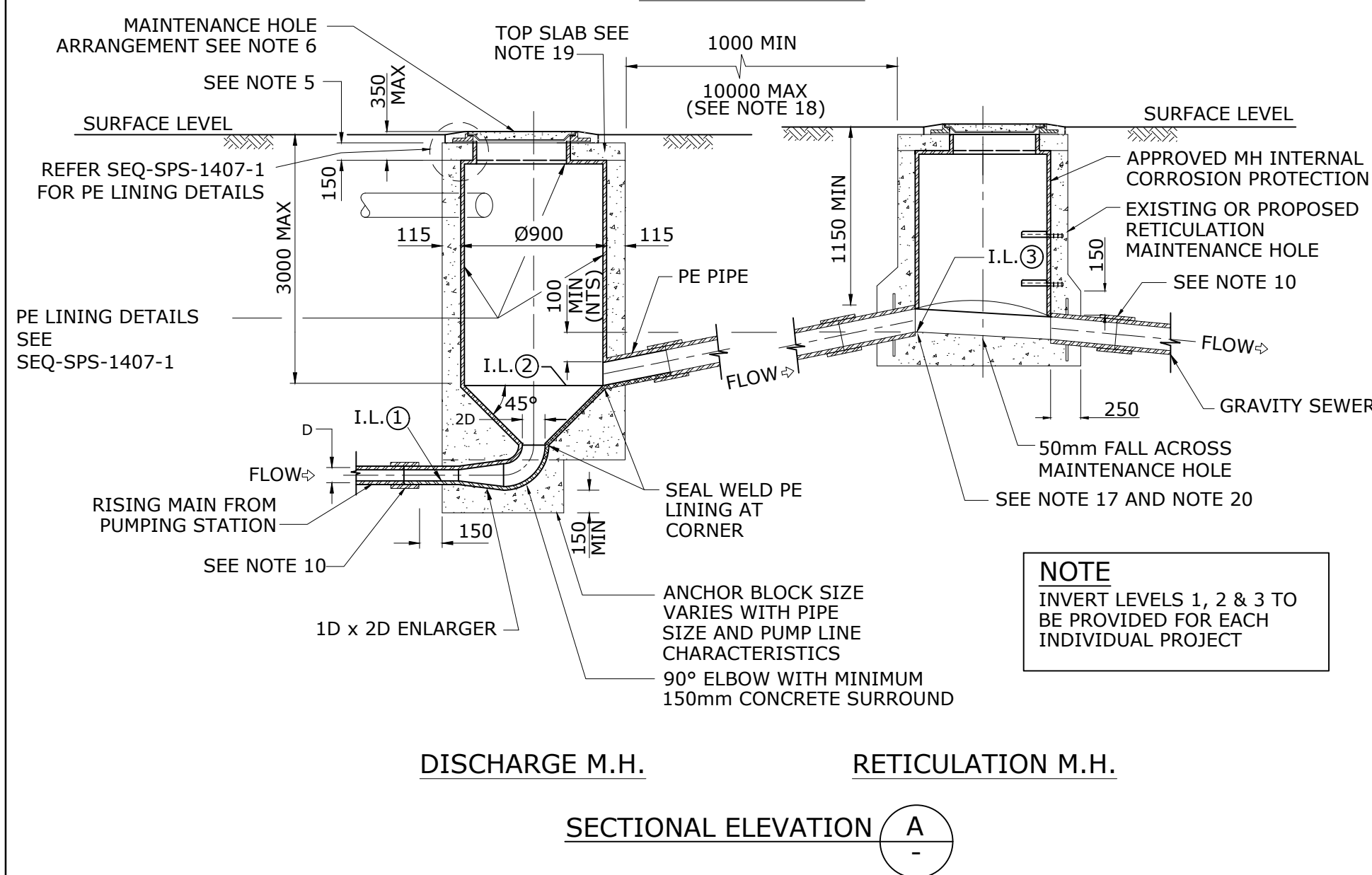


**PART SECTIONAL ELEVATION
RISING MAIN DISCHARGE MANHOLE**

REV. No.	DATE	DESCRIPTION	AUTH.	SEWAGE PUMP STATION STANDARD DRAWING					CoGC	LCC	RCC	QUU	UW	
				SEQ WATER SERVICE PROVIDERS <small>WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION</small>					DRAWING No.					VERSION
									SEQ-SPS-1406-1					B
B	09/04/14	REMOVE QUU FROM DRAWING.							NOT TO SCALE			ORG DATE: 1/1/2013		



SECTIONAL PLAN



SECTIONAL ELEVATION

THE ARRANGEMENT DETAILED ON THIS DRAWING SHALL BE USED WHERE THE PUMP FLOW RATES CAN NOT ACHIEVE NON-TURBULENT DISSIPATION IN THE DISCHARGE MAINTENANCE HOLE.

NOTES

1. ALL WORK AND MATERIALS SHALL BE IN ACCORDANCE WITH CURRENT SEQ-SP SPECIFICATIONS AND STANDARDS.
2. UNLESS SPECIFIED OTHERWISE ALL MATERIALS AND WORK SHALL COMPLY WITH THE RELEVANT AUSTRALIAN STANDARDS.
3. ALL CONCRETE SHALL BE SPECIAL CLASS TO WSA PS-358.
4. REINFORCING BARS SHALL BE TACK WELDED AT ALL INTERSECTIONS.
5. TOP SLAB THICKNESS SHALL BE INCREASED FROM 150mm TO 175mm WHERE CLASS "D" COVERS ARE SPECIFIED FOR TRAFFICABLE LOCATIONS.
6. MAINTENANCE HOLE FRAME, COVER AND COPING SHALL SUIT APPLICATION. REFER STANDARD DRAWING NOS. SEQ-SEW-1301-1, AND SEQ-SEW-1308 SERIES FOR DETAILS.
7. ALL CONCRETE SHALL BE VIBRATED.
8. VC SEWERS SHALL BE CLASS 4 TO A.S. 1741 OR CONFORM TO EN295-1. DICL SEWERS SHALL BE CLASS PN35 TO A.S. 2280 AND POLYETHYLENE SLEEVED. PE PIPELINES SHALL BE CLASS PE100 TO AS/NZS 4130 AND AS/NZS 4131. UPVC SEWERS SHALL BE SN8 (SN10 FOR DN100) TO A.S.1260.
9. DISCHARGE MAINTENANCE HOLE LINER SHALL BE POLYETHYLENE CLASS PE100 TO AS/NZS 4130 AND AS/NZS 4131.
10. ALL POLYETHYLENE PIPES AND FITTINGS SHALL BE JOINED USING BUTT WELDING AND/OR ELECTRO FUSION WELDING PROCESSES.
11. ALL DIMENSIONS ARE IN MILLIMETRES.
12. THIS STANDARD DRAWING APPLIES FOR ALL RETICULATION SEWERS UP TO DN250 NUSEWER.
13. DISCHARGE MAINTENANCE HOLES SHALL NOT BE LOCATED IN PRIVATE PROPERTY.
14. MAINTENANCE HOLES IN FOOTPATH LOCATION SHALL BE CONSTRUCTED ON CENTRE LINE OF SEWERAGE ALLOCATION.
15. ALL PIPEWORK SHALL FINISH FLUSH WITH INSIDE FACE OF MAINTENANCE HOLE WALL.
16. UPVC PIPES SHALL NOT BE USED BETWEEN THE DISCHARGE MAINTENANCE HOLE AND THE FIRST RETICULATION MAINTENANCE HOLE.
17. FOR DISCHARGE TO OTHER THAN RETICULATION SEWERS OR DEEP SEWERS, REFER TO POLYETHYLENE LINE SEWER MAINTENANCE HOLE STANDARD DRAWING SEQ-SEW-1307-2.
18. MAINTENANCE HOLES SHALL BE CONSTRUCTED AS CLOSE AS PRACTICABLE.
19. FOR TOP SLAB ARRANGEMENT SEE SEQ-SEW-1301-3.
20. FOR CONNECTION INTO EXISTING RETICULATION MH SEE SEQ-SEW-1307-4.

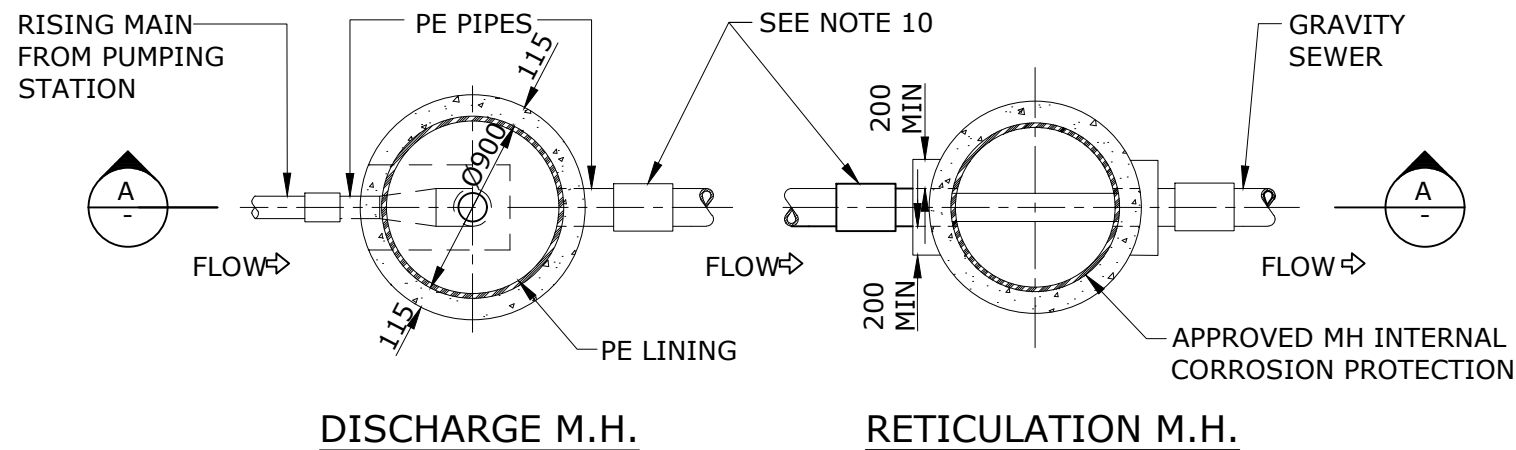
REV. No.	DATE	DESCRIPTION	AUTH.
B	1/02/20	UPDATED NOTE 5 & 20; SHOWED CORROSION PROTECTION ON RETIC MH	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
PREFERRED RISING MAIN DISCHARGE
MANHOLE TO GRAVITY SEWER - 900mm DIA

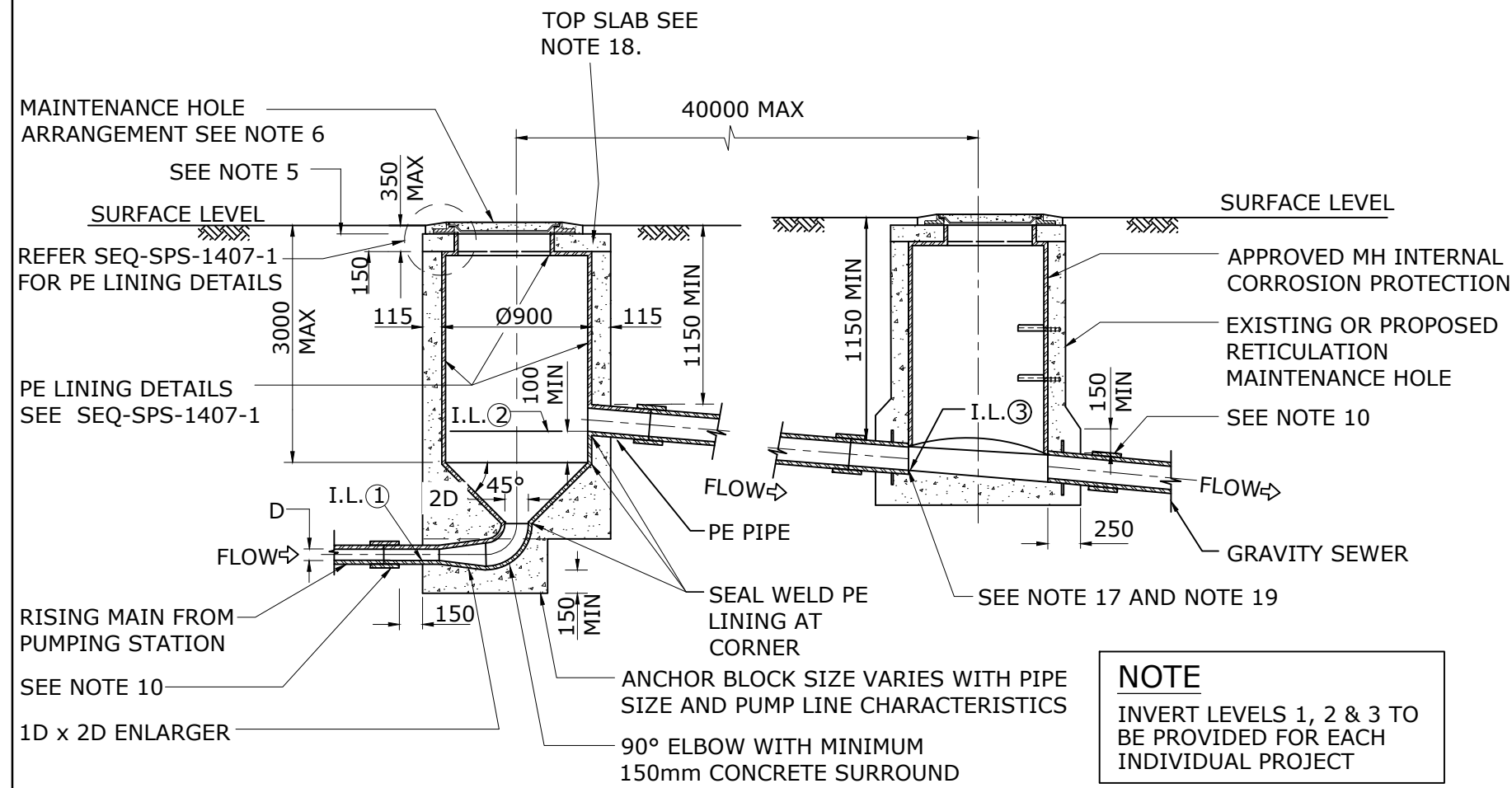
CoGC	LEC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1406-2				B
NOT TO SCALE				ORG DATE: 1/1/2013



SECTIONAL PLAN

NOTES:

1. ALL WORK AND MATERIALS SHALL BE IN ACCORDANCE WITH CURRENT SEQ-SP SPECIFICATIONS AND STANDARDS.
2. UNLESS SPECIFIED OTHERWISE ALL MATERIALS AND WORK SHALL COMPLY WITH THE RELEVANT AUSTRALIAN STANDARDS.
3. ALL CONCRETE SHALL BE SPECIAL CLASS TO WSA PS-358.
4. REINFORCING BARS SHALL BE TACK WELDED AT ALL INTERSECTIONS.
5. TOP SLAB THICKNESS SHALL BE INCREASED FROM 150mm TO 175mm WHERE CLASS "D" COVERS ARE SPECIFIED FOR TRAFFICABLE LOCATIONS.
6. MAINTENANCE HOLE FRAME COVER AND COPING SHALL SUIT APPLICATION REFER STANDARD DRAWING NOS SEQ-SEW-1301-1 AND SEQ-SEW-1308 SERIES FOR DETAILS.
7. ALL CONCRETE SHALL BE VIBRATED.
8. VC SEWERS SHALL BE CLASS 4 TO A.S 1741 OR CONFORM TO EN295-1. DICL SEWERS SHALL BE CLASS PN35 TO A.S. 2280 AND POLYETHYLENE SLEEVED PE PIPELINES SHALL BE CLASS PE100 TO AS/NZS 4130 AND AS/NZS 4131. UPVC SEWERS SHALL BE SN8 EXCEPT FOR DN100 WHICH SHALL BE SN10.
9. DISCHARGE MAINTENANCE HOLE LINER SHALL BE POLYETHYLENE CLASS PE100 TO AS/NZS 4130 AND AS/NZS 4131.
10. ALL POLYETHYLENE PIPES AND FITTINGS SHALL BE JOINED USING BUTT WELDING AND/OR ELECTRO FUSION WELDING PROCESSES.
11. ALL DIMENSIONS ARE IN MILLIMETRES.
12. THIS STANDARD DRAWING APPLIES FOR ALL RETICULATION SEWERS UP TO DN250 NUSEWER.
13. DISCHARGE MAINTENANCE HOLES SHALL NOT BE LOCATED IN PRIVATE PROPERTY.
14. MAINTENANCE HOLES IN FOOTPATH LOCATION SHALL BE CONSTRUCTED ON CENTRE LINE OF SEWERAGE ALLOCATION.
15. ALL PIPEWORK SHALL FINISH FLUSH WITH INSIDE FACE OF MAINTENANCE HOLE WALL.
16. UPVC PIPES SHALL NOT BE USED BETWEEN THE DISCHARGE MAINTENANCE HOLE AND THE FIRST RETICULATION MAINTENANCE HOLE.
17. FOR DISCHARGE TO OTHER THAN RETICULATION SEWERS OR DEEP SEWERS, REFER TO POLYETHYLENE LINE SEWER MAINTENANCE HOLE STANDARD DRAWING SEQ-SEW-1307-2.
18. FOR TOP SLAB ARRANGEMENT SEE SEQ-SEW-1301-3.
19. FOR CONNECTION TO EXISTING RETICULATION MH SEE SEQ-SEW-1307-4.



SECTIONAL ELEVATION

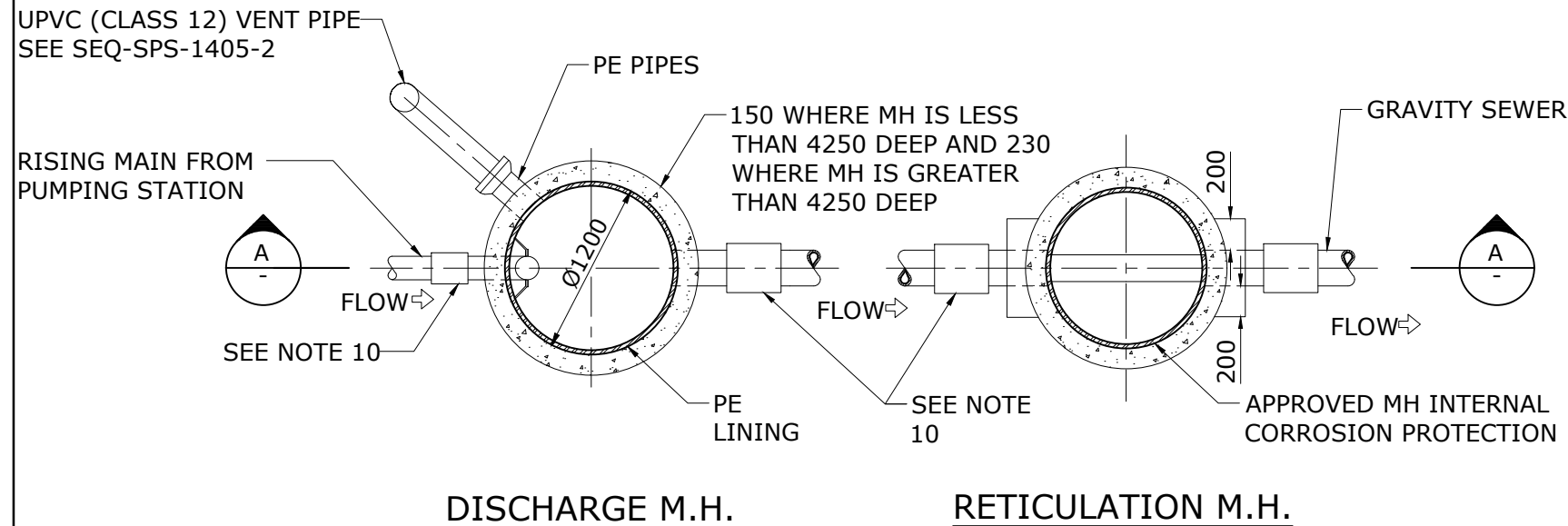
PUMP FLOW RATES SHALL BE DESIGNED TO PROVIDE A NON-TURBULENT DISSIPATION IN THE DISCHARGE MAINTENANCE HOLE. THE GRAVITY SEWER BETWEEN THE DISCHARGE MAINTENANCE HOLE AND THE RETICULATION MAINTENANCE HOLE SHALL BE TREATED AS THE LAST LENGTH OF SEWER TO AN END. THE DESIGN VELOCITIES FROM THE DISCHARGE MAINTENANCE HOLE SHALL CONFORM WITH THE DESIGN VELOCITIES FOR GENERAL SEWER DESIGN AS SET OUT IN THE CURRENT SEQ EDITION OF THE WSAW SEWERAGE CODE.

REV. No.	DATE	DESCRIPTION	AUTH.
B	1/02/20	UPDATED NOTE 5 & 19; SHOWED CORROSION PROTECTION ON RETIC MH	

SEQ WATER SERVICE PROVIDERS

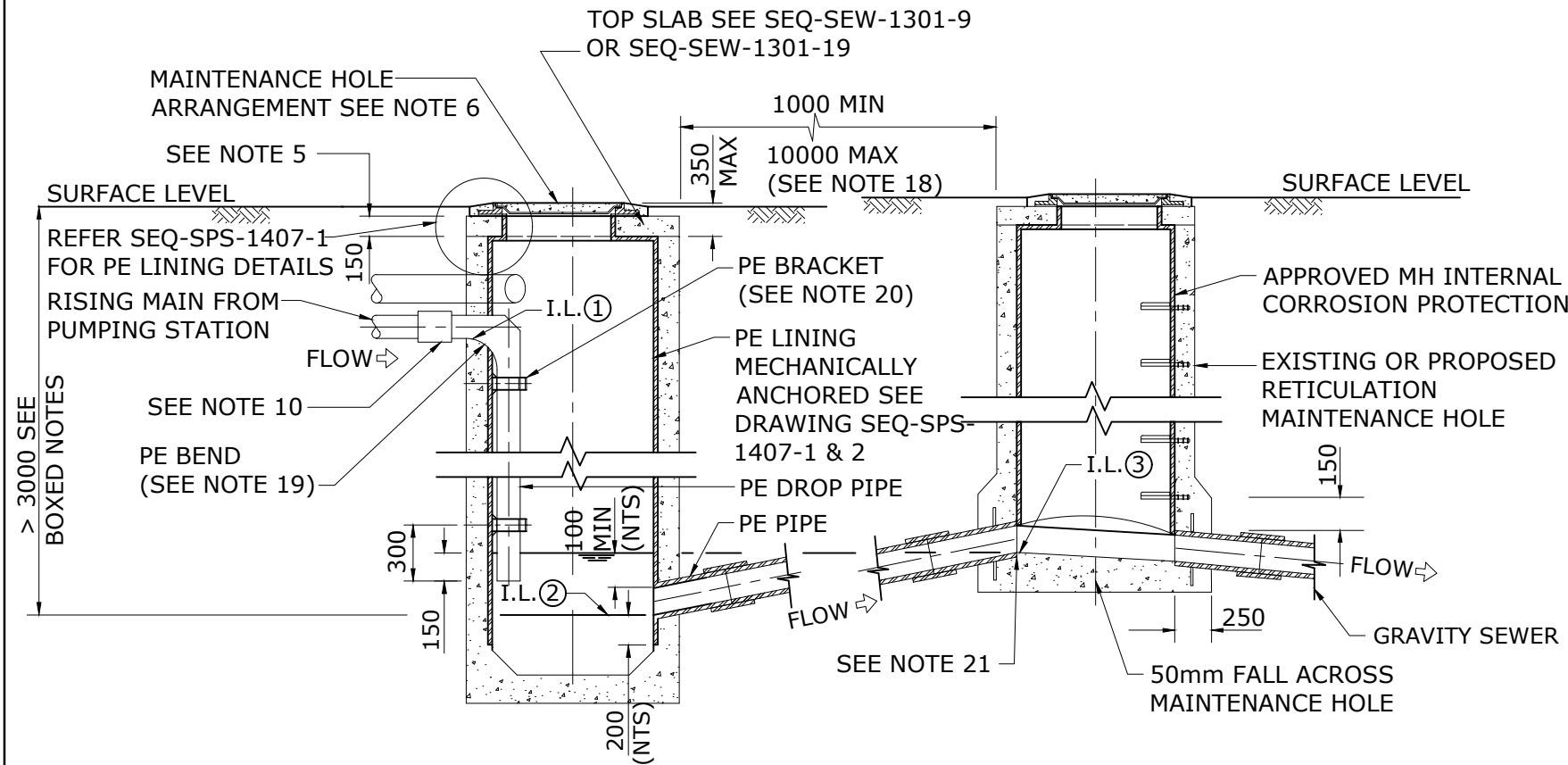
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING	CoGC	LEC	RCC	QUU	UW
ALTERNATIVE RISING MAIN DISCHARGE MANHOLE TO GRAVITY SEWER - 900mm DIA	DRAWING No.				VERSION
	SEQ-SPS-1406-3				B
	NOT TO SCALE				ORG DATE: 1/1/2013



DISCHARGE M.H. RETICULATION M.H.

SECTIONAL PLAN



DISCHARGE M.H. RETICULATION M.H.

SECTIONAL ELEVATION A

NOTE:
INVERT LEVELS 1, 2 & 3 TO BE PROVIDED FOR EACH INDIVIDUAL PROJECT

NOTES

1. ALL WORK AND MATERIALS SHALL BE IN ACCORDANCE WITH CURRENT SEQ-SP SPECIFICATIONS AND STANDARDS.
2. UNLESS SPECIFIED OTHERWISE ALL MATERIALS AND WORK SHALL COMPLY WITH THE RELEVANT AUSTRALIAN STANDARDS.
3. ALL CONCRETE SHALL BE SPECIAL CLASS TO WSA PS-358.
4. REINFORCING BARS SHALL BE TACK WELDED AT ALL INTERSECTIONS.
5. TOP SLAB THICKNESS SHALL BE INCREASED FROM 150mm TO 175mm WHERE CLASS "D" COVERS ARE SPECIFIED FOR TRAFFICABLE LOCATIONS.
6. MAINTENANCE HOLE FRAME, COVER AND COPING SHALL SUIT APPLICATION. REFER STANDARD DRAWING NOS. SEQ-SEW-1301-1 AND SEQ-SEW-1308 SERIES FOR DETAILS.
7. ALL CONCRETE SHALL BE VIBRATED.
8. VC SEWERS SHALL BE CLASS 4 TO A.S. 1741 OR CONFORM TO EN295-1. DICL SEWERS SHALL BE CLASS PN35 TO A.S. 2280 AND POLYETHYLENE SLEEVED. PE PIPELINES SHALL BE CLASS PE100 TO AS/NZS 4130 AND AS/NZS 4131. UPVC SEWERS SHALL BE SN8 (SN10 FOR DN100) TO A.S. 1260.
9. DISCHARGE MAINTENANCE HOLE LINER SHALL BE POLYETHYLENE CLASS PE100 TO AS/NZS 4130 AND AS/NZS 4131.
10. ALL POLYETHYLENE PIPES AND FITTINGS SHALL BE JOINED USING BUTT WELDING AND/OR ELECTRO FUSION WELDING PROCESSES.
11. ALL DIMENSIONS ARE IN MILLIMETRES.
12. THIS STANDARD DRAWING APPLIES FOR ALL RETICULATION SEWERS UP TO DN315 NU SEWERS.
13. DISCHARGE MAINTENANCE HOLES SHALL NOT BE LOCATED IN PRIVATE PROPERTY.
14. MAINTENANCE HOLES IN FOOTPATH LOCATION SHALL BE CONSTRUCTED ON CENTRE LINE OF SEWERAGE ALLOCATION.
15. ALL PIPEWORK SHALL FINISH FLUSH WITH INSIDE FACE OF MAINTENANCE HOLE WALL.
16. UPVC PIPES SHALL NOT BE USED BETWEEN THE DISCHARGE MAINTENANCE HOLE AND THE FIRST RETICULATION MAINTENANCE HOLE.
17. FOR DISCHARGE INTO EXISTING TRUNK SEWERS OR DEEP SEWERS, REFER TO STANDARD DRAWING SEQ-SEW-1307-2.
18. MAINTENANCE HOLES SHALL BE CONSTRUCTED AS CLOSE AS PRACTICABLE.
19. OGEE PROFILE BEND WITH INSPECTION OPENING FABRICATED FROM PE. BEND TO BE DESIGNED FOR PEAK DRY WEATHER FLOW.
20. FIRST BRACKET SHALL BE PLACED AT TAIL OF FABRICATED BEND. ADDITIONAL BRACKETS SHALL BE AT MAXIMUM 1500mm SPACINGS.
21. FOR CONNECTION INTO EXISTING RETICULATION MH SEE SEQ-SEW-1307-4

EXCEPT WHERE DN315 GRAVITY SEWERS ARE INSTALLED ON FOOTPATH LOCATIONS AND DISCHARGE MH DEPTH IS REQUIRED TO BE LESS THAN 3.0m. IN THIS CASE, WHERE PRACTICABLE, THE BOTTOM INLET CONFIGURATION SIMILAR TO DRG SEQ-SPS-1406-2 IS PREFERRED.

THE ARRANGEMENT DETAIL ON THIS DRAWING SHALL BE USED WHERE THE DEPTH OF THE GRAVITY SEWER SYSTEM REQUIRES THE DISCHARGE MAINTENANCE HOLE TO BE GREATER THAN 3.0m IN DEPTH.

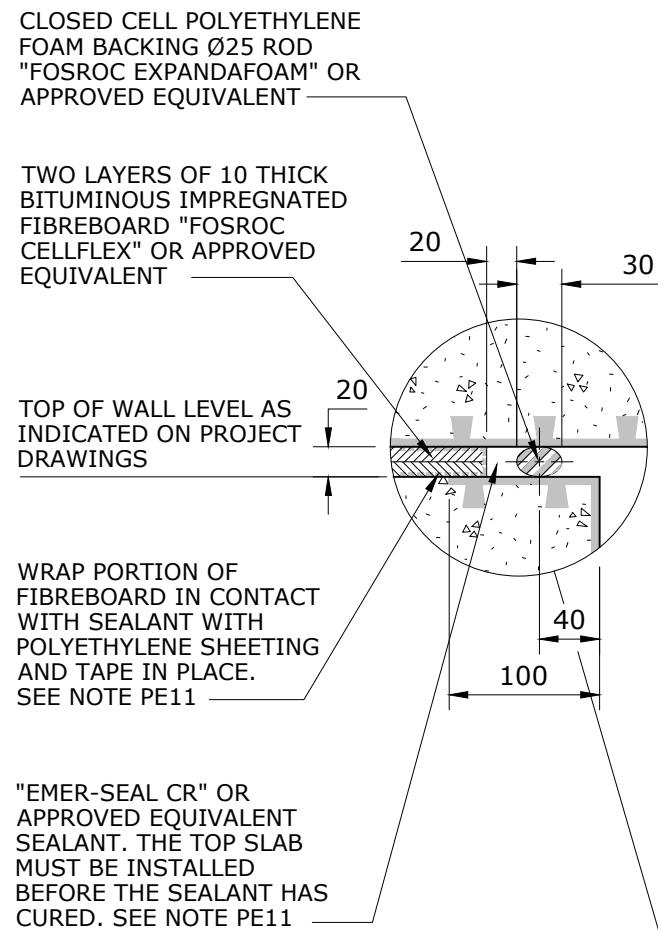
REV. No.	DATE	DESCRIPTION	AUTH.
B	1/02/20	UPDATED NOTE 5 & 21; SHOWED CORROSION PROTECTION ON RETIC MH	

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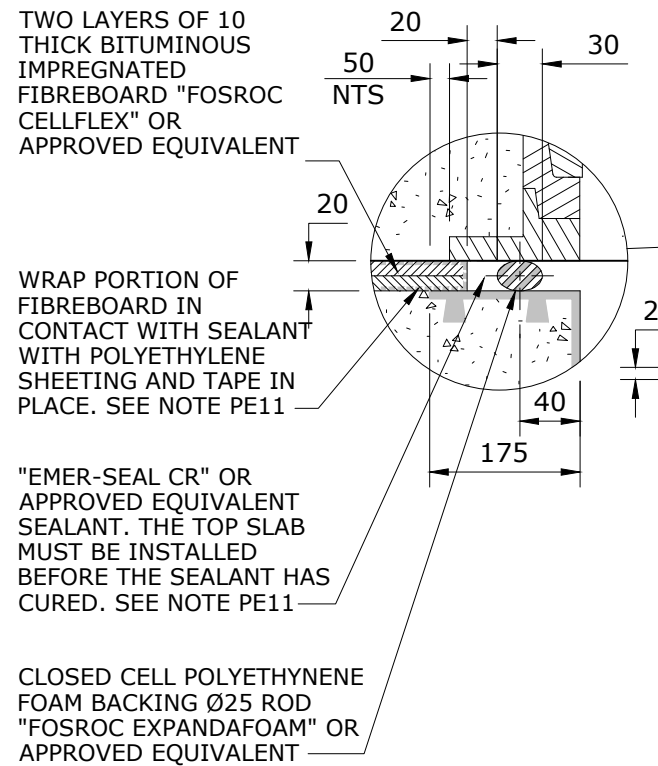
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
RISING MAIN DISCHARGE MANHOLE TO GRAVITY SEWER - 1200mm DIA

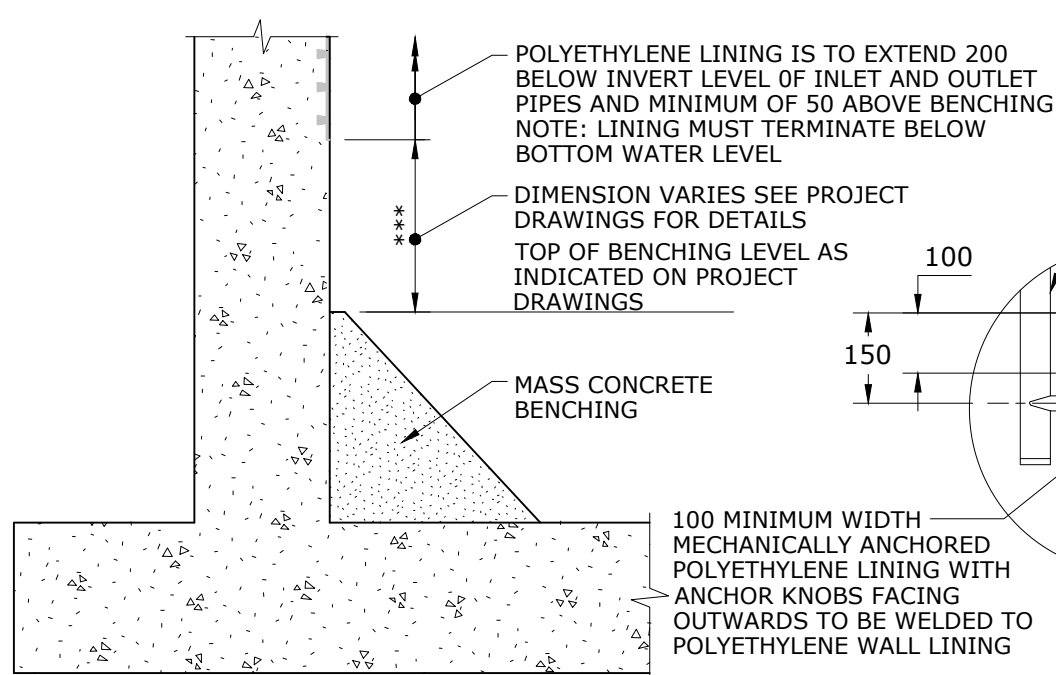
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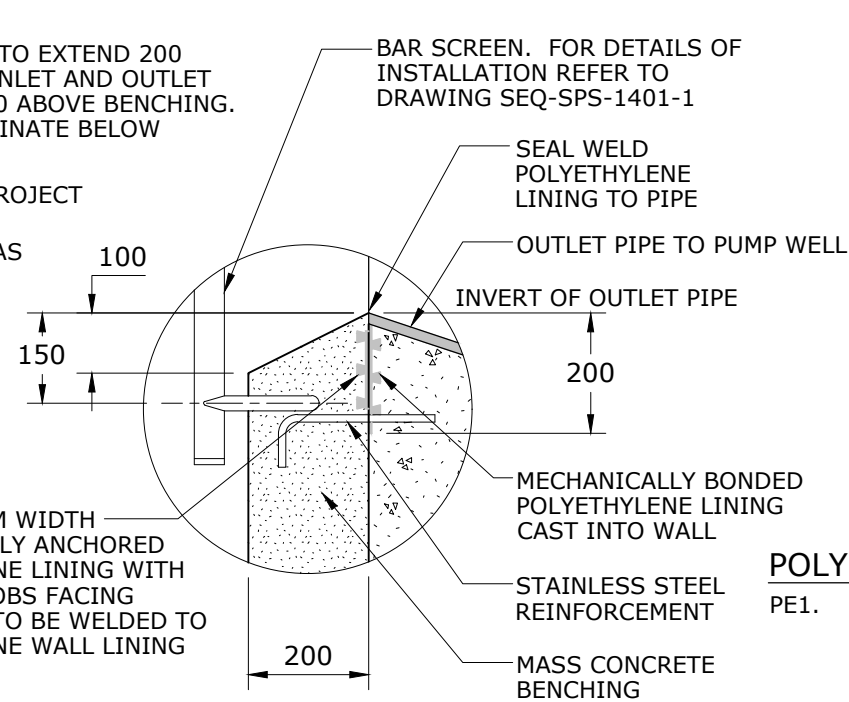
DETAIL OF TOP SEAL



WALL AND TOP SLAB JUNCTION
NOT TO SCALE



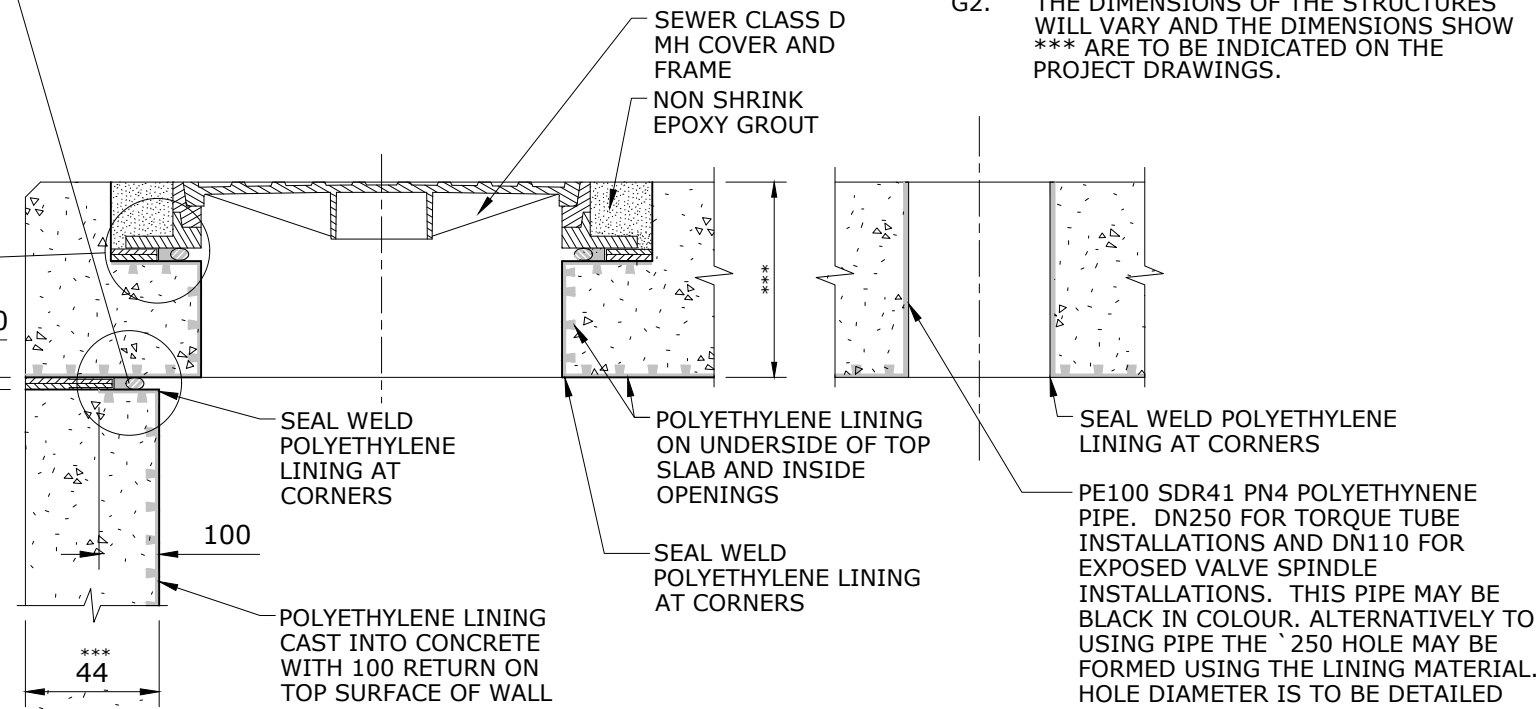
BENCHING AND WALL JUNCTION
NOT TO SCALE



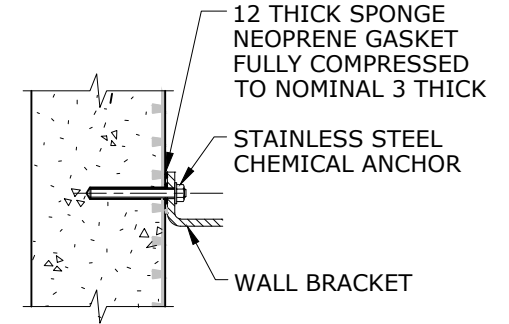
BAR SCREEN BENCHING
NOT TO SCALE SEE NOTE PE10

NOTES:

- G1. MECHANICALLY ANCHORED POLYETHYLENE LINING IS REQUIRED ON ALL PUMPING STATIONS AND MAY ONLY BE OMITTED IF PRIOR WRITTEN APPROVAL IS GIVEN BY SEQ-SP.
- G2. THE DIMENSIONS OF THE STRUCTURES WILL VARY AND THE DIMENSIONS SHOW *** ARE TO BE INDICATED ON THE PROJECT DRAWINGS.



VALVE SPINDLE OPENING
NOT TO SCALE



WALL BRACKET ATTACHMENT
NOT TO SCALE

POLYETHYLENE LINING

- PE1. POLYETHYLENE LINING TO BE A MECHANICALLY ANCHORED LINING CAST INTO WALL AND TOP SLAB. "STEUER LINGING 400" OR SEQ-SP APPROVED EQUIVALENT. LINING IS TO HAVE MINIMUM SHEET THICKNESS OF 2.5mm. THE LINING IS TO BE WHITE OR A SEQ-SP APPROVED LIGHT COLOUR.
- PE2. THE LINING IS TO BE INSTALLED BY AN INSTALLER ACCREDITED BY THE LINING MANUFACTURER.
- PE3. THE LINING IS TO BE CONTINUOUS OVER ALL INTERNAL SURFACES.
- PE4. THE LINING IS TO BE EXTRUSION WELDED TO ALL PIPES PASSING THROUGH WALL.
- PE5. ALL THE JOINS IN THE LINING ARE TO BE EXTRUSION WELDED. WHERE A FILLER ROD IS REQUIRED IT IS TO BE TO THE LINING MANUFACTURER'S SPECIFICATION.
- PE6. ALL HOLES DRILLED THROUGH LINER FOR ANCHOR BOLTS, ETC, SHOULD BE SEALED WITH A 12 THICK SPONGE NEOPRENE GASKET COMPRESSED BETWEEN LINING AND EQUIPMENT WALL PLATE.
- PE7. THE POLYETHYLENE LINING IS TO BE INSTALLED TO THE MANUFACTURER'S REQUIREMENTS TO PREVENT DISTORTION WHEN THE CONCRETE IS POURED.
- PE8. IF WHITE COLOURED NATURAL POLYETHYLENE IS USED IT IS NOT TO BE EXPOSED TO DIRECT SUNLIGHT AT ANY TIME. THE POLYETHYLENE MANUFACTURER'S REQUIREMENTS FOR STORAGE AND HANDLING AND SHELF LIFE MUST BE FOLLOWED.
- PE9. AFTER INSTALLATION THE LINING IS TO BE TESTED IN ACCORDANCE WITH WSA 02 OR SEQ-SP REQUIREMENTS. THE TESTING INCLUDES SPARK TESTING AND PULL-OUT TESTS WHICH ARE TO BE CARRIED OUT BY AN NATA ACCREDITED INDEPENDENT TESTER. THE TEST RESULTS MUST BE SUBMITTED TO SEQ-SP AS PART OF THE COMMISSIONING. THE AFOREMENTIONED TESTING IS IN ADDITION TO THE TESTING REQUIRED UNDER AS3735.
- PE10. THE POLYETHYLENE LINING IS TO FINISH 200 MINIMUM BELOW BOTTOM WATER LEVEL. THE LINING IS TO FINISH WHERE POSSIBLE ABOVE THE BENCHING LEVEL. THE EXCEPTION IS THE BENCHING FOR THE GRIT COLLECTOR MAINTENANCE HOLE BAR SCREEN BENCHING. THE "EMER-SEAL CR" SEALANT MUST NOT COME IN CONTACT WITH THE BITUMINOUS IMPREGNATED FIBREBOARD.
- PE11.

REV. No.	DATE	DESCRIPTION	AUTH.

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SEWAGE PUMP STATION STANDARD DRAWING
POLYETHYLENE LINING
TOP SLAB & WALL
TYPICAL DETAILS

CoGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1407-1				A
NOT TO SCALE				ORG DATE: 1/1/2013

WRAP THE DICL PIPE WITH "DENSO HI TACK TAPE" OVER THE INTERFACE WITH THE OUTSIDE SURFACE OF THE CONCRETE. SEE NOTE G6

THE PROTECTIVE POLYETHYLENE SLEEVE OF THE DICL PIPE IS TO BE TAPED TO THE "DENSO HI TACK TAPE" WRAPPED PIPE OUTSIDE THE CONCRETE

SHORT DICL FLANGE CLASS SPIGOT AND SOCKET PIPE ADJACENT TO CONCRETE THE STRUCTURE. EFFECTIVE LENGTH TO BE 2 X PIPE DIAMETER

POLYETHYLENE SLEEVING INSTALLED TO THE PIPE MANUFACTURER'S REQUIREMENTS. SEE NOTE G6.

DICL SOCKET AND FLANGED CONNECTOR

25 X 7 "HYDROTITE SEAL CJ-0725-3K" OR SEQ-SP APPROVED SIMILAR

PROVIDE A MINIMUM OF 150 CONCRETE COVER TO REAR FACE OF FLANGE.

TYPICAL DICL PIPE PENETRATION

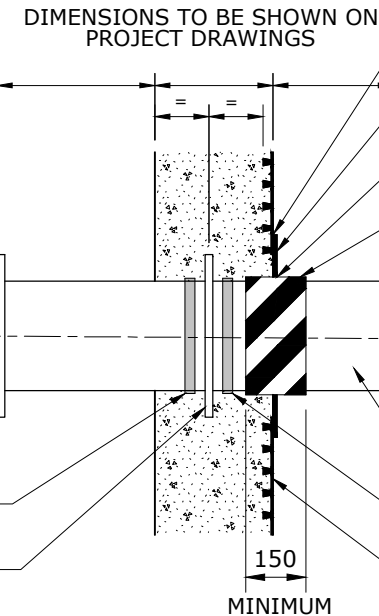
NOT TO SCALE

DIMENSIONS TO BE SHOWN ON PROJECT DRAWINGS

STAINLESS STEEL FLANGE TO AS4087 FIGURE B7 PN16

25 X 7 "HYDROTITE SEAL CJ-0725-3K" OR SEQ-SP APPROVED SIMILAR

STAINLESS STEEL WEEP FLANGE. SEE NOTE G10



TYPICAL STAINLESS STEEL WALL PIPE PENETRATION

NOT TO SCALE

PROVIDE A MINIMUM OF 150 COVER FROM BACK FACE OF THE BACKING FLANGE TO THE POLYETHYLENE LINING. SEE NOTE G3

SS316 BACKING RING
SS316 BOLTS

25 X 7 "HYDROTITE SEAL CJ-0725-3K" OR SEQ-SP APPROVED SIMILAR

EXTRUSION WELD PIPE TO LINING
POLYETHYLENE PIPE. SEE NOTES G5 AND G9

MECHANICALLY ANCHORED POLYETHYLENE LINING CAST INTO WALL. FOR DETAILS REFER TO NOTE PE1 ON DRAWING SEQ-SPS-1407-1

POLYETHYLENE FULL FACE FLANGE BUTT WELDED TO POLYETHYLENE PIPE. SEE NOTE G5

3 THICK GASKET

EXTRUSION WELD POLYETHYLENE COLLAR TO POLYETHYLENE WALL LINING

2 PIECE POLYETHYLENE COLLAR CURVED TO SUIT RADIUS OF WELL

EXTRUSION WELD POLYETHYLENE COLLAR TO POLYETHYLENE SLEEVE ON PIPE

POLYETHYLENE SLEEVE SHRUNK ONTO PIPE. SEE NOTE G7

STAINLESS STEEL FLANGE WELDED TO PIPE AFTER THE POLYETHYLENE SLEEVE IS SHRUNK IN PLACE. CARE MUST BE TAKEN DURING WELDING TO ENSURE THE POLYETHYLENE IS NOT HEATED. THE FLANGE IS TO BE TO AS4087 FIGURE B7 PN16

FLANGED STAINLESS STEEL WALL PIPE WITH POLYETHYLENE SLEEVE. SEE NOTE G8

25 X 7 "HYDROTITE SEAL CJ-0725-3K" OR SEQ-SP APPROVED SIMILAR

MECHANICALLY ANCHORED POLYETHYLENE LINING CAST INTO WALL. FOR DETAILS REFER TO NOTE PE1 ON DRAWING SEQ-SPS-1407-1

25 MINIMUM THICKNESS

+GF+ FLEX RESTRAIN FITTING OR PE100 POLYETHYLENE FLANGE THERMALLY WELDED TO PIPE

25 X 7 "HYDROTITE SEAL CJ-0725-3K" OR SEQ-SP APPROVED SIMILAR

PE100 POLYETHYLENE PIPE WITH LIGHT COLOURED INTERIOR. SEE NOTES G4 AND G9

ELECTROFUSION COUPLING JOINING PIPE SEGMENTS
75 MINIMUM PROJECTION OF FLANGE FOR ALL PIPE DIAMETERS

LOCALLY THICKEN AND REINFORCE WALL TO PROVIDE A MINIMUM OF 150 COVER TO REAR FACE OF WEEP FLANGE

TYPICAL POLYETHYLENE PIPE PENETRATION

NOT TO SCALE

PROVIDE A MINIMUM OF 150 COVER FROM FRONT FACE OF WEEP FLANGE TO POLYETHYLENE LINING. SEE NOTE G3.

25 X 7 "HYDROTITE SEAL CJ-0725-3K" OR SEQ-SP APPROVED SIMILAR

EXTRUSION WELD PIPE TO LINING

MECHANICALLY ANCHORED POLYETHYLENE LINING CAST INTO WALL. FOR DETAILS REFER TO NOTE PE1 ON DRAWING NO. SEQ-SPS-1407-1

MECHANICALLY ANCHORED POLYETHYLENE LINING CAST INTO WALL. FOR DETAILS REFER TO NOTE PE1 ON DRAWING NO. SEQ-SPS-1407-1

ALTERNATIVE THROUGH PIPE SEAL (NOT FOR QUU USE)

NOT TO SCALE

TABLE A STAINLESS STEEL PIPE SIZES

NOMINAL PIPE DIAMETERS	PIPE OUTSIDE DIAMETER	MINIMUM * WALL THICKNESS
100	114.30	6.02 **
150	168.28	7.11 **
200	219.08	5
250	273.05	5
300	323.85	5
350	355.60	5
400	406.40	5
450	457.20	6
500	508.00	6

* SEE NOTE G8
** SCHEDULE 40 PIPE

TABLE B POLYETHYLENE PIPE SIZES

PIPE OUTSIDE DIAMETER
110
160
250
315
400
500
630

SEE NOTE G9

NOTES:

- G1. FOR NOTES ON POLYETHYLENE REFER TO DRAWING SEQ-SPS-1407-1.
- G2. FOR TYPICAL DETAILS OF GRIT COLLECTOR MAINTENANCE HOLE VALVE WALL PIPE REFER TO DRAWING SEQ-SPS-1401-2 FOR DETAILS OF POTABLE WATER PIPE WALL PENETRATION REFER TO SEQ-SP. FOR DETAILS OF AIR BLEED PIPE WALL PENETRATION REFER TO SEQ-SP FOR DETAILS OF SUMP PUMP DISCHARGE PIPE WALL PENETRATION REFER SEQ-SP FOR GENERAL DETAILS OF BLOCKOUTS AND THE TREATMENT OF THE REINFORCEMENT REFER SEQ-SP.
- G3. THE 150 COVER IS TO BE MEASURED FROM THE CLOSEST SURFACE OF THE FLANGE TO THE EMBEDMENT LUGS OF THE POLYETHYLENE LINING.
- G4. THE POLYETHYLENE WALL PIPE USED IN CONJUNCTION WITH A POLYETHYLENE GRAVITY SEWER IS TO BE THE SAME DIAMETER PE100 PIPE WITH THE SAME SDR AND PN CLASS AS THE GRAVITY SEWER. SEE NOTE G9. THIS WALL PIPE IS TO HAVE A LIGHT COLOURED INTERIOR.
- G5. THE POLYETHYLENE WALL PIPE USED IN CONJUNCTION WITH A DICL GRAVITY SEWER IS TO BE PE100 PIPE WITH THE MINIMUM CLASS OF SDR21 AND PN8. THE INTERNAL DIAMETER OF THE POLYETHYLENE PIPE CANNOT BE LESS THAN THE INTERNAL DIAMETER OF THE FLANGE CLASS DICL PIPE. SEE NOTE G9. THIS SHORT SECTION OF POLYETHYLENE PIPE AND THE BUTT WELDED FULL FACE FLANGE THAT CONNECTS TO THE DICL PIPE MAY BE BLACK IN INTERNAL COLOUR.
- G6. IF THE SEWER PIPE IS DICL THEN THE PIPE AT THE INTERFACE OF THE OUTSIDE CONCRETE WALL IS TO BE WRAPPED WITH "DENSO HI TACK TAPE" OVER THE AREA INDICATED ON THIS DRAWING. THE SURFACE IS TO BE PREPARED AS REQUIRED BY THE TAPE MANUFACTURER AND PRIMED WITH A THIN FILM OF "DENSO PRIMER" THE PIPE IS THEN TO BE WRAPPED WITH THE "DENSO HI TACK TAPE" WITH EACH BINDING OVERLAPPING THE PREVIOUS BINDING BY A MINIMUM OF 50%. THE PROTECTIVE POLYETHYLENE SLEEVING TO THE DICL PIPE IS THEN TO BE TAPED TO THE "DENSO" WRAPPED PIPE EXTERNAL TO THE CONCRETE WITH THE TAPE SUPPLIED BY THE PIPE MANUFACTURER FOR TAPING THE POLYETHYLENE SLEEVING.
- G7. THE POLYETHYLENE SLEEVE ON THE STAINLESS STEEL WALL PIPE IS TO HAVE A MINIMUM THICKNESS OF 6mm. THE SLEEVE IS TO BE SHRUNK TO THE PIPE BEFORE ONE END FLANGE IS WELDED IN PLACE. THE SLEEVE IS TO HAVE AN INTERFERENCE FIT AND IS TO BE HEATED TO EXPAND TO ALLOW INSTALLATION. THE SLEEVE IS TO BE MACHINED FROM PIPE OR SOLID AND IS NOT TO BE FABRICATED AND SHALL NOT HAVE ANY WELDED JOINTS. THE POLYETHYLENE SLEEVE MAY BE BLACK IN COLOUR. CARE MUST BE TAKEN WHEN WELDING ON THE REMAINING FLANGE TO PREVENT HEATING OF THE POLYETHYLENE SLEEVE. THE POLYETHYLENE SLEEVE MAY ONLY BE OMITTED IF PRIOR APPROVAL IS GIVEN BY SEQ-SP FOR THE OMISSION OF THE POLYETHYLENE LINING FROM THE WALLS OF THE GRIT COLLECTOR MAINTENANCE HOLE.
- G8. THE NOMINAL DIAMETERS AND WALL THICKNESS FOR STAINLESS STEEL PIPES ARE GIVEN IN TABLE A. STAINLESS STEEL GRADE 316 SCHEDULE 40 PIPE IS TO BE USED FOR DN100 AND DN150 PIPES. FOR PIPES OVER DN150 STAINLESS STEEL GRADE 316 SCHEDULE 40 OR SPIRAL WELDED PIPE MAY BE USED PROVIDED THE MINIMUM WALL THICKNESS IS MET.
- G9. THE OUTSIDE DIAMETERS (OD) OF POLYETHYLENE PIPES USED FOR GRAVITY SEWERS ARE GIVEN IN TABLE B. THE POLYETHYLENE PIPE IS TO BE PE100 WITH A MINIMUM SDR21 AND PN8 AND LIGHT COLOURED INTERIOR. THE DETAILS OF THE PIPES ARE TO BE SHOWN ON THE PROJECT DRAWINGS. SEE ALSO NOTE G4. THE SHORT LENGTH OF POLYETHYLENE PIPE CONNECTING TO THE DICL PIPE NEED NOT CONFORM WITH TABLE B. SEE ALSO NOTE G5.
- G10. THE WEEP FLANGE ON THE STAINLESS STEEL WALL PIPE IS TO BE WELDED AT AN ANGLE TO THE PIPE TO SUIT CURVATURE OF THE CONCRETE WALL. THE FLANGE IS TO BE PLACED CENTRALLY IN THE WALL. FULL DETAILS OF PIPES ARE TO BE GIVEN IN THE PROJECT DRAWINGS PIPE LIST AND PIPE SPECIALS DETAILS. THESE WEEP FLANGES ARE TO BE DESIGNED TO TRANSFER THE FULL THRUST LOADS OF A PN16 PIPE. THE MINIMUM DIAMETER OF A FLANGE WELDED AT 90° TO THE PIPE IS TO BE IN ACCORDANCE WITH AS4087 FIGURE B7.

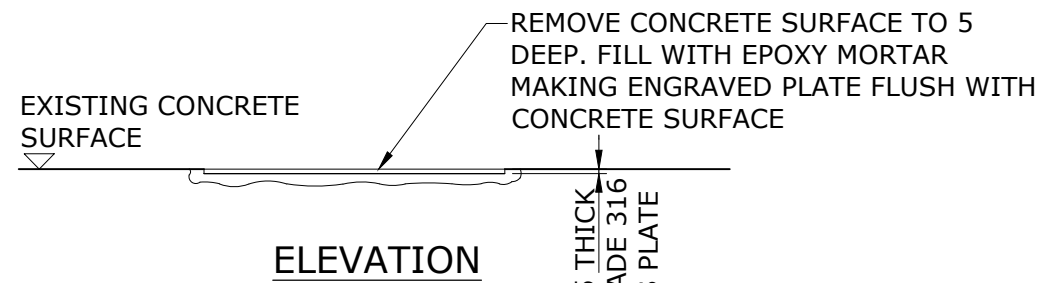
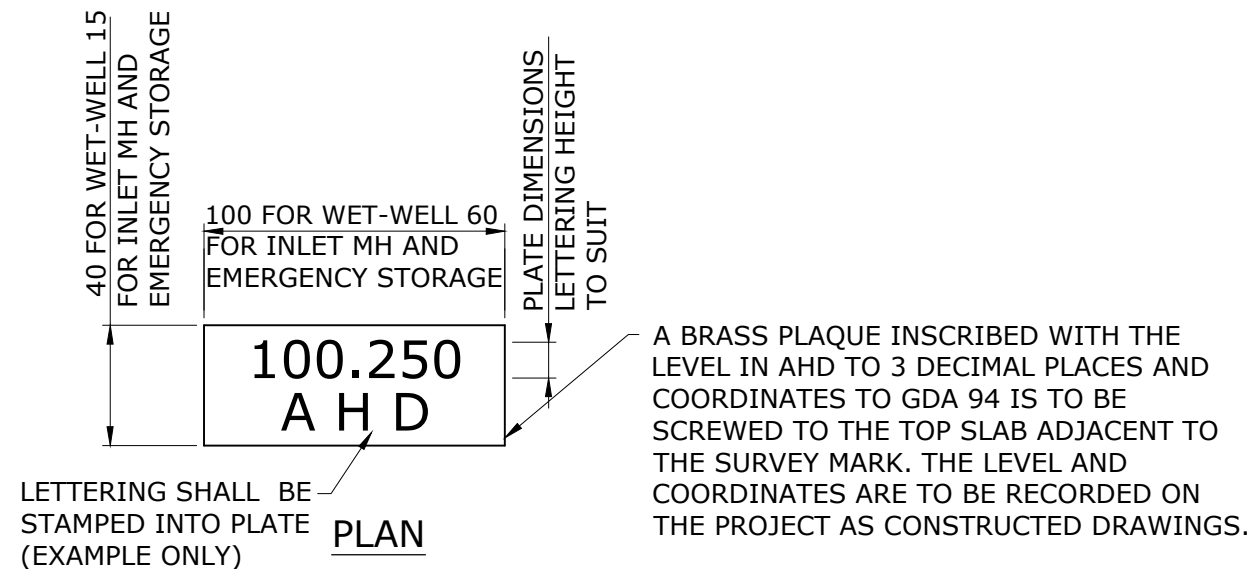
REV. No.	DATE	DESCRIPTION	AUTH.
B	23/06/14	ADDED ALTERNATIVE DETAIL, NOTE G5 AMENDED, UPDATED TO SS316	

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WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

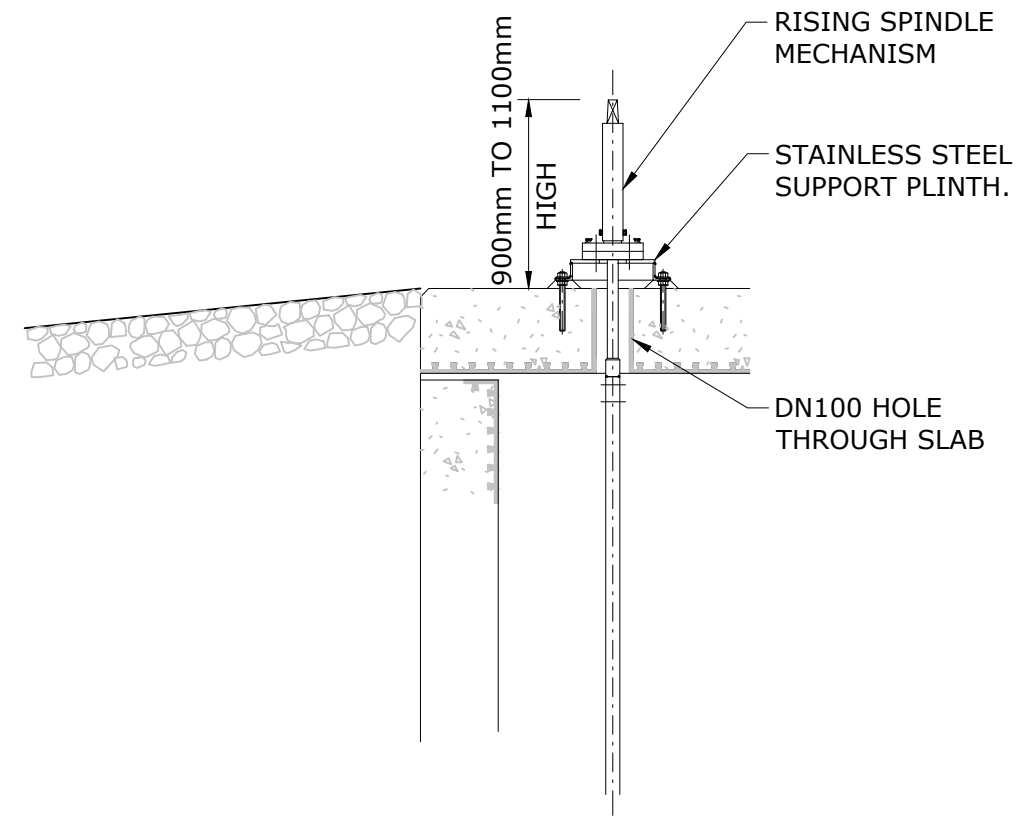
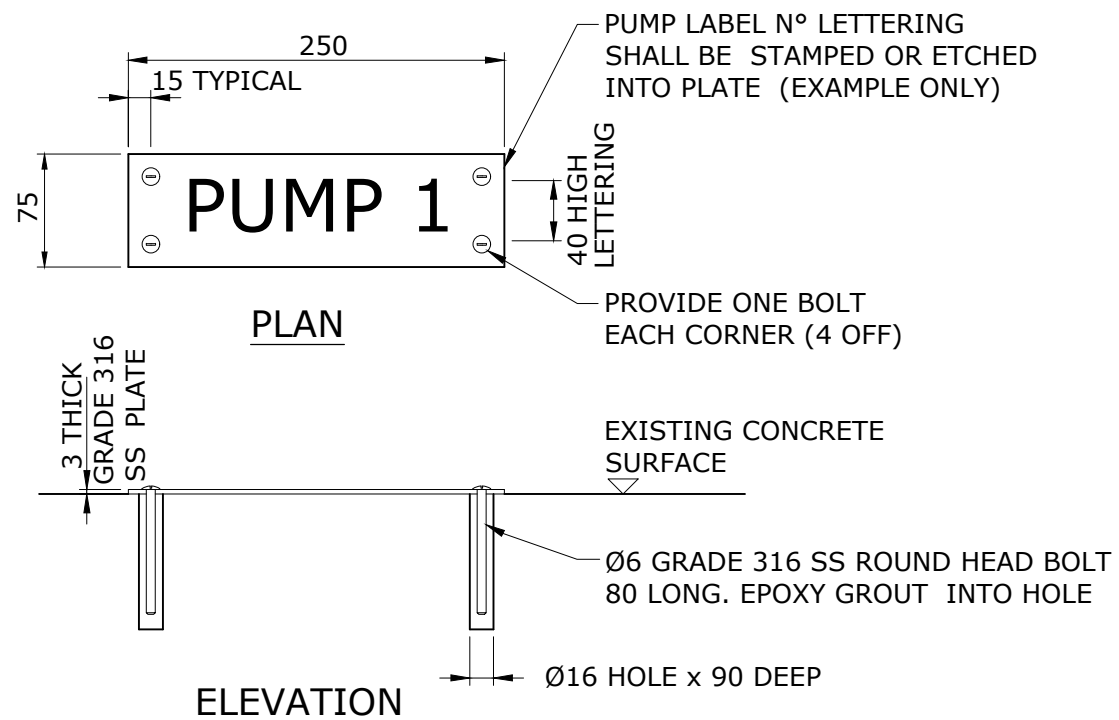
**SEWAGE PUMP STATION STANDARD DRAWING
POLYETHYLENE LINING
WALL PIPE PENETRATION
TYPICAL DETAILS**

CoGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1407-2				B
NOT TO SCALE				ORG DATE: 1/1/2013

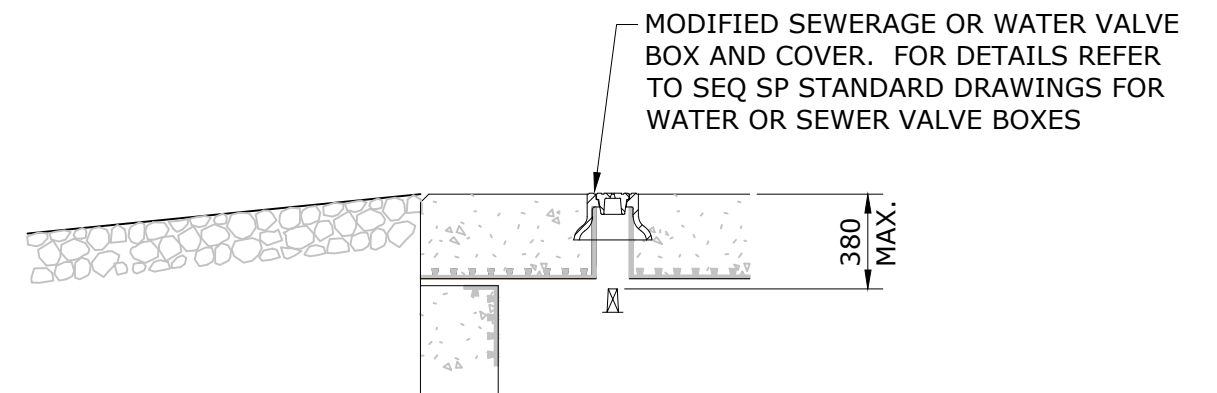


NOTE: INSTALL LABEL PLATE WITHIN 100 OF BENCH MARK

SURVEY LABEL PLATE DETAILS

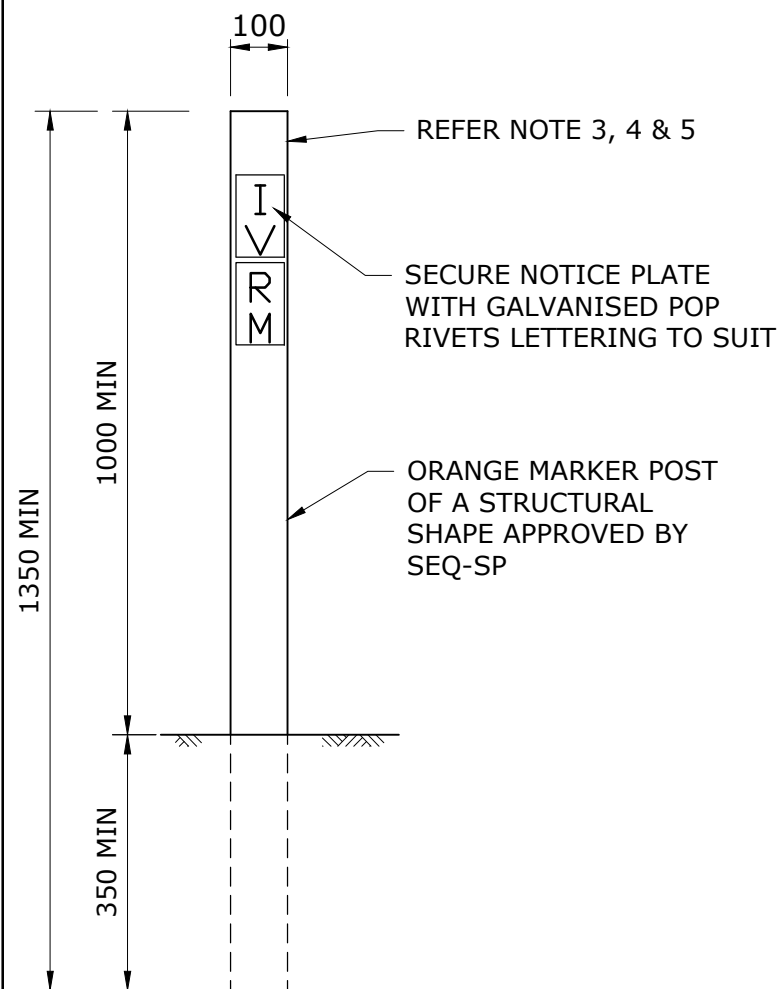


TYPICAL RISING SPINDLE MECHANISM ABOVE GROUND
(SECURITY FENCED AREAS ONLY)



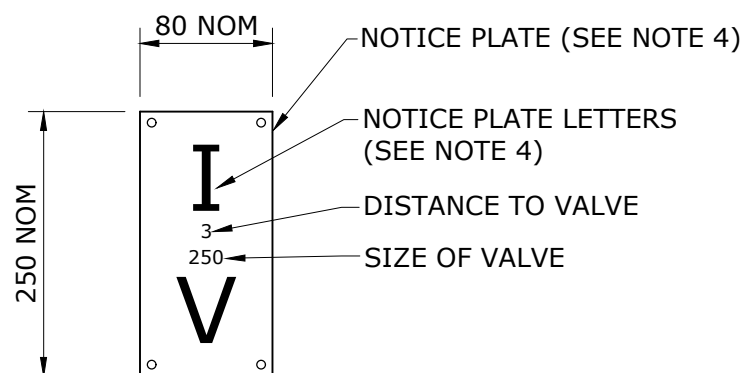
RISING SPINDLE MECHANISM UNDER SLAB

REV. No.	DATE	DESCRIPTION	AUTH.	SEWAGE PUMP STATION STANDARD DRAWING				CoGC	LCC	RCC	QUU	UW
				SEQ WATER SERVICE PROVIDERS <small>WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION</small>				DRAWING No.				VERSION
								SEQ-SPS-1508-1				B
B	28/05/14	CROSS ON QUU. MINOR CORRECTIONS						NOT TO SCALE		ORG DATE: 1/1/2013		

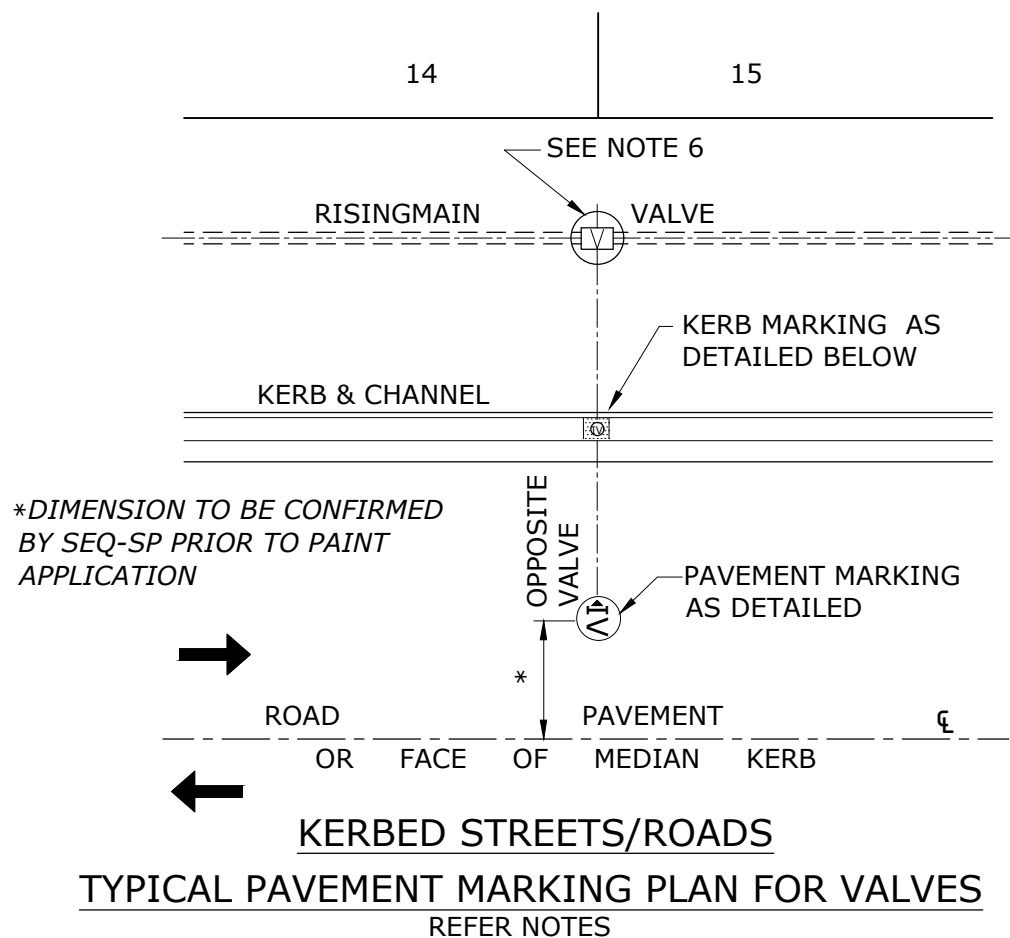


MARKER POST

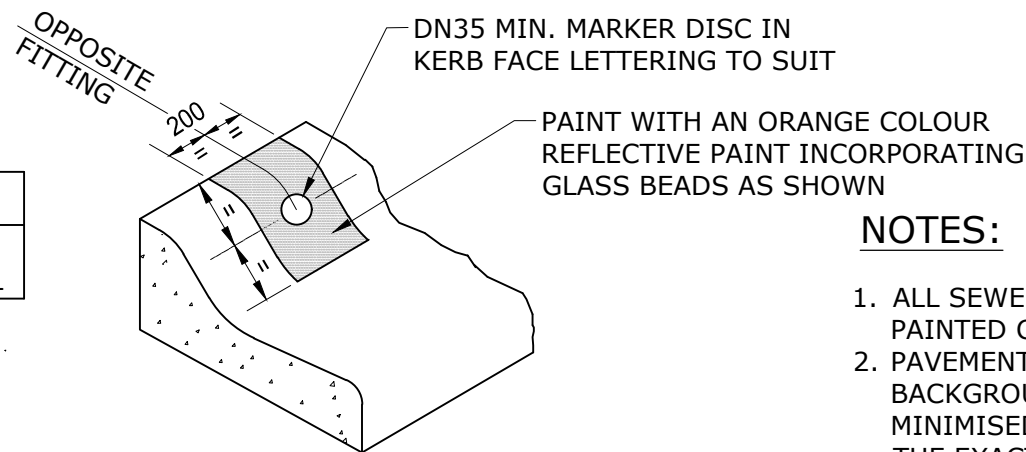
APPROVED MARKER POST
 PARK INTERNATIONAL UTILITY MARKER SYSTEM
 POLYMER 1350 LONG X 100 WIDE X 4 THICK OR EQUAL



TYPICAL NOTICE PLATE ARRANGEMENT
 FIXED TO POST



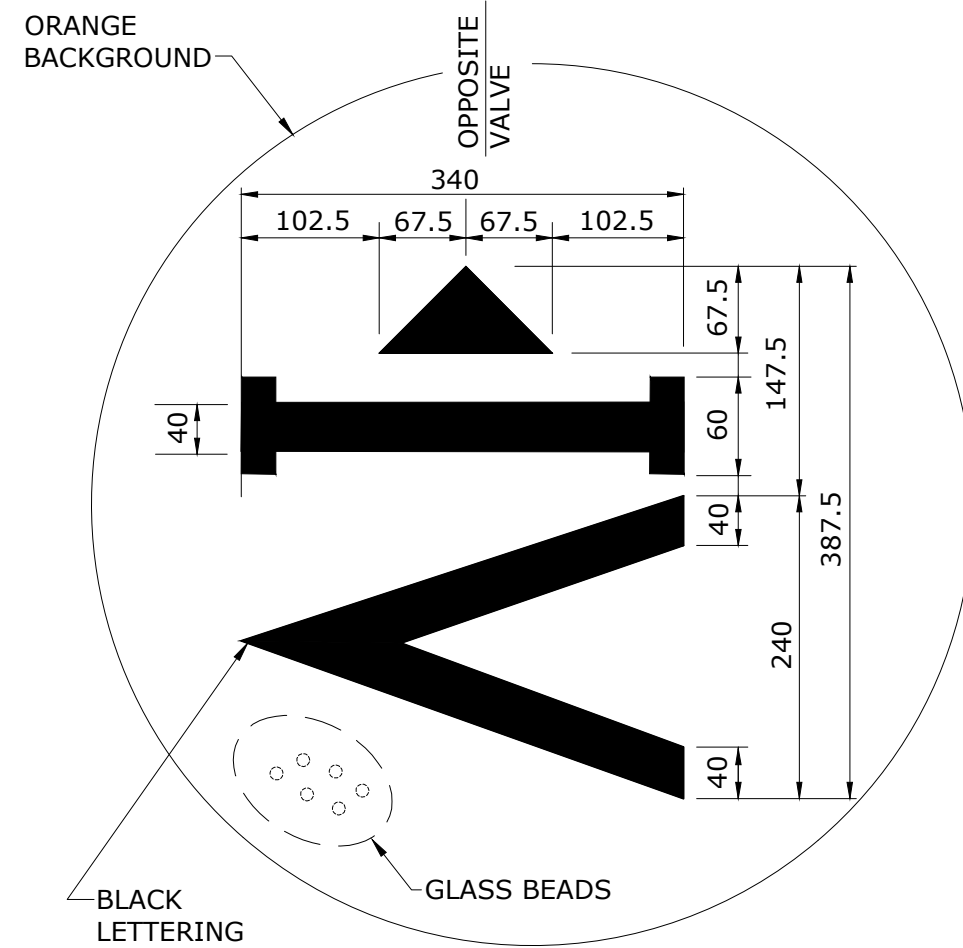
TYPICAL PAVEMENT MARKING PLAN FOR VALVES
 REFER NOTES



KERB MARKING

- IV - ISOLATION VALVE
- GV - GAS VALVE
- SV - SCOUR VALVE
- VV - VACUUM SECTION VALVE
- RM - RISING MAIN (NOTICE PLATE ONLY)

PAVEMENT MARKING, KERB MARKER DISCS & MARKER POST NOTICE PLATE CODES



PAVEMENT MARKING FOR VALVES

NOTES:

1. ALL SEWERAGE KERB, PAVEMENT & BOX MARKINGS SHALL BE BLACK WITH THE ORANGE PAINTED CIRCLE BACKGROUND TO CONTAIN GLASS BEADS.
2. PAVEMENT MARKING FOR VALVES SHALL BE PROVIDED ON AN ORANGE PAINTED BACKGROUND CIRCLE LOCATED CLEAR OF THE PARKING LANE SO THAT TYRE WEAR IS MINIMISED. THE EXACT LOCATION SHALL BE DETERMINED BY THE SEQ-SP FOLLOWING SITE INSPECTIONS.
3. MARKER POSTS SHALL ONLY BE USED IN STREETS AND ROADS WHERE THERE IS NO KERB & CHANNEL OR AS DIRECTED BY THE SEQ-SP.
4. THE NOTICE PLATE SHALL BE REFLECTORIZED ALUMINIUM WITH BLACK LETTERING ON AN ORANGE POST.
5. MARKER POSTS SHALL BE POSITIONED AT THE FRONT OF THE PROPERTY BOUNDARY OPPOSITE THE FITTING.
6. VALVE BOXES SHALL BE PROVIDED WITH BLACK LIDS ON ORANGE BACKGROUND CIRCLE WHICH CONTAINS GLASS BEADS AND PAINTED ON CONCRETE. LETTERING 'V' ON A METAL VALVE BOX LID IS ACCEPTABLE. WHERE PLASTIC VALVE BOXES USED AND THERE IS NO CONCRETE SURROUND, BLACK LIDS ON ORANGE PLASTIC BOXES SHALL BE PROVIDED.
7. DIMENSIONS ARE IN MILLIMETRES UNLESS SHOWN OTHERWISE.

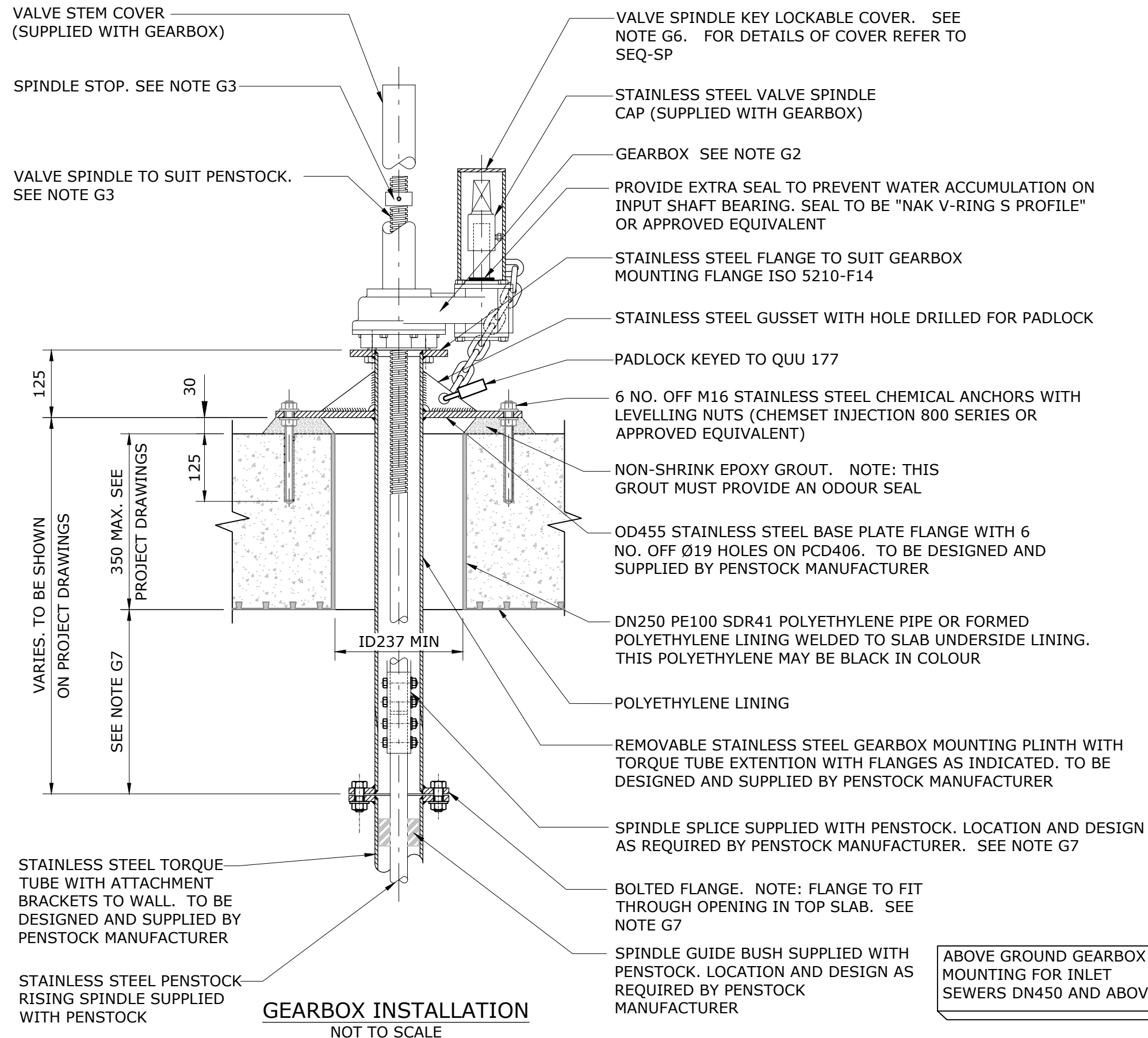
REV. No.	DATE	DESCRIPTION	AUTH.
D	01/02/20	AMENDED DRAWING REFERENCES FOR CLARIFICATION. NEW NOTE 6.	
C	27/07/15	APPROVED MARKER POST ADDED	
B	23/06/14	NOTICE PLACE DETAILS ADDED	

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SEWAGE PUMP STATION STANDARD DRAWING
 RISING MAIN VALVE MARKING

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DRAWING No.				VERSION
SEQ-SPS-1508-2				D
NOT TO SCALE				ORG DATE: 1/1/2013



NOTES:

- G1. THIS DRAWING SHOWS THE INSTALLATION OF A GEARBOX MOUNTED ON AN EXTENDED TORQUE TUBE PLINTH ABOVE TOP SLAB LEVEL. IT IS TO BE USED ON GRIT COLLECTOR MAINTENANCE HOLES WITH INLETS DN450 AND GREATER. FOR THE NON-PREFERRED OPTION OF INSTALLING THE GEARBOX BELOW THE TOP SLAB REFER TO SEQ-SP.
- G2. THE GEARBOX FOR INLET SIZES DN450 TO DN600 IS TO BE A "ROTORK IS3 GEARBOX SEQ-SP SPECIAL BUILD" MODEL IS3A2/F14/Man (2:1) OR APPROVED EQUIVALENT.
 DETAILS-
 GEAR CASE: CAST IRON TO BS1452 GRADE 250
 FASTENERS: 316 STAINLESS STEEL
 INPUT SHAFT: 316 STAINLESS STEEL WITH EXTRA EXTERNAL SEAL "NAK V-RING S PROFILE" OR APPROVED EQUIVALENT
 DRIVE NUT: ALUMINIUM BRONZE
 SPINDLE CAP OR EXTENDED SPINDLE: 316 STAINLESS STEEL
 VALVE STEM COVER: 316 STAINLESS STEEL
 EXTERNAL COATING: THERMAL BONDED EPOXY RATIO: 2:1
 MOUNTING FLANGE: ISO 5210-F14 (4 X M16 ON PCD140)
 THE GEARBOX FOR INLET SIZES GREATER THAN DN600 IS TO BE SIMILAR TO THE ABOVE BUT WITH GEAR RATIO TO SUIT WEDGE GATE PENSTOCK MANUFACTURER'S REQUIREMENTS.
- G3. THE THREADED SPINDLE IS TO PROTRUDE A MINIMUM OF FOUR THREADS ABOVE THE SPINDLE STOP. THE SPINDLE STOP IS TO BE SIMILAR DESIGN TO SPINDLE STOP SHOWN ON SEQ-SP DRAWINGS. STOP TO BE INSTALLED ON SITE AFTER INSTALLATION OF VALVE AND GEARBOX AFTER ONSITE DRILLING THE SPINDLE THREAD IS TO BE CLEANED TO ALLOW REMOVAL OF SPINDLE NUT.
- G4. ALL BOLTS AND NUTS ARE TO BE ASSEMBLED WITH ANTI-GALLING COMPOUND "DURALAC" OR SEQ-SP APPROVED EQUIVALENT.
- G5. ALL STAINLESS STEEL IS TO BE GRADE 316 OR 316L. ALL OTHER MATERIALS USED ARE TO BE SUITABLE FOR CONTACT WITH SEWAGE AND SEWER GAS.
- G6. WHERE THE GEARBOX IS INSTALLED ABOVE THE LEVEL OF THE TOP SLAB AS SHOWN ON THIS DRAWING AND THE PUMPING STATION IS WITHOUT A SECURITY FENCE THEN A VALVE SPINDLE KEY LOCKABLE COVER IS REQUIRED.
- G7. THE TOP SPLICE IN THE SPINDLE AND TORQUE TUBE ARE TO BE LOCATED A NOMINAL 300 BELOW THE UNDERSIDE OF THE TOP SLAB. THE DESIGN IS TO ALLOW THE SEPARATE REMOVAL OF THE GEARBOX PLINTH AND THE SEPARATE REMOVAL OF THE THREADED SECTION OF THE SPINDLE.

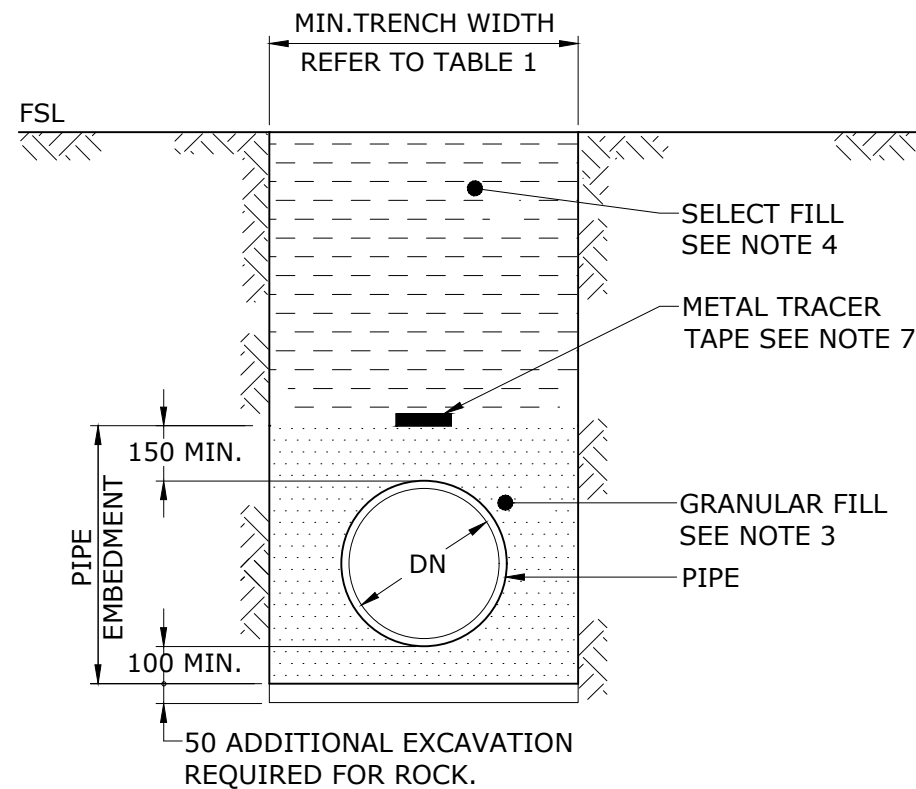
REV. No.	DATE	DESCRIPTION	AUTH.
B	29/05/14	DRAFTING IMPROVEMENT, MINOR CHANGES	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
 GRIT COLLECTOR MAINTENANCE HOLE ABOVE GROUND GEARBOX

CoGC	LCC	REC	QUU	DW
DRAWING No. SEQ-SPS-1509-1				VERSION B
NOT TO SCALE				ORG DATE: 1/1/2013



TYPICAL PIPE INSTALLATION

REFER SEQ-SP DRAWINGS - SEQ-WAT 1200 SERIES FOR DETAILS

NOTES:

1. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
2. THE PIPE MATERIAL AND CLASS OF PIPE SHALL BE AS SPECIFIED ON THE DESIGN PLANS.
3. EMBEDMENT MATERIAL AND COMPACTION SHALL BE IN ACCORDANCE WITH SEQ-SP CONSTRUCTION SPECIFICATIONS. REFER TO RELEVANT TABLE FOR EMBEDMENT MATERIALS.
4. TRENCH FILL AND COMPACTION SHALL BE IN ACCORDANCE WITH SEQ-SP CONSTRUCTION SPECIFICATIONS REFER TO RELEVANT TABLE FOR TRENCH FILL MATERIALS.
5. MINIMUM WIDTH OF TRENCH IS THE WIDTH OF UNSUPPORTED TRENCHES OR CLEAR WIDTH INSIDE A TRENCH SUPPORT SYSTEM.
6. WHERE THE MAIN CROSSES EXISTING SERVICES, THE MINIMUM VERTICAL AND HORIZONTAL CLEARANCE SHALL BE IN ACCORDANCE WITH SEQ-SP CONSTRUCTION SPECIFICATIONS
7. METAL TRACER TAPES FOR LOCATION AND IDENTIFICATION OF BURIED PVC/PE/GRP PRESSURE MAINS AND IDENTIFICATION TAPES FOR IDENTIFICATION OF BURIED DIOL PIPELINES SHALL BE CREAM COLOURED POLYETHYLENE TAPE WITH THE INSCRIPTION: "CAUTION - SEWER MAIN BURIED BELOW". METAL TRACER TAPE SHALL BE LAID ALONG THE MAIN ON TOP OF THE PIPE EMBEDMENT MATERIAL, AND SHALL BE ATTACHED TO METAL SURFACE FITTINGS TO PROVIDE CONNECTION POINTS FOR LOCATING DEVICES.
8. FOR PIPE COVER AT OTHER LOCATIONS, REFER TO RELEVANT ROAD OWNER'S REQUIREMENTS.
9. FOR OTHER BURIED CROSSINGS - UNDER OBSTRUCTIONS AND RAILWAYS, REFER TO SEQ-SP CONSTRUCTION SPECIFICATIONS.
10. FOR BORED AND JACKED ENCASING PIPE DETAILS, REFER TO SEQ-SP CONSTRUCTION SPECIFICATIONS.
11. FOR ANCHOR BLOCK SIZING REFER TO SEQ-WAT-1205 AND TO THE CODE FOR DESIGN PRESSURE.
12. THIS IS A TYPICAL DRAWING, REFER TO SEQ-WAT 1200 SERIES DRAWINGS FOR PIPE INSTALLATION DETAILS.

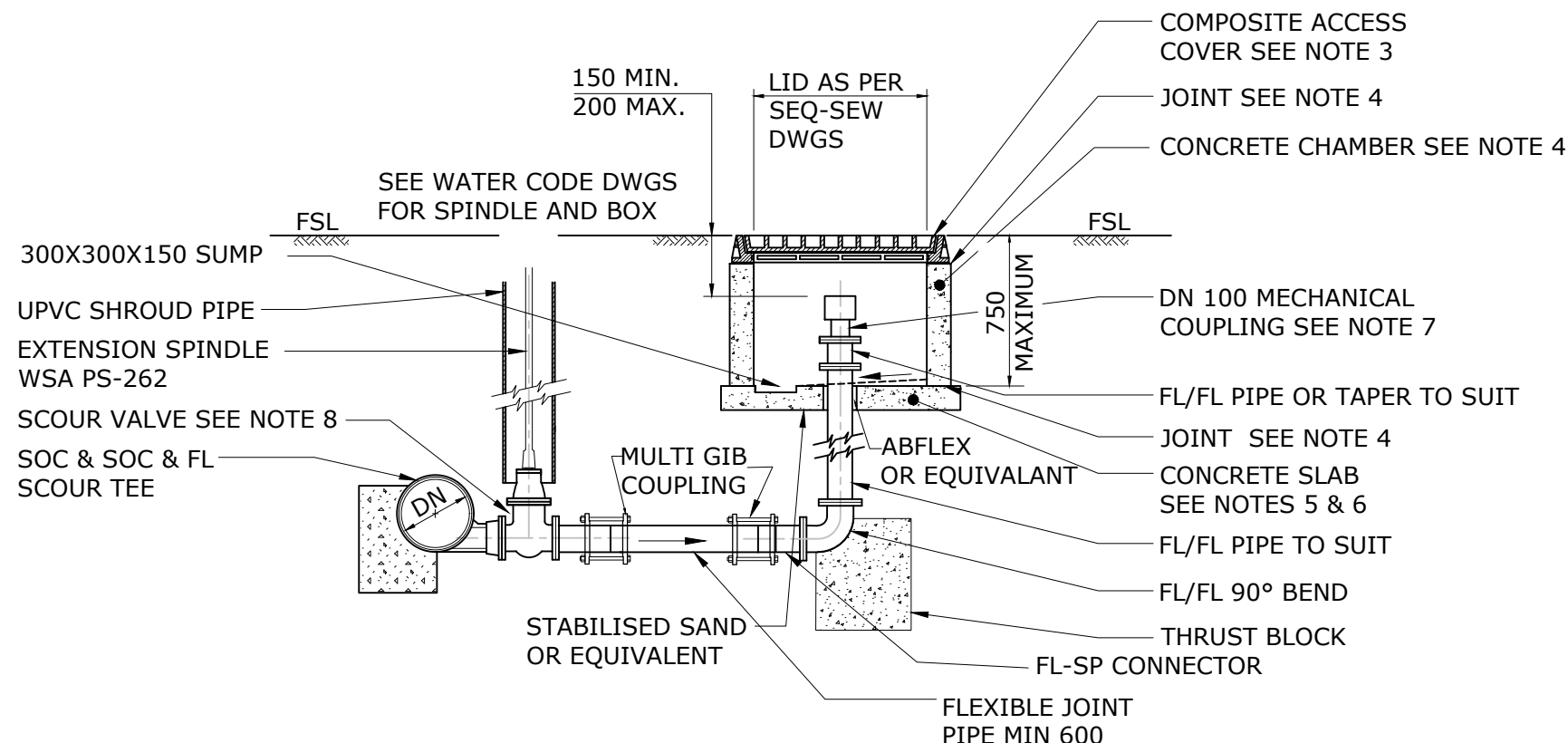
TABLE 1-MINIMUM TRENCH WIDTHS

NOMINAL PIPE BORE NB	MINIMUM TRENCH WIDTH (SEE NOTE 5)
<100	300
100	400
150	400
200	530
250	600
300	700

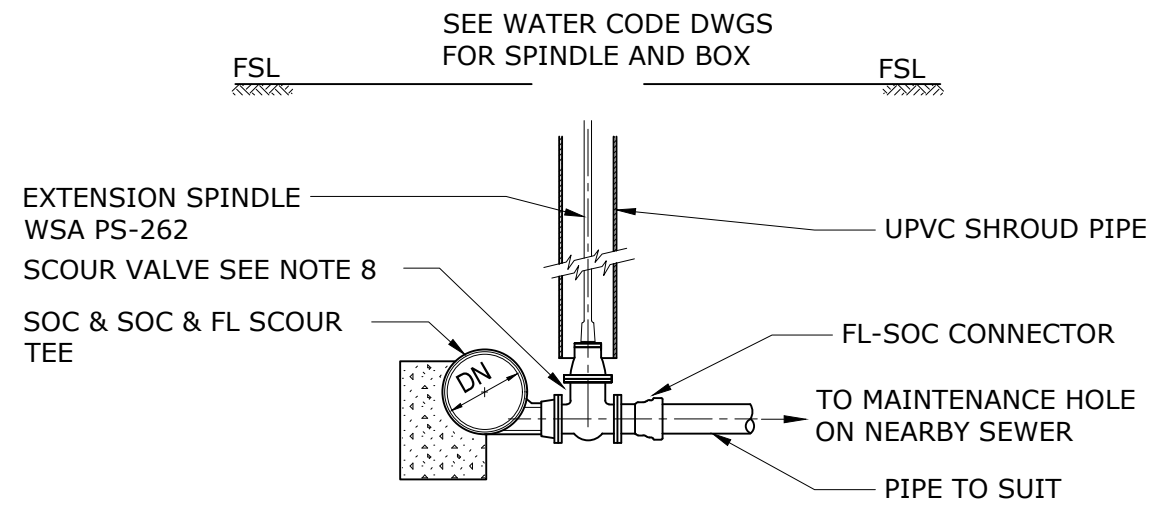
TABLE 2-PIPE COVER REQUIREMENTS

LOCATION (SEE NOTE 8)	<=200mm NB	>200mm NB
NON-TRAFFICABLE AREAS, DRIVEWAYS, VERGES/FOOTWAYS	600	1,000
CARRIAGEWAYS OF SEALED LOCAL ROADS	600	1,000
CARRIAGEWAYS OF UNSEALED ROADS	750	1,000
CARRIAGEWAYS OF MAJOR ROADS, EMBANKMENTS	750	1,000
INDUSTRIAL / COMMERCIAL AREAS	750	1,000
CARRIAGEWAYS OF MOTORWAYS / FREEWAYS	1,200	1,200

REV. No.	DATE	DESCRIPTION	AUTH.	SEQ WATER SERVICE PROVIDERS					SEWAGE PUMP STATION STANDARD DRAWING									
				<p style="text-align: center;">SEQ WATER SERVICE PROVIDERS</p> <p style="text-align: center; font-size: small;">WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION</p>					<p style="text-align: center;">TYPICAL PIPE INSTALLATION, SUPPORT AND TRENCH FILL - RISING MAINS <= DN300</p>					CoGC	LCC	RCC	QUU	UW
														DRAWING No.				
B	19/01/17	NOTE 8 AND TABLE AMENDED												<p style="font-size: large;">SEQ-SPS-1601-1</p> <p style="font-size: large;">B</p>				
								NOT TO SCALE					ORG DATE: 1/1/2013					



ELEVATION
RISING MAIN SCOUR OPTION 1
 SEE NOTE 2



ELEVATION
RISING MAIN SCOUR OPTION 2
 SEE NOTE 2

NOTES:

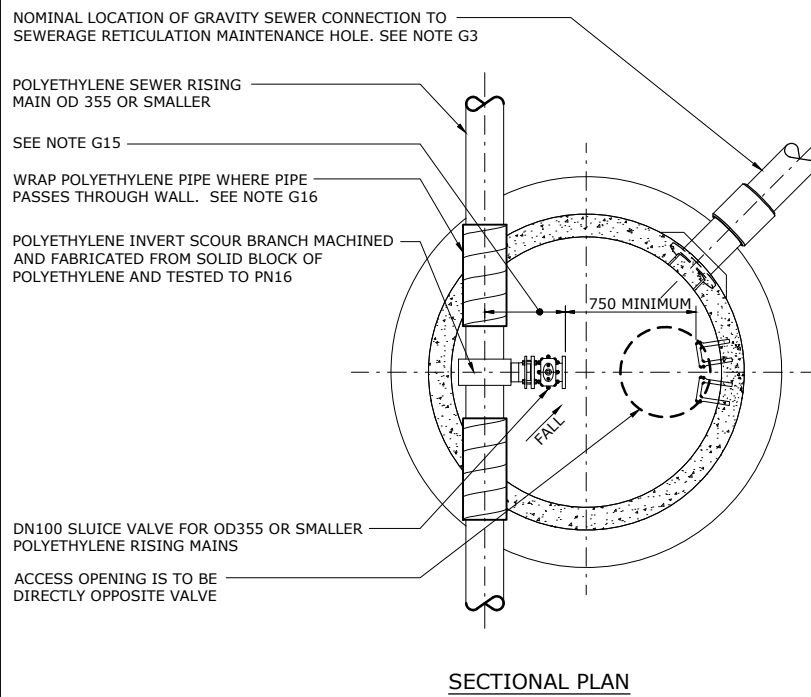
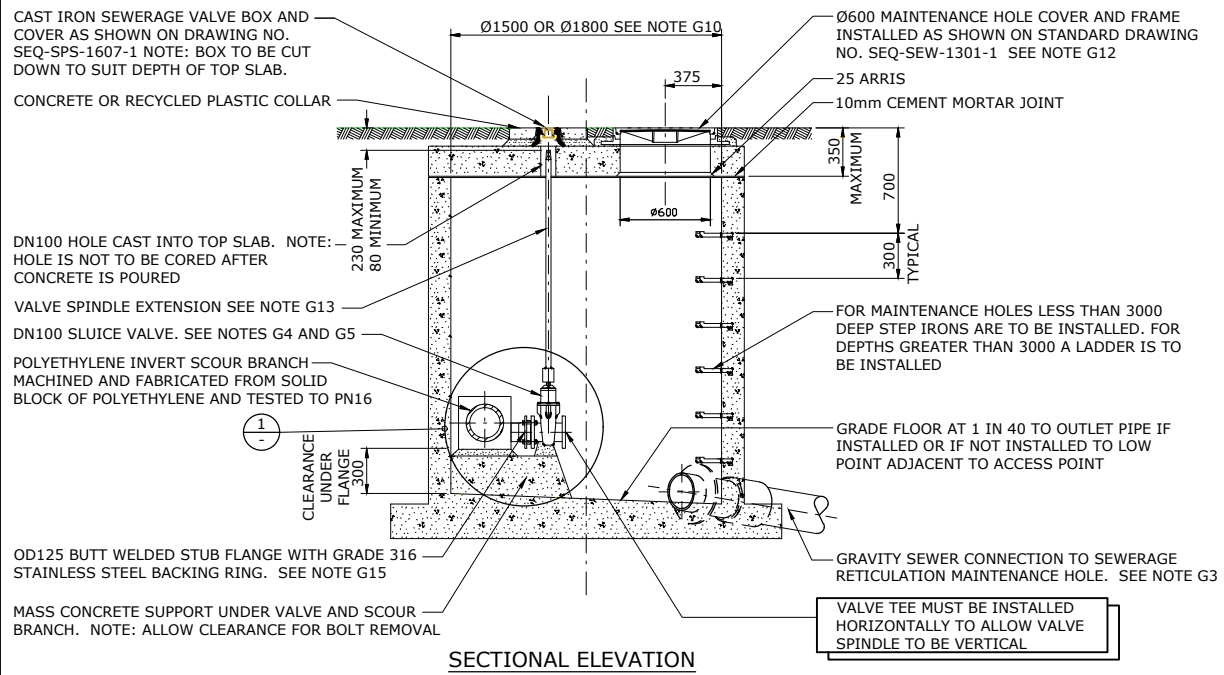
1. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED.
2. LOCATION AND SIZE OF SCOUR INSTALLATION SHALL BE AS SHOWN ON DESIGN PLANS. FLANGED DI CL PIPE AND FITTINGS SHOWN. OTHER PIPE SYSTEMS MAY BE SPECIFIED.
3. COMPOSITE ACCESS COVERS SHALL BE 900x600 :CLASS "B" FOR FOOTWAYS CLASS "D" FOR ROADWAYS. ACCESS COVERS FOR SCOUR CHAMBERS SHALL BE MARKED "SEWER".
4. PRECAST CHAMBERS MAY BE USED IN NON-TRAFFICABLE AREAS. JOINTS SHALL BE 20 TO 50 THICK FOR CEMENT MORTAR. ALTERNATIVELY, A 6 THICK BED OF BUTYL MASTIC OR APPROVED EQUIVALENT MAY BE USED.
5. CONCRETE FOR SLAB SHALL BE N20.
6. REINFORCING FABRIC FOR CONCRETE SLAB SHALL BE TO AS 1304. EQUIVALENT REINFORCEMENT IN DEFORMED BARS ARE ACCEPTABLE.
7. MALE CAMLOCK-TYPE COUPLING TO SUIT: (i) TRAILER MOUNTED PUMP UNITS AS USED BY SEQ-SP AND (ii) TANKERS WITH 16,000/21,000 LITRES CAPACITY.
8. RESILIENT SEATED GATE VALVE TO WSA PS-260.

REV. No.	DATE	DESCRIPTION	AUTH.
C	01/02/20	AMENDED NOTES 3, 4, 6 AND DRAWING REFERENCES. DRAFTING IMPROVEMENT	
B	06/02/18	AMENDED NOTES 3 & 6. OTHER MINOR CHNAGES	

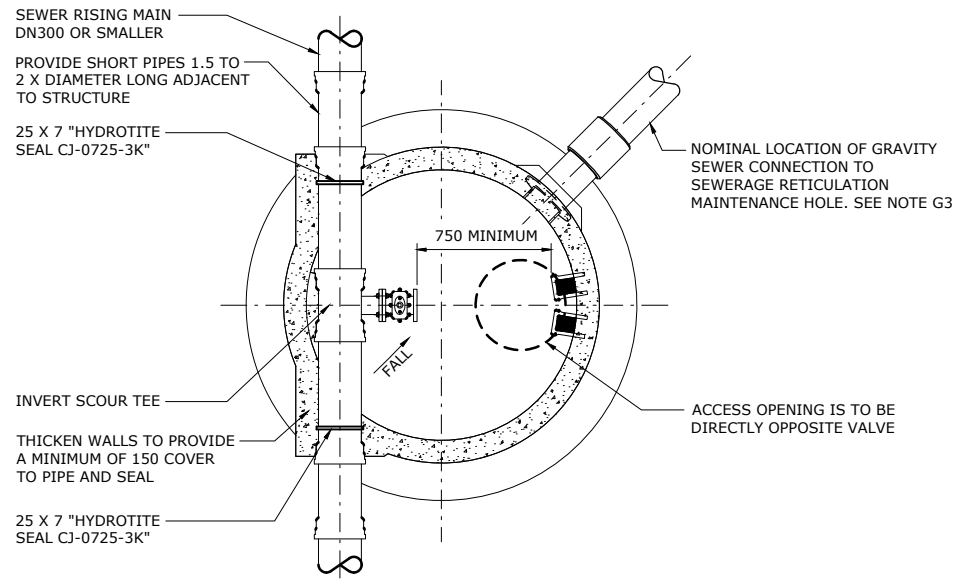
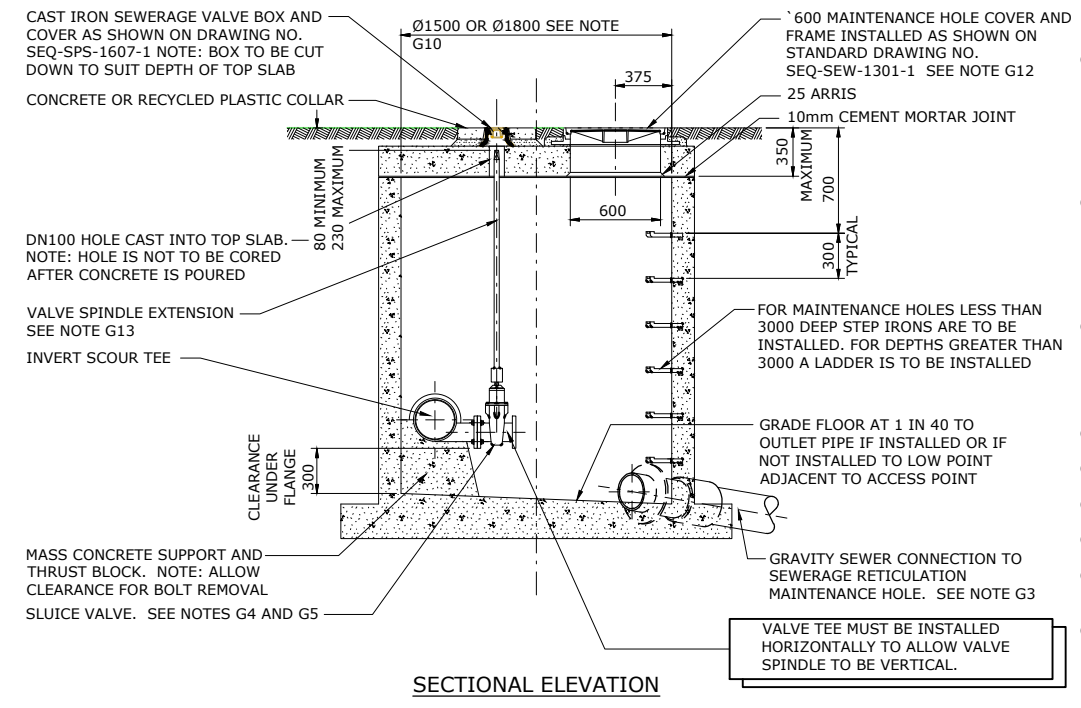
SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING	CoGC	LCC	RCC	QU	UW
RISING MAIN SCOUR / DRAIN ARRANGEMENT	DRAWING No.			VERSION	
	SEQ-SPS-1602-1			C	
	NOT TO SCALE			ORG DATE: 1/1/2013	



SECTIONAL PLAN
SCOUR ARRANGEMENT FOR POLYETHYLENE RISING MAINS WITH PREFERRED OPTION WITH FABRICATED OD125 INVERT SCOUR BRANCH SEE NOTES G1 AND G14



SECTIONAL PLAN
SCOUR ARRANGEMENT FOR RISING MAINS WITH SPIGOT AND SOCKET JOINTS
NOTE: MILD STEEL RISING MAINS WITH INVERT SCOUR TEES TO BE SIMILAR BUT WITH NO FLEXIBLE JOINTS ON FULLY WELDED MAINS

- NOTES:**
GENERAL
- G1. THIS DRAWING SHOWS THE SCOUR ARRANGEMENT FOR RISING MAINS DN300 AND SMALLER. THIS WILL INCLUDE OD355 PE100 SDR11 PN16 POLYETHYLENE RISING MAINS.
 - G2. THE PROJECT DRAWINGS ARE TO SHOW THE DETAILS OF EVERY SCOUR ON THE RISING MAIN. THE PROJECT DRAWINGS WILL INCLUDE THE STRUCTURAL DRAWINGS FOR THE SCOUR PITS. THE VOLUME IN m³ THAT EACH SCOUR IN THE PROJECT COMMANDS IS TO BE SHOWN ON THE LONGITUDINAL SECTION OF THE RISING MAIN AND ON EACH SCOUR DETAIL.
 - G3. WHERE POSSIBLE THE SCOUR MAINTENANCE HOLE IS TO DRAIN TO THE NEAREST SEWERAGE RETICULATION MAINTENANCE HOLE. WHEN INSTALLED THE GRAVITY SEWER CONNECTION MUST DRAIN FROM THE INVERT OF THE SCOUR MAINTENANCE HOLE. THE PIPE IS TO BE A STANDARD RETICULATION SEWER WITH A MINIMUM GRADE OF 1 IN 150. THE MINIMUM DIAMETER OF THE SEWER IS TO BE DN150 AND IS TO BE NO LARGER THAN THE RECEIVING SEWER. THE LOCATION OF THE DRAIN SHOWN ON THIS DRAWING IS INDICATIVE ONLY.
 - G4. INVERT SCOUR TEE FITTINGS MUST BE USED WHEN FITTING IS MANUFACTURED. IN POLYETHYLENE RISING MAINS WHERE AN INVERT SCOUR TEE MAY NOT BE MANUFACTURED A FABRICATED INVERT SCOUR TEE IS THE PREFERRED OPTION. THE NON PREFERRED (SEE DETAIL 1) IS AN EQUAL TEE WITH A SHORT ECCENTRIC REDUCER TO AN OD125 STUB FLANGE. THE VALVE IS TO BE INSTALLED AS CLOSE AS POSSIBLE TO THE RISING MAIN.
 - G5. THE DIAMETER OF THE SCOUR VALVE FOR RISING MAINS DN300 AND SMALLER IS TO BE DN100. ON OD180 PE PIPES AN EQUAL TEE AND A DN150 VALVE MAY BE USED. THE VALVE IS TO BE A DOUBLE FLANGED RESILIENT SEATED SLUICE VALVE TO AS 2638.2 WITH FUSION COATED POLYMERIC INTERNAL AND EXTERNAL SURFACES. ALL SURFACES ARE TO BE SUITABLE FOR SEWERAGE ENVIRONMENTS.
 - G6. THE MINIMUM CLASS FOR THE RISING MAIN PIPES AND FITTINGS IS TO BE PN16.
 - G7. ALL DICL FITTINGS USED INSIDE THE SCOUR MAINTENANCE HOLE ARE TO BE FUSION BONDED POLYMERIC COATED.
 - G8. ALL BOLTS ARE TO BE GRADE 316 STAINLESS STEEL INSTALLED WITH ANTI GALLING COMPOUND.
 - G9. ON POLYETHYLENE RISING MAINS THE BACKING PLATES TO THE FLANGES ARE TO BE GRADE 316 STAINLESS STEEL.
 - G10. THE DIAMETER OF THE SCOUR MAINTENANCE HOLE FOR DN100, DN150 AND DN200 RISING MAINS IS TO BE Ø1500 AND FOR DN250 AND DN300 RISING MAINS IT IS TO BE Ø1800.
 - G11. SCOURS ARE TO BE LOCATED AT THE LOW POINTS IN THE RISING MAIN. FOR LOCATIONS SUCH AS CREEK CROSSINGS THE SCOUR NEED NOT BE LOCATED AT THE VERY LOW POINT BUT AT AN ADJACENT ACCESSIBLE LOCATION. ALL SCOUR MAINTENANCE HOLES ARE TO BE ACCESSIBLE BY ARTICULATED TANKER TRUCKS. THIS MAY NECESSITATE THE CONSTRUCTION OF AN ALL WEATHER TRACK. IF THE SCOUR MAINTENANCE HOLE IS IN A ROAD LOCATION THEN CARE MUST BE TAKEN WHEN POSITIONING THE ACCESS COVER. THE COVER IS NOT TO BE IN THE WHEEL TRACKS OF THE ROAD LANE.
 - G12. THE COVERS IN NON TRAFFICABLE LOCATIONS ARE TO BE Ø600 CLASS B COVERS AND FRAMES AND IN TRAFFICABLE LOCATIONS ARE TO BE Ø600 CLASS D. SEE SEQ-SEW-1308 SET.
 - G13. WHEN THE VALVE SPINDLE EXTENSION EXCEEDS 2000 IN LENGTH 316 STAINLESS STEEL GUIDES ARE TO BE PROVIDED AT THE TOP AND AT INTERMEDIATE POINTS AS REQUIRED BY THE VALVE MANUFACTURER.
 - G14. FULLY WELDED MILD STEEL CEMENT LINED PIPE RISING MAINS ARE TO BE INSTALLED SIMILARLY TO THE POLYETHYLENE PIPE INSTALLATION. INVERT SCOUR BRANCHES ARE TO BE USED WITH THIS PIPE. THE PIPE INCLUDING THE FLANGE IS TO BE FUSION BONDED POLYETHYLENE COATED EXTERNALLY. WHERE THE PIPE PASSES THROUGH THE CONCRETE WALL THE WRAPPING IS TO BE REPLACED WITH "HYDROTITE SEAL".
 - G15. THE FLANGED BRANCH ON POLYETHYLENE AND MILD STEEL RISING MAINS IS TO BE KEPT AS CLOSE AS POSSIBLE TO THE MAIN PIPE. THIS IS TO REDUCE SLUDGE BUILD UP.
 - G16. WHERE THE POLYETHYLENE RISING MAIN PASSES THROUGH THE CONCRETE WALLS THE PIPE IS TO BE WRAPPED WITH 10 THICK X 75 WIDE CLOSED CELL POLYETHYLENE FOAM STRIP "JOINTFLEX" OR QUEENSLAND URBAN UTILITIES APPROVED ALTERNATIVE. NO GAP IS PERMITTED BETWEEN WRAPPINGS AND JOINTS ARE TO BE TAPED IN PLACE.
 - G17. WHERE THE RISING MAIN RUNS PARALLEL TO ANOTHER RISING MAIN THE SCOURS ARE TO BE PLACED ADJACENT TO EACH OTHER IN SEPARATE MAINTENANCE HOLES. THIS IS TO ALLOW SCOURING BY CROSS PUMPING.
- STRUCTURAL**
- S1. EACH SCOUR MAINTENANCE HOLE IS TO BE DESIGNED TO SUIT THE PROJECT LOCATION AND GROUND CONDITIONS AND IS TO HAVE A 100 YEAR DESIGN LIFE.
 - S2. ALL SCOUR MAINTENANCE HOLES ARE TO BE DESIGNED TO CARRY TRAFFICABLE LOADS.
 - S3. THE CONCRETE IS TO HAVE A MINIMUM EXPOSURE CLASS OF B2 TO AS3600.

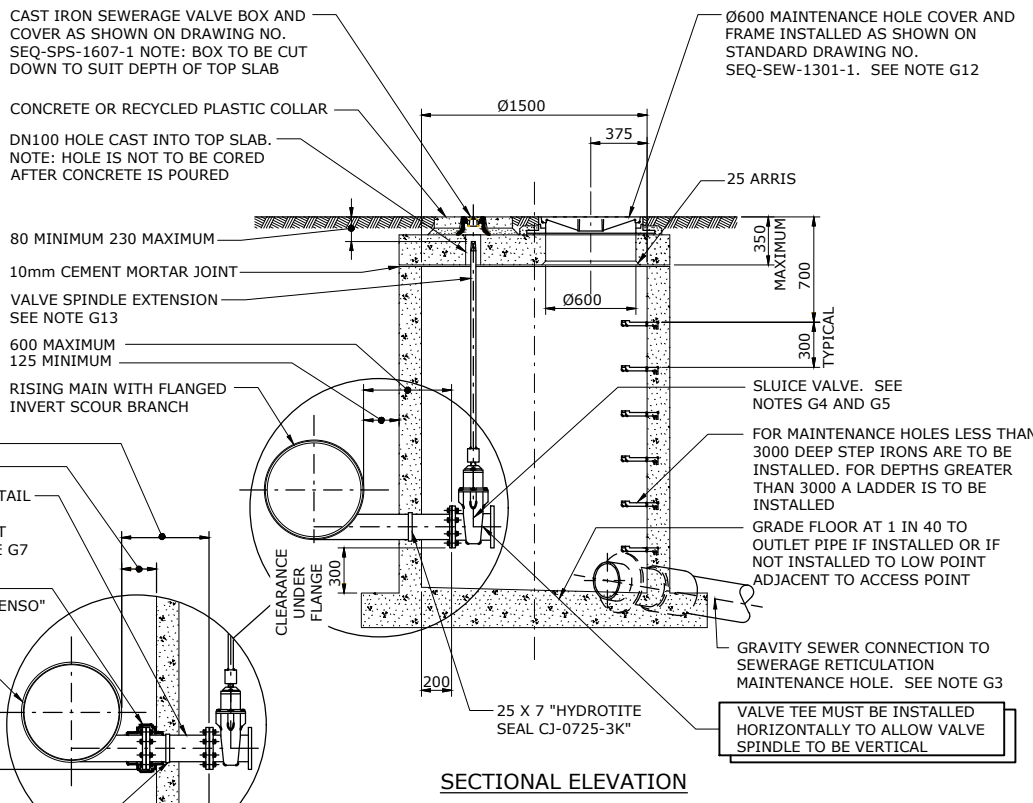
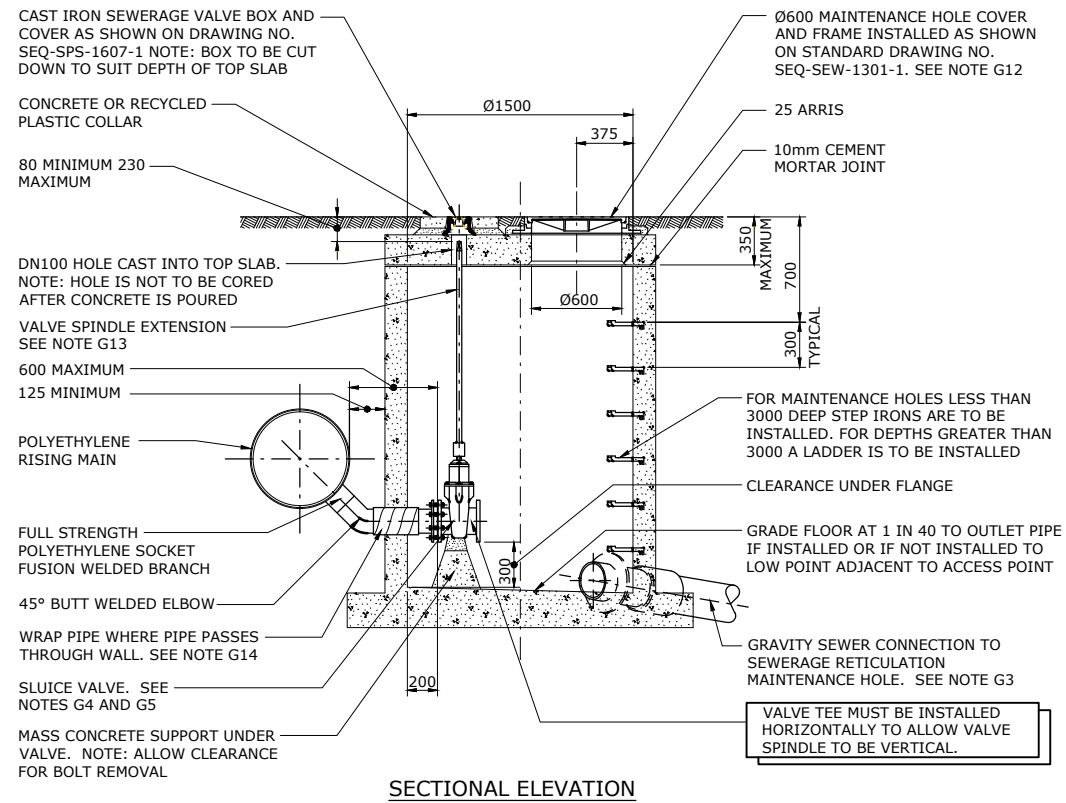
REV. No.	DATE	DESCRIPTION	AUTH.

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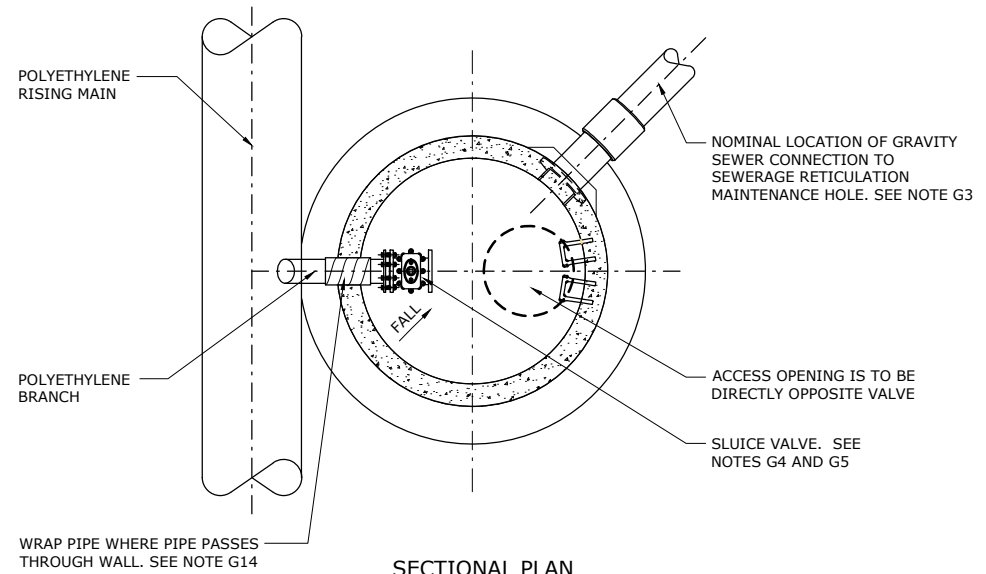
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
SCOUR MAINTENANCE HOLE FOR RISING MAINS DN300 OR SMALLER

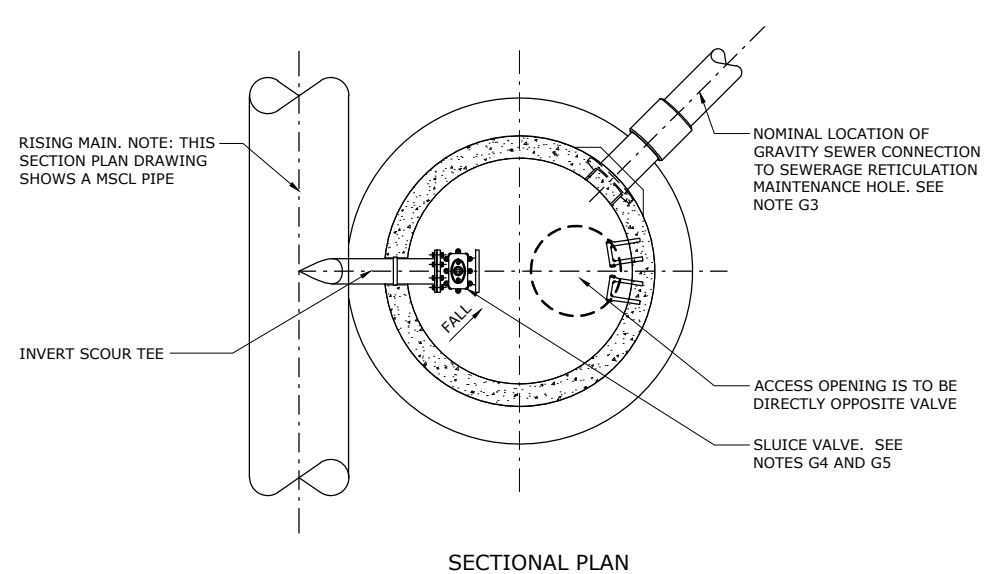
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DRAWING No.				VERSION
SEQ-SPS-1603-1				A
NOT TO SCALE				ORG DATE: 1/1/2013



ALTERNATE SECTIONAL ELEVATION SHOWING A DICL INVERT SCOUR TEE



SECTIONAL PLAN SCOUR ARRANGEMENT FOR POLYETHYLENE RISING MAINS LARGER THAN OD355 SEE NOTES G1



SECTIONAL PLAN SCOUR ARRANGEMENT FOR RISING MAINS LARGER THAN DN300 WITH INVERT SCOUR BRANCHES

RISING MAIN DIAMETER	SCOUR VALVE DIAMETER
DN300	DN100
>DN300 TO DN600	DN150
>DN600 TO DN900	DN200
>DN900 TO DN1200	DN250
>DN1200	DN300

TABLE A SCOUR VALVE SIZES

- NOTES GENERAL**
- G1. THIS DRAWING SHOWS THE SCOUR ARRANGEMENT FOR RISING MAINS LARGER THAN DN300 FOR PIPE MATERIALS OTHER THAN POLYETHYLENE, AND LARGER THAN OD355 FOR POLYETHYLENE RISING MAINS.
 - G2. THE PROJECT DRAWINGS ARE TO SHOW THE DETAILS OF EVERY SCOUR ON THE RISING MAIN. THE PROJECT DRAWINGS WILL INCLUDE THE STRUCTURAL DRAWINGS FOR THE SCOUR PITS. THE VOLUME IN m3 THAT EACH SCOUR IN THE PROJECT COMMANDS IS TO BE SHOWN ON THE LONGITUDINAL SECTION OF THE RISING MAIN AND ON EACH SCOUR DETAIL.
 - G3. WHERE POSSIBLE THE SCOUR MAINTENANCE HOLE IS TO DRAIN TO THE NEAREST SEWERAGE RETICULATION MAINTENANCE HOLE. WHEN INSTALLED THE GRAVITY SEWER CONNECTION MUST DRAIN FROM THE INVERT OF THE SCOUR MAINTENANCE HOLE. THE PIPE IS TO BE A STANDARD RETICULATION SEWER WITH A MINIMUM GRADE OF 1 IN 150. THE MINIMUM DIAMETER OF THE SEWER IS TO BE DN150 AND IS TO BE NO LARGER THAN THE RECEIVING SEWER. THE LOCATION OF THE DRAIN SHOWN ON THIS DRAWING IS INDICATIVE ONLY.
 - G4. INVERT SCOUR TEE FITTINGS MUST BE USED WHEN FITTING IS MANUFACTURED. IN POLYETHYLENE RISING MAINS WHERE AN INVERT SCOUR TEE MAY NOT BE MANUFACTURED A FUSION SOCKET BRANCH OR MOULDED BUTT WELDED BRANCH IS TO BE USED. THE BRANCH IS TO BE PRESTRESSED TO MEET THE PIPE PRESSURE RATING.
 - G5. FOR SCOUR VALVE DIAMETER REFER TO TABLE A. THE VALVE IS TO BE A DOUBLE FLANGED RESILIENT SEATED SLUDGE VALVE TO AS 2638.2 WITH FUSION COATED POLYMETRIC INTERNAL AND EXTERNAL SURFACES. ALL SURFACES ARE TO BE SUITABLE FOR SEWERAGE ENVIRONMENTS.
 - G6. THE MINIMUM CLASS FOR THE RISING MAIN PIPES AND FITTINGS IS TO BE PN16.
 - G7. ALL DICL FITTINGS USED INSIDE THE SCOUR MAINTENANCE HOLE ARE TO BE FUSION BONDED POLYMETRIC COATED.
 - G8. ALL BOLTS ARE TO BE GRADE 316 STAINLESS STEEL INSTALLED WITH ANTI GALLING COMPOUND.
 - G9. ON POLYETHYLENE RISING MAINS THE BACKING PLATES TO THE FLANGES ARE TO BE GRADE 316 STAINLESS STEEL. THE DIAMETER OF THE SCOUR MAINTENANCE HOLE IS TO BE 1500mm FOR RISING MAINS OVER DN300 WHICH ARE INSTALLED EXTERNAL TO THE MAINTENANCE HOLE.
 - G10. SCOURS ARE TO BE LOCATED AT THE LOW POINTS IN THE RISING MAIN. FOR LOCATIONS SUCH AS CREEK CROSSINGS THE SCOUR NEED NOT BE LOCATED AT THE VERY LOW POINT BUT AT AN ADJACENT ACCESSIBLE LOCATION. ALL SCOUR MAINTENANCE HOLES ARE TO BE ACCESSIBLE BY ARTICULATED TANKER TRUCKS. THIS MAY NECESSITATE THE CONSTRUCTION OF AN ALL WEATHER TRACK. IF THE SCOUR MAINTENANCE HOLE IS IN A ROAD LOCATION THEN CARE MUST BE TAKEN WHEN POSITIONING THE ACCESS COVER. THE COVER IS NOT TO BE IN THE WHEEL TRACKS OF THE ROAD LANE.
 - G11. THE COVERS IN NON TRAFFICABLE LOCATIONS ARE TO BE Ø600 CLASS B COVERS AND FRAMES AND IN TRAFFICABLE LOCATIONS ARE TO BE Ø600 CLASS D. SEE SEQ-SEW-1308 SET.
 - G12. WHEN THE VALVE SPINDLE EXTENSION EXCEEDS 2000 IN LENGTH 316 STAINLESS STEEL GUIDES ARE TO BE PROVIDED AT THE TOP AND AT INTERMEDIATE POINTS AS REQUIRED BY THE VALVE MANUFACTURER.
 - G13. WHERE THE POLYETHYLENE SCOUR BRANCH PASSES THROUGH THE CONCRETE WALL THE PIPE IS TO BE WRAPPED WITH 10 THICK X 75 WIDE CLOSED CELL POLYETHYLENE FOAM STRIP "JOINTFLEX" OR QUEENSLAND URBAN UTILITIES APPROVED ALTERNATIVE. NO GAP IS PERMITTED BETWEEN WRAPPINGS AND JOINTS ARE TO BE TAPED IN PLACE.
 - G14. WHERE THE RISING MAIN RUNS PARALLEL TO ANOTHER RISING MAIN THE SCOURS ARE TO BE PLACED ADJACENT TO EACH OTHER IN SEPARATE MAINTENANCE HOLES. THIS IS TO ALLOW SCOURING BY CROSS PUMPING.
 - G15. WHERE THE RISING MAIN RUNS PARALLEL TO ANOTHER RISING MAIN THE SCOURS ARE TO BE PLACED ADJACENT TO EACH OTHER IN SEPARATE MAINTENANCE HOLES. THIS IS TO ALLOW SCOURING BY CROSS PUMPING.
- STRUCTURAL**
- S1. EACH SCOUR MAINTENANCE HOLE IS TO BE DESIGNED TO SUIT THE PROJECT LOCATION AND GROUND CONDITIONS AND IS TO HAVE A 100 YEAR DESIGN LIFE.
 - S2. ALL SCOUR MAINTENANCE HOLES ARE TO BE DESIGNED TO CARRY TRAFFICABLE LOADS.
 - S3. THE CONCRETE IS TO HAVE A MINIMUM EXPOSURE CLASS OF B2 TO AS3600.

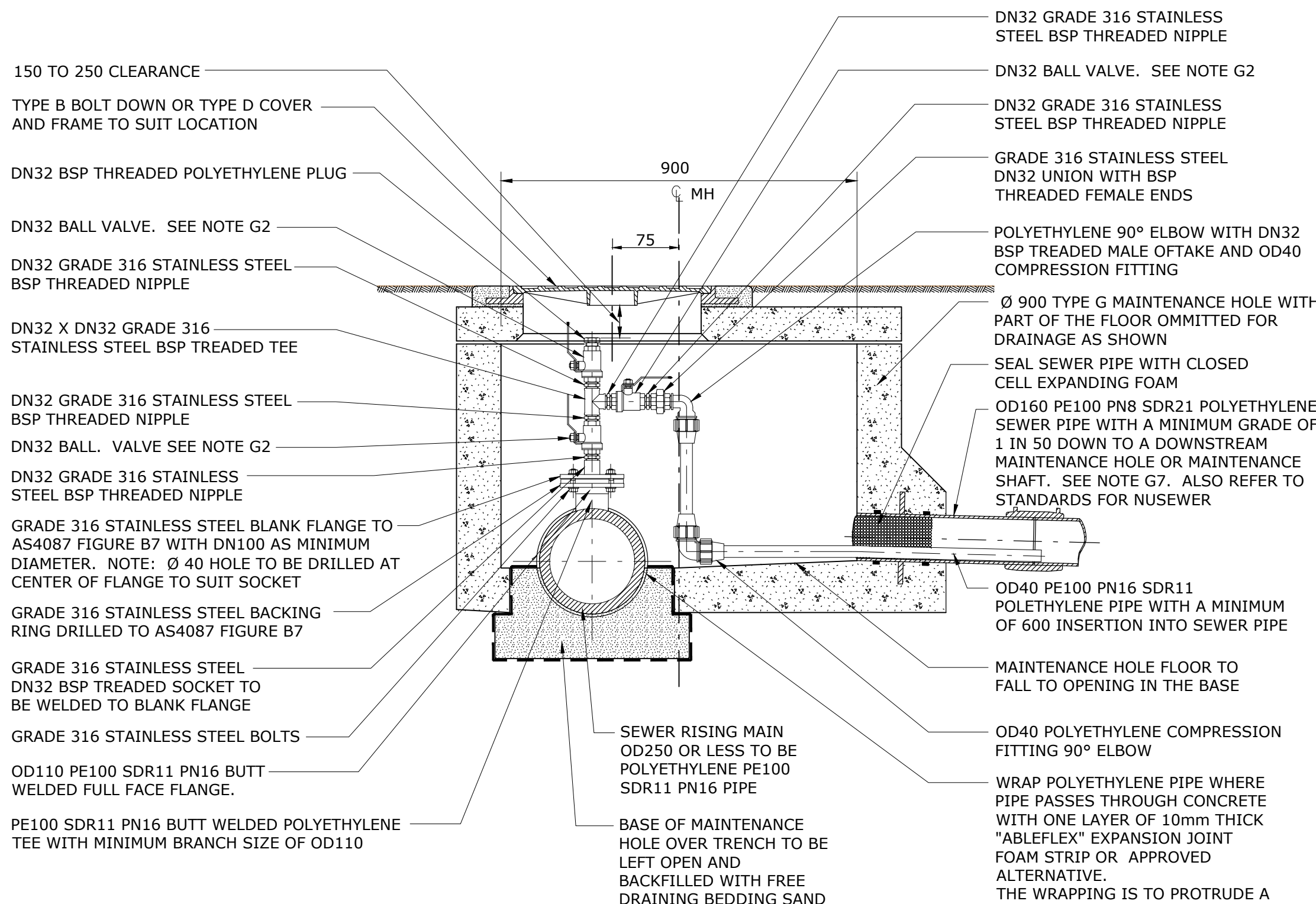
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WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
SCOUR MAINTENANCE HOLE FOR RISING MAINS LARGER THAN DN300

CoGC	LCC	REC	QUU	DW
DRAWING No.				VERSION
SEQ-SPS-1604-1				A
NOT TO SCALE				ORG DATE: 1/1/2013



NOTES:

- G1. THIS DRAWING SHOWS THE AIR BLEED ARRANGEMENT FOR RISING MAINS OF OD250 OR SMALLER AND IS ONLY SUITABLE FOR USE WITH DN32 BALL VALVES.
- G2. THE BALL VALVES ARE TO BE DN32 FULL BORE AND ALL GRADE 316 STAINLESS STEEL WITH Ø32 (1 1/4") BSP THREADED FEMALE SOCKET ENDS.
- G3. THE RISING MAIN AND BRANCH SHOWN ON THIS DRAWING ARE POLYETHYLENE. ALTERNATE MATERIALS MAY BE APPROVED BY SEQ-SP AND WILL BE ASSESSED ON AN INDIVIDUAL PROJECT BASIS.
- G4. AIR BLEED ASSEMBLIES ARE TO BE LOCATED AT ALL HIGH POINTS ALONG THE RISING MAIN. WHERE POSSIBLE THE RISING MAIN SHOULD ALWAYS GRADE UP CONTINUOUSLY TO THE DISCHARGE MAINTENANCE HOLE THUS ELIMINATING THE NEED FOR AN AIR BLEED ASSEMBLY. THE ABOVE WILL REQUIRE APPROVAL FROM SEQ-SP WHERE THE MAIN EXCEEDS A COVER OF 1500.
- G5. WHERE THE MAINTENANCE HOLE COVER IS LOCATED IN A ROADWAY THE COVER SHOULD BE SITED AWAY FROM THE NORMAL WHEEL TRACKS OF VEHICLES.
- G6. ALL AIR BLEED ASSEMBLY MAINTENANCE HOLES ARE TO BE LOCATED IN POSITIONS THAT ARE EASILY ACCESSIBLE WITH MAINTENANCE VEHICLES.
- G7. WHERE POSSIBLE THE OD40 PE AIR RELEASE PIPE IS TO DISCHARGE INTO AN OD160 PE SEWER WHICH GRADES DOWN TO THE NEAREST SEWERAGE RETICULATION MAINTENANCE HOLE OR MAINTENANCE SHAFT. WHERE A SUITABLE SEWERAGE RETICULATION MAINTENANCE HOLE OR MAINTENANCE SHAFT IS NOT AVAILABLE THEN A TYPE G MAINTENANCE HOLE IS TO BE CONSTRUCTED. THIS NEW MAINTENANCE HOLE SHOULD NOT BE POSITIONED IN THE ROADWAY AND THE LOCATION MUST BE SUCH THAT IT IS ACCESSIBLE WITH A VACTOR TRUCK FOR CLEANING.
- G8. THE LOCATION AND DETAILS INCLUDING LEVELS FOR EVERY AIR BLEED ON THE RISING MAIN ARE TO BE SHOWN ON THE PROJECT DRAWINGS.
- G9. ALL STAINLESS STEEL FITTINGS ARE TO BE GRADE 316.
- G10. ALL THREADED STAINLESS STEEL IS TO BE ASSEMBLED WITH ANTI-GALLING COMPOUND "DURALAC" OR APPROVED EQUIVALENT.

**SECTIONAL ELEVATION
DN32 AIR BLEED ASSEMBLY
NOT TO SCALE**

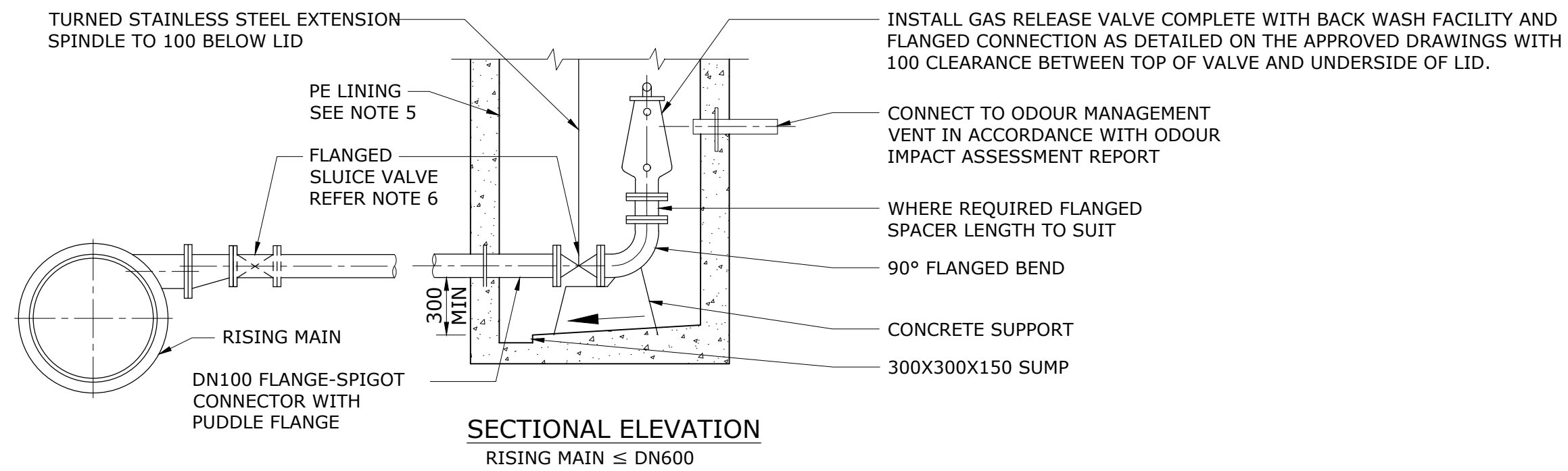
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B	20/05/14	MH SIZE4 ADN TOP CLEARANCE UPDATED	

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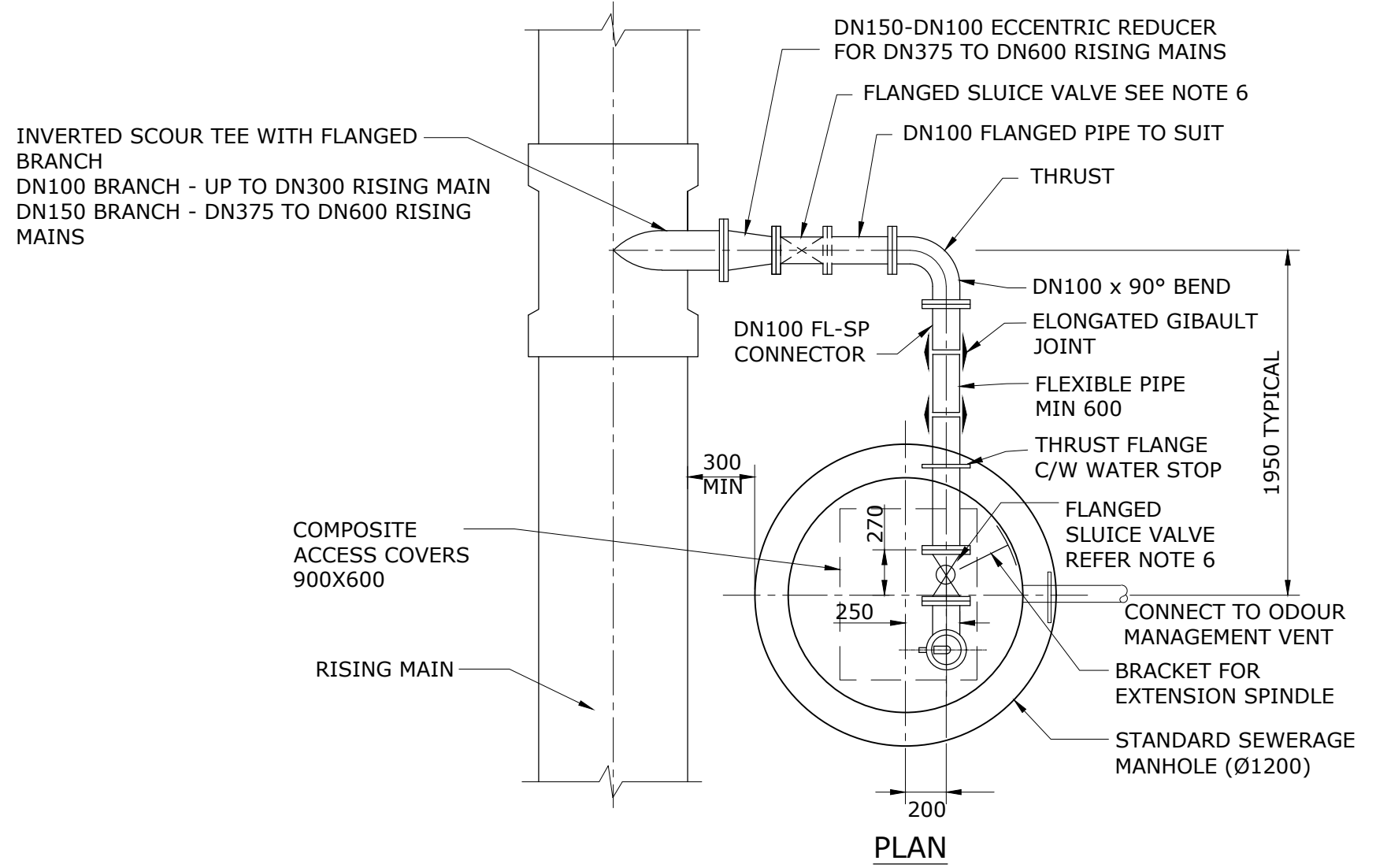
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE
OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
DN32 AIR BLEED ASSEMBLY FOR OD250
RISING MAINS OR SMALLER

C	L	R	Q	U
DRAWING No.				VERSION
SEQ-SPS-1605-1				B
NOT TO SCALE				ORG DATE: 1/1/2013



SECTIONAL ELEVATION
RISING MAIN ≤ DN600



PLAN

NOTE:

1. CARE SHALL BE TAKEN TO ENSURE THAT ALL CONCRETE IS KEPT CLEAR OF THE FLEXIBLE AND FLANGED JOINTS.
2. FOR PAVEMENT AND KERB & CHANNEL MARKING DETAILS REFER SEQ-SP STDS.
3. DIMENSIONS ARE IN MILLIMETRES UNLESS SHOWN OTHERWISE.
4. PROVIDE PIPE STUB FOR ODOUR MANAGEMENT WHERE REQUIRED BY ODOUR IMPACT ASSESSMENT REPORT.
5. MANHOLES SHALL BE LINED WITH PE LINER; FLOOR, WALLS, ROOF AND OPENING.
6. PROVIDE RESILIENT GATE VALVES INSIDE AND OUTSIDE CHAMBER AS SHOWN FOR DOUBLE ISOLATION.
7. COMPOSITE ACCESS COVER TO BE 900X600 (GAS TIGHT) CLASS 'B' FOOTPATHS CLASS 'D' ROADWAYS OFFSET GRV TO ALLOW ACCESS TO MANHOLE.

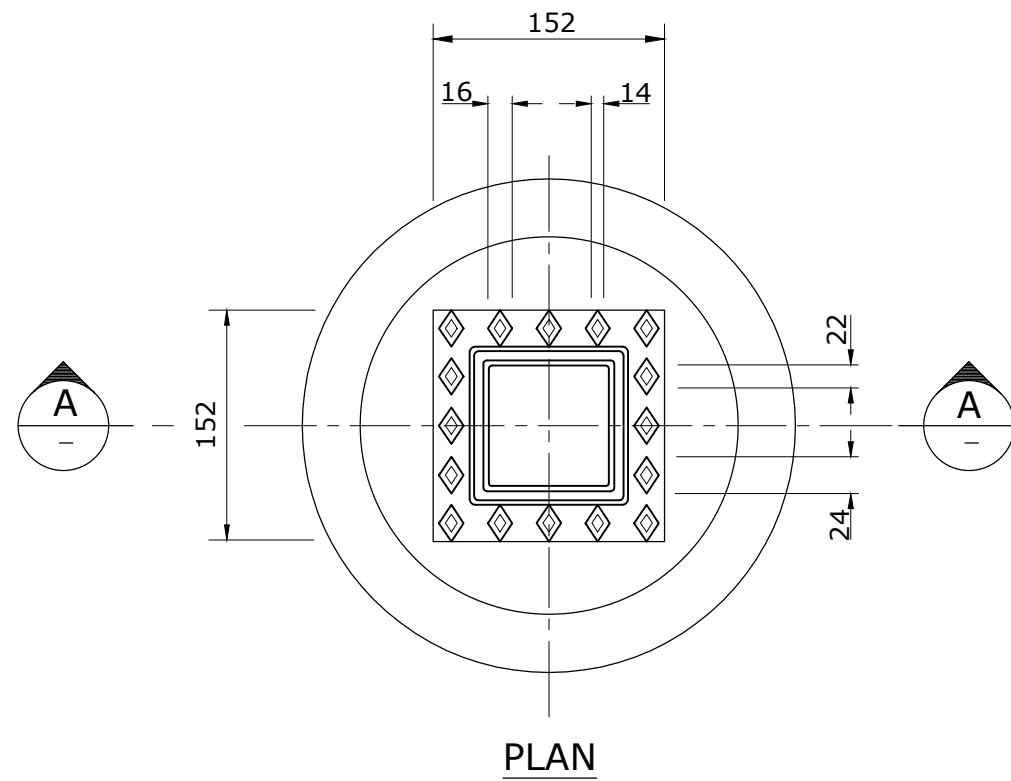
REV. No.	DATE	DESCRIPTION	AUTH.
B	01/02/20	DELETED OLD NOTES 1, 2 & 3. NEW COMPOSITE COVER. AMENDED REFERENCES	

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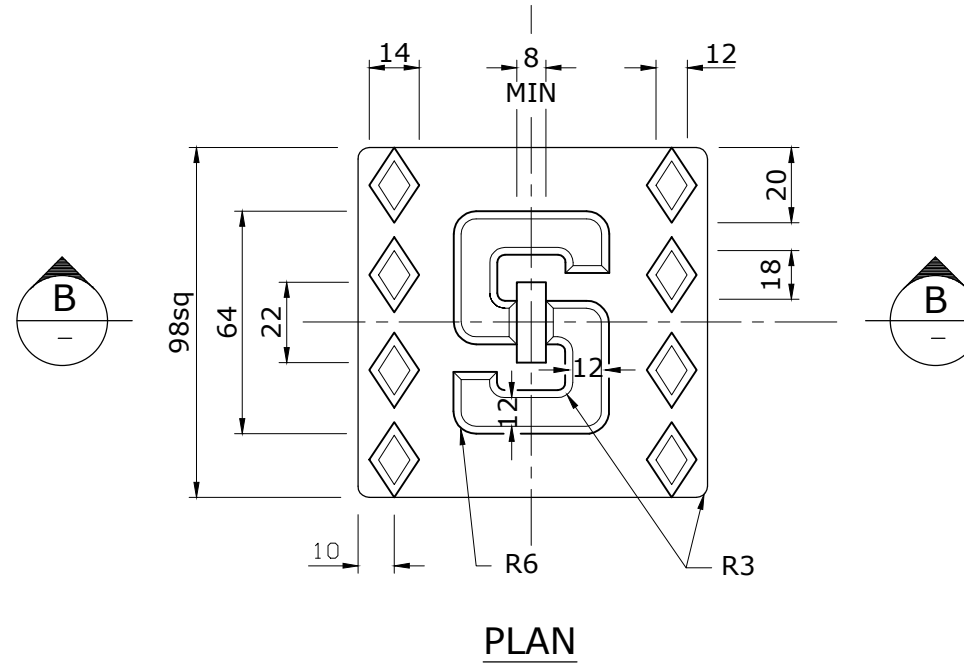
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
AUTOMATIC GAS RELEASE VALVES

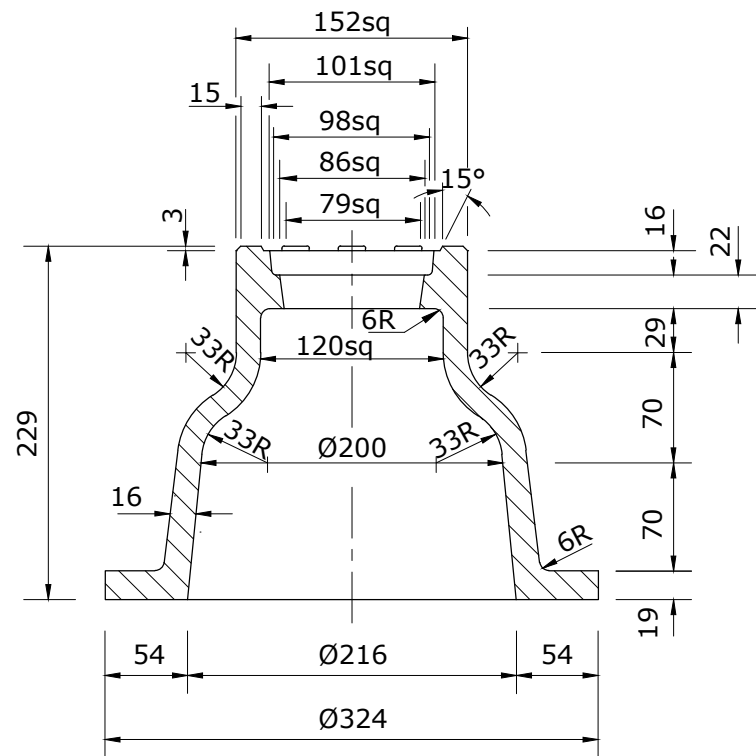
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DRAWING No.				VERSION
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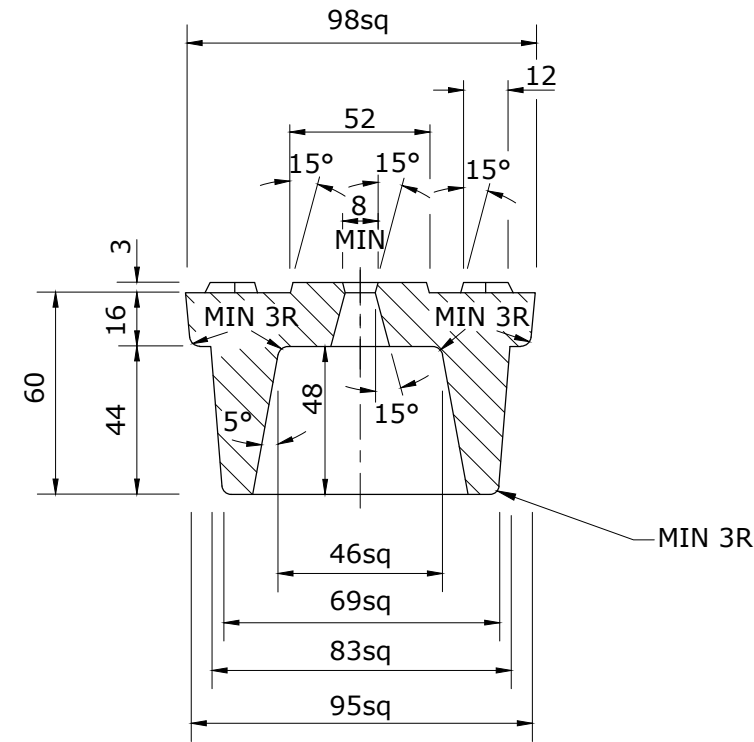
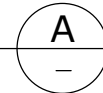
PLAN



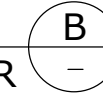
PLAN



SECTIONAL ELEVATION
SEWERAGE VALVE BOX



SECTIONAL ELEVATION
SEWERAGE VALVE BOX COVER



NOTES

1. ALL WORK AND MATERIALS SHALL BE IN ACCORDANCE WITH CURRENT SEQ-SP SPECIFICATIONS AND STANDARDS.
2. UNLESS SPECIFIED OTHERWISE ALL MATERIALS AND WORK SHALL COMPLY WITH THE RELEVANT AUSTRALIAN STANDARDS.
3. RECYCLED PLASTIC COLLAR TO BE USED IN CONJUNCTION WITH THIS CASTING.
4. FOR TYPICAL VALVE CHAMBER DETAILS REFER DRAWINGS SEQ-PSS-1005-1 AND SEQ-WAT-1306-1.

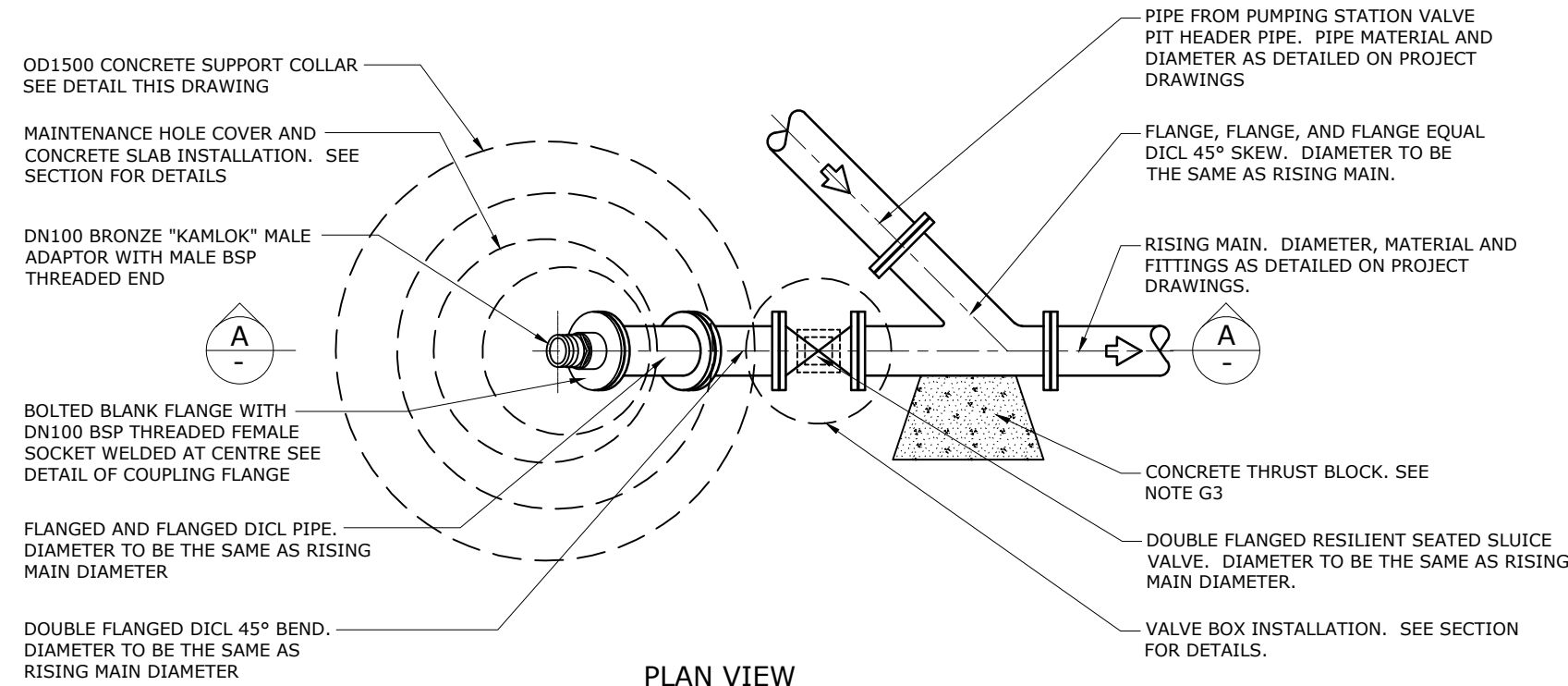
REV. No.	DATE	DESCRIPTION	AUTH.

**SEQ WATER
SERVICE PROVIDERS**

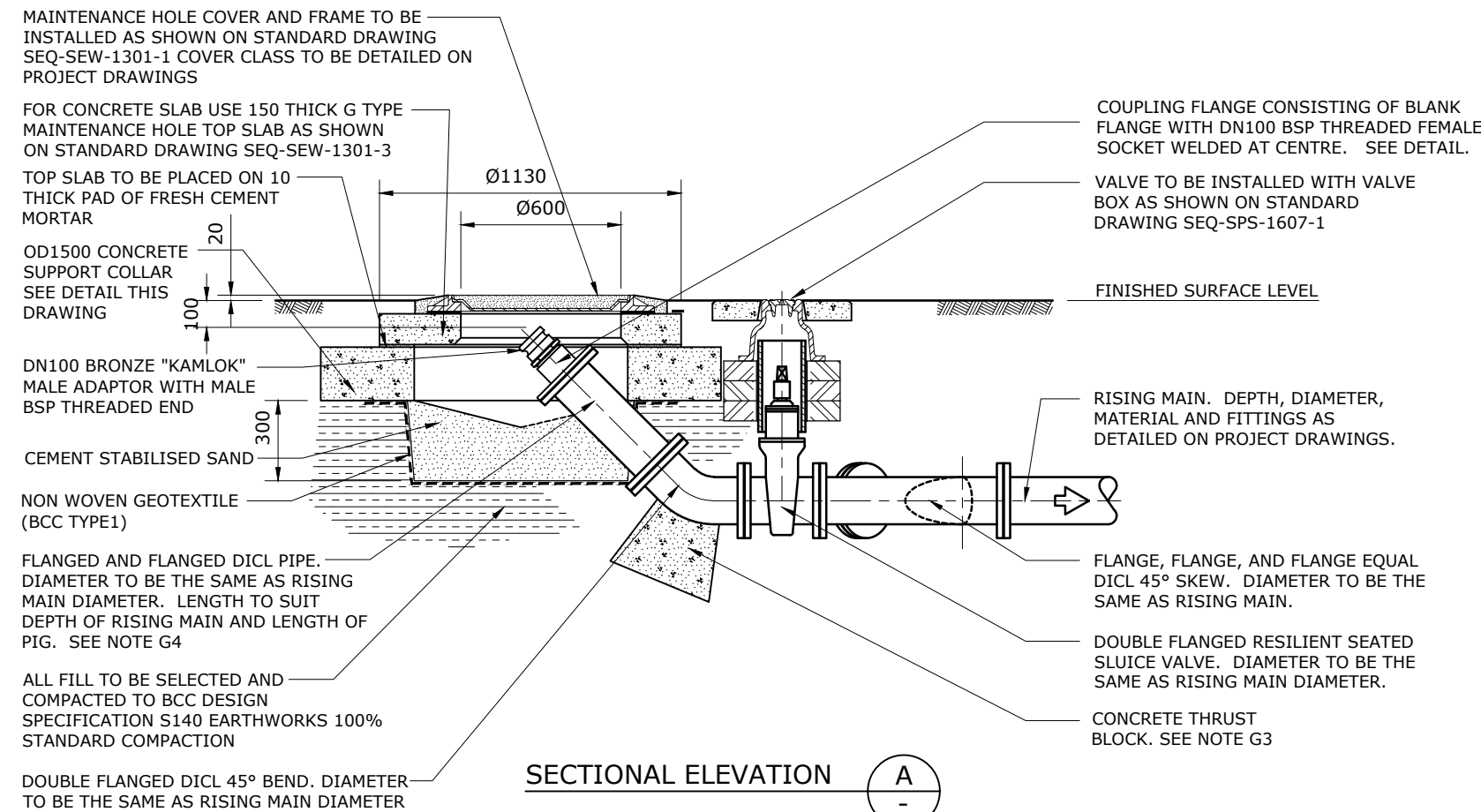
WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE
OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
CAST IRON VALVE BOX AND COVER

CoGC	LCC	RCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1607-1				A
NOT TO SCALE				ORG DATE: 1/1/2013



PLAN VIEW



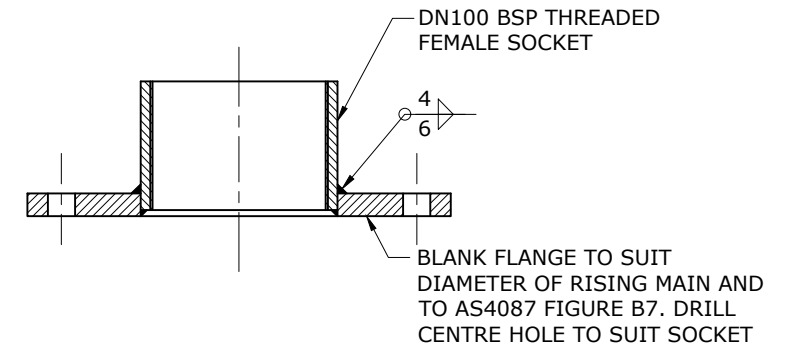
SECTIONAL ELEVATION

GENERAL ARRANGEMENT
NOT TO SCALE

NOTES:

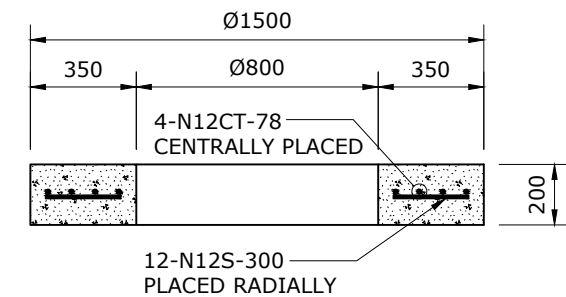
GENERAL

- G1. ALL DIMENSIONS ARE IN MILLIMETRES.
- G2. ALL DI CL PIPEWORK IS TO BE INSTALLED TO MANUFACTURER'S REQUIREMENTS INCLUDING POLYETHYLENE EXTERNAL SLEEVING. IN ADDITION ALL FLANGED CONNECTIONS ARE TO BE COVERED WITH A PETROLATUM WRAP SYSTEM.
- G3. THRUST RESTRAINTS SHOWN ON THIS DRAWING ARE DIAGRAMATIC ONLY. IT IS EXPECTED THAT THRUST BLOCKS SHALL BE DESIGNED TO SUIT EACH INDIVIDUAL LOCATION AND WILL FORM PART OF THE PROJECT DESIGN.
- G4. THE RISING MAIN IS TO BE PIGGED PRIOR TO OPERATION. THE PIG MAY BE PLACED IN THE RISING MAIN DURING CONSTRUCTION DOWNSTREAM OF THE RISING MAIN ISOLATING VALVE. FOR DETAILS OF CONSTRUCTION PIG LOCATION SEE DRAWING SEQ-SPS-1301-2 THE PIG IS TO BE MADE OF URETHANE FOAM. THE DIMENSIONS OF THE PIG ARE TO BE 2 X DIAMETER OF RISING MAIN LONG AND 1.5 X DIAMETER OF RISING MAIN IN DIAMETER.
- G5. ALL BOLTS TO BE GRADE 316 STAINLESS STEEL AND TO BE INSTALLED WITH ANTI GALLING COMPOUND. DISSIMILAR METALS ARE TO BE SUITABLY ISOLATED.
- G6. NO 90° BENDS ARE PERMITTED IN RISING MAIN SYSTEM. MAXIMUM BEND ANGLE IS 45°. A MINIMUM OF 10 X DIAMETER OF RISING MAIN STRAIGHT PIPE IS REQUIRED BETWEEN BENDS. IF THE RISING MAIN IS POLYETHYLENE THEN PIPE BENDING IS PERMITTED AT A BENDING RADIUS TO POP202.
- G7. ALL PIPEWORK IS TO BE DETAILED ON PROJECT DRAWINGS.



DETAIL OF COUPLING FLANGE

MATERIAL: MILD STEEL HOT DIPPED GALVANISED AFTER FABRICATION
NOT TO SCALE



DETAIL OF SUPPORT COLLAR

CONCRETE STRENGTH IS TO BE GRADE N40
NOT TO SCALE

REV. No.	DATE	DESCRIPTION	AUTH.
B	1/02/20	UPDATED TOP SLAB THICKNESS NOTE ON GA SECTIONAL ELEVATION	

SEQ WATER SERVICE PROVIDERS

WORK PRACTICES MUST COMPLY WITH ALL APPLICABLE OCCUPATIONAL HEALTH & SAFETY LEGISLATION

SEWAGE PUMP STATION STANDARD DRAWING
COMBINATION
EMERGENCY PUMP CONNECTION
AND PIG INSERTION POINT DETAILS

CoGC	LEC	BCC	QUU	UW
DRAWING No.				VERSION
SEQ-SPS-1608-1				B
NOT TO SCALE				ORG DATE: 1/1/2013